


Table of Contents

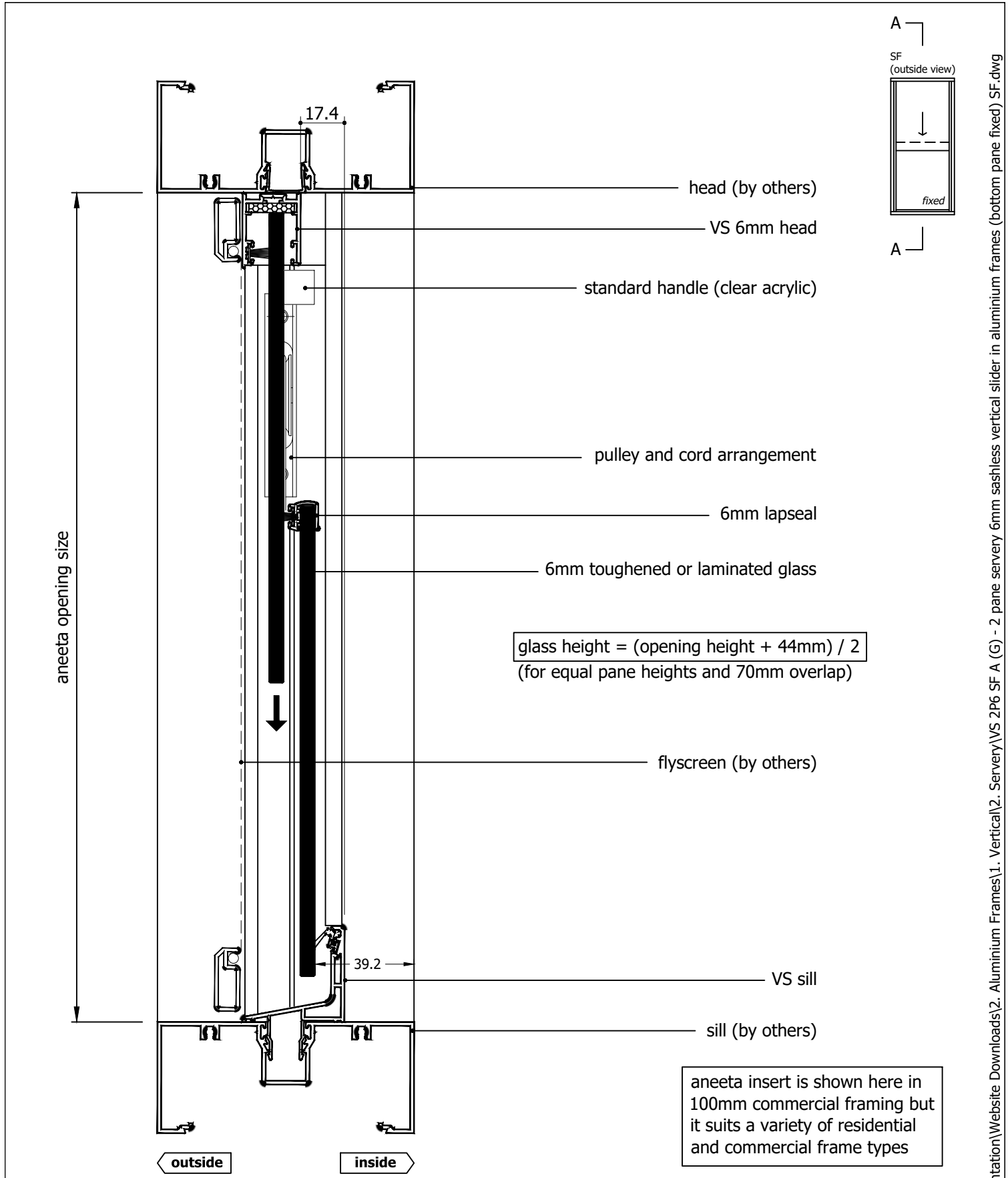
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010


Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed)				Material: in Aluminium Frame	
	 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729				Finish:	
	Drwn: Chk: Date: Jan 2010 Scale:				Die/Part:	
	Sheet 1 of 13				Dwg No: VS 2P6 SF A	



