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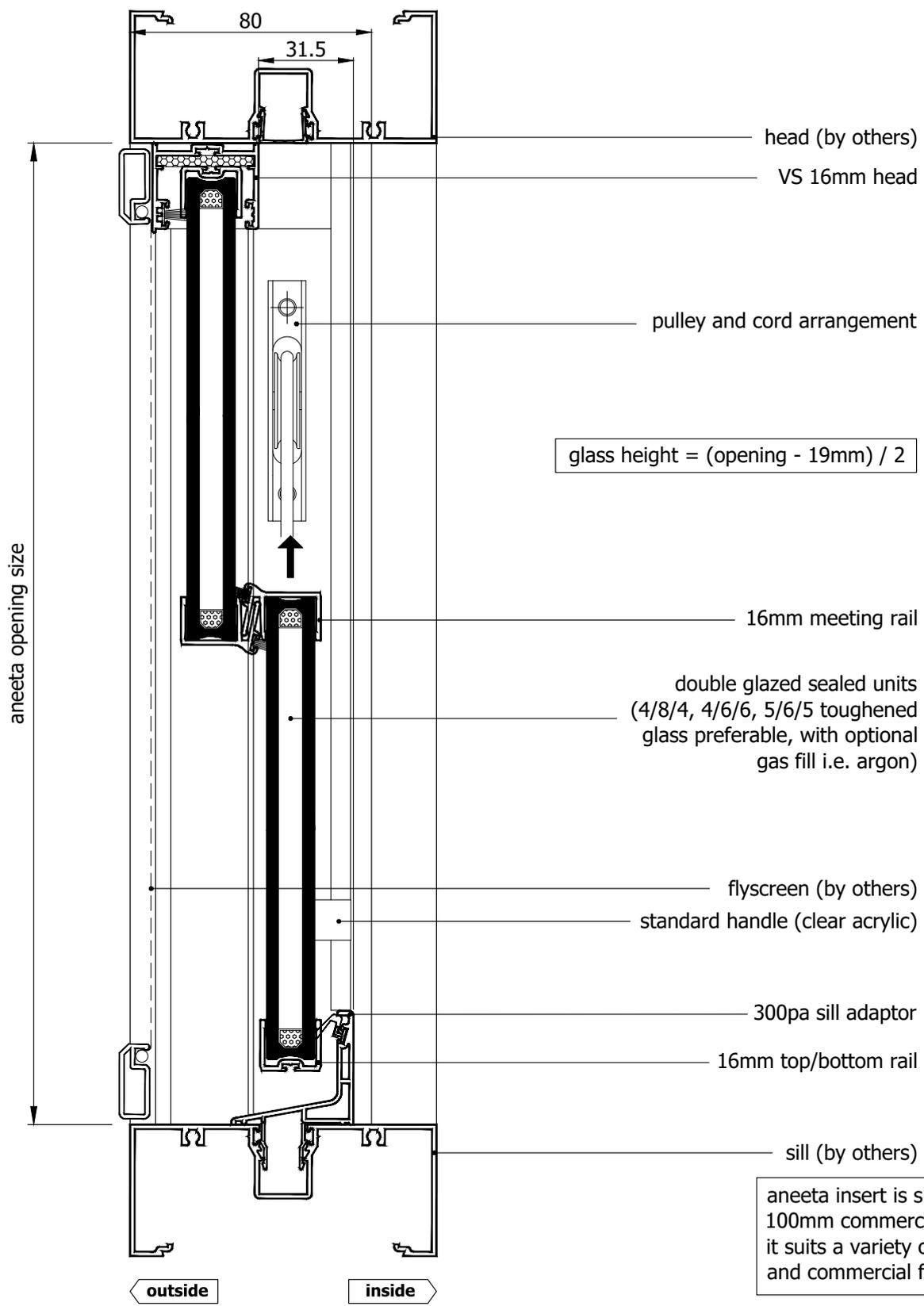
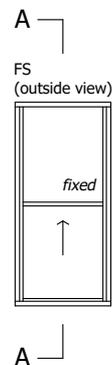
Page	View	Box Type	Handle Type	Sill Type
2	Vertical Section	Medium Box	Acrylic Handle	300 Pa Sill
3	Vertical Section	Medium Box	Acrylic Handle	800 Pa Sill
4	Vertical Section	Medium Box	Acrylic Handle	None
5	Vertical Section	Medium Box	Acrylic Handle	Flapseal
6	Vertical Section	Medium Box	Meeting Rail Handle	300 Pa Sill
7	Vertical Section	Medium Box	Meeting Rail Handle	800 Pa Sill
8	Vertical Section	Medium Box	Meeting Rail Handle	None
9	Vertical Section	Medium Box	Meeting Rail Handle	Flapseal
10	Horizontal Section	Medium Box	-	-
11	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	300 Pa Sill
12	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	800 Pa Sill
13	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	None
14	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	Flapseal
15	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	300 Pa Sill
16	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	800 Pa Sill
17	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	None
18	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	Flapseal
19	Horizontal Section	Large Box	-	-
20	Horizontal Section	Extra Large Box	-	-

Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS		 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material: -
	Drwn: UF Chk: - Date: Jan2010 Scale: 1:2@A4 Sheet 1 of 20 Revision: F				Finish: -
				Die/Part: -	Dwg No: VS 2P16 FS A



$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, 300Pa sill adaptor vertical section A-A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4

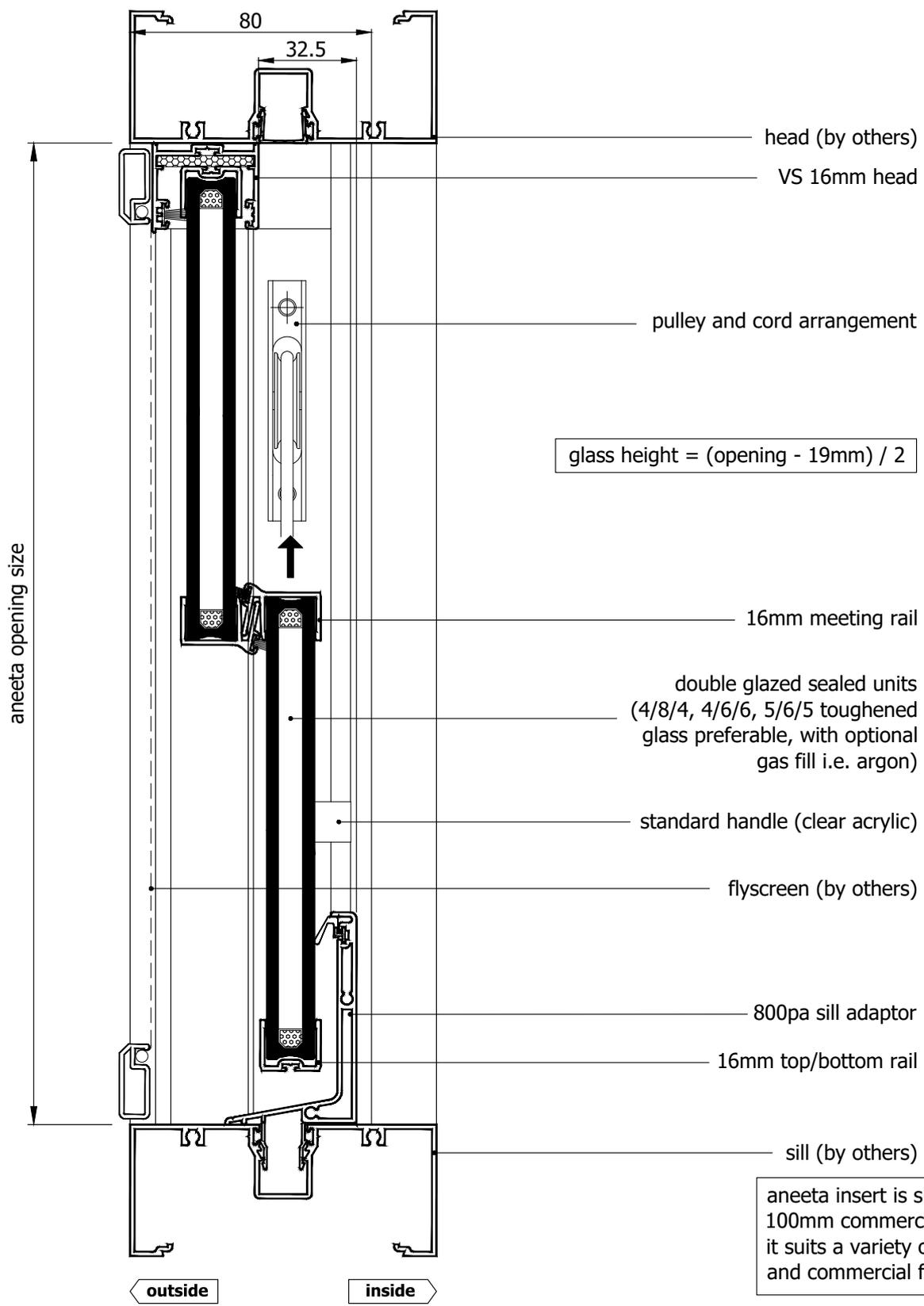
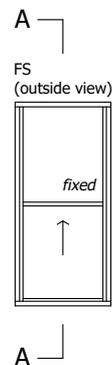


