

Table of Contents

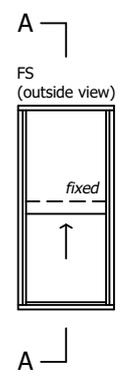
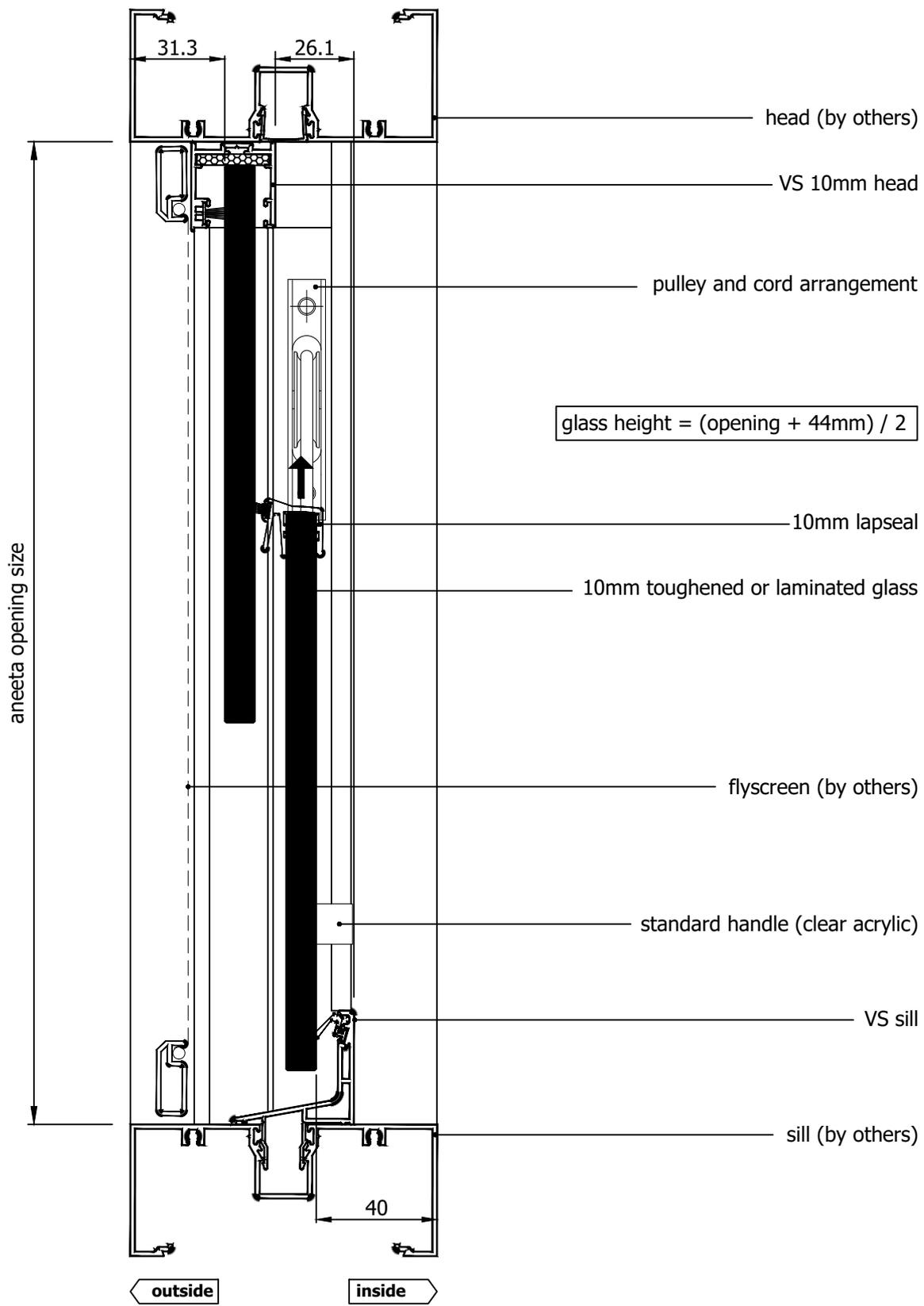
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved	
		By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks	SE	Dec2020
C	Update lock, sill, pulley height, boxes, change layout	RL	Jun2013
B	Update pulley height, glass height formula	RL	Nov2010
A	Original issue	UF	Jan2010



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	Material:	in Aluminium Frame
	Drwn:UF	Chk:	Date: Jan2010	Scale:		Sheet 1 of 13	Revision: F
						Die/Part:	
						Dwg No:	VS 2P10 FS A



$$\text{glass height} = (\text{opening} + 44\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks	SE	Dec2020
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with small box / medium box with VS sill & aluminium covers
vertical section A-A



