

Table of Contents

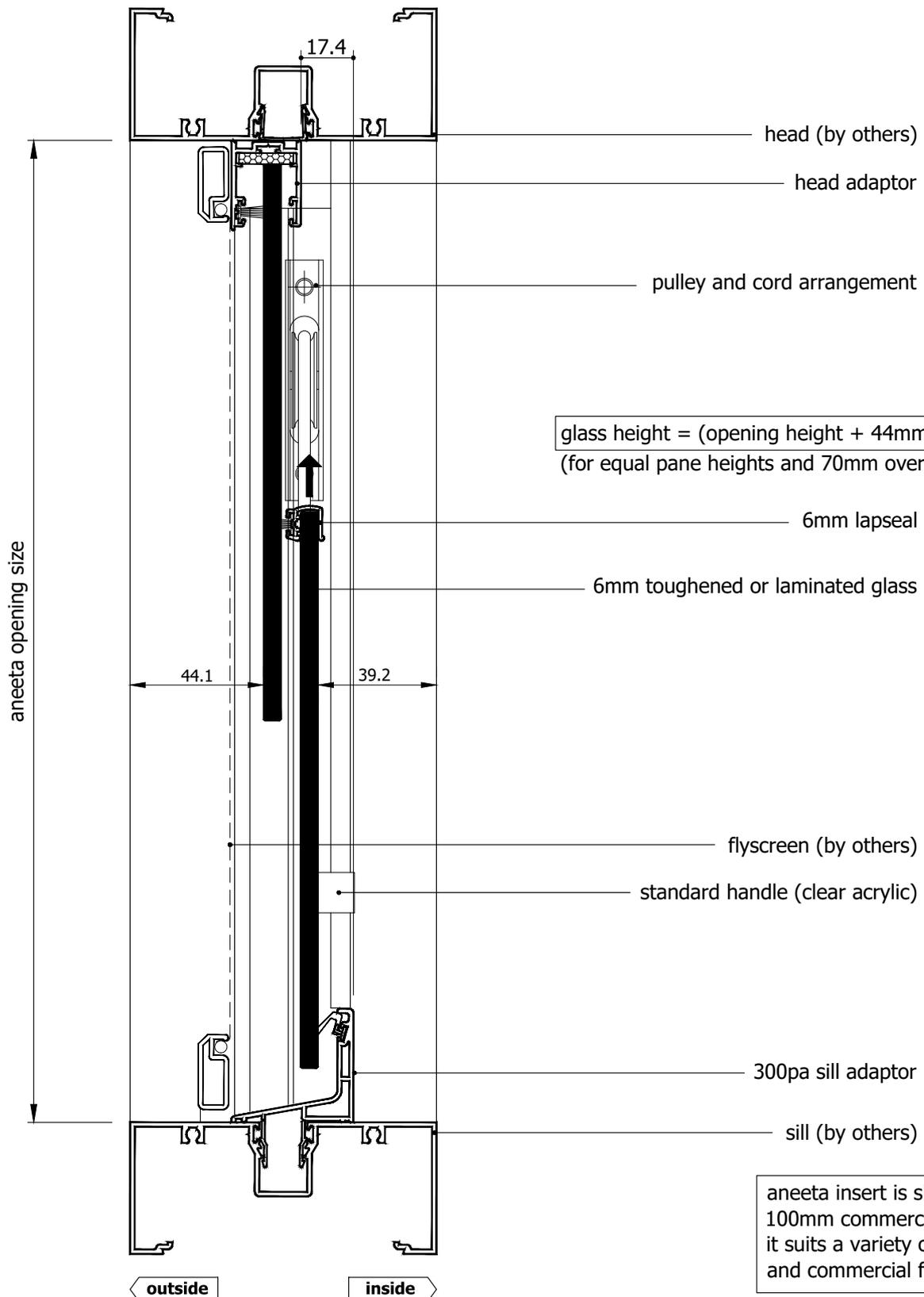
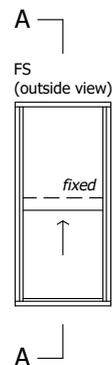
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	300 Pa Sill
3	Vertical Section	Small Box / Medium Box	800 Pa Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	300 Pa Sill
9	Vertical Section	Large Box / Extra Large Box	800 Pa Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed)		 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material:	in Aluminium Frame	
	Drwn:	Chk:			Date: Jan 2010	Scale:	Sheet 1 of 13
					Die/Part:		
					Dwg No:	VS 2P6 FS A	



$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, 300Pa sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

