

# Table of Contents

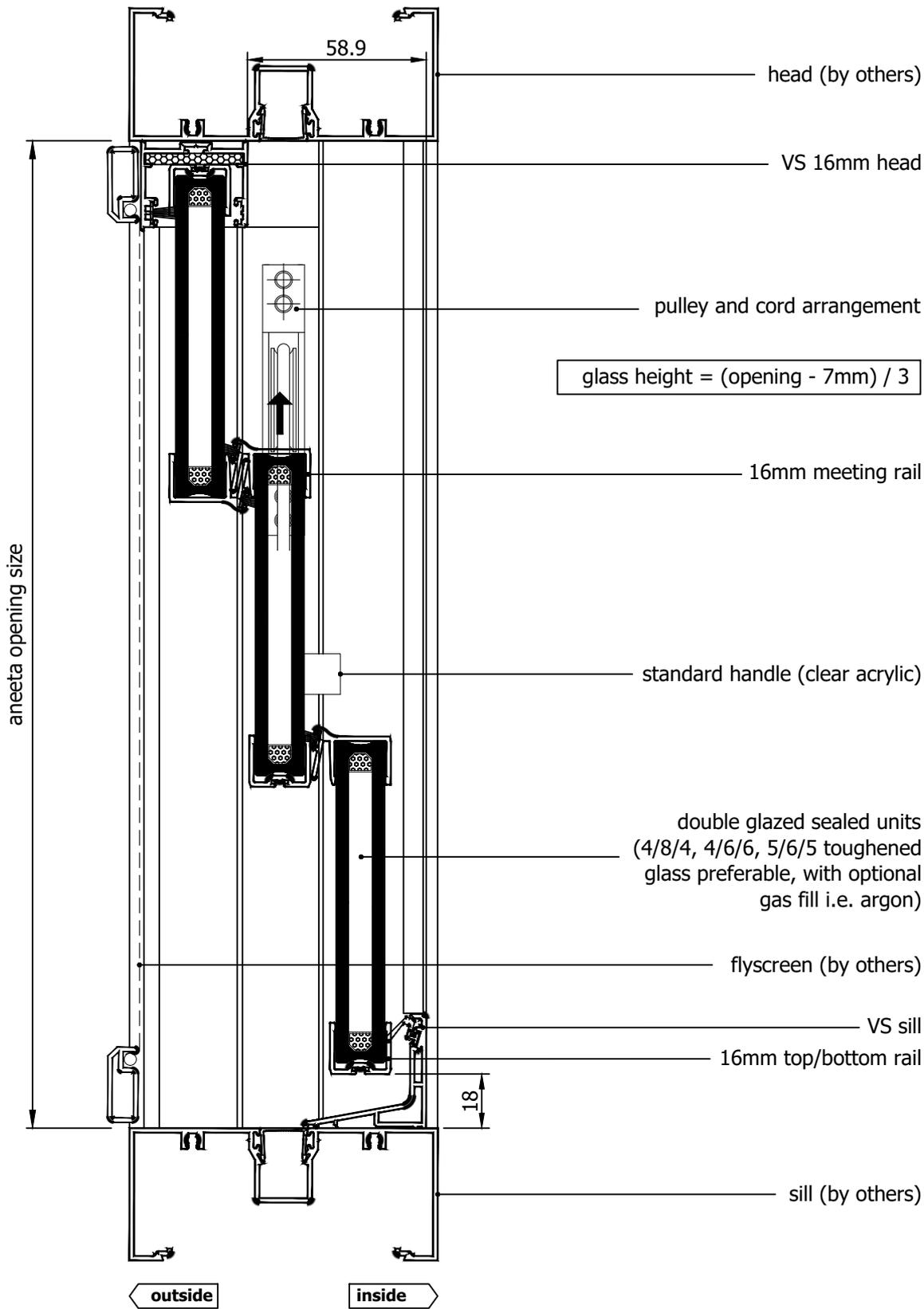
Page	View	Box Type	Handle Type	Sill Type
2	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	VS Sill
3	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	VS HP Sill
4	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	None
5	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	Flapseal
6	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	VS Sill
7	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	VS HP Sill
8	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	None
9	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	Flapseal
10	Horizontal Section	Large Box		-
11	Horizontal Section	Extra Large Box		-