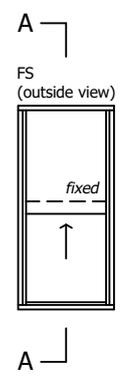
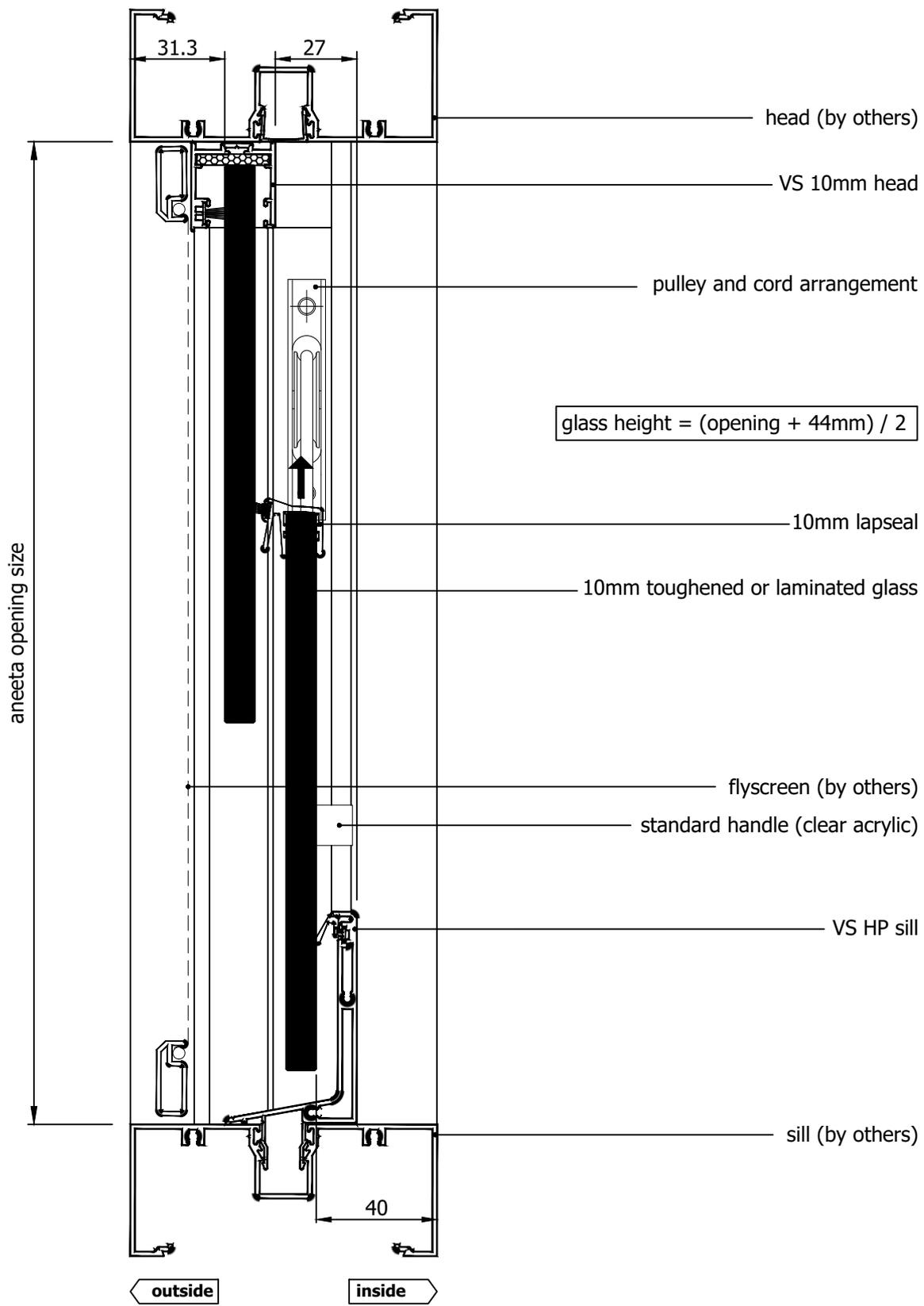
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 2 of 13 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P10 FS A (F) - 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

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$$\text{glass height} = (\text{opening} + 44\text{mm}) / 2$$

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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D	Update locks	SE	Dec2020
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with small box / medium box with VS HP sill & aluminium covers
vertical section A-A