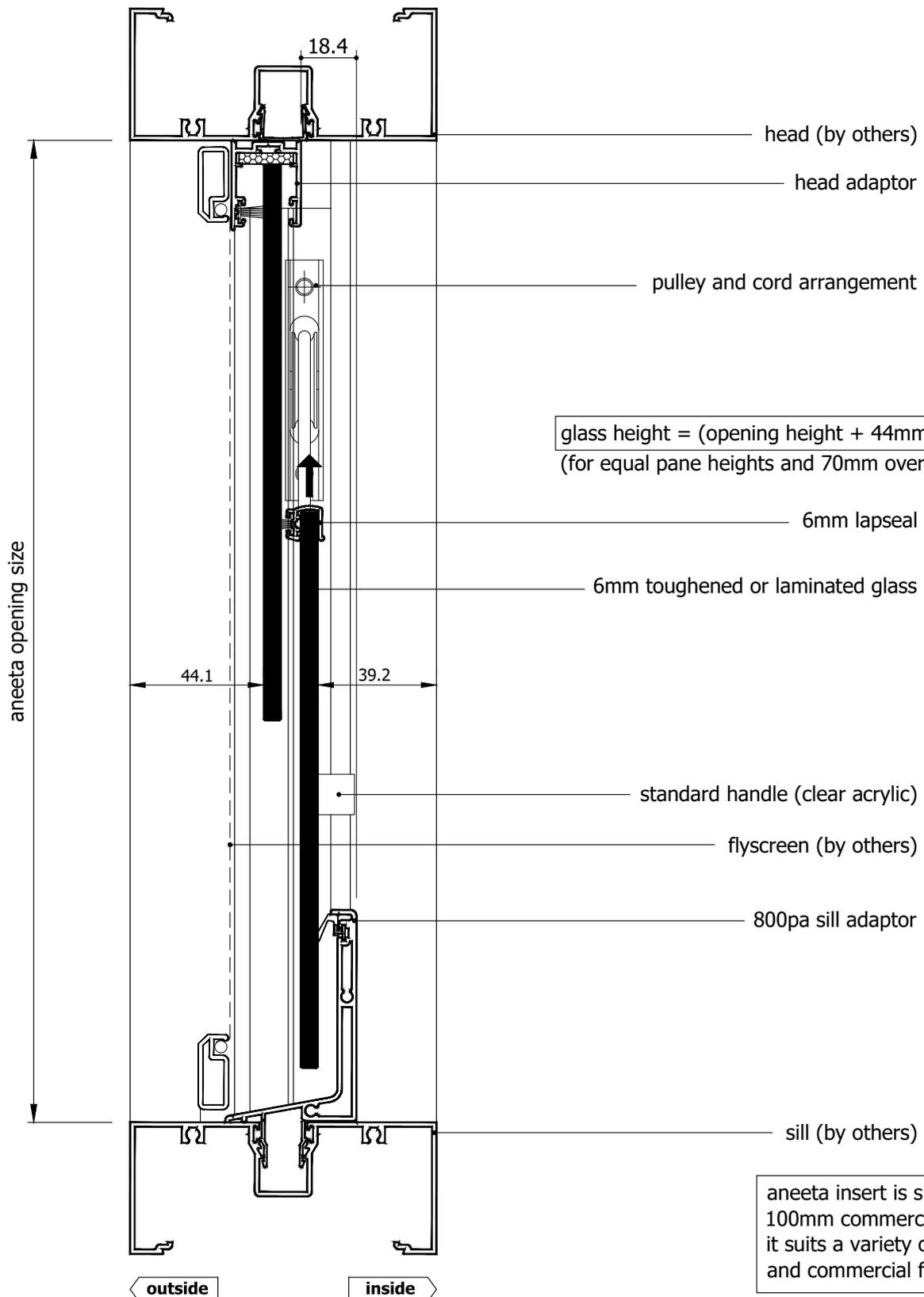
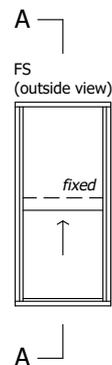


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 2 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING

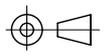


$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, 800Pa sill
vertical section A-A