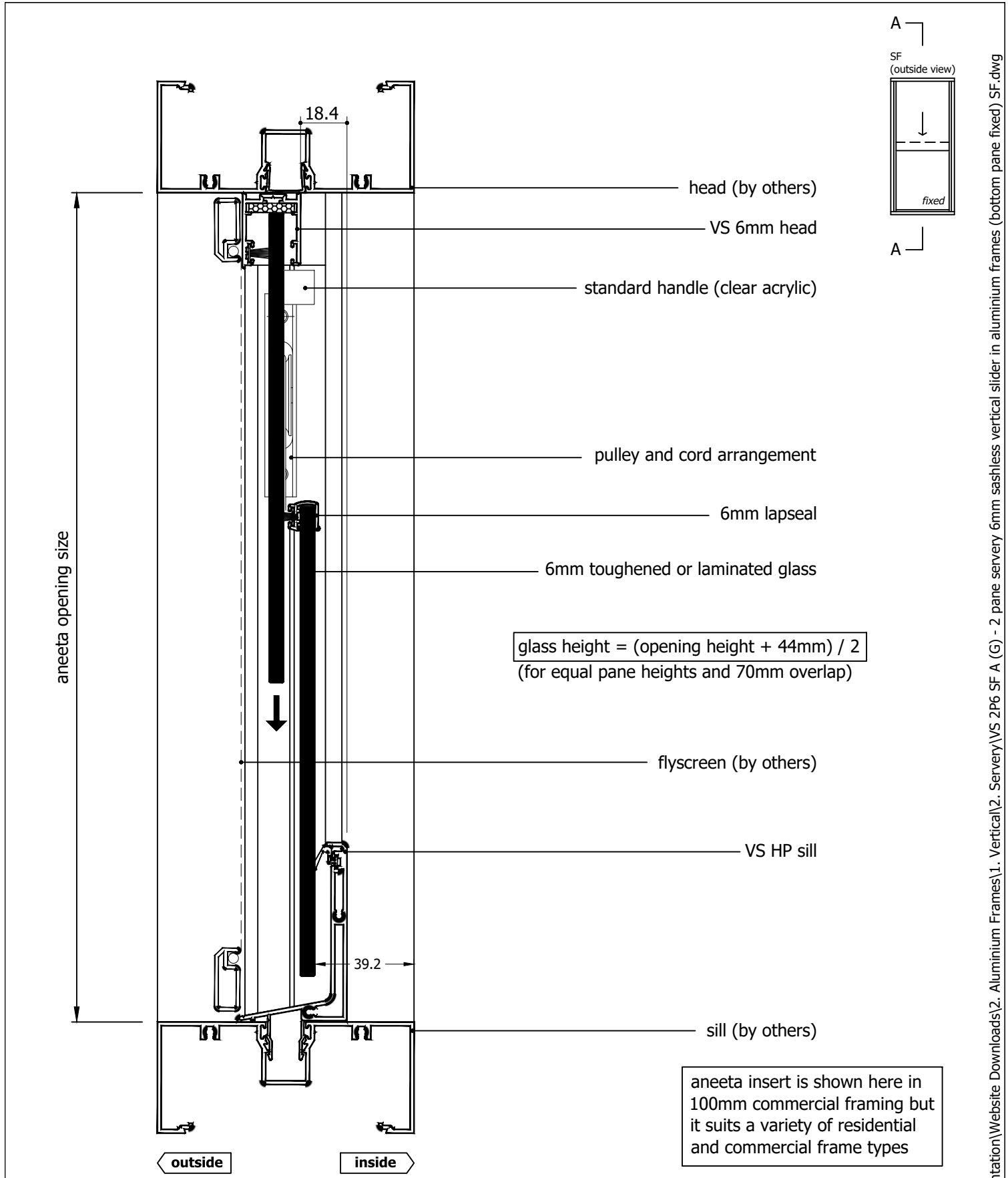
IF IN DOUBT ASK - DO NOT SCALE DRAWING




Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential		 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: in Aluminium Frame	
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.				Finish:	
Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box / medium box) with aluminium covers, VS sill vertical section A-A				Die/Part:	
Drwn:		Chk:		Dwg No: VS 2P6 SF A	
Date: Jan 2010		Scale: 1:2@A4		Revision: G	
Sheet 2 of 13					