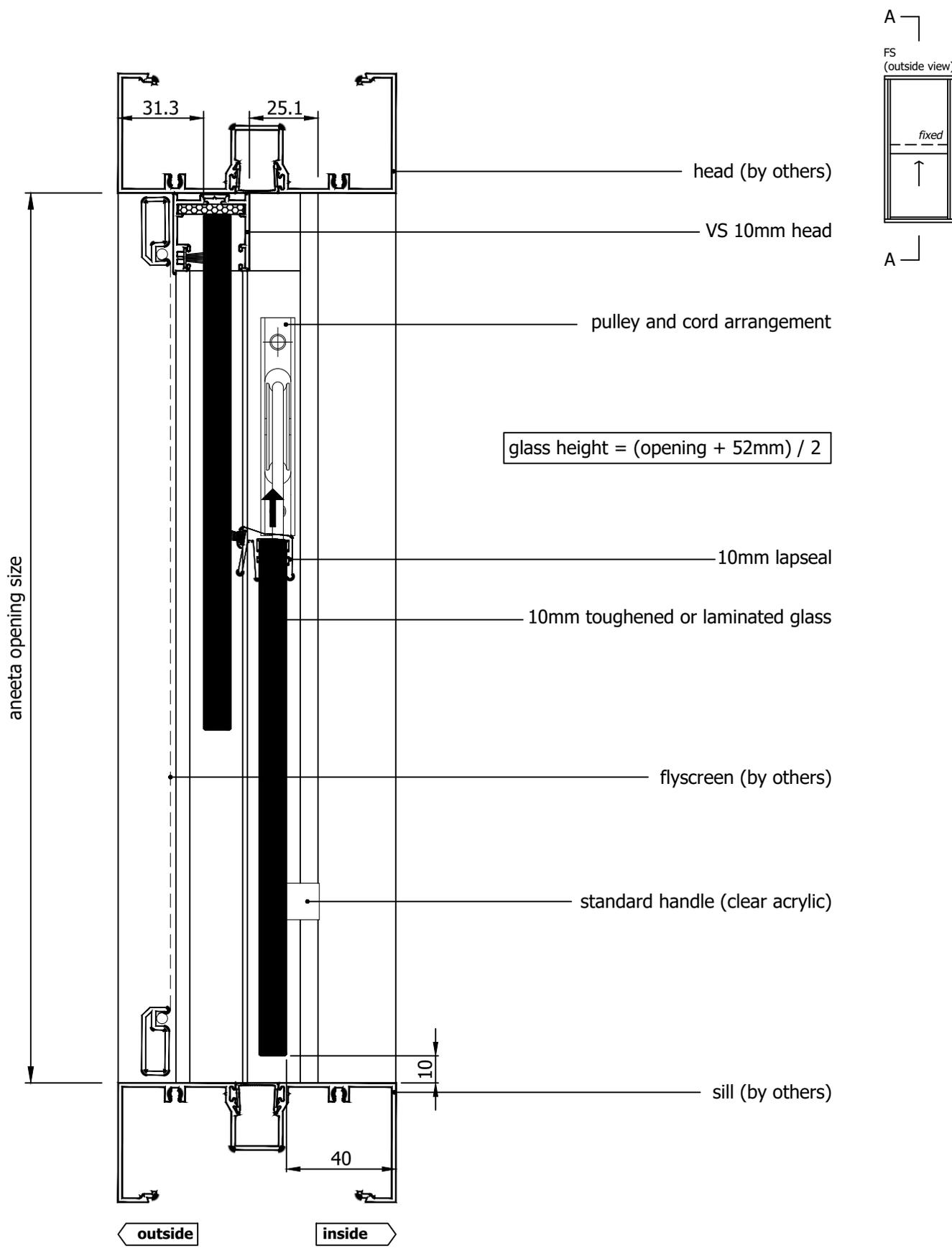
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:2@A4 | Sheet 3 of 13 | Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P10 FS A (F) - 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

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$$\text{glass height} = (\text{opening} + 52\text{mm}) / 2$$

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Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
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C	Update lock, sill, pulley height, boxes, change layout	RL	Jun2013
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A	Original issue	UF	Jan2010

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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with small box / medium box with no sill adaptor & aluminium covers vertical section A-A