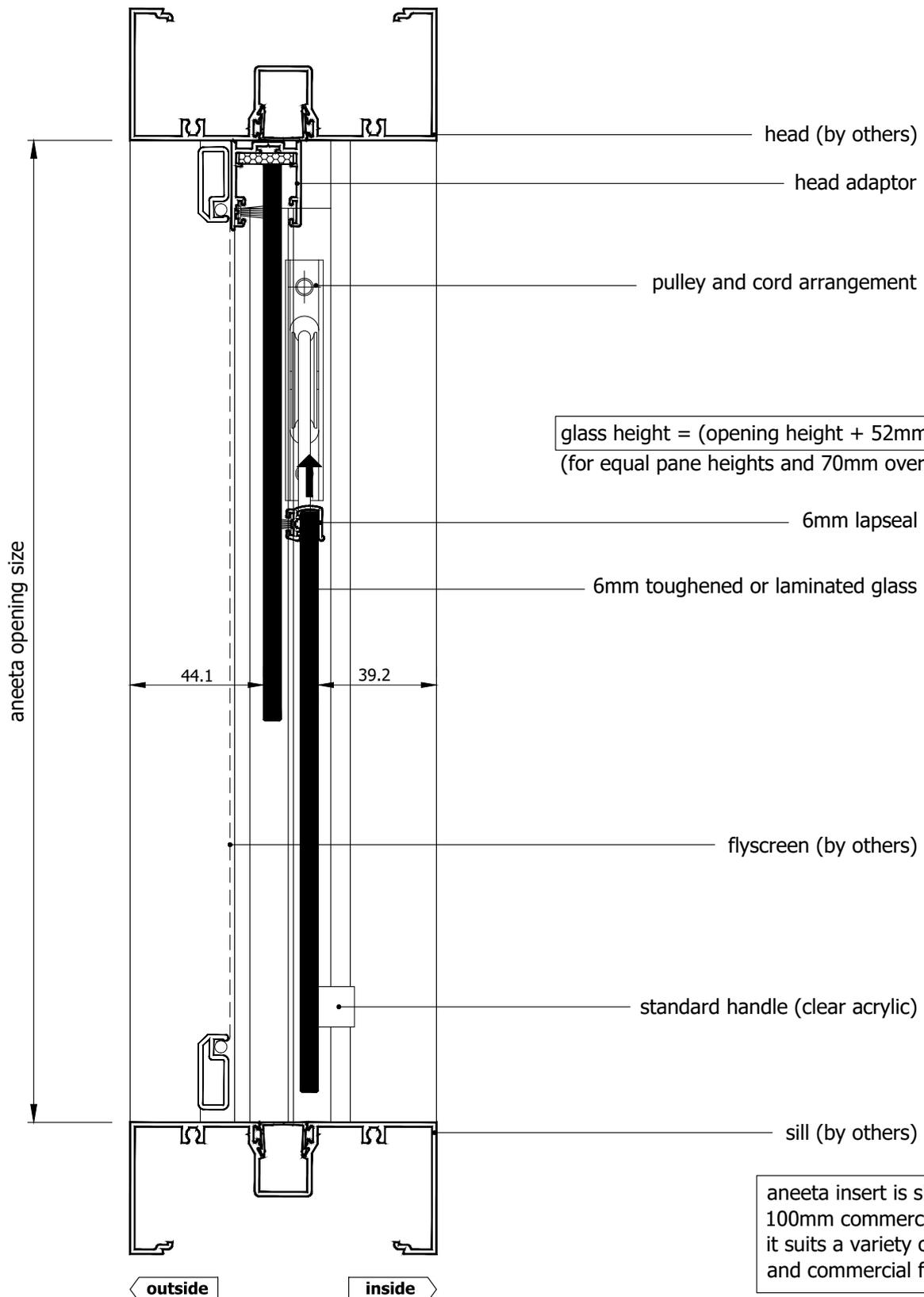
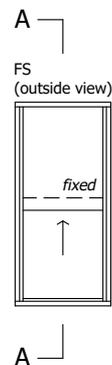
Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 3 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



$$\text{glass height} = (\text{opening height} + 52\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, no sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



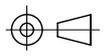
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