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 2 of 20 | Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, 800Pa sill adaptor vertical section A-A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4

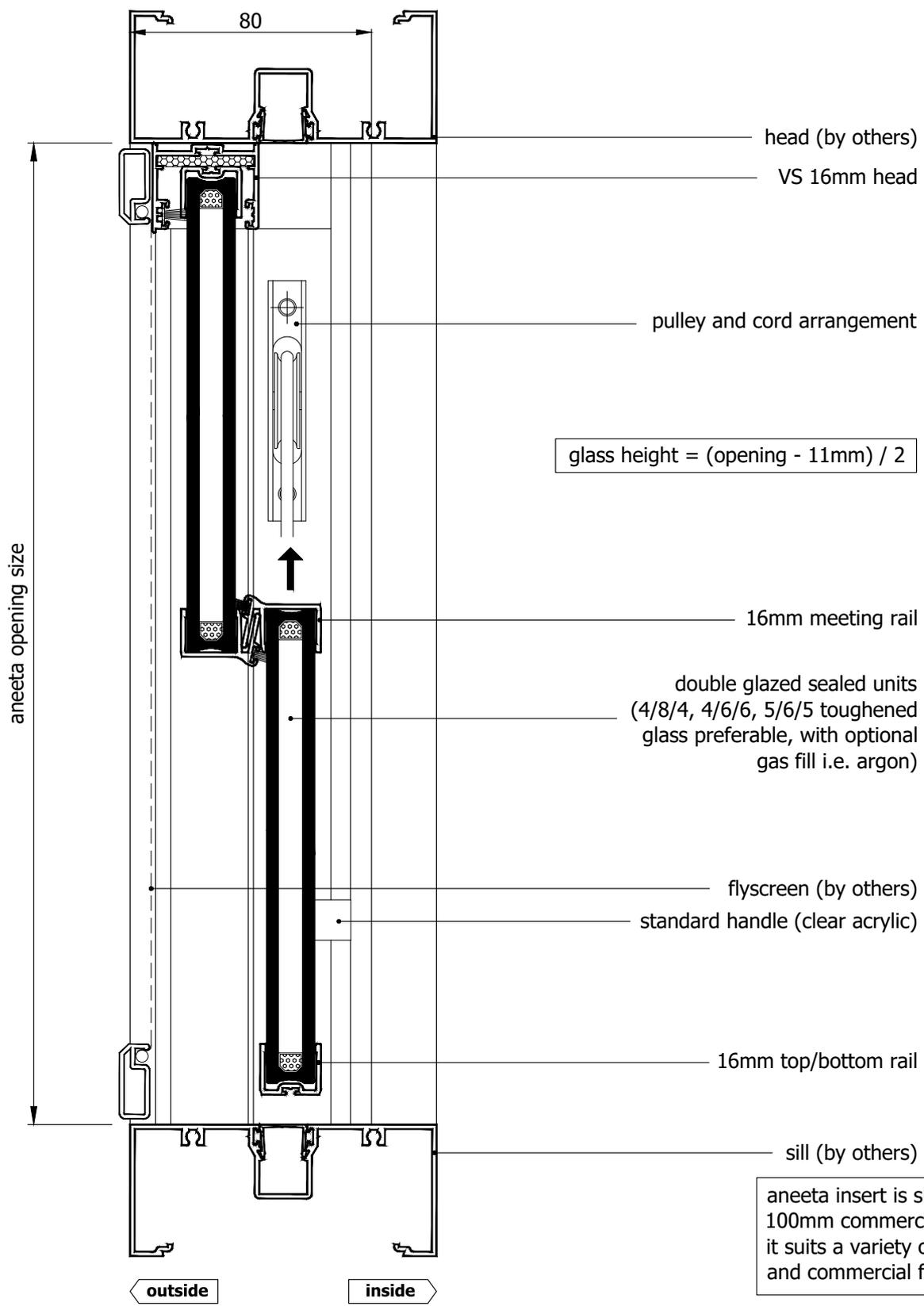
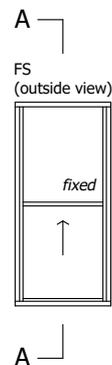
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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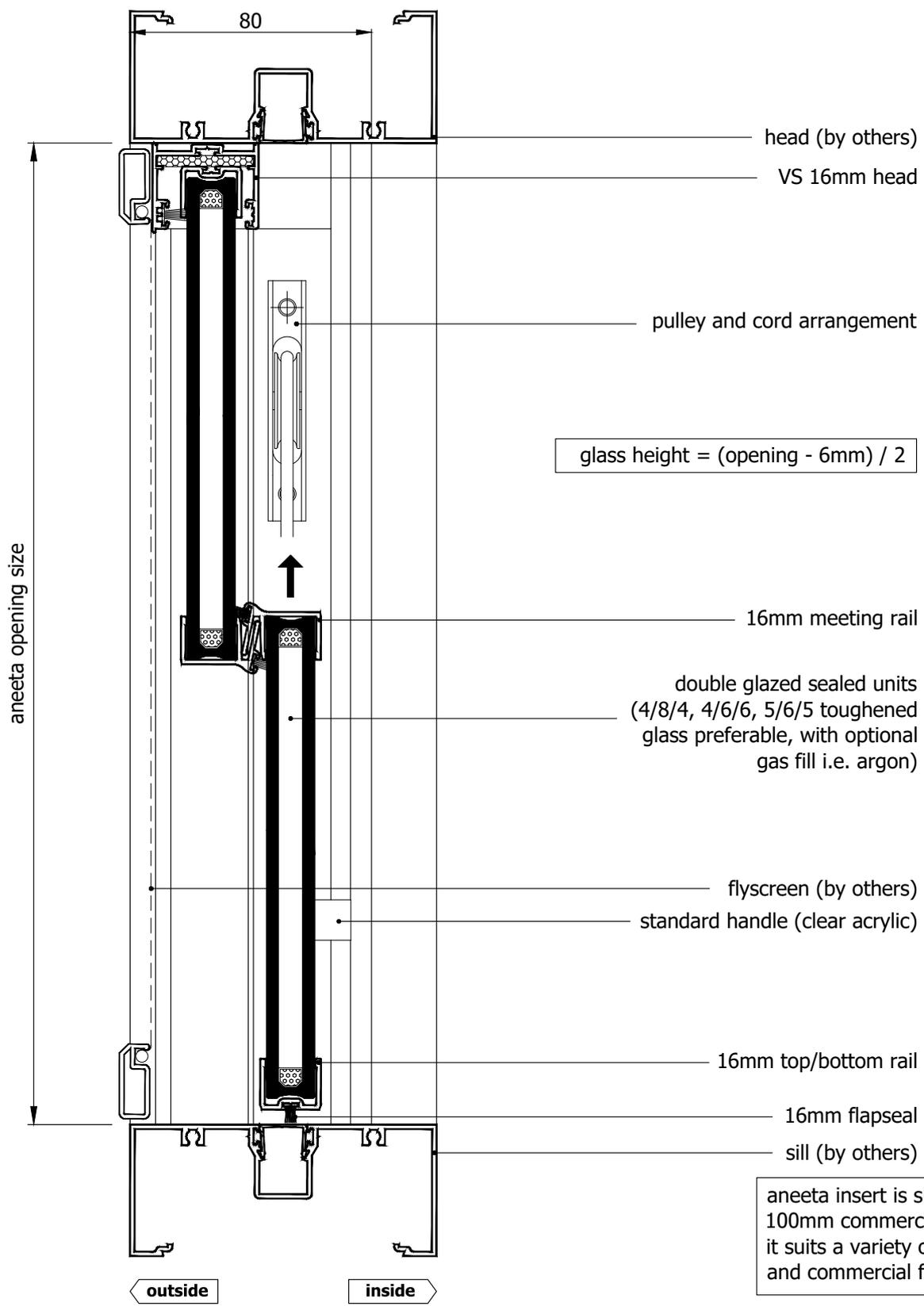
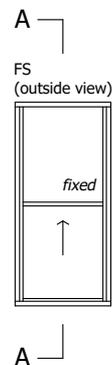
Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, no sill adaptor vertical section A-A



Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, 16mm flapseal at sill vertical section A-A

Drwn: UF Chk: - Date: Jan2010 Scale: 1:2@A4

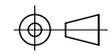


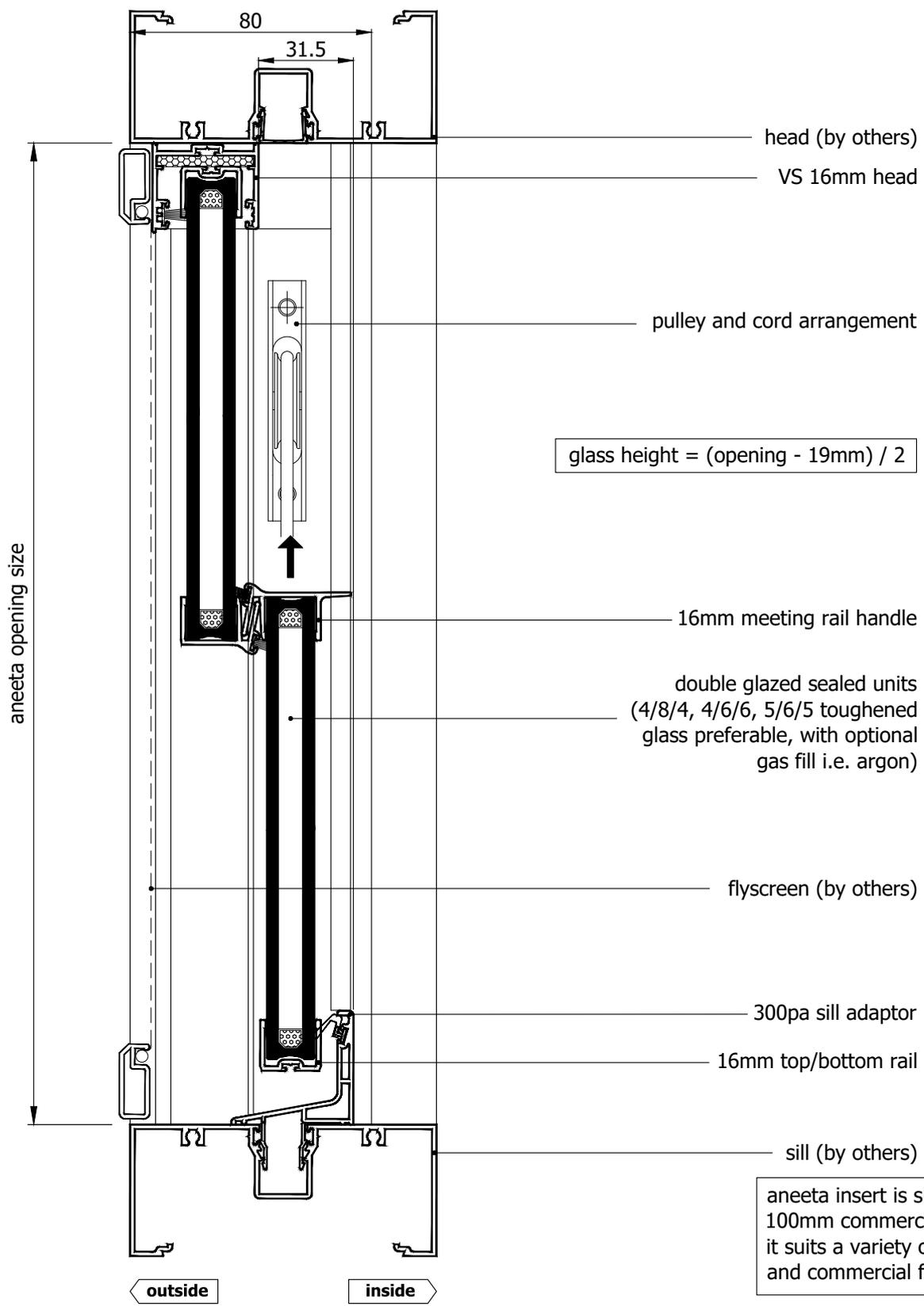
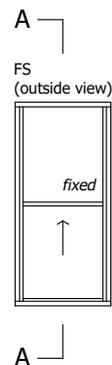
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 5 of 20 Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, 300Pa sill adaptor vertical section A-A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4



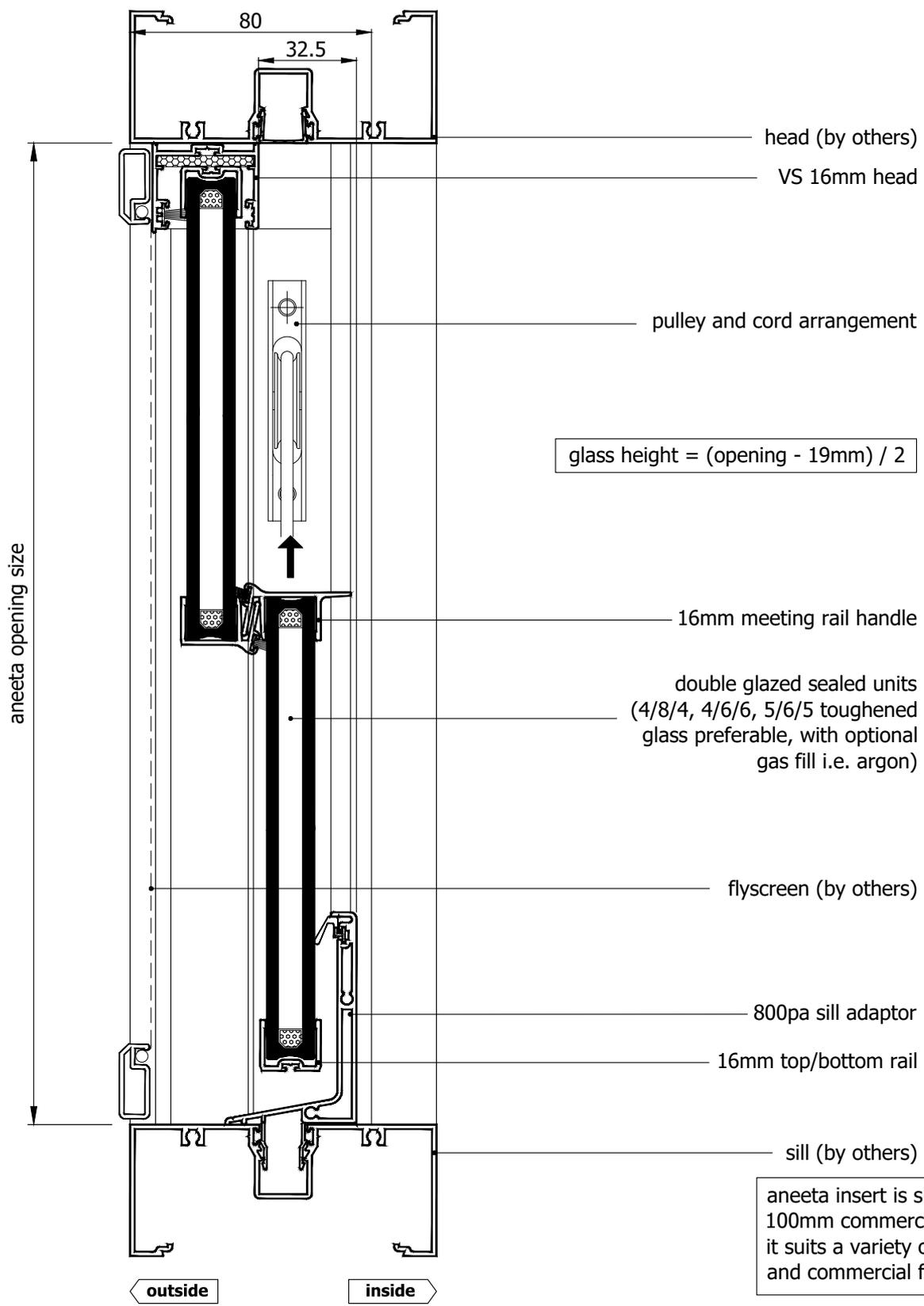
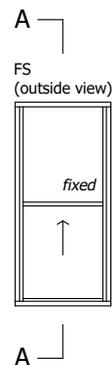
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Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, 800Pa sill adaptor vertical section A-A