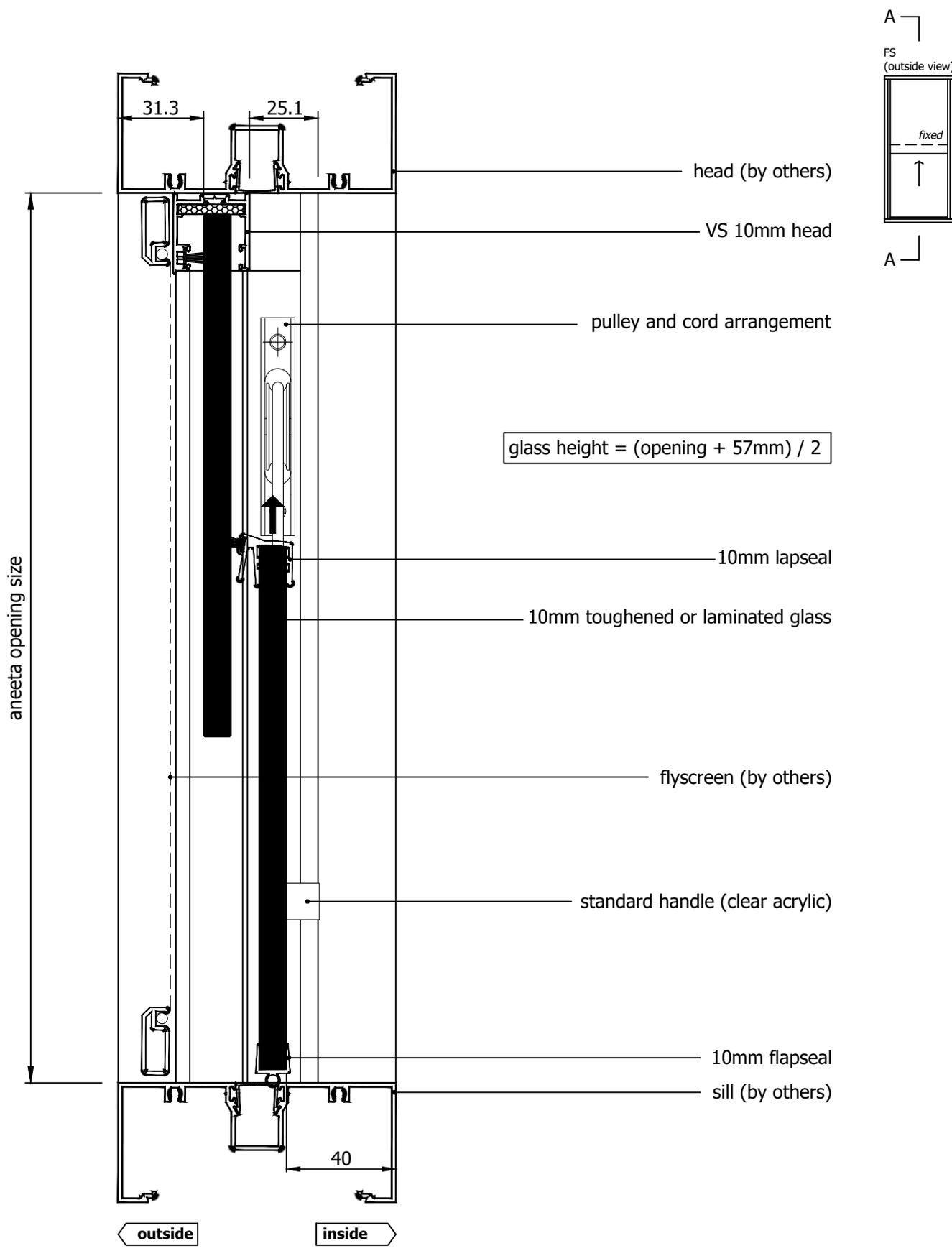


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:2@A4 | Sheet 4 of 13 | Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

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$$\text{glass height} = (\text{opening} + 57\text{mm}) / 2$$

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F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with small box / medium box with 10mm flapseal at sill & aluminium covers vertical section A-A



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:2@A4 | Sheet 5 of 13 | Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 100mm

aneeta opening size

flyscreen (optional by others)