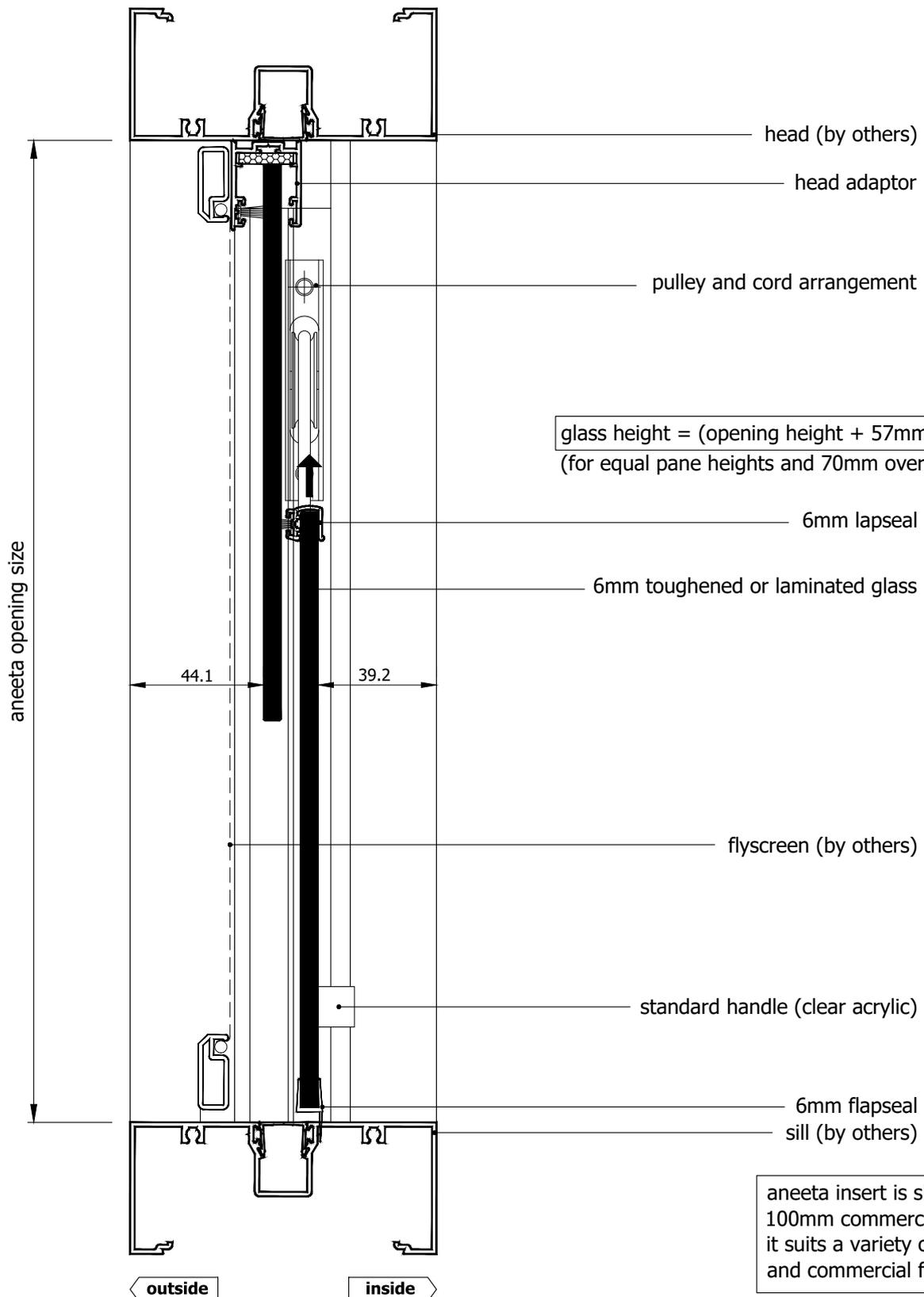
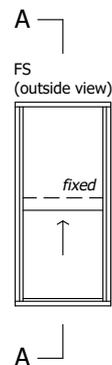
Sheet 4 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING





$$\text{glass height} = (\text{opening height} + 57\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, 6mm flapseal vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

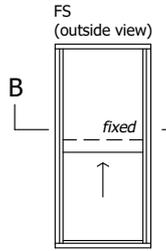
Sheet 5 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 100mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

44.1

39.2

bottom pane

aluminium cover

lock

60 x 30mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

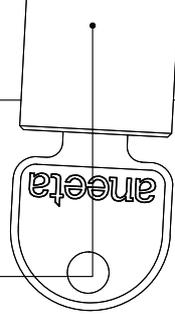
outside

inside

23.3

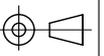
18.3

60



Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

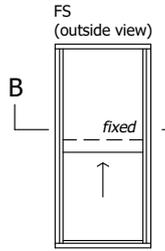
Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small box)
with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 6 of 13 Revision: H

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 FS A

glass width = opening - 110mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