Drwn: UF Chk: - Date: Jan2010 Scale: 1:2@A4

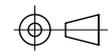
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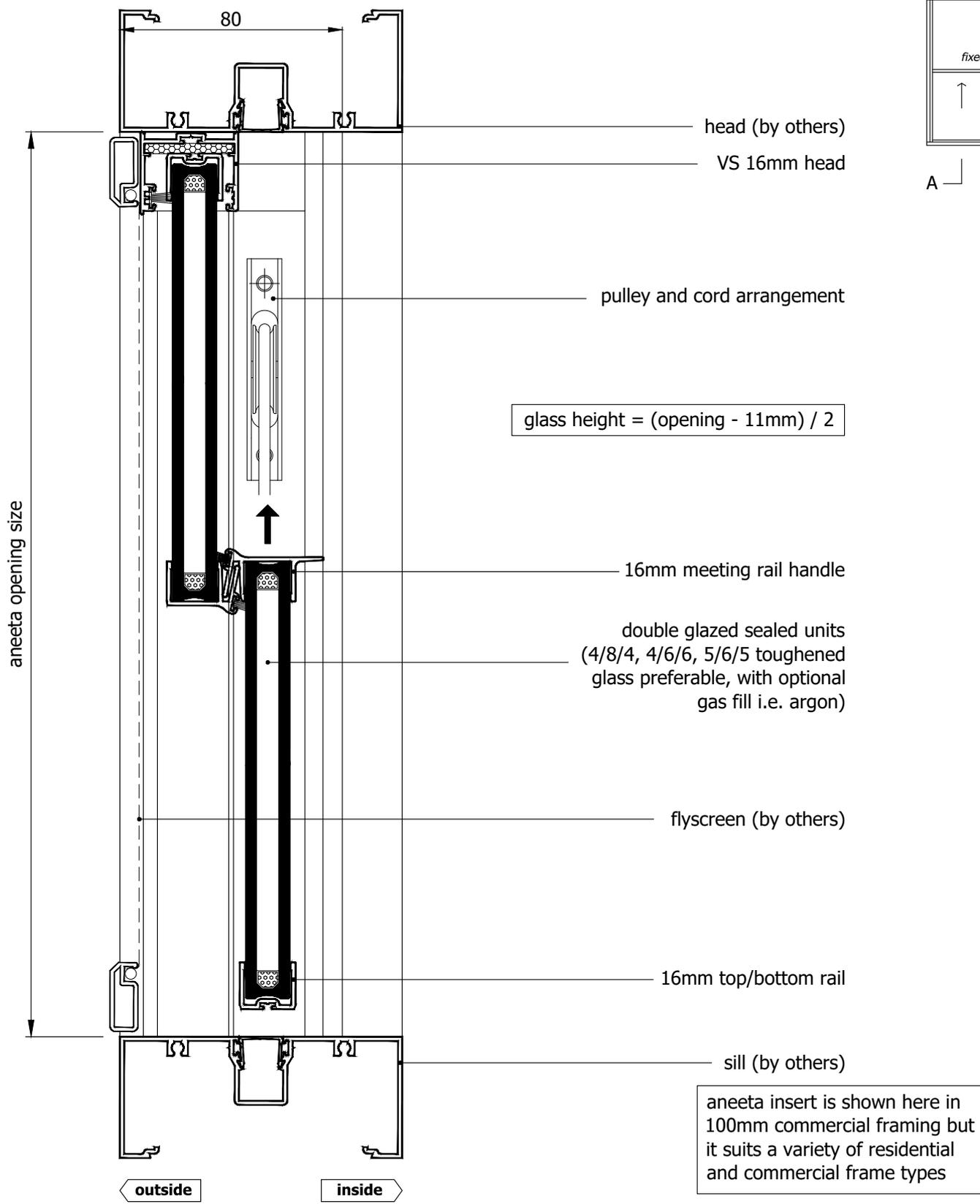
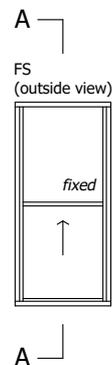
Sheet 7 of 20 Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, no sill adaptor vertical section A-A

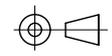
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949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

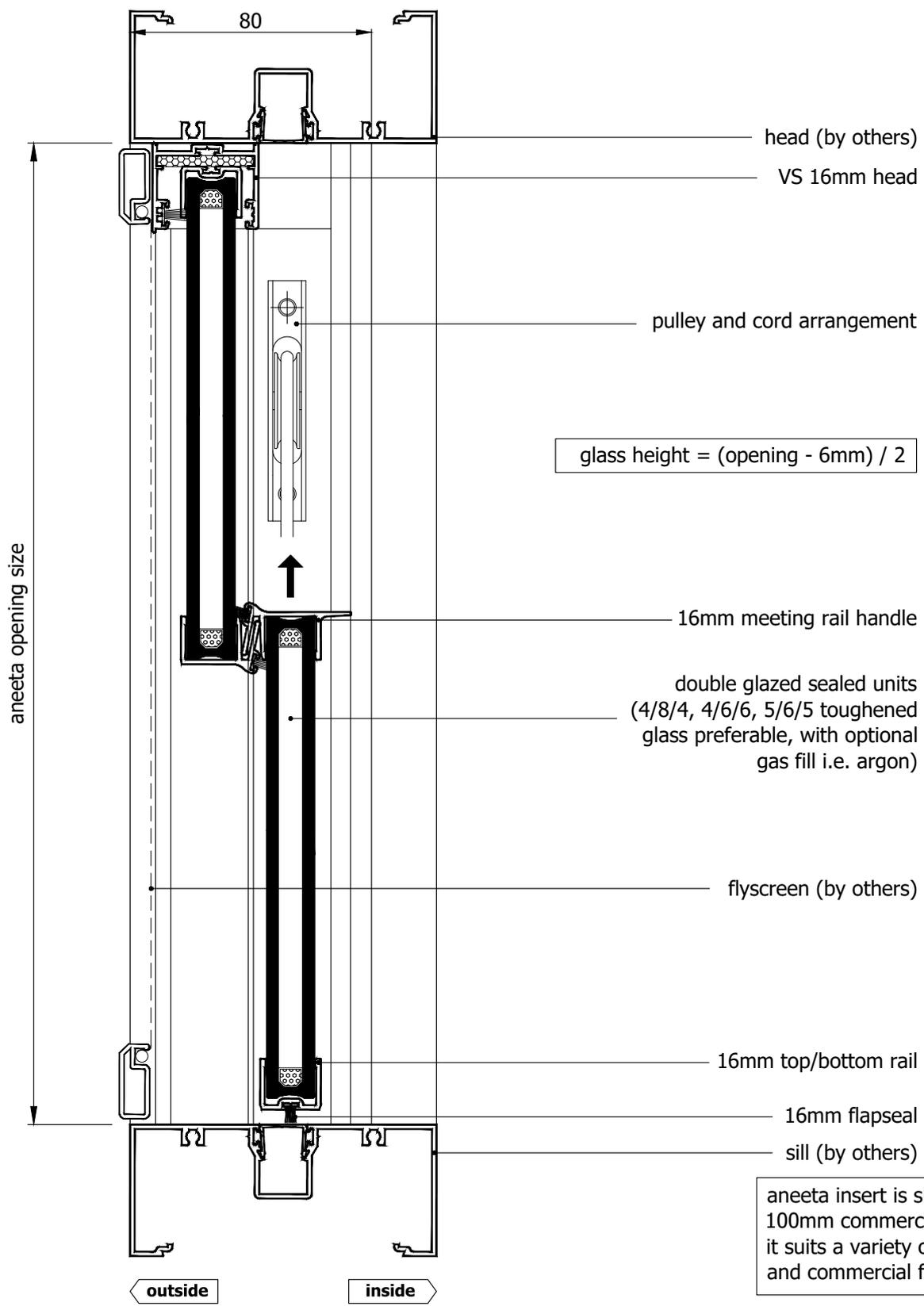
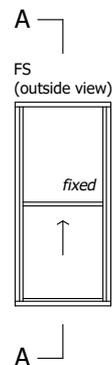
Sheet 8 of 20

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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$$\text{glass height} = (\text{opening} - 6\text{mm}) / 2$$

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, 16mm flapseal at sill vertical section A-A

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: UF Chk: - Date: Jan2010 Scale: 1:2@A4 Sheet 9 of 20 Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

N:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 FS A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

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glass width = opening - 110mm

aneeta opening size

FS
(outside view)

B

B

fixed

outside

80

inside

flyscreen (optional by others)

16mm combination tee

top pane

bottom pane

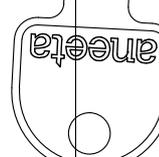
aluminium cover

lock

80 x 35mm box containing lead weight
to counter balance moving pane of glass

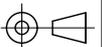
flush filler (by others)

jamb (by others)



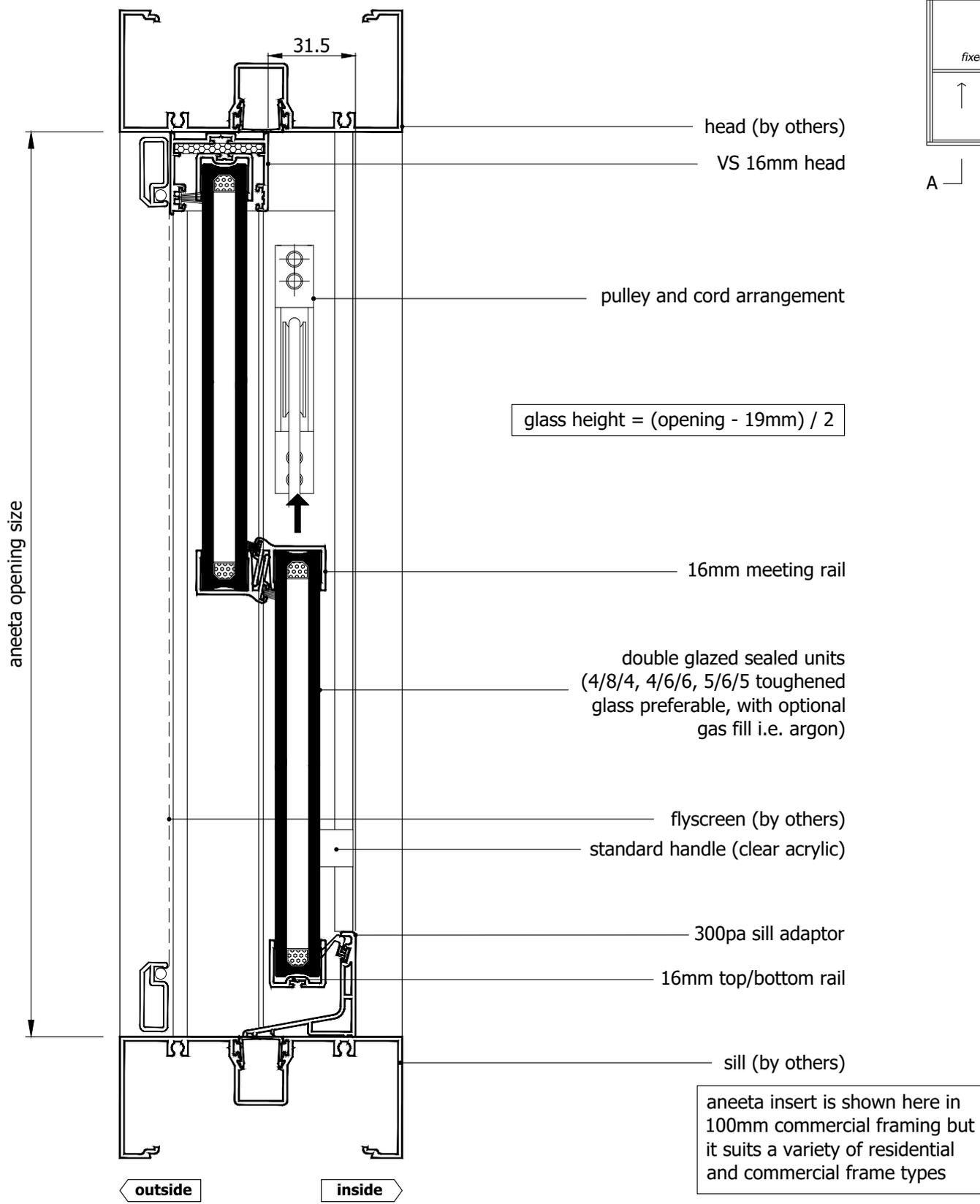
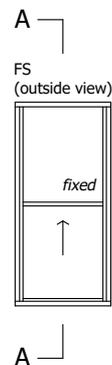
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	Drwn:	UF			Chk:	-
Date: Jan2010 Scale: 1:1@A4	Sheet 10 of 20	Revision: F	Die/Part: -	Dwg No: VS 2P16 FS A		



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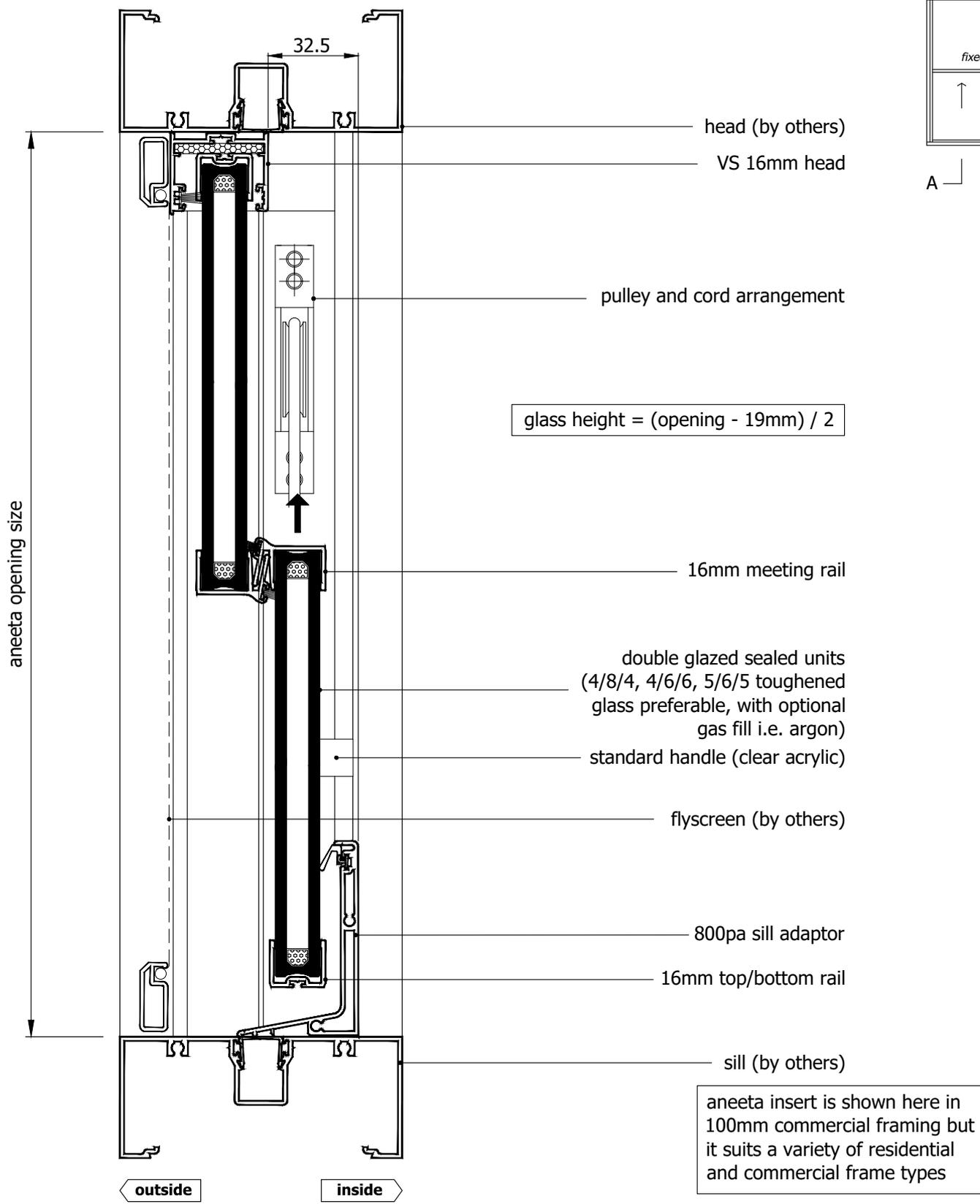
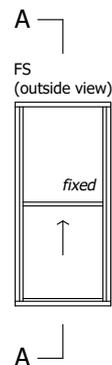
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 11 of 20 | Revision: F