10mm combination tee

top pane

31.3

40

bottom pane

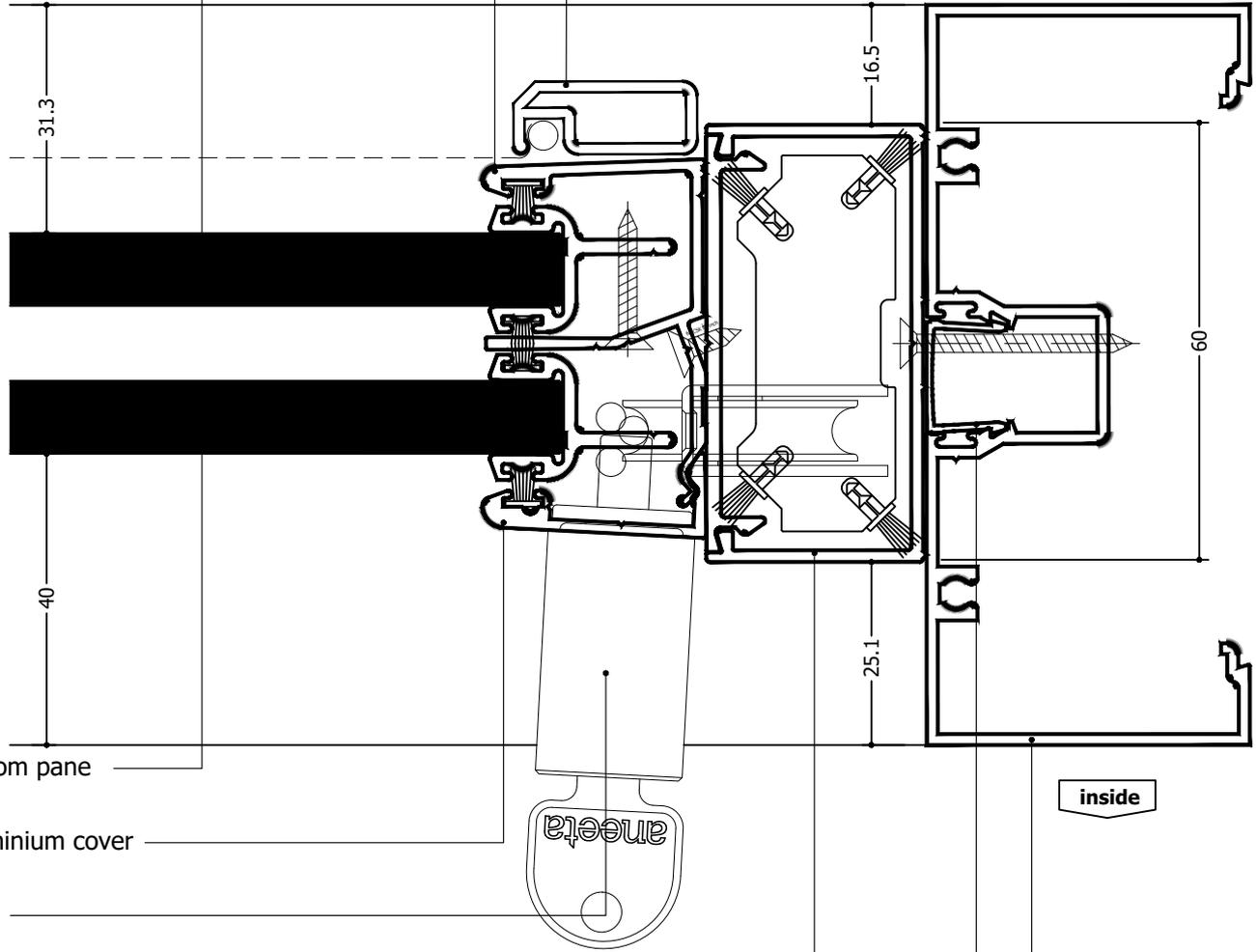
aluminium cover

lock

60 x 30mm box containing lead weight
to counter balance moving pane of glass

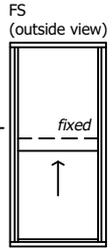
flush filler (by others)

jamb (by others)



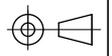
outside

inside



Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with small box with aluminium covers
horizontal section B-B
Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 6 of 13

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A
Revision:	F

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P10 FS A (F) - 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

10mm combination tee

top pane

31.3

40

bottom pane

aluminium cover

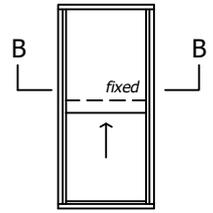
lock

80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

FS
(outside view)



outside

80

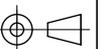
6.5

15.1

inside

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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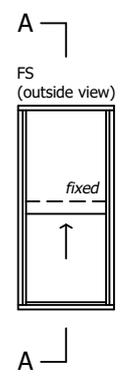
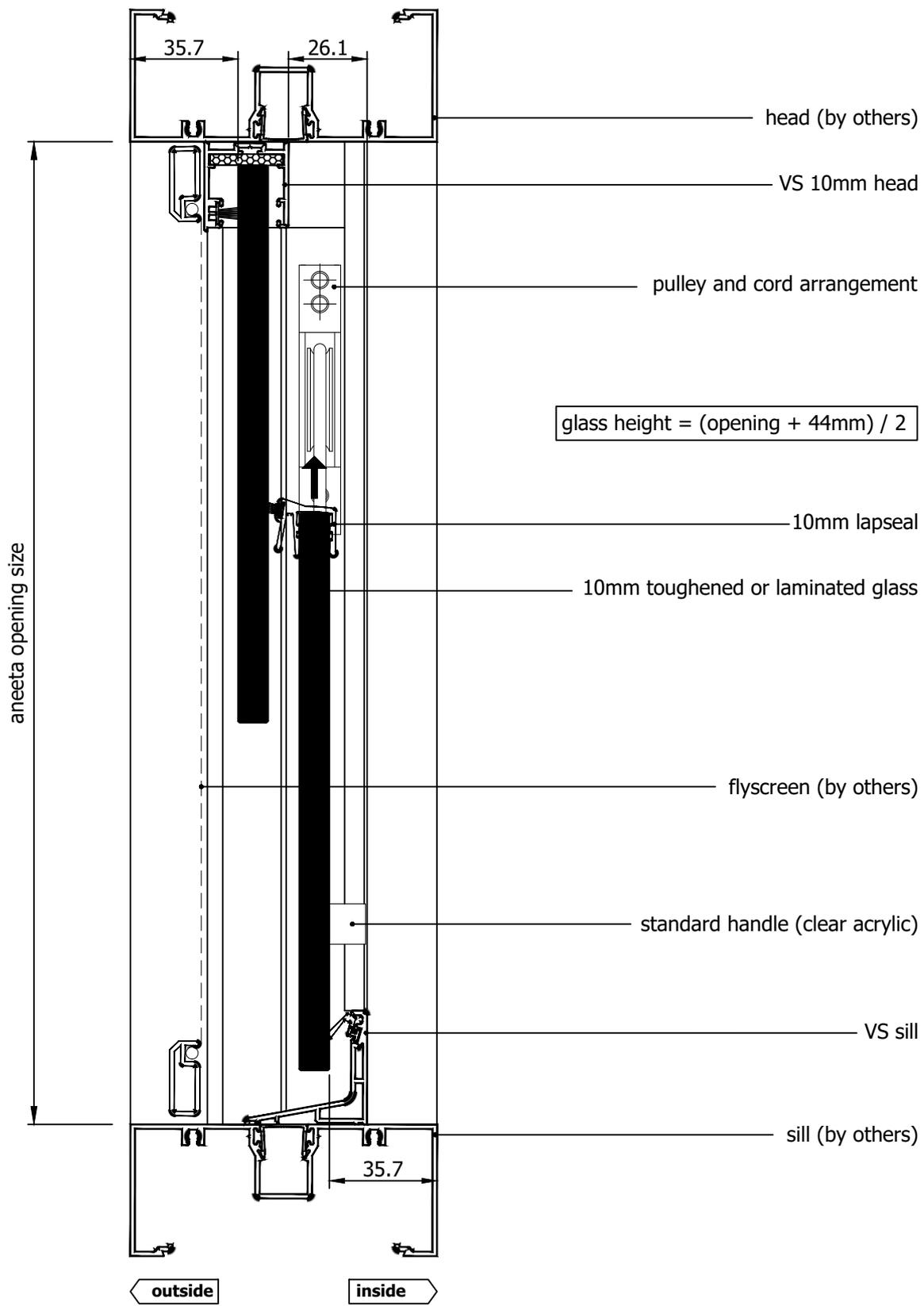