44.1

outside

39.2

bottom pane

aluminium cover

lock

80 x 35mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

13.3

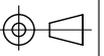
80

8.3

inside

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

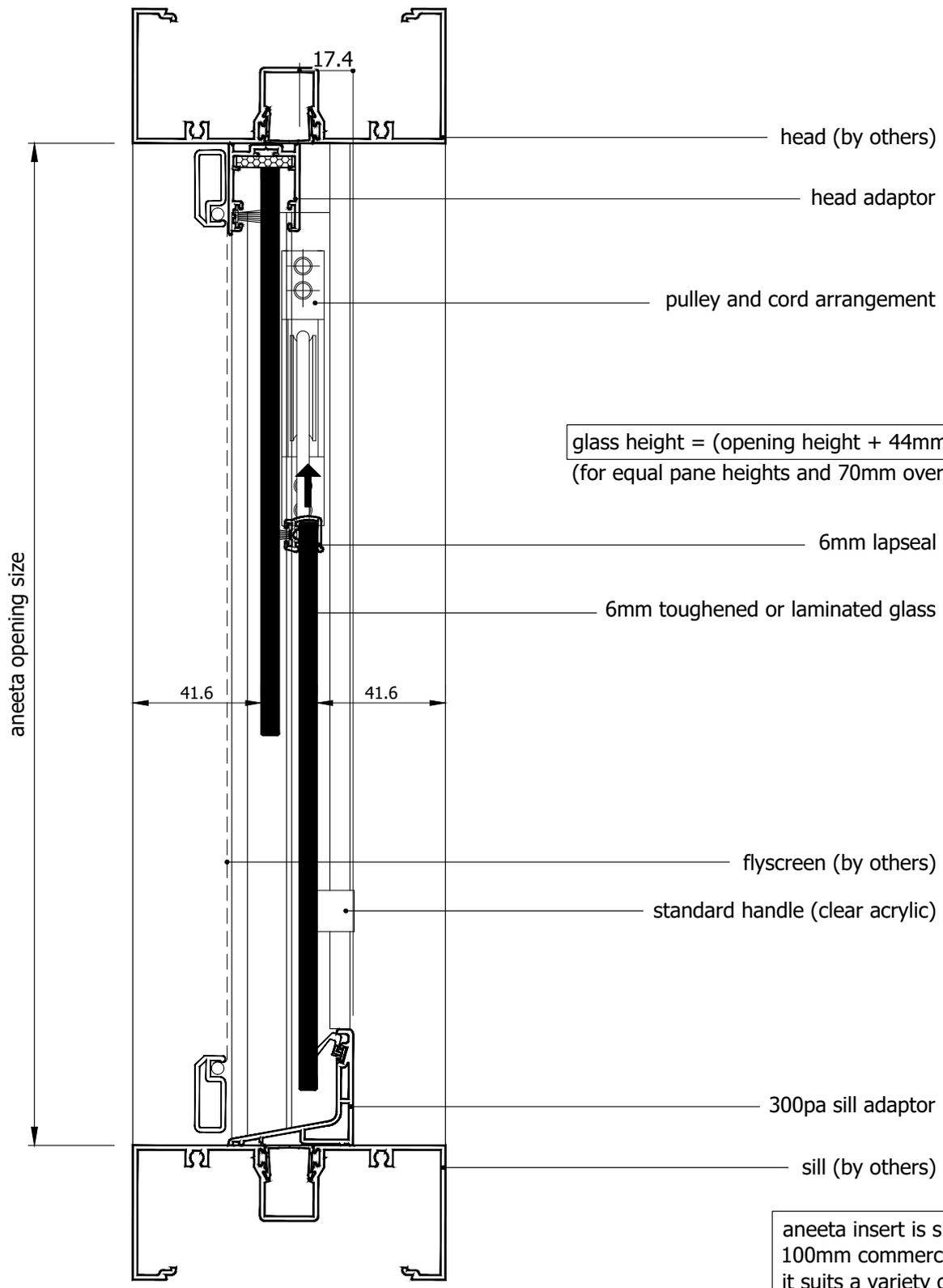
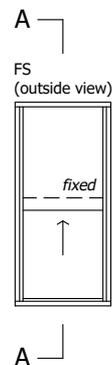
Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - medium box)
with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4 Sheet 7 of 13



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Revision: H

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: **VS 2P6 FS A**



$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

outside inside

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large/extra large box) with aluminium covers, 300Pa sill vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

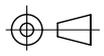
aneeta
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