Material:	-
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Dwg No:	VS 2P16 FS A

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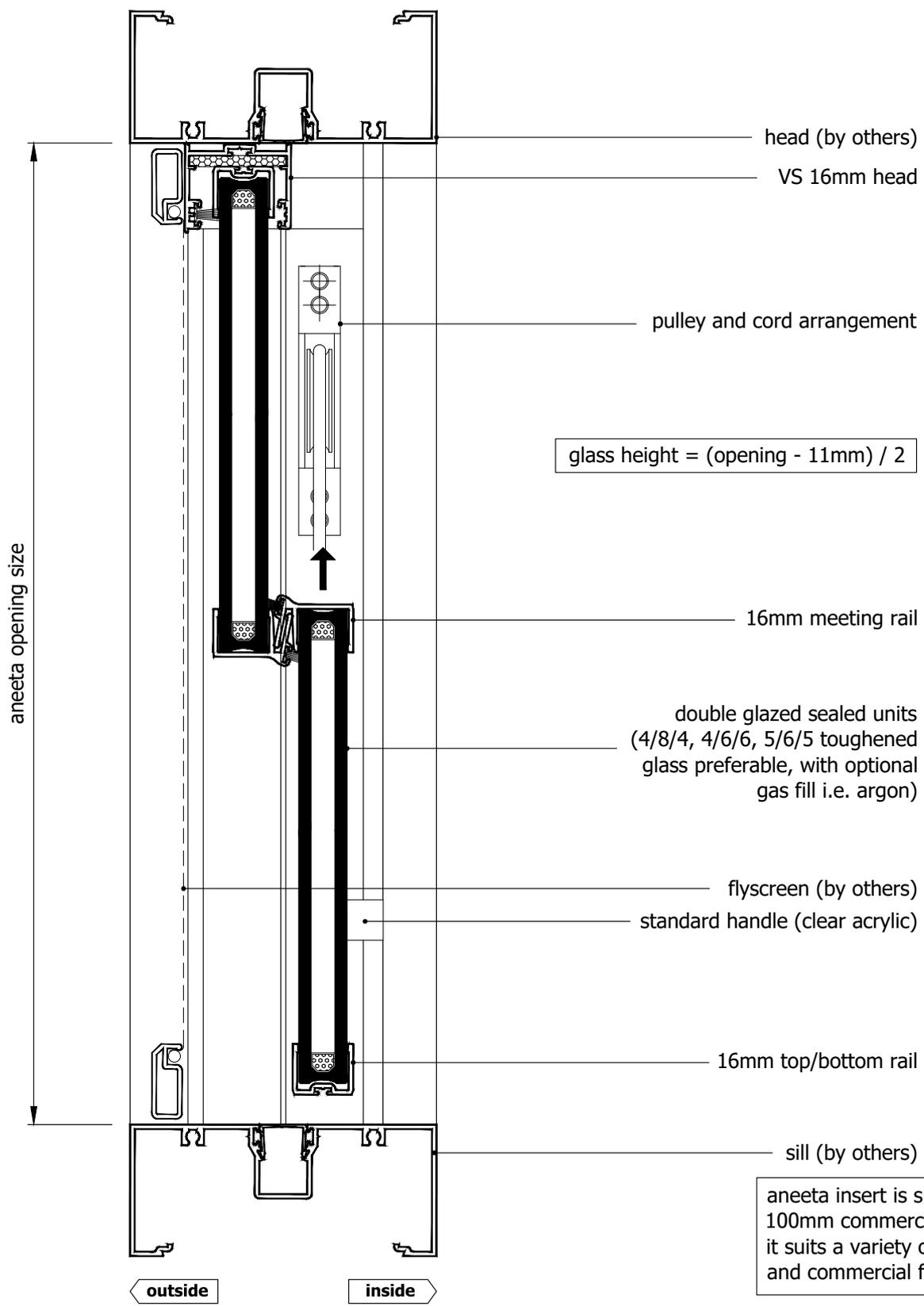
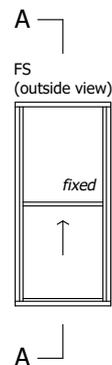
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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, acrylic handle, no sill adaptor vertical section A-A

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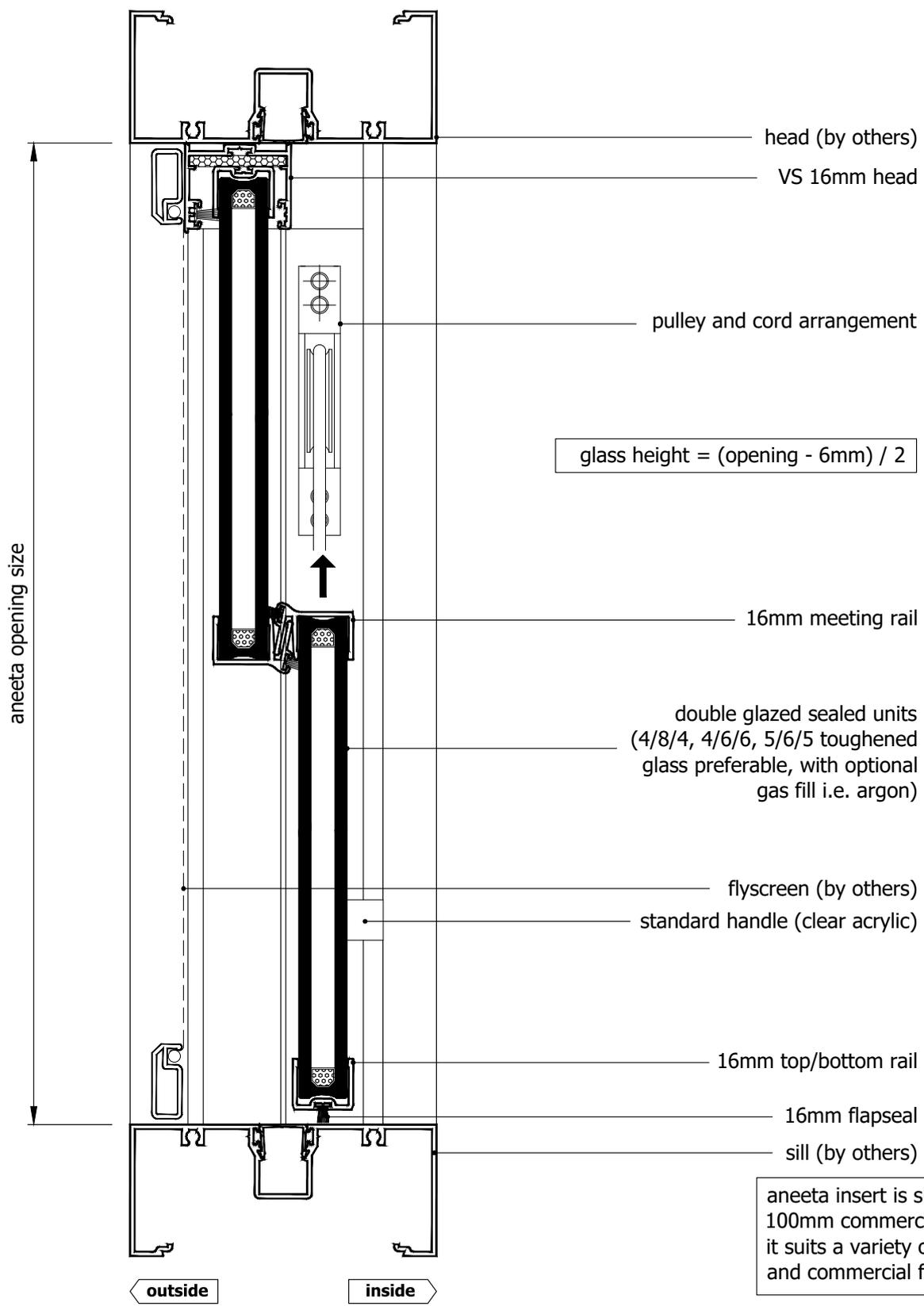
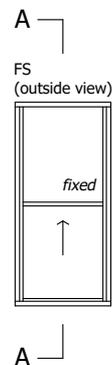


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Sheet 13 of 20 | Revision: F

Material:	-
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Dwg No:	VS 2P16 FS A