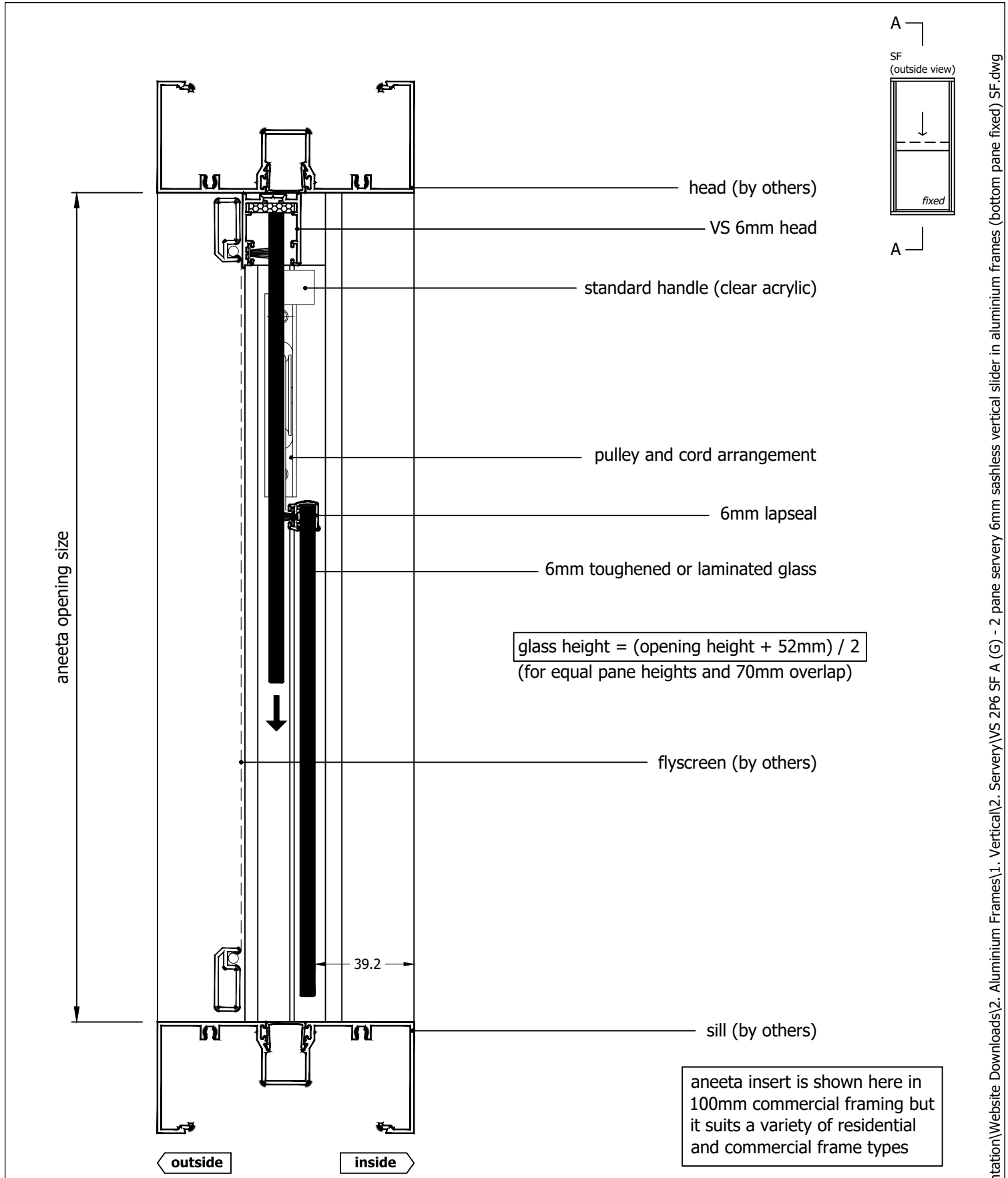
M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box / medium box) with aluminium covers, VS HP sill vertical section A-A		 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 2P6 SF A	
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 3 of 13	Revision: G		

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.


Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, no sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame


Finish:

Die/Part:

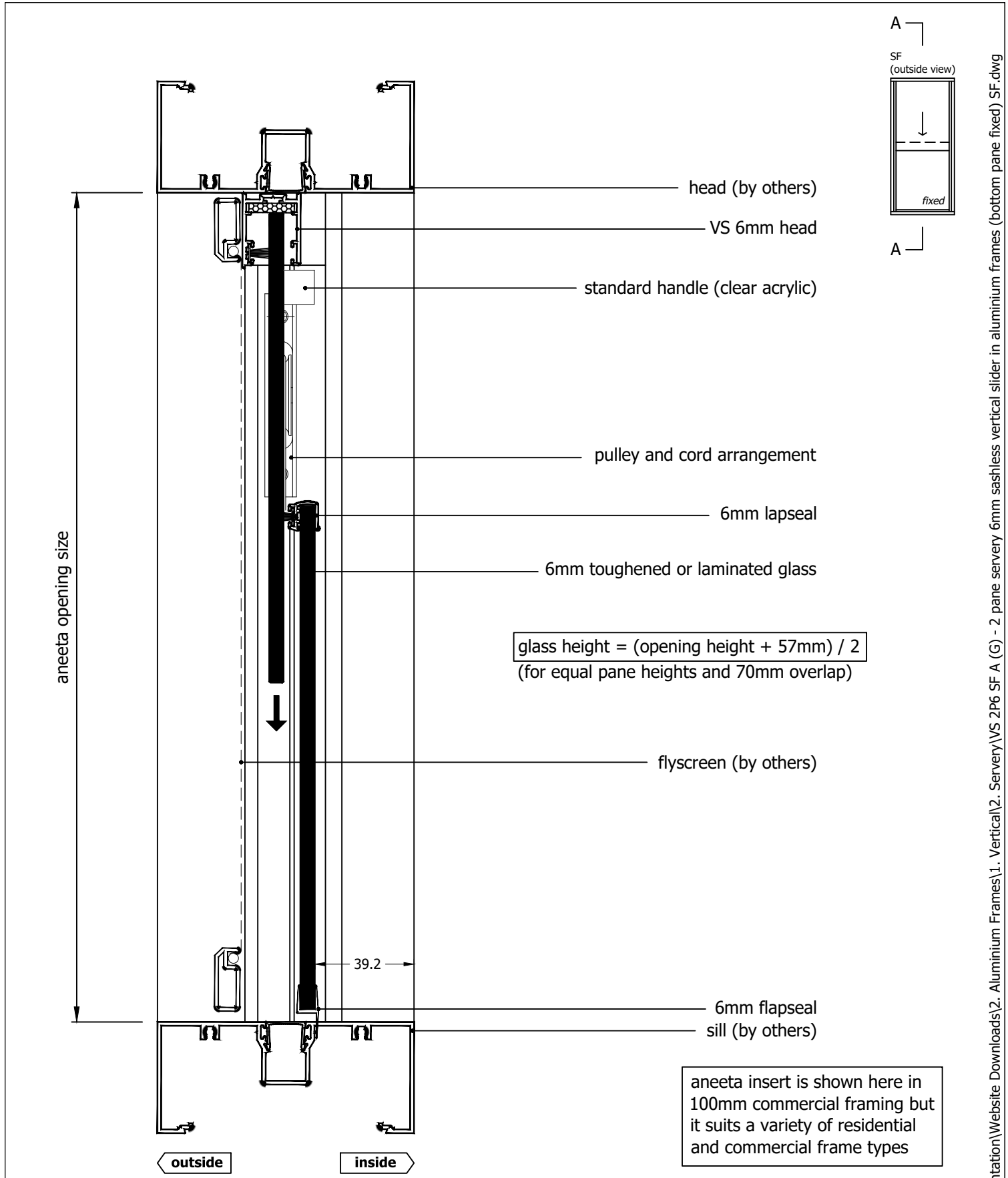
Dwg No: VS 2P6 SF A

IF IN DOUBT ASK -


DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	<div>Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box / medium box) with aluminium covers, 6mm flapseal vertical section A-A</div>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material:	in Aluminium Frame
						Finish:	
						Die/Part:	
						Dwg No:	VS 2P6 SF A
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 5 of 13	Revision: G		

M:\Documentation\Website Downloads\2. Aluminium Frames\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 100mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

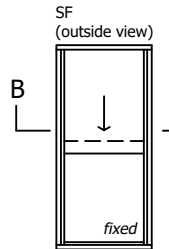
aluminium cover

lock

60 x 30mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)


jamb (by others)



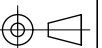
outside

inside

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - small box) with aluminium covers horizontal section B-B				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame
						Finish:
						Die/Part:
						Dwg No: VS 2P6 SF A
Drwn:	Chk:	Date: Jan 2010	Scale: 1:1@A4	Sheet 6 of 13	Revision: G	

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

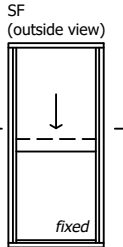
80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

outside

inside



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - medium box) with aluminium covers horizontal section B-B	
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.		Drwn:	Chk:
		Date: Jan 2010	Scale: 1:1eA4