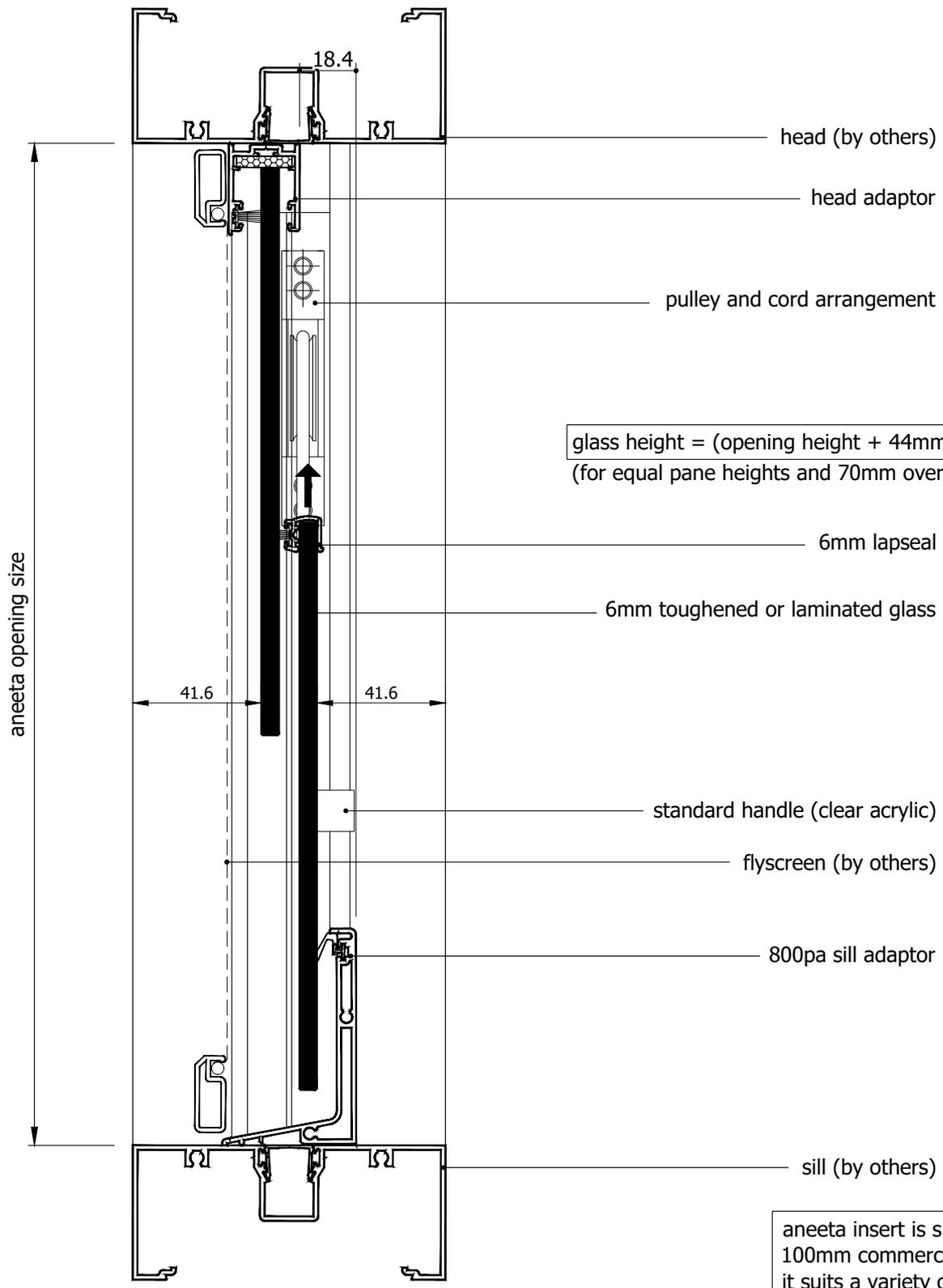
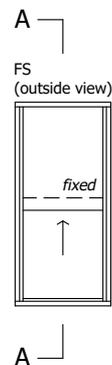
Sheet 8 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING





$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large/extra large box) with aluminium covers, 800Pa sill vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