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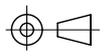
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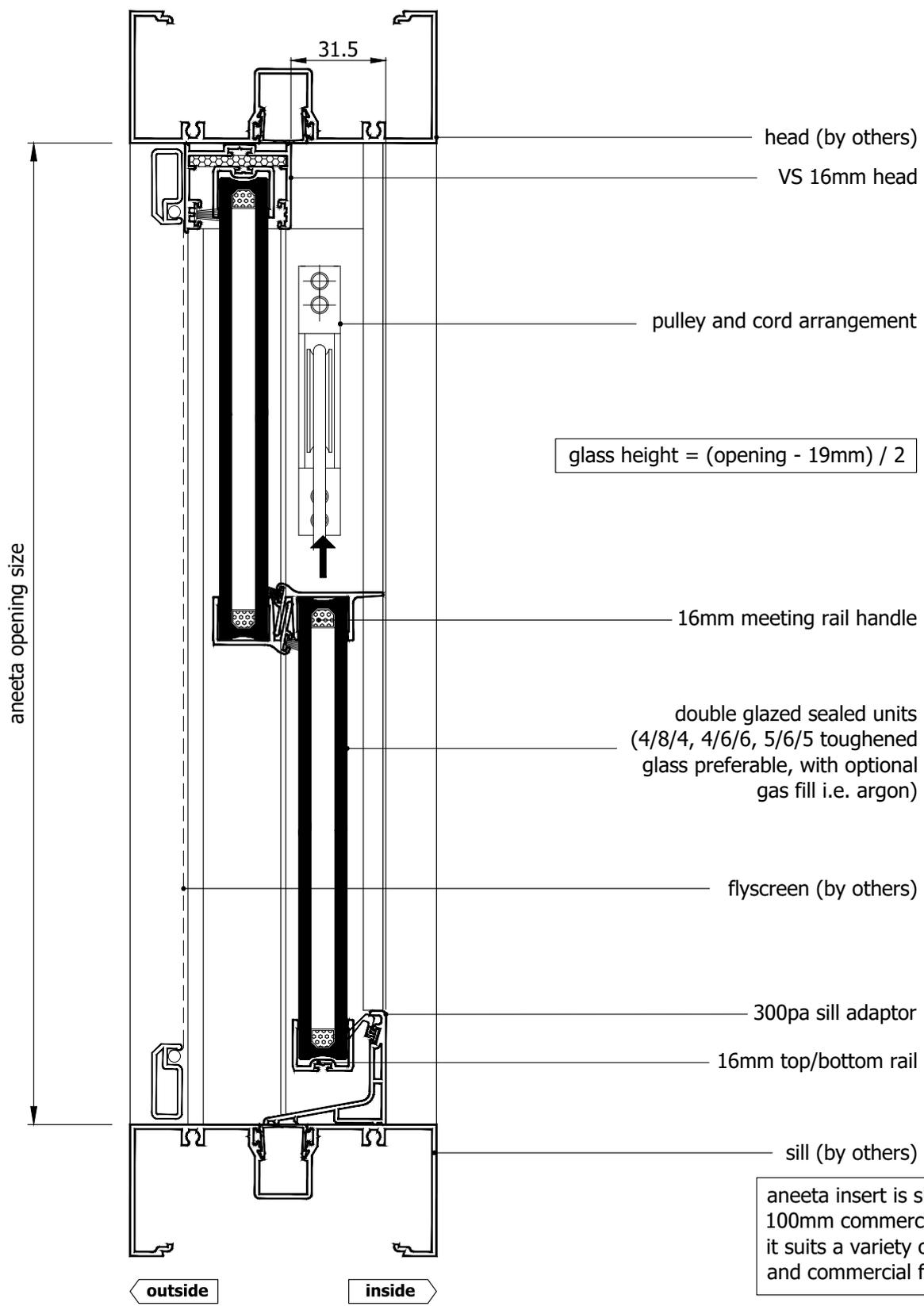
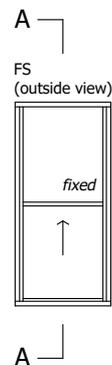
Sheet 14 of 20 Revision: F

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C	Update locks	SE	Nov2018

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, 300Pa sill adaptor vertical section A-A

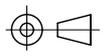
Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4

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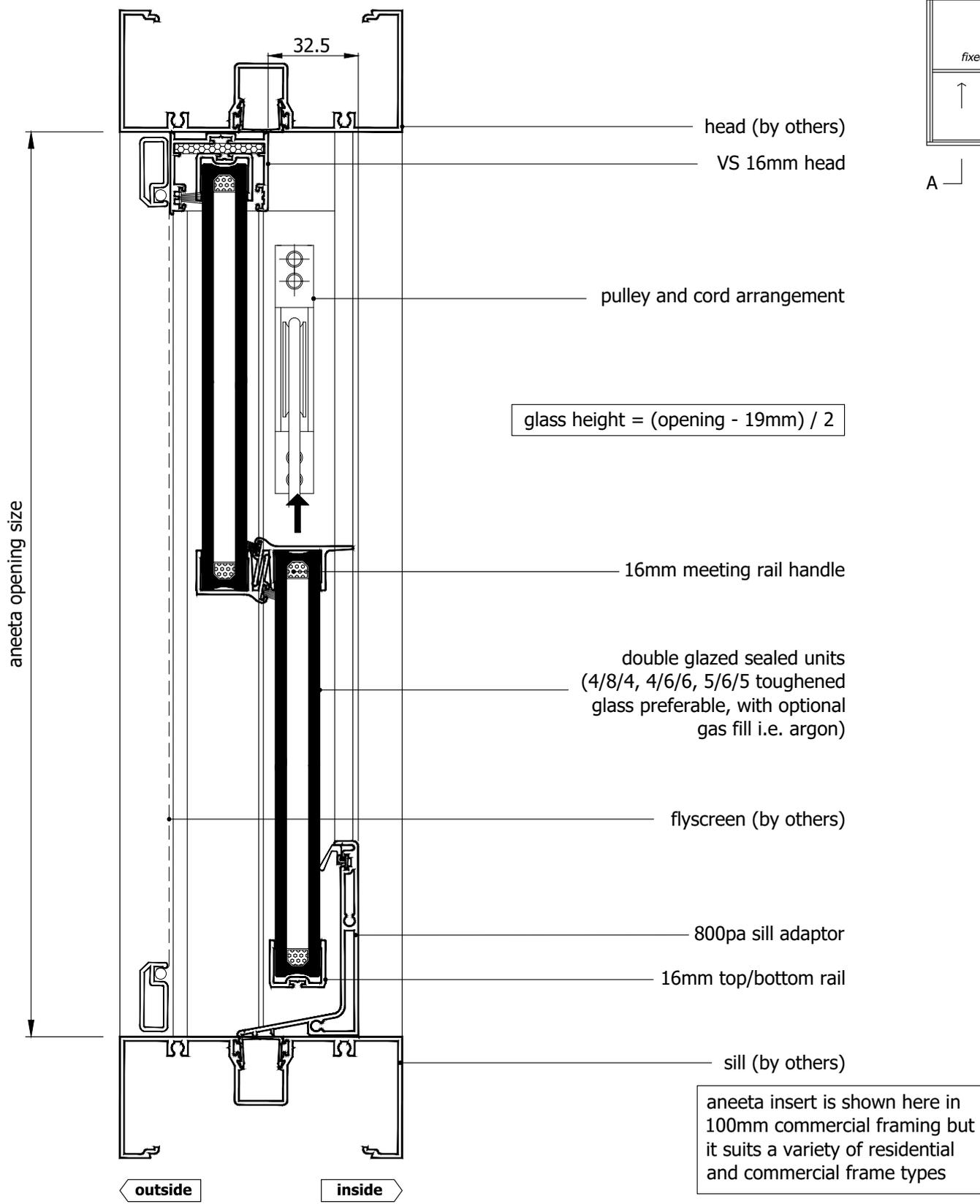
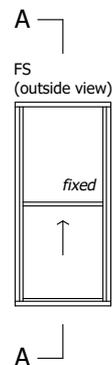
Sheet 15 of 20

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, 800Pa sill adaptor vertical section A-A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4



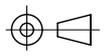
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

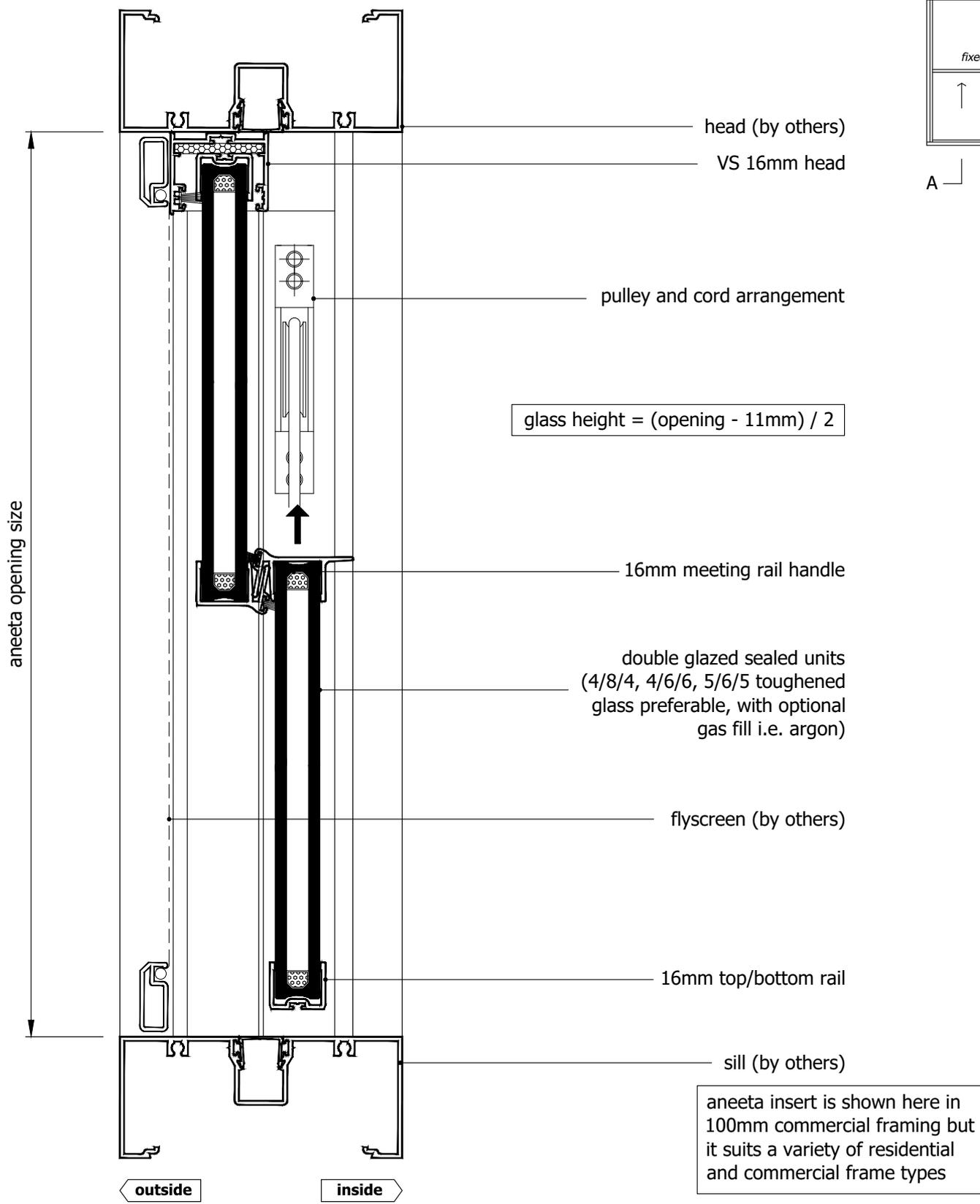
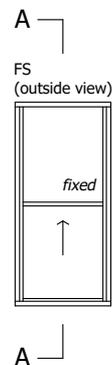
Sheet 16 of 20 | Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, no sill adaptor vertical section A-A

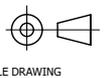


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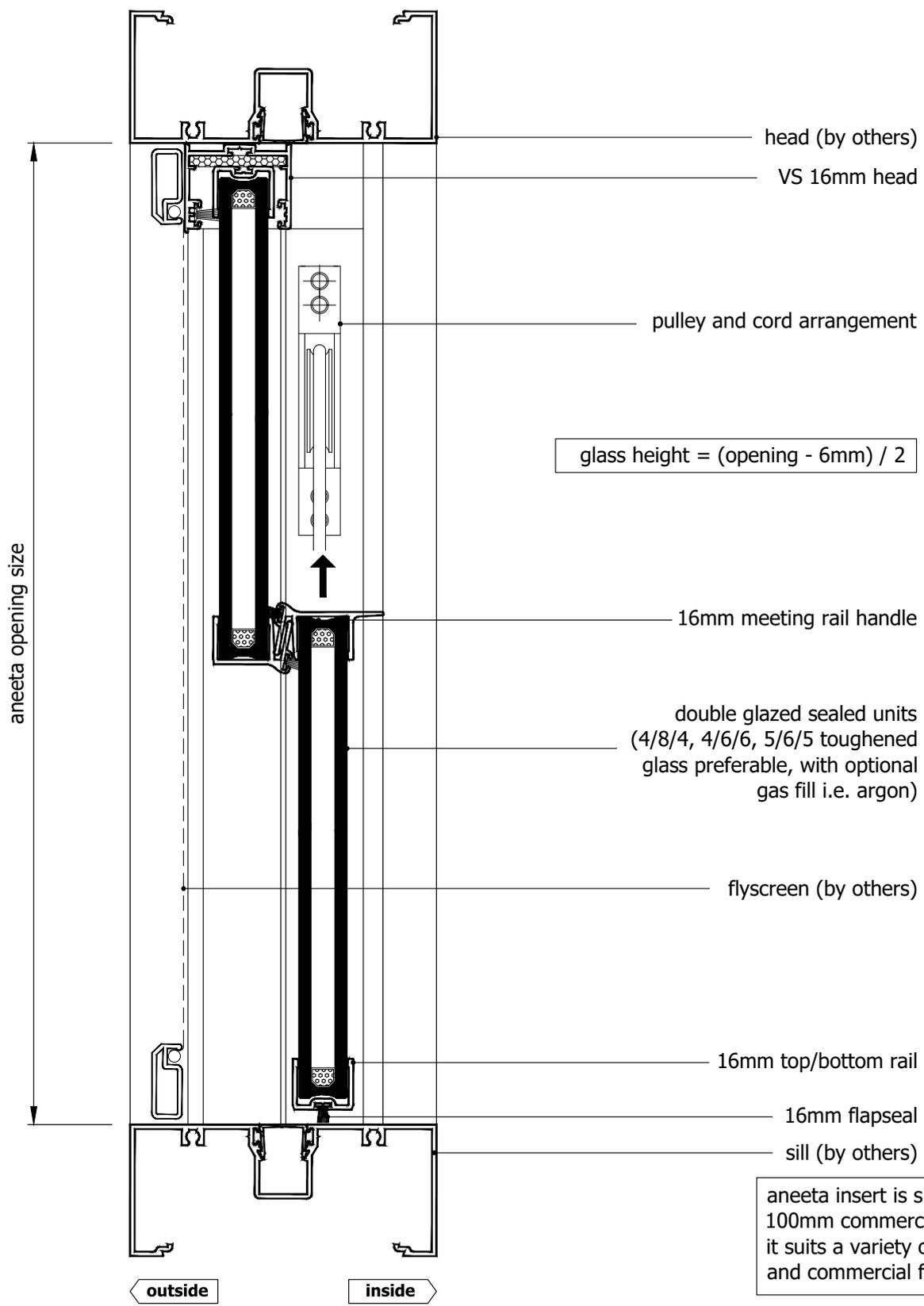
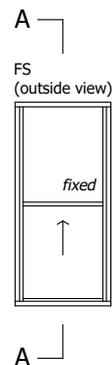
Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 17 of 20 | Revision: F

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$$\text{glass height} = (\text{opening} - 6\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, 16mm flapseal at sill vertical section A-A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4



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Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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glass width = opening - 130mm

aneeta opening size

FS
(outside view)

B

B

fixed

outside

inside

flyscreen (optional by others)

16mm combination tee

top pane

bottom pane

aluminium cover

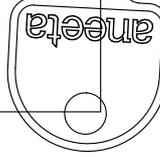
lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

100



Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box with aluminium covers horizontal section B-B



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Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:1@A4 | Sheet 19 of 20 | Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

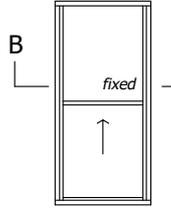
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glass width = opening - 192mm

aneeta opening size

FS
(outside view)



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outside

inside

flyscreen (optional by others)

10mm combination tee

top pane

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

101.6

Rev	Description	Approved By	Date
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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	Drwn: UF	Chk: -	Date: Jan2010

 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	
Scale: 1:1@A4	Sheet 20 of 20
Date: Jan2010	Revision: F

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	VS 2P16 FS A

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