Rev	Description	Approved	
		By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update lock and extension pins	SE	Dec2020
C	Update boxes, sill, lock, pulley height, change layout	RM	Jun2013
B	Update head, pulley height, glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential  The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	Material: in Aluminium Frame
	Finish:					
	Die/Part:					
	Dwg No: VS 3P16 FSuF A					
Drwn:UF	Chk:	Date: Jan2010	Scale:	Sheet 1 of 11	Revision: F	



IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening} - 7\text{mm}) / 3$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS sill, acrylic handle, aluminium covers vertical section A-A

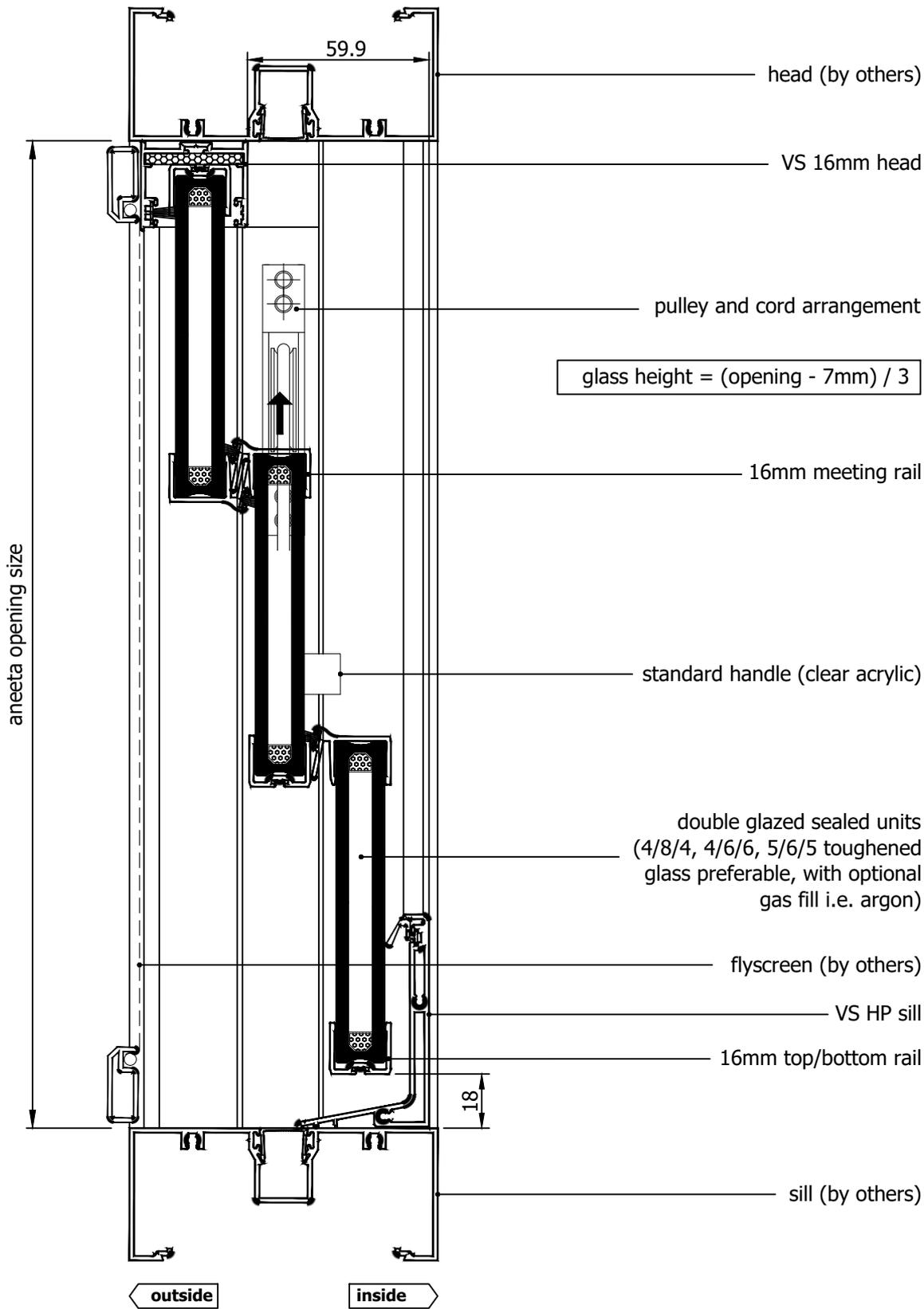
aneeta

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 2 of 11 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A





$$\text{glass height} = (\text{opening} - 7\text{mm}) / 3$$

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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS HP sill, acrylic handle, aluminium covers vertical section A-A

Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4



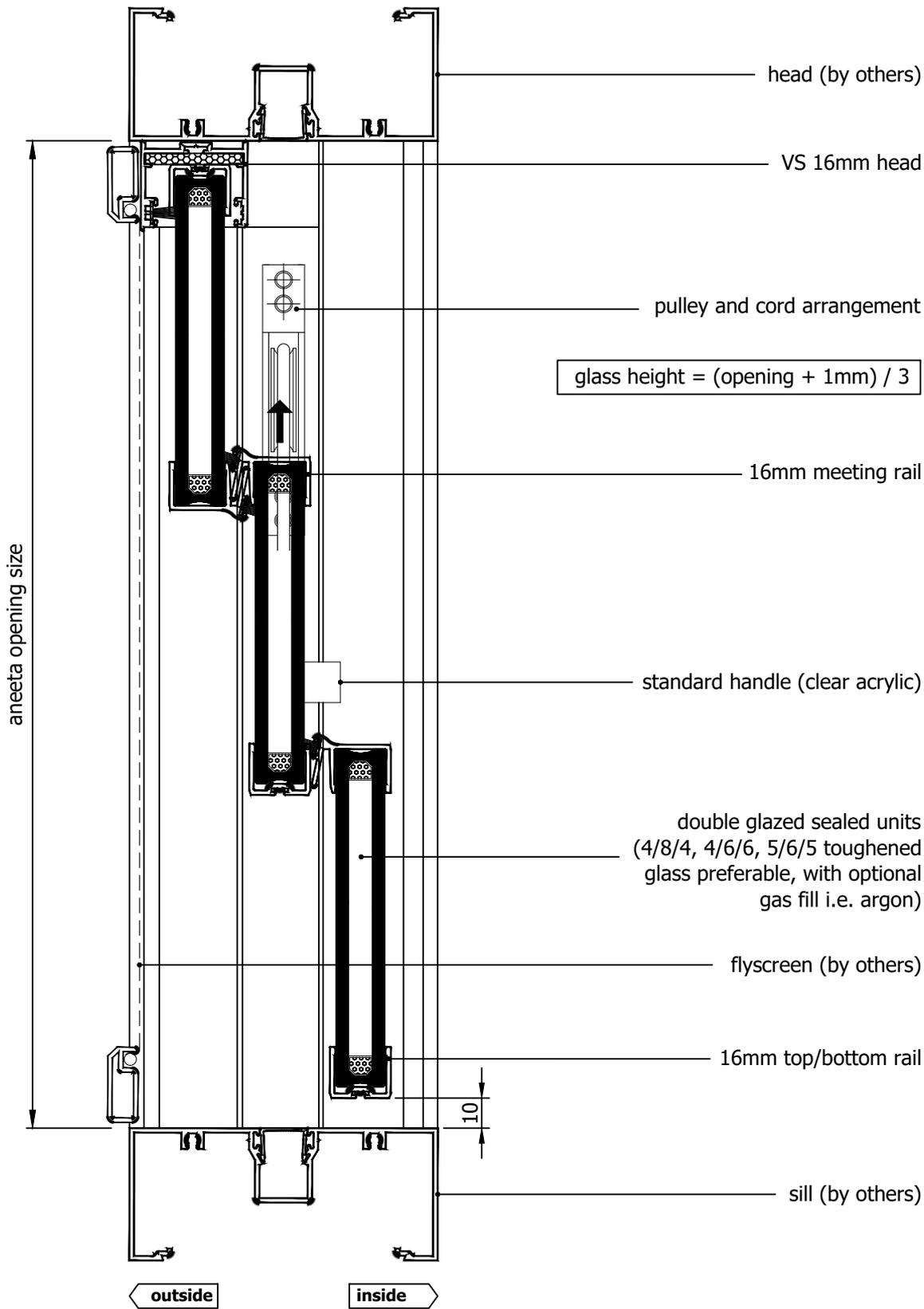
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Sheet 3 of 11    Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A



IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening} + 1\text{mm}) / 3$$

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Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with no sill adaptor, acrylic handle, aluminium covers vertical section A-A

Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4

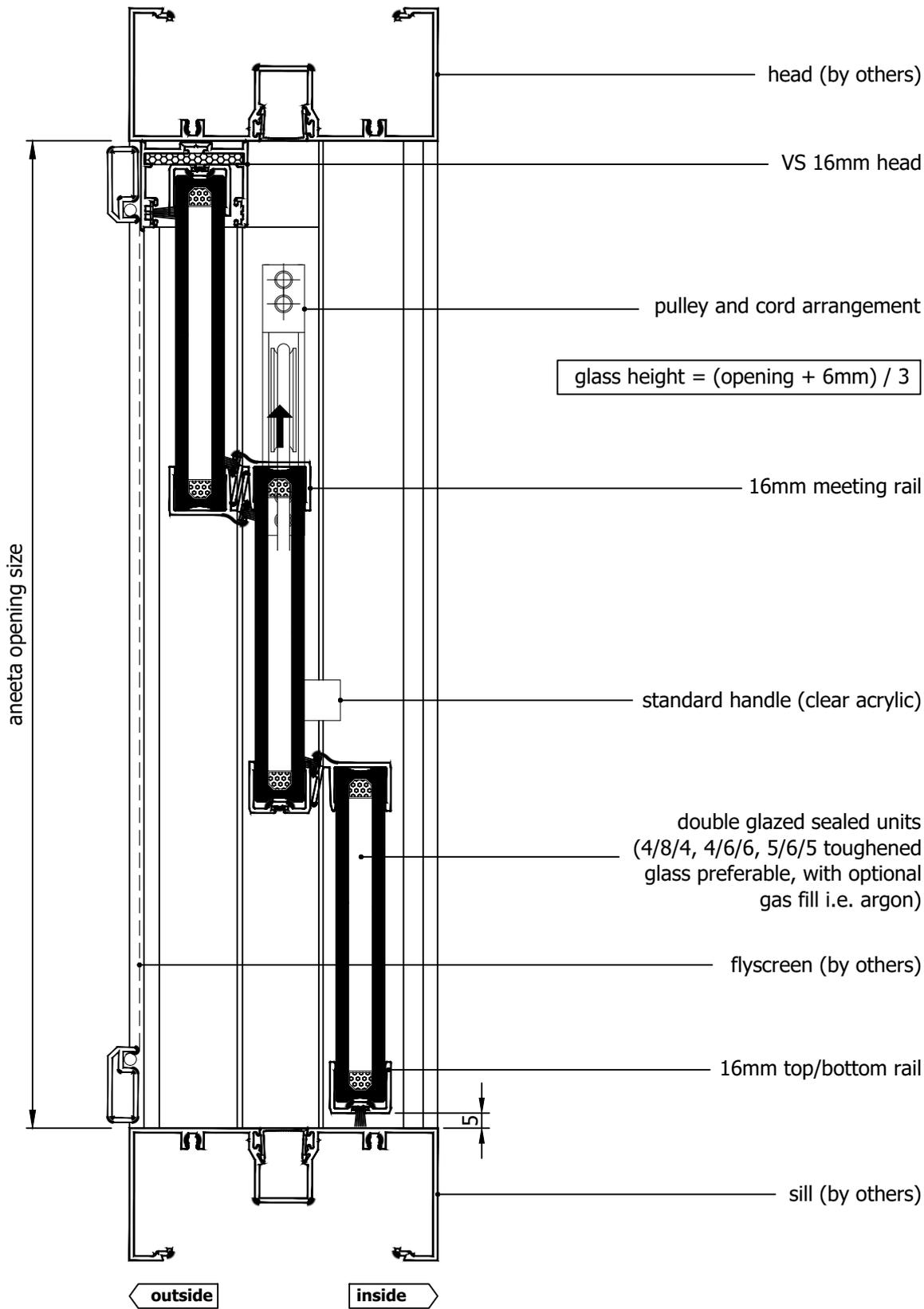
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Sheet 4 of 11    Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A





$$\text{glass height} = (\text{opening} + 6\text{mm}) / 3$$

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F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with 16mm flapseal at sill, acrylic handle, aluminium covers vertical section A-A

Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4

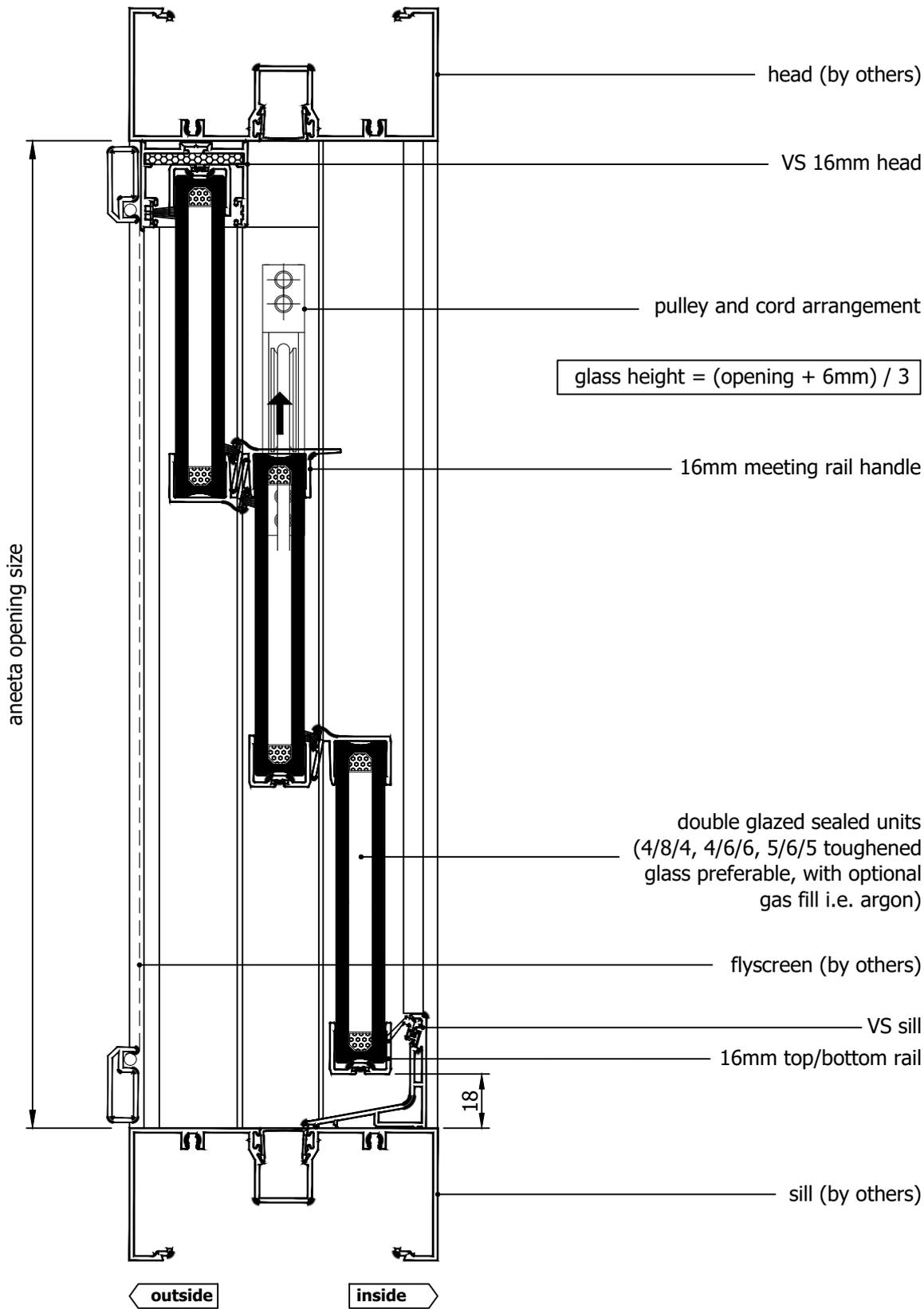
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Sheet 5 of 11    Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A





glass height = (opening + 6mm) / 3

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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS sill, meeting rail handle, aluminium covers vertical section A-A