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Proprietary and confidential		Title: 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers horizontal section B-B	
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Drwn:UF	Chk:	Date: Jan2010	Scale: 1:1eA4

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A
Revision:	F

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P10 FS A (F) - 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



glass height = (opening + 44mm) / 2

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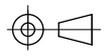
Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with VS sill & aluminium covers
vertical section A-A

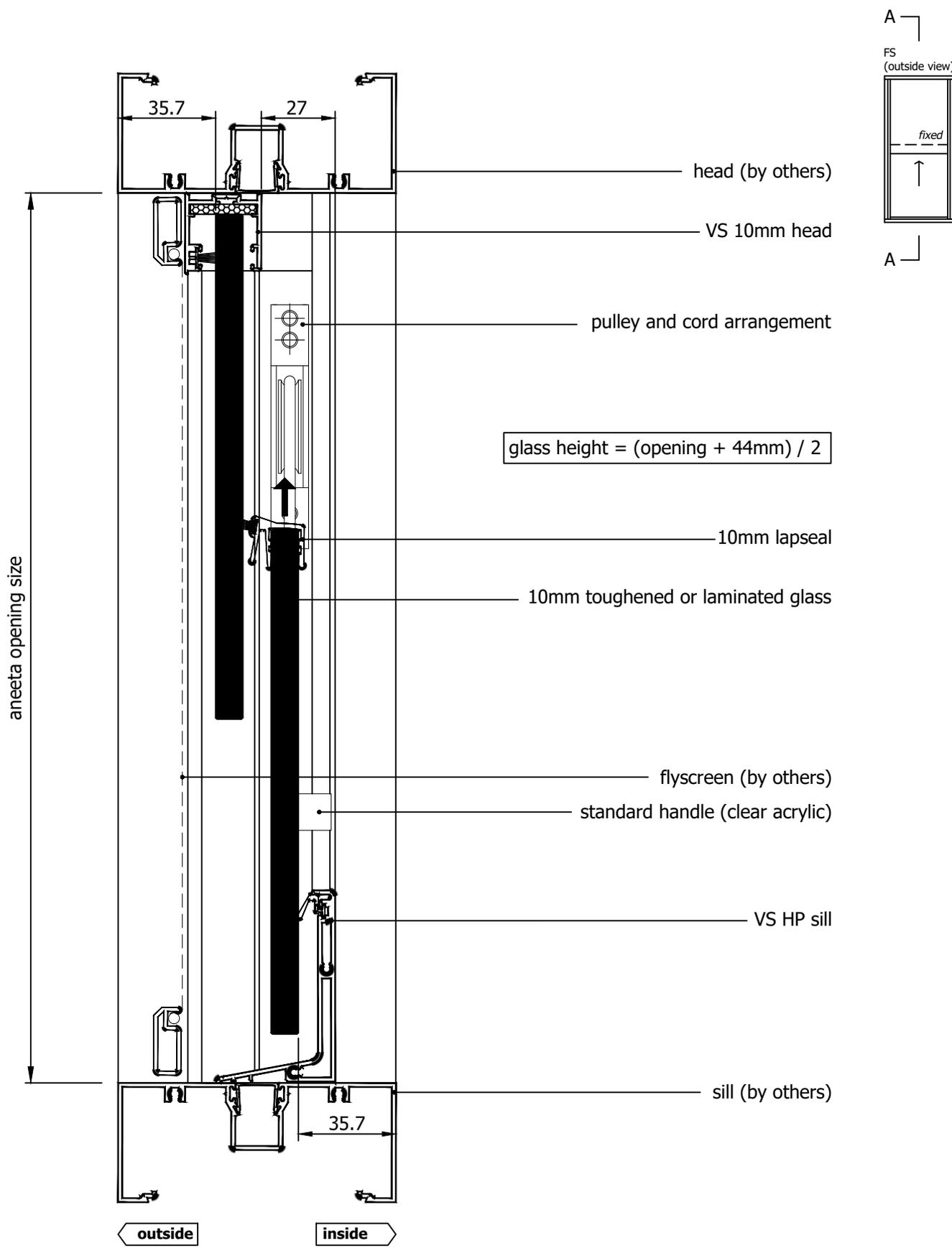
aneeta
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 8 of 13 Revision: F