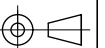


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

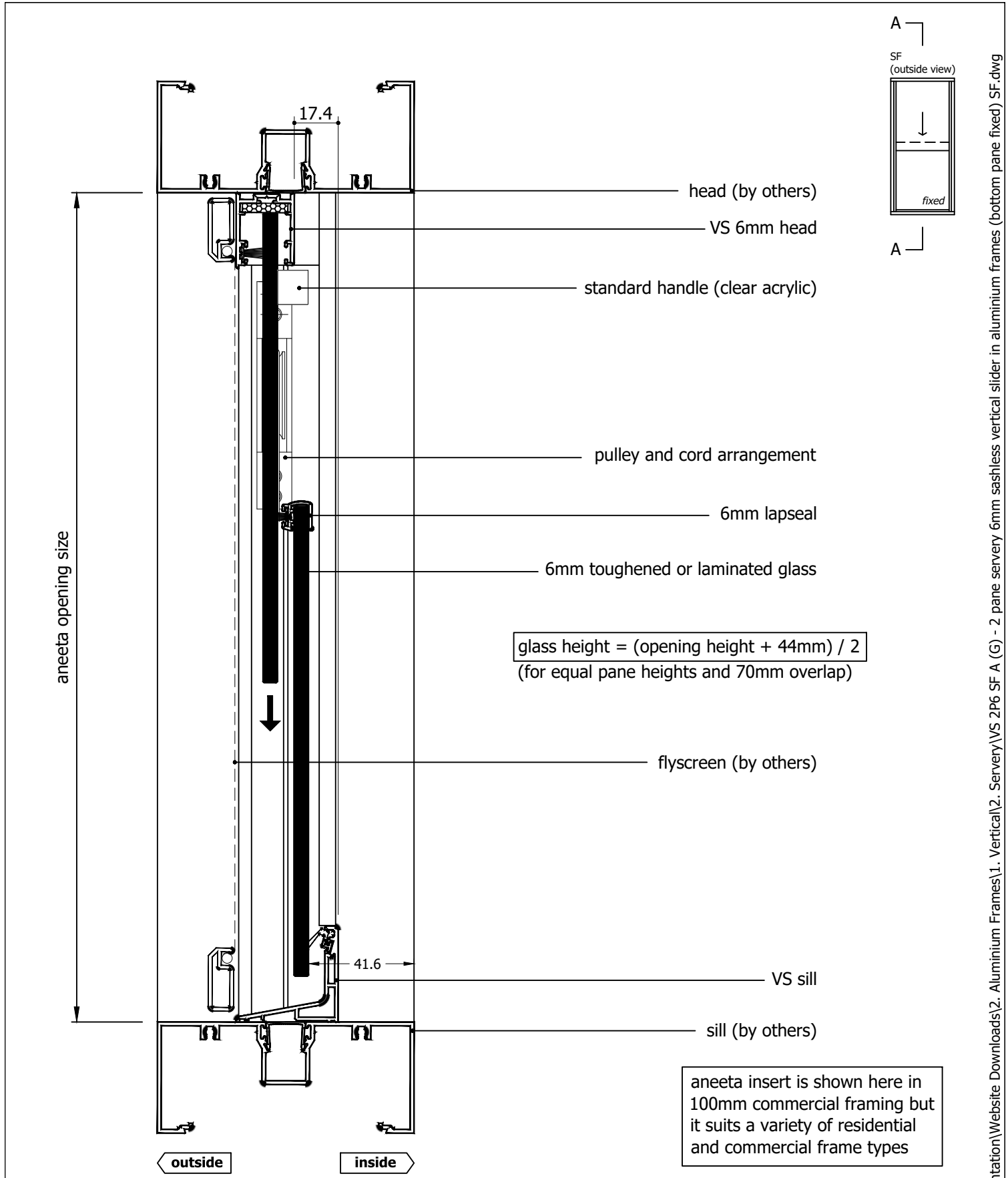
Sheet 7 of 13

Revision: G


Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A



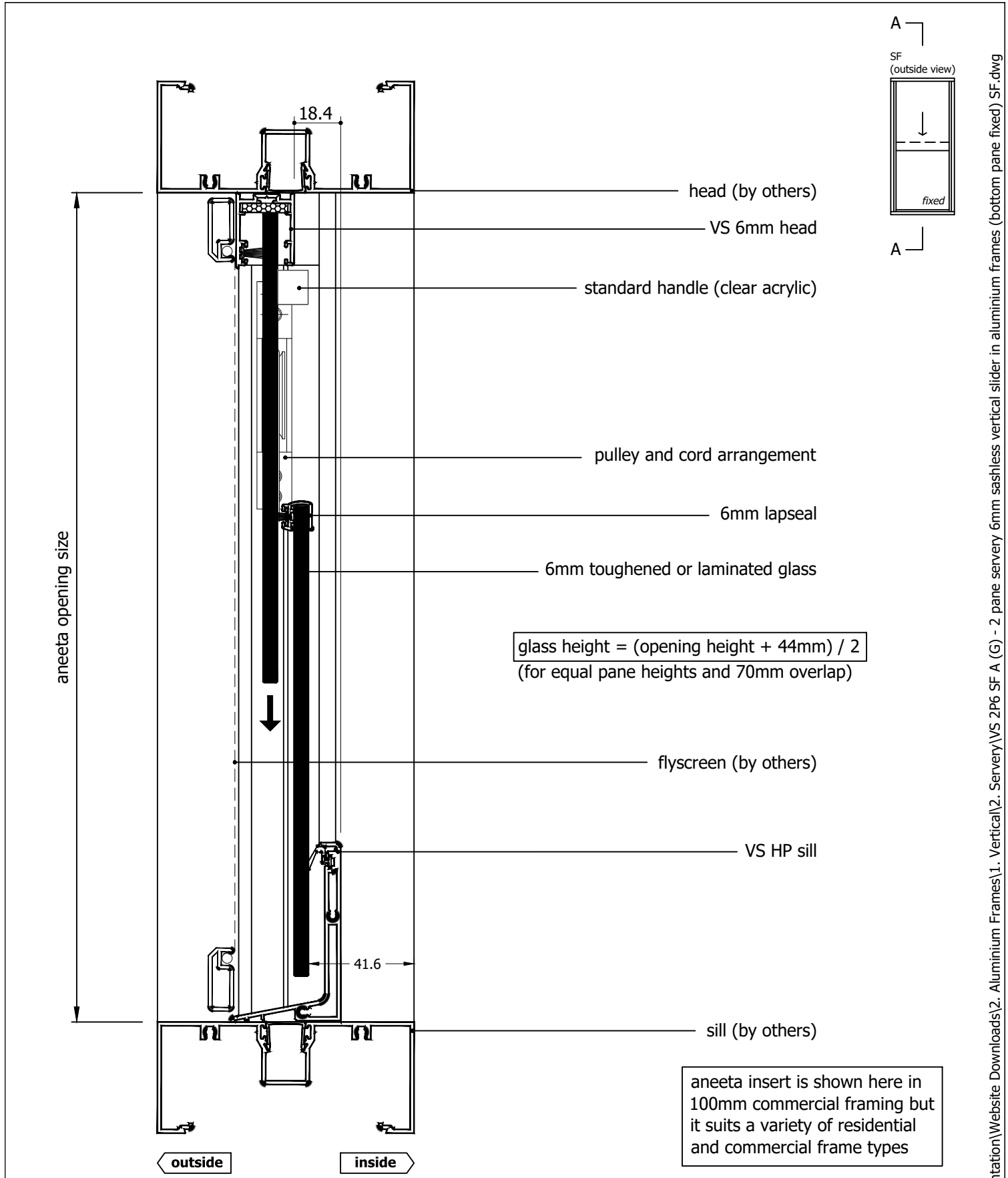
IF IN DOUBT ASK - DO NOT SCALE DRAWING



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.		Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - large box / extra large box) with aluminium covers, VS sill vertical section A-A		<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 2P6 SF A	