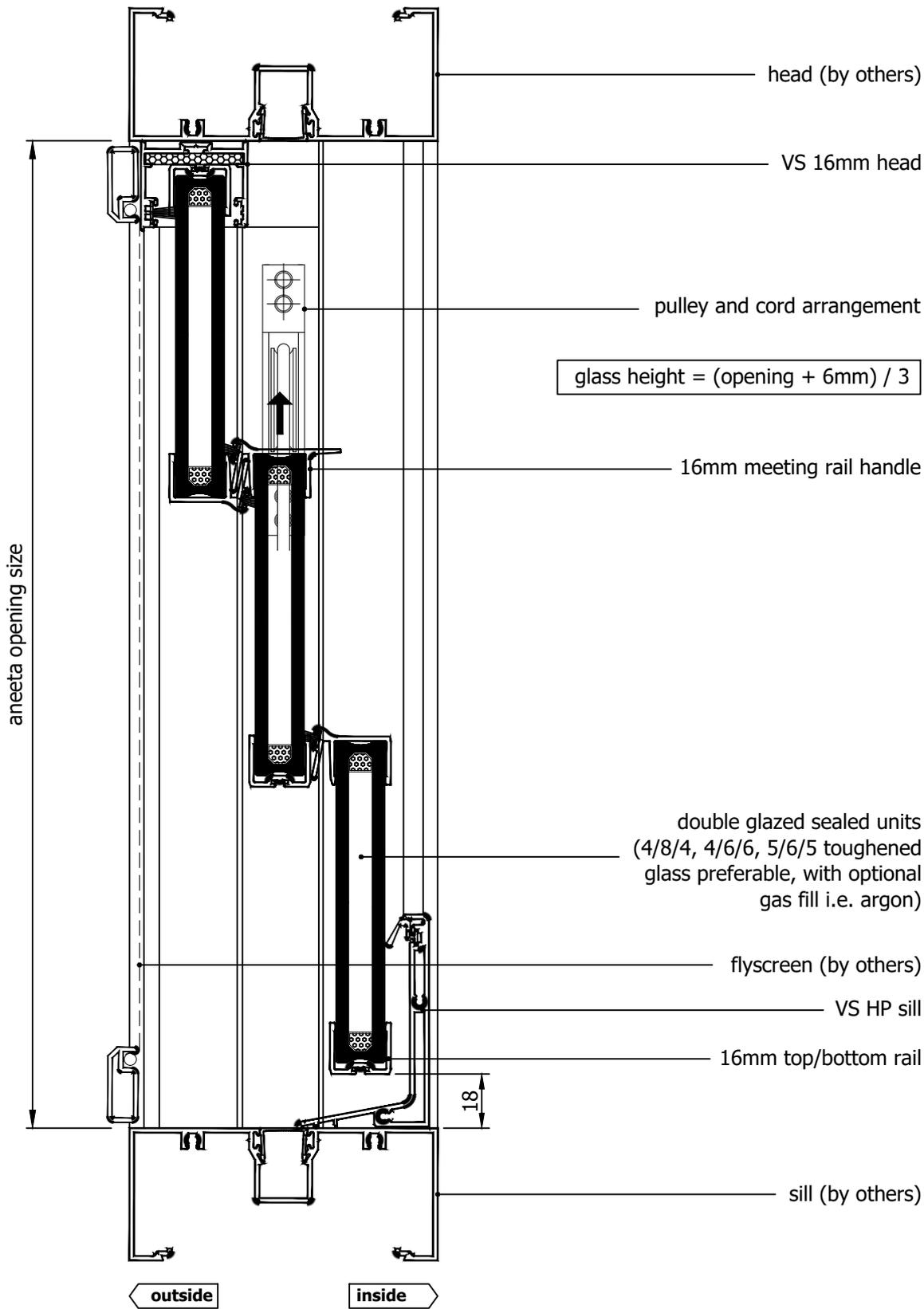
aneeta

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Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4    Sheet 6 of 11    Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A





$$\text{glass height} = (\text{opening} + 6\text{mm}) / 3$$

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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS HP sill, meeting rail handle, aluminium covers vertical section A-A