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P10 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P10 FS A (F) - 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

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$$\text{glass height} = (\text{opening} + 44\text{mm}) / 2$$

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A	Original issue	UF	Jan2010

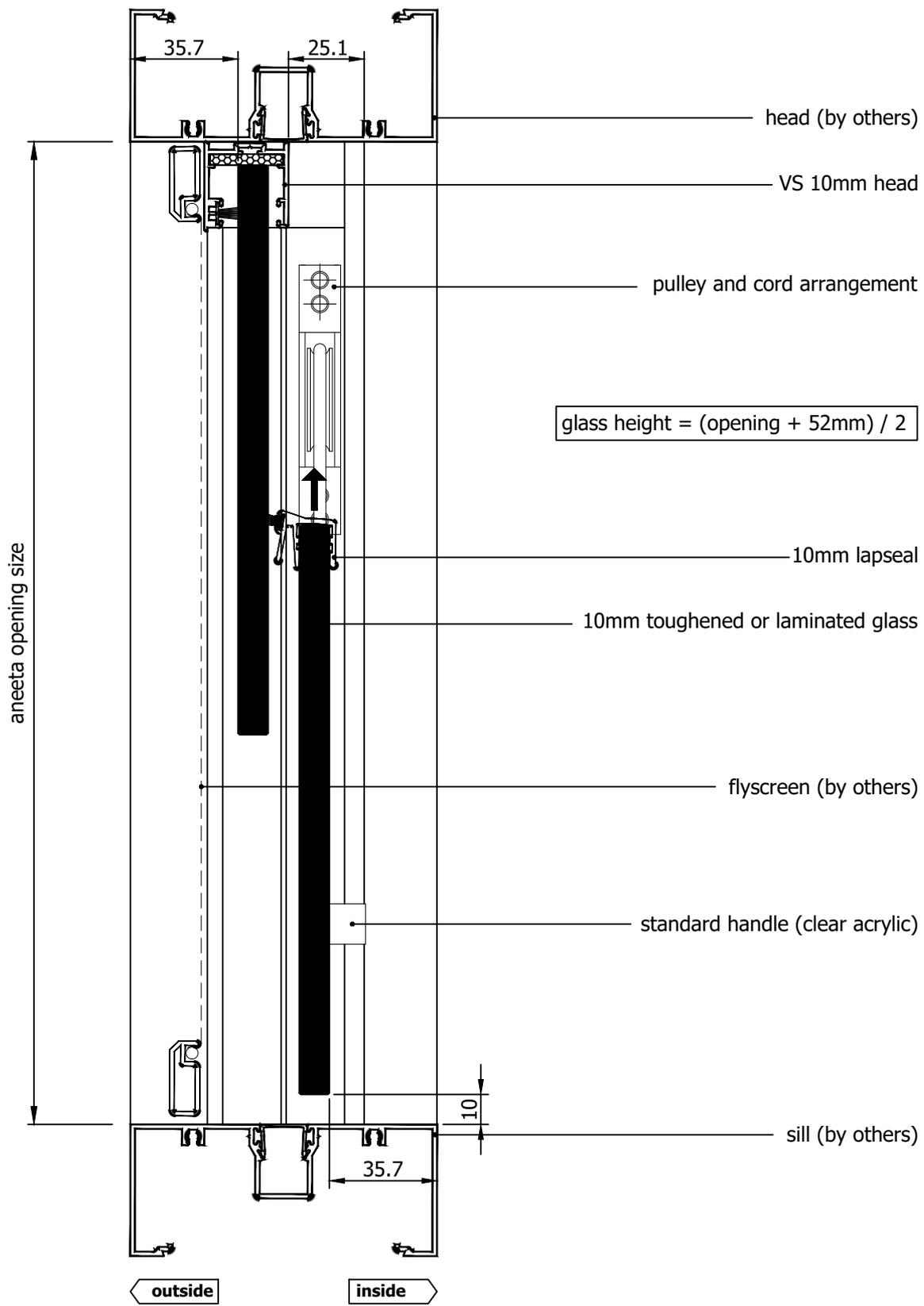
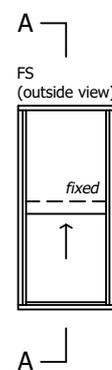
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with VS HP sill & aluminium covers
vertical section A-A
Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
aneeta
Sheet 9 of 13 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with no sill adaptor & aluminium covers vertical section A-A