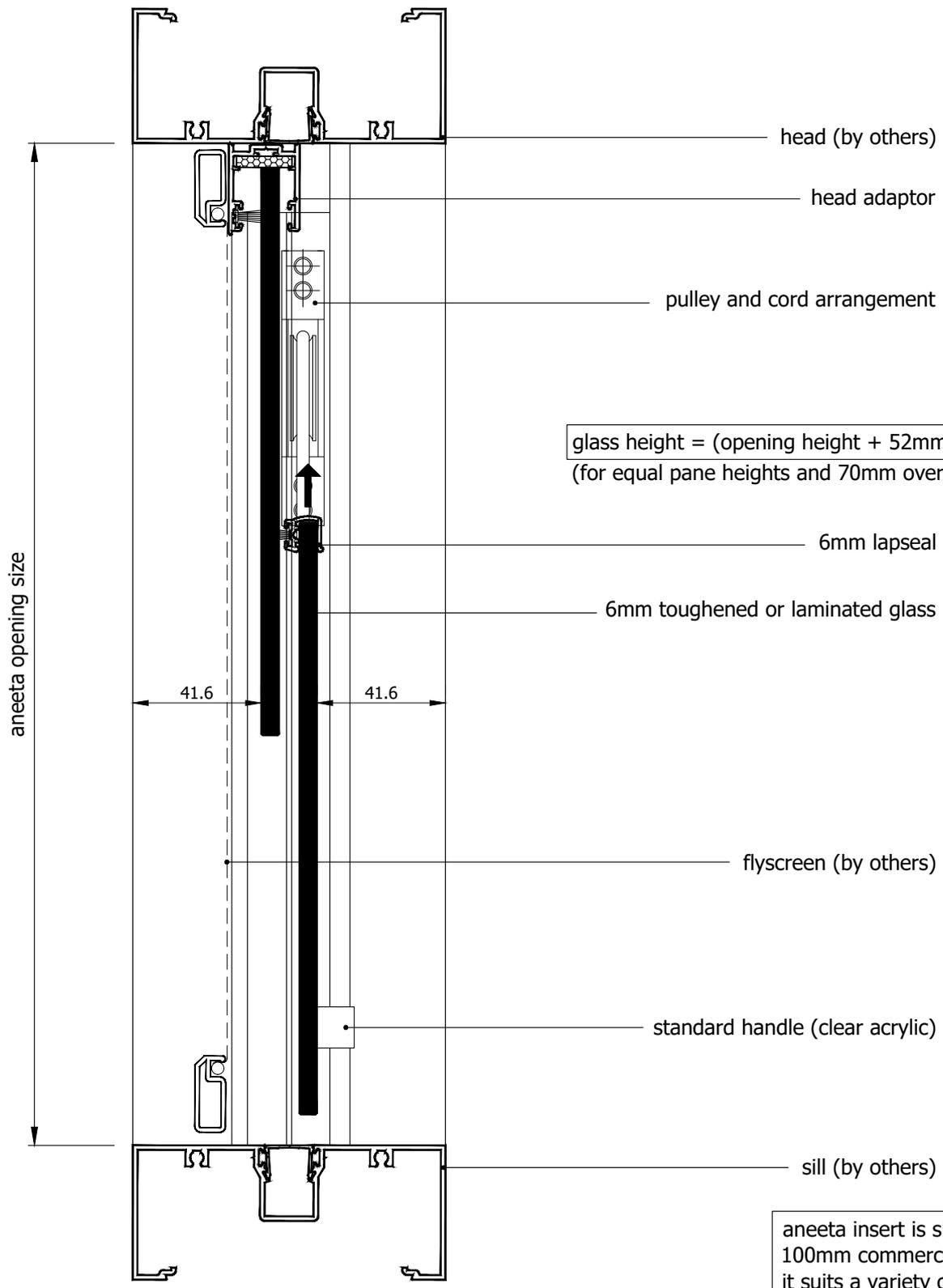
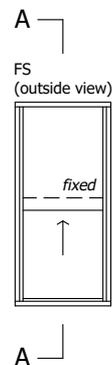


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 9 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening height} + 52\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large box)
with aluminium covers, no sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