Drwn:		Chk:		Date: Jan 2010		Scale: 1:2@A4	
				Sheet 8 of 13		Revision: G	

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg




Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box) with aluminium covers, VS HP sill
vertical section A-A


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: Chk: Date: Jan 2010 Scale: 1:2A4

Material: in Aluminium Frame

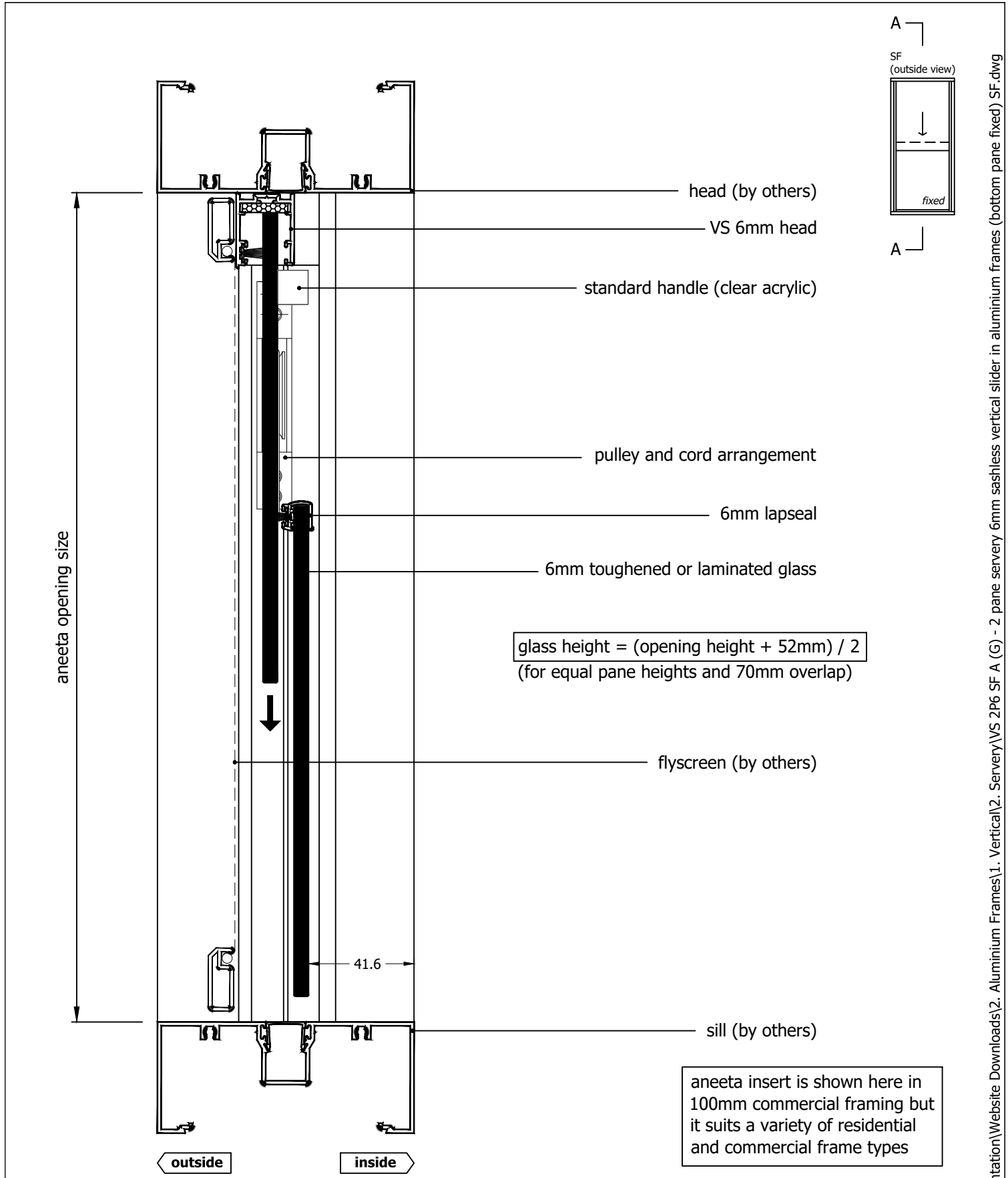
Finish:

Die/Part:

Dwg No: VS 2P6 SF A

Sheet 9 of 13 Revision: G

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box) with aluminium covers, no sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

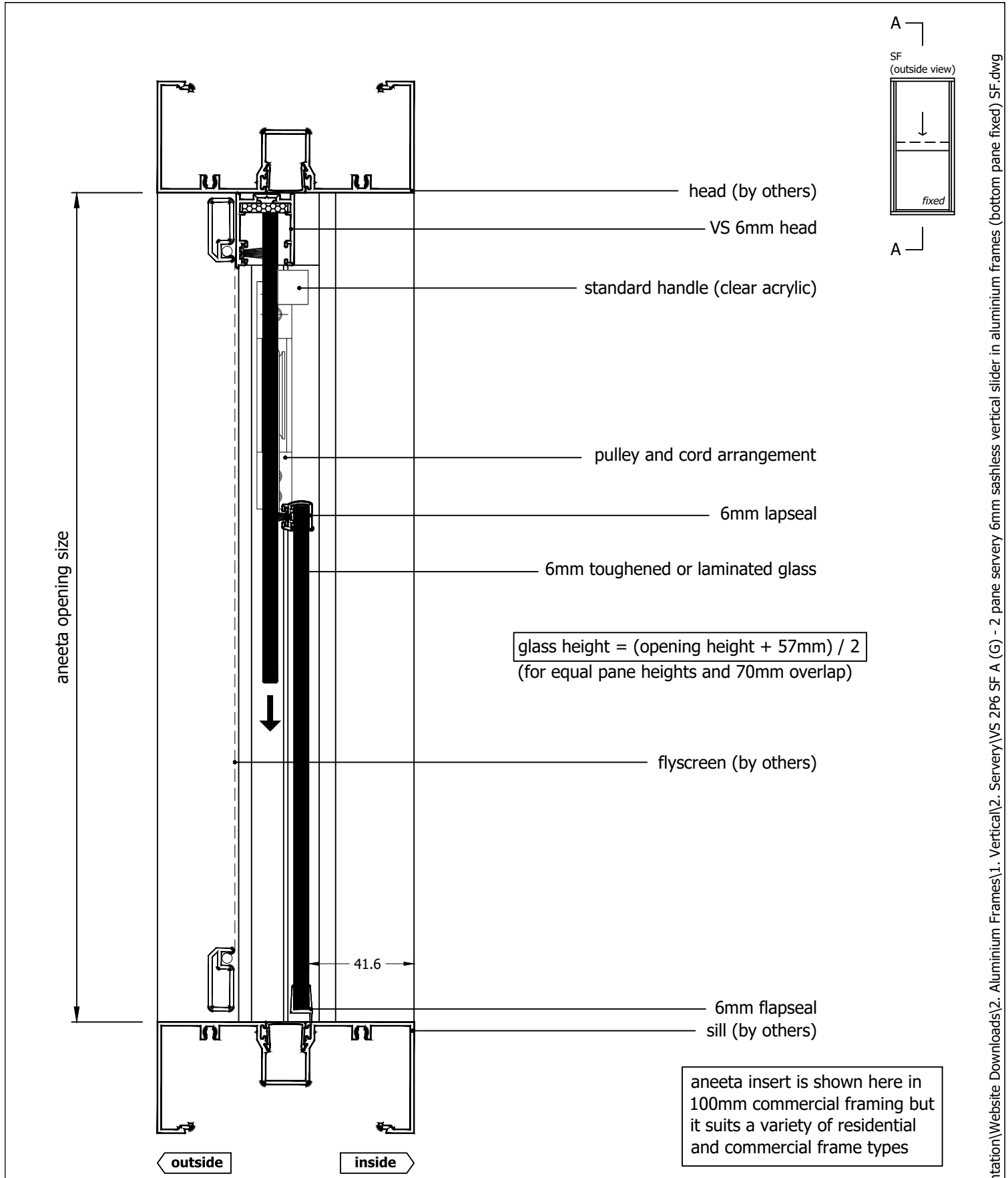
Die/Part:

Dwg No: VS 2P6 SF A


Sheet 10 of 13

Revision: G

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - large box / extra large box) with aluminium covers, 6mm flapseal <u>vertical section A-A</u>				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>	Material: in Aluminium Frame
						Finish:
						Die/Part:
						Dwg No: VS 2P6 SF A
	Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4		Sheet 11 of 13

M:\Documentation\Website Downloads\2. Aluminium Frames\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