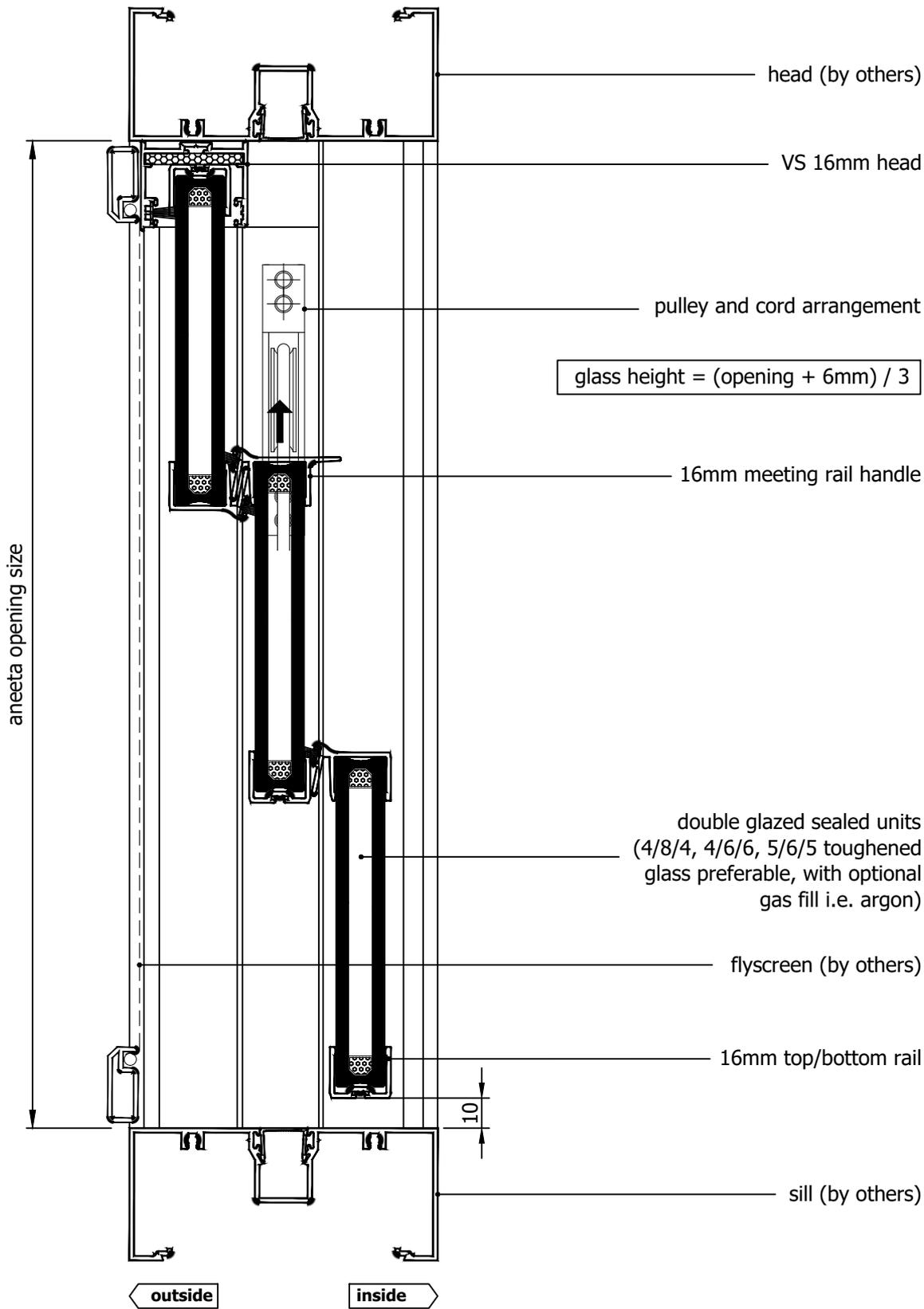
aneeta

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 7 of 11 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A





Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with no sill adaptor, meeting rail handle, aluminium covers vertical section A-A

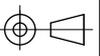
Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4