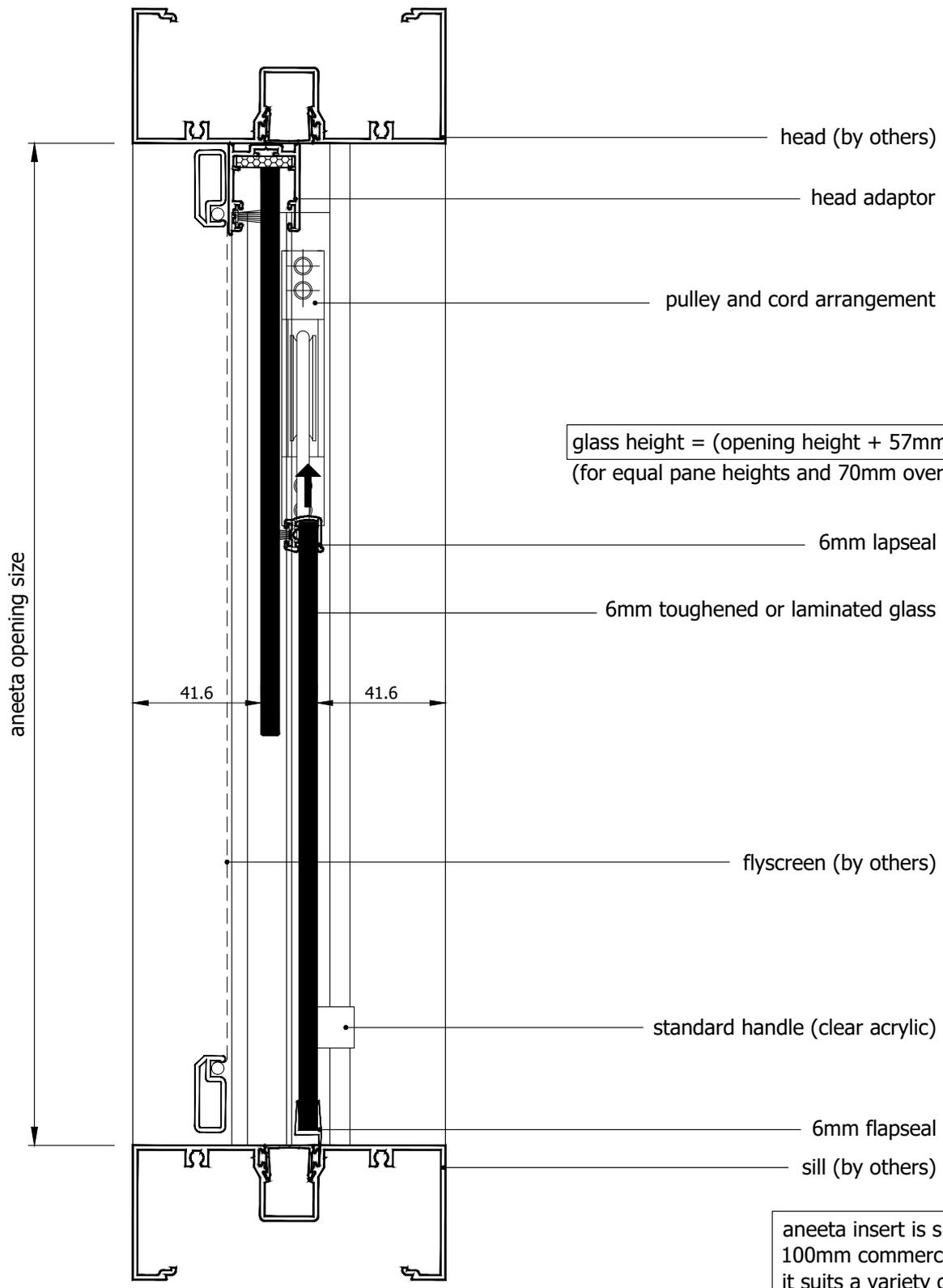
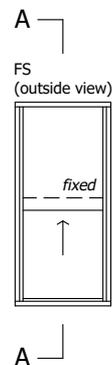
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 10 of 13 Revision: H

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening height} + 57\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large box)
with aluminium covers, 6mm flapseal
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 11 of 13 Revision: H

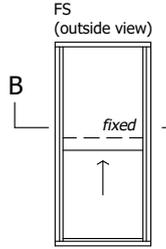
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 FS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 130mm

aneeta opening size

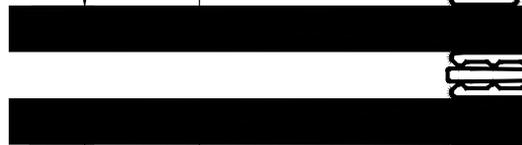


flyscreen (optional by others)

6mm combination tee

top pane

41.6



41.6

bottom pane

aluminium cover

lock

100 x 45mm box containing lead weight to counter balance moving pane of glass

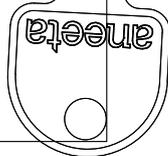
flush filler (by others)

jamb (by others)

outside

inside

100



Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

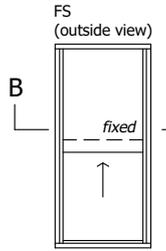
Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large box)
with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 12 of 13 Revision: H

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 FS A

glass width = opening - 192mm

aneeta opening size



outside

inside

flyscreen (optional by others)

6mm combination tee

top pane

41.6

41.6

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

101.6

Rev	Description	Approved By	Date
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
F	Add new lock and pins	SE	Dec2020
E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (H) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - extra large box)
with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4 Sheet 13 of 13



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 FS A
Revision: H