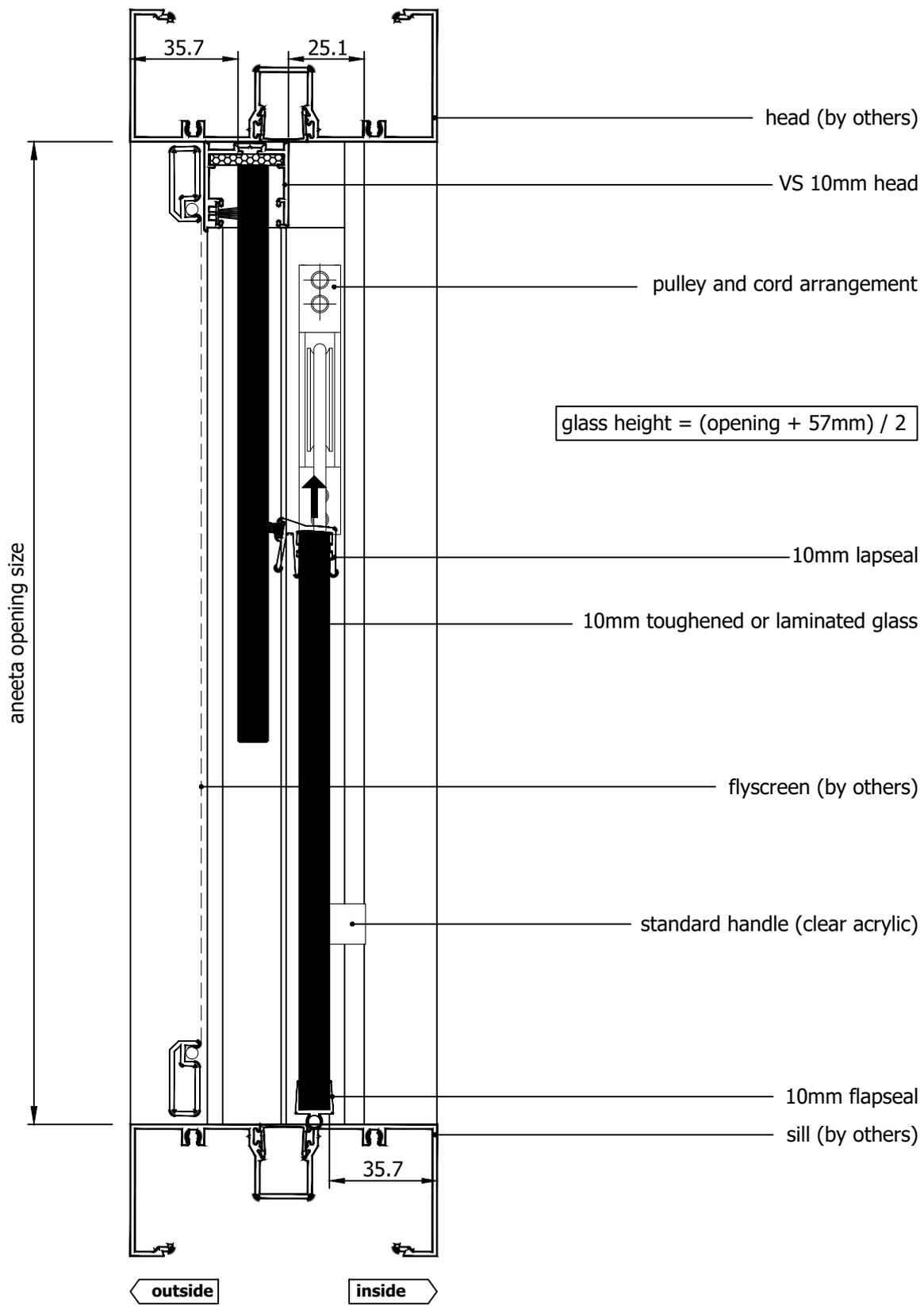
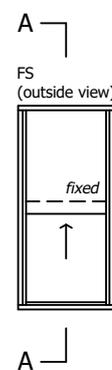
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:2@A4 | Sheet 10 of 13 | Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P10 FS A (F) - 2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening} + 57\text{mm}) / 2$$

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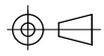
Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with 10mm flapseal at sill & aluminium covers vertical section A-A

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 11 of 13



Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P10 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



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glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

10mm combination tee

top pane

35.7

35.7

bottom pane

aluminium cover

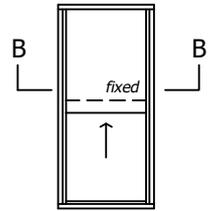
lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

FS
(outside view)



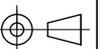
outside

100

inside

Rev	Description	Approved By	Date
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with large box with aluminium covers
horizontal section B-B
Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4

aneeta
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 12 of 13

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P10 FS A
Revision: F

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glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

10mm combination tee

top pane

35.7

35.7

bottom pane

aluminium cover

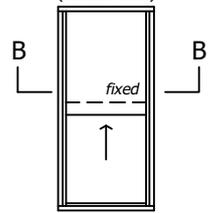
lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

FS (outside view)



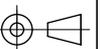
outside

101.6

inside

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 10mm sashless vertical slider in aluminium frames (top pane fixed) FS with extra large box with aluminium covers
horizontal section B-B



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P10 FS A

Drwn:UF	Chk:	Date: Jan2010	Scale: 1:1eA4	Sheet 13 of 13	Revision: F
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