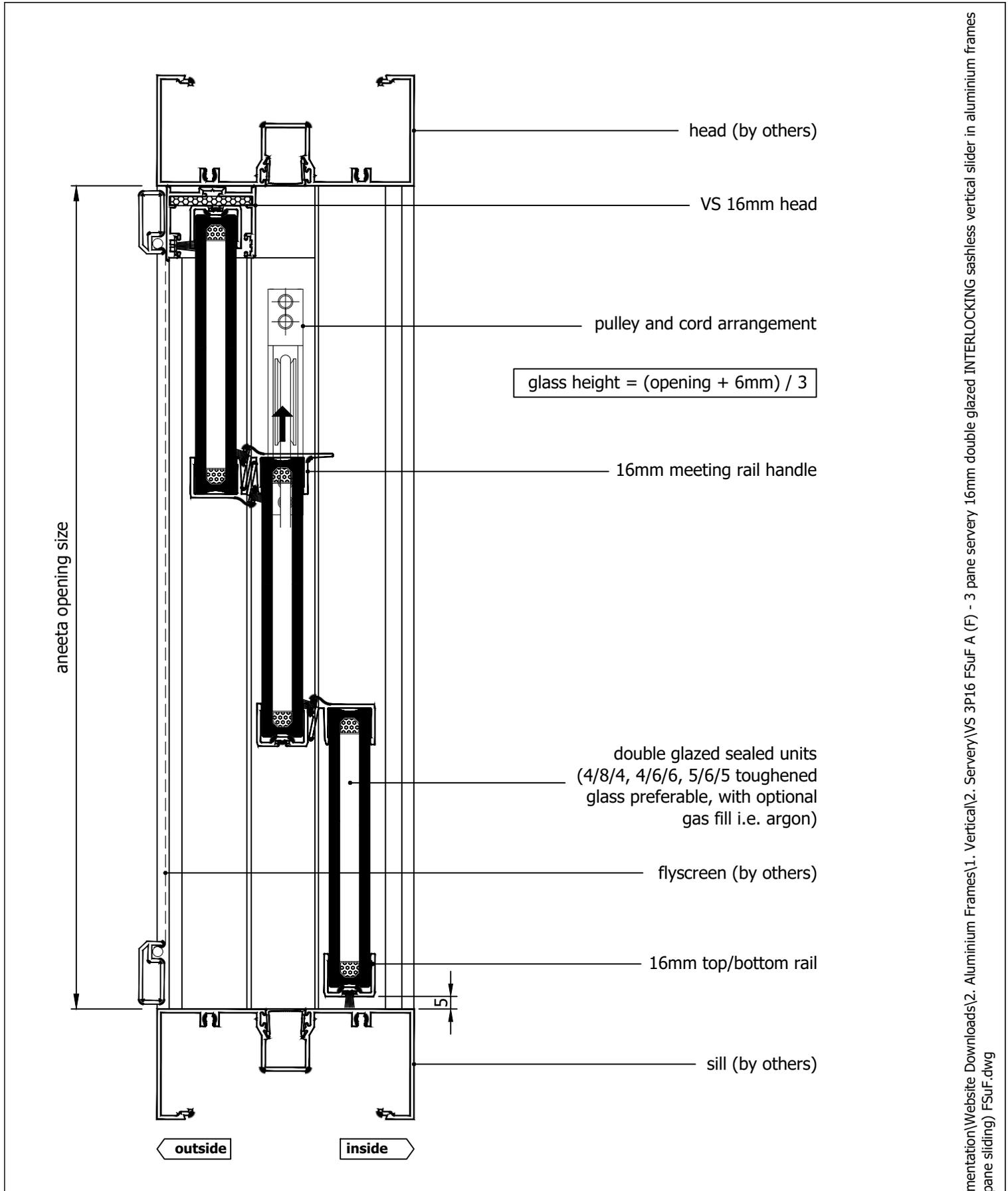
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 8 of 11    Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A



IF IN DOUBT ASK - DO NOT SCALE DRAWING



glass height = (opening + 6mm) / 3

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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with 16mm flapseal at sill, meeting rail handle, aluminium covers vertical section A-A

Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4
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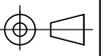


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Sheet 9 of 11	Revision: F
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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P16 FSuF A (F) - 3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding) FSuF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

16mm combination tee

top pane

outside

15.2

17.5

33

100

bottom pane

aluminium cover

lock

100 x 45mm box containing lead weight  
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

inside

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box with aluminium covers horizontal section B-B

Drwn:UF	Chk:	Date: Jan2010	Scale: 1:1@A4
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949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 10 of 11	Revision: F
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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P16 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P16 FSuF A (F) - 3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding) FSuF.dwg

glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

16mm combination tee

top pane

outside

15.2

17.5

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

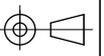
jamb (by others)

101.6

inside

Rev	Description	Approved By	Date
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Title:  
3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with extra large box with aluminium covers horizontal section B-B

Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4

aneeta  
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729  
Sheet 11 of 11

Material: in Aluminium Frame  
Finish:  
Die/Part:  
Dwg No: VS 3P16 FSuF A  
Revision: F

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P16 FSuF A (F) - 3 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (middle pane sliding) FSuF.dwg