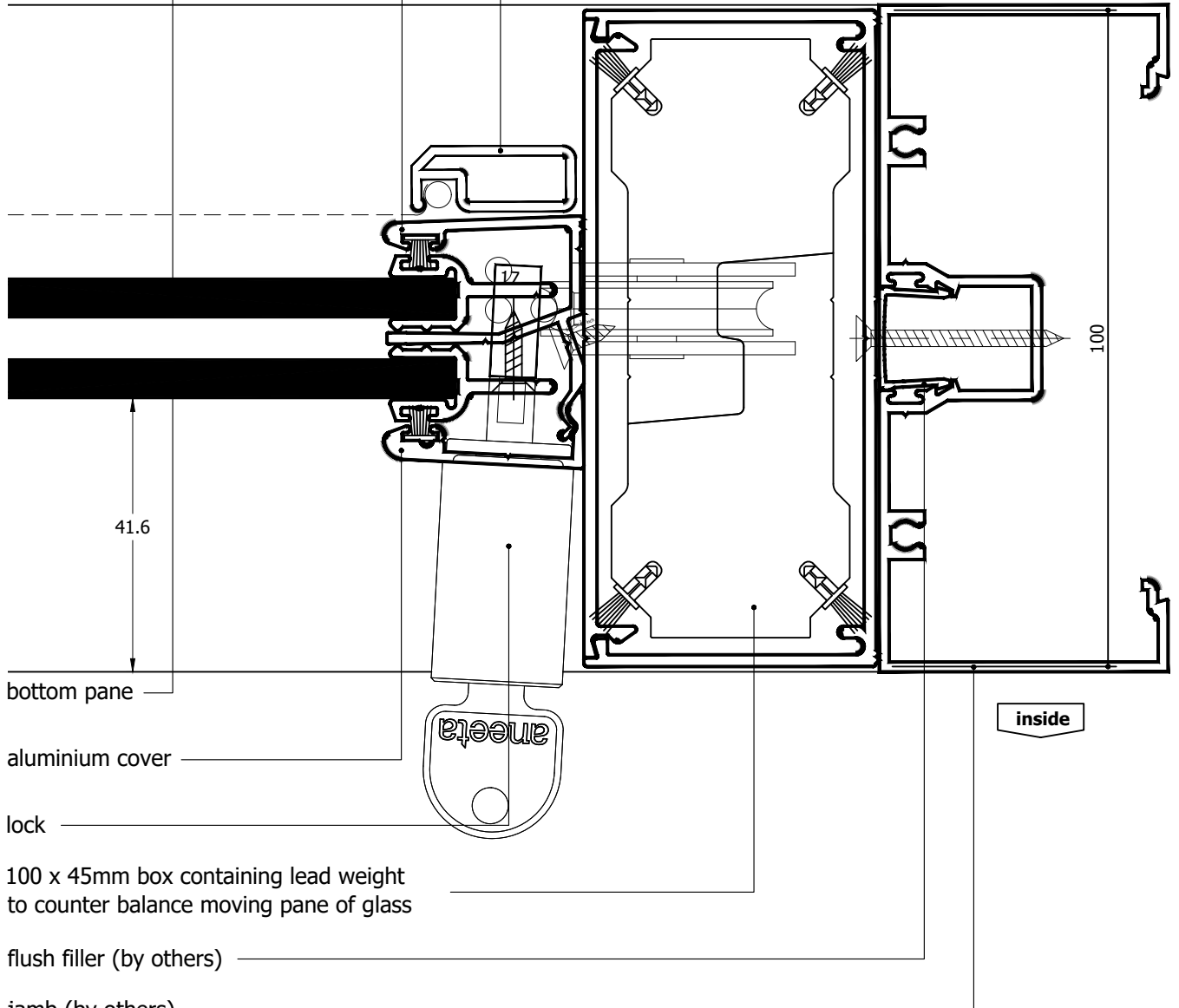
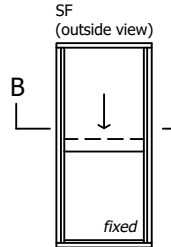
aluminium cover

lock


100 x 45mm box containing lead weight
to counter balance moving pane of glass

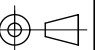
flush filler (by others)

jamb (by others)



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

<div>Proprietary and confidential</div> <div>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</div>	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - large box) with aluminium covers horizontal section B-B				<div> 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</div>		Material: in Aluminium Frame
							Finish:
							Die/Part:
							Dwg No: VS 2P6 SF A
	Drwn:	Chk:	Date: Jan 2010	Scale: 1:1eA4			Sheet 12 of 13



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

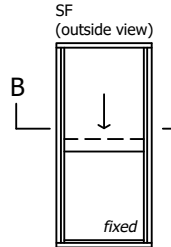
aluminium cover

lock

101.6 x 76.2mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

101.6

inside

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(bottom pane fixed - extra large box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 13 of 13

Revision: G

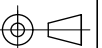
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No:

VS 2P6 SF A



IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg