

Table of Contents

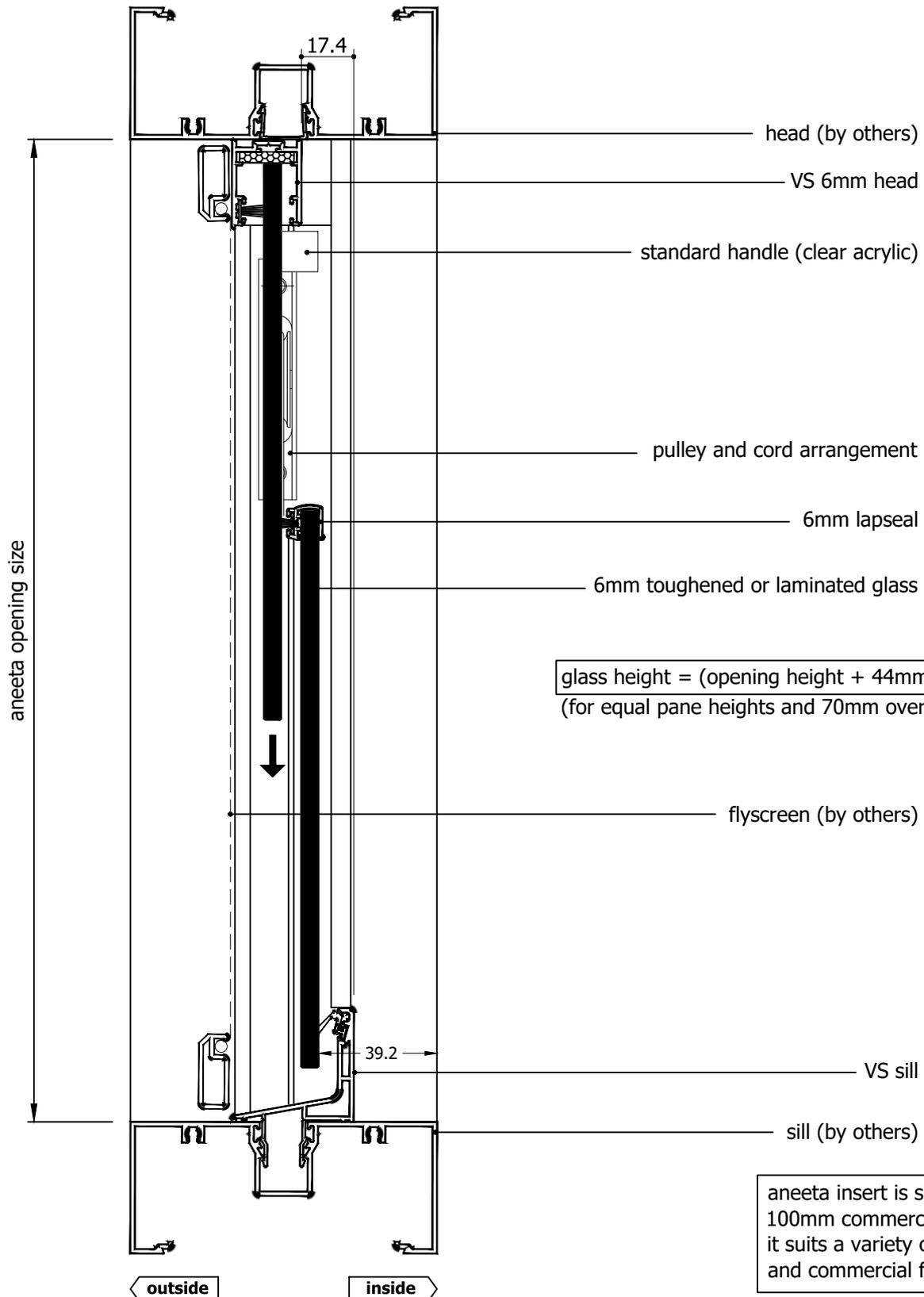
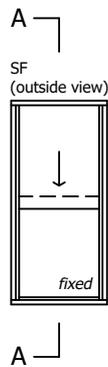
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
A	Original Issue	UF	Jan2010



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed)			 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	Material:	in Aluminium Frame	
	Drwn:	Chk:	Date: Jan 2010		Scale:	Sheet 1 of 13	Revision: G
						Finish:	
						Die/Part:	
						Dwg No:	VS 2P6 SF A



$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, VS sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

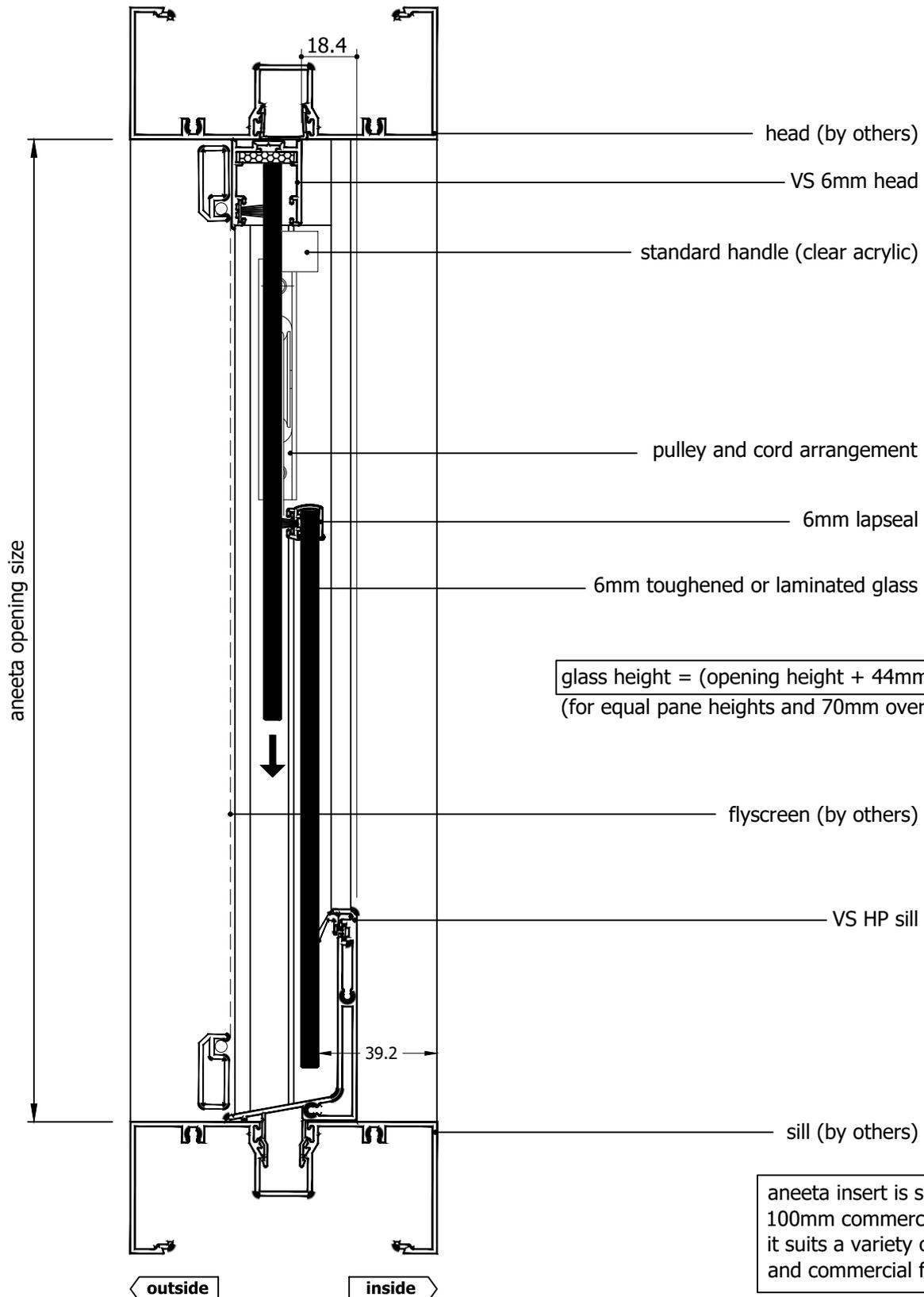
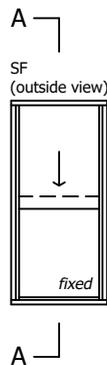


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 2 of 13 Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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D	Add new lock and pin	SE	Dec2020
C	Update profiles, boxes, update part positions and layout	RL	Mar2013
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A	Original Issue	UF	Jan2010

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, VS HP sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

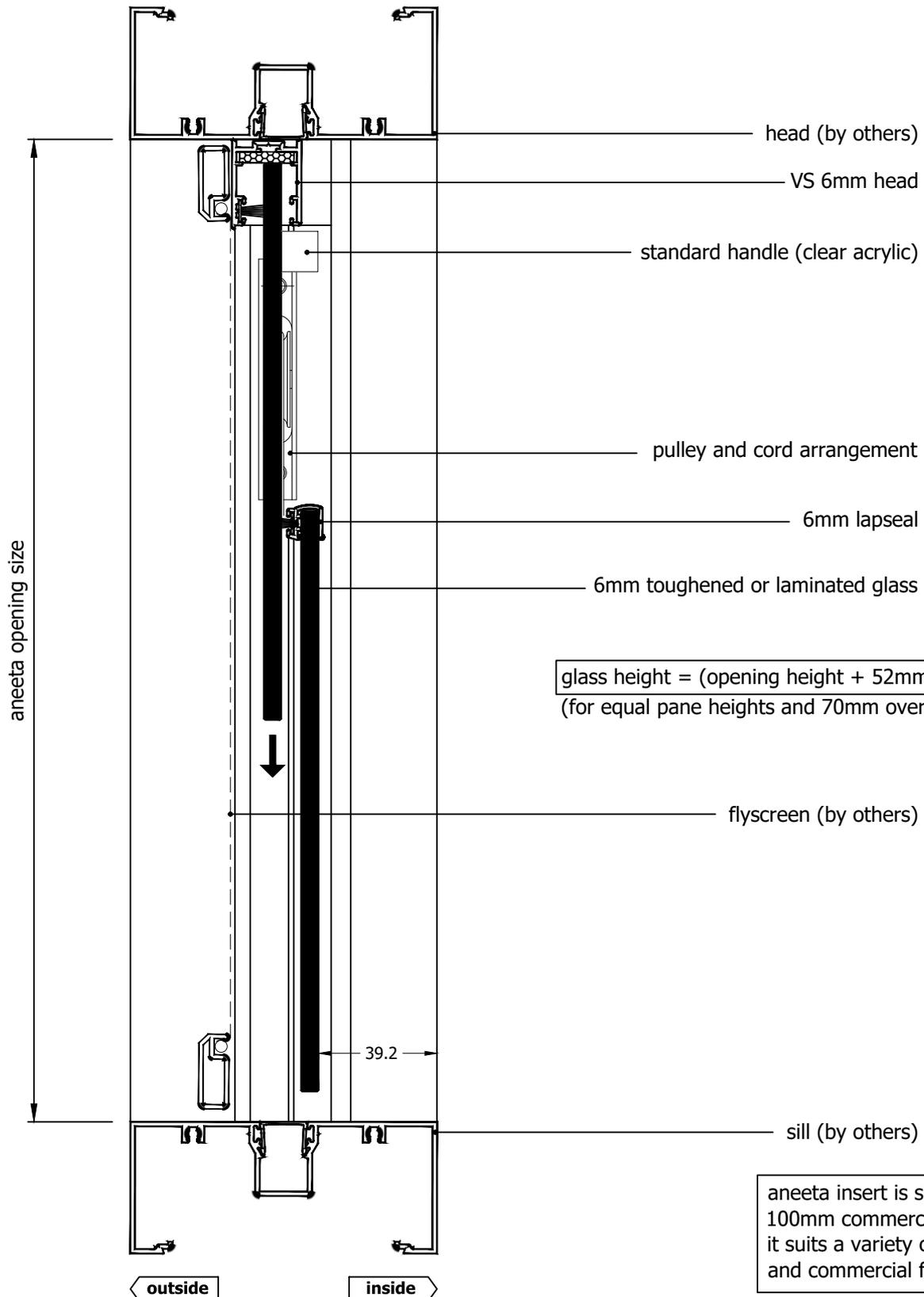
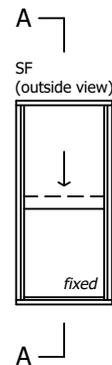
Sheet 3 of 13 Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

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aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
E	New template, delete continuous handle, update boxes	SE	Jan2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, no sill
vertical section A-A
Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

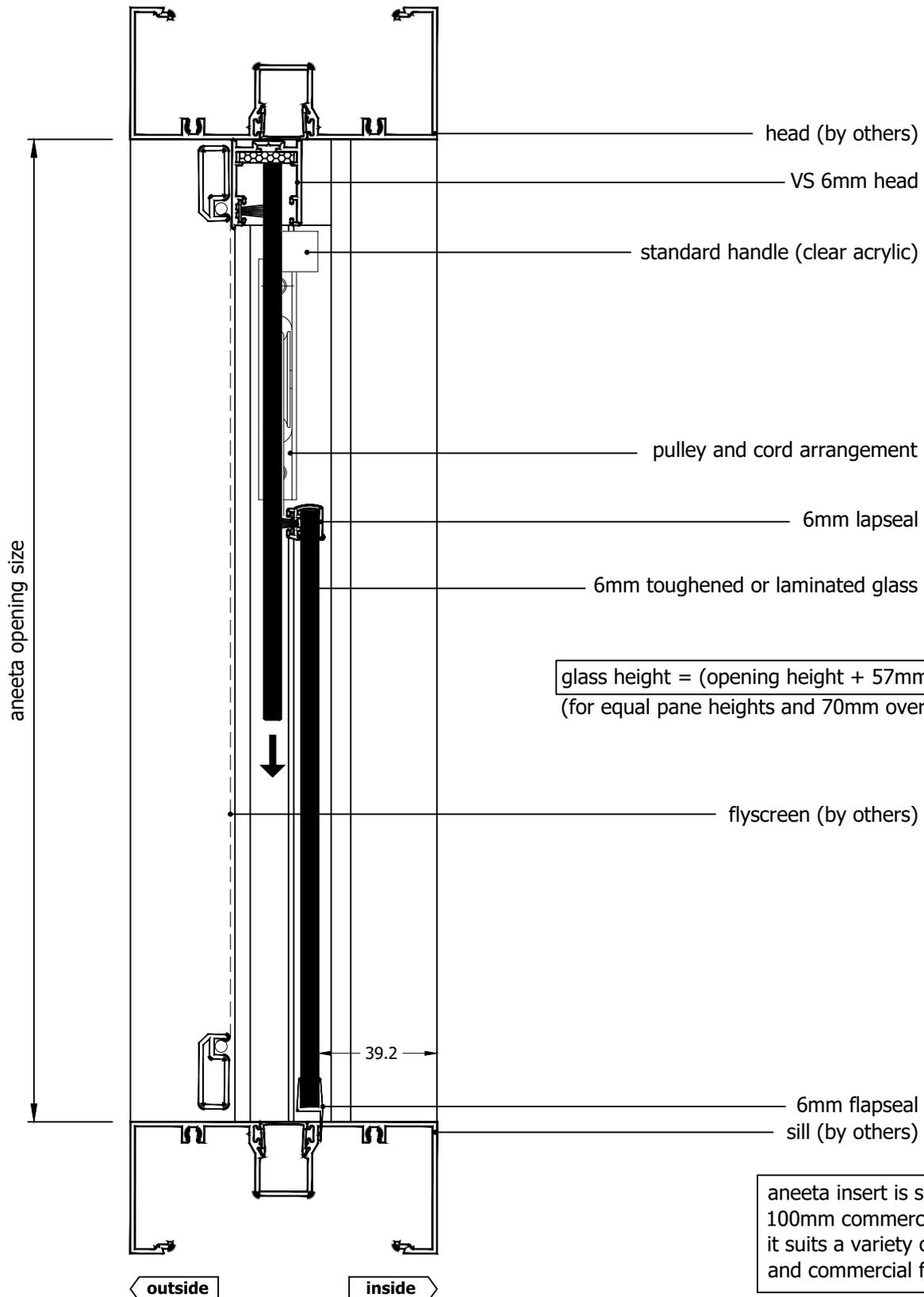
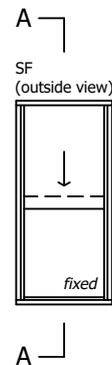


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 4 of 13 Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

IF IN DOUBT ASK - DO NOT SCALE DRAWING

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



$$\text{glass height} = (\text{opening height} + 57\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box / medium box) with aluminium covers, 6mm flapseal vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 5 of 13 Revision: G

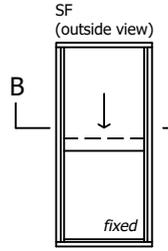
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

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glass width = opening - 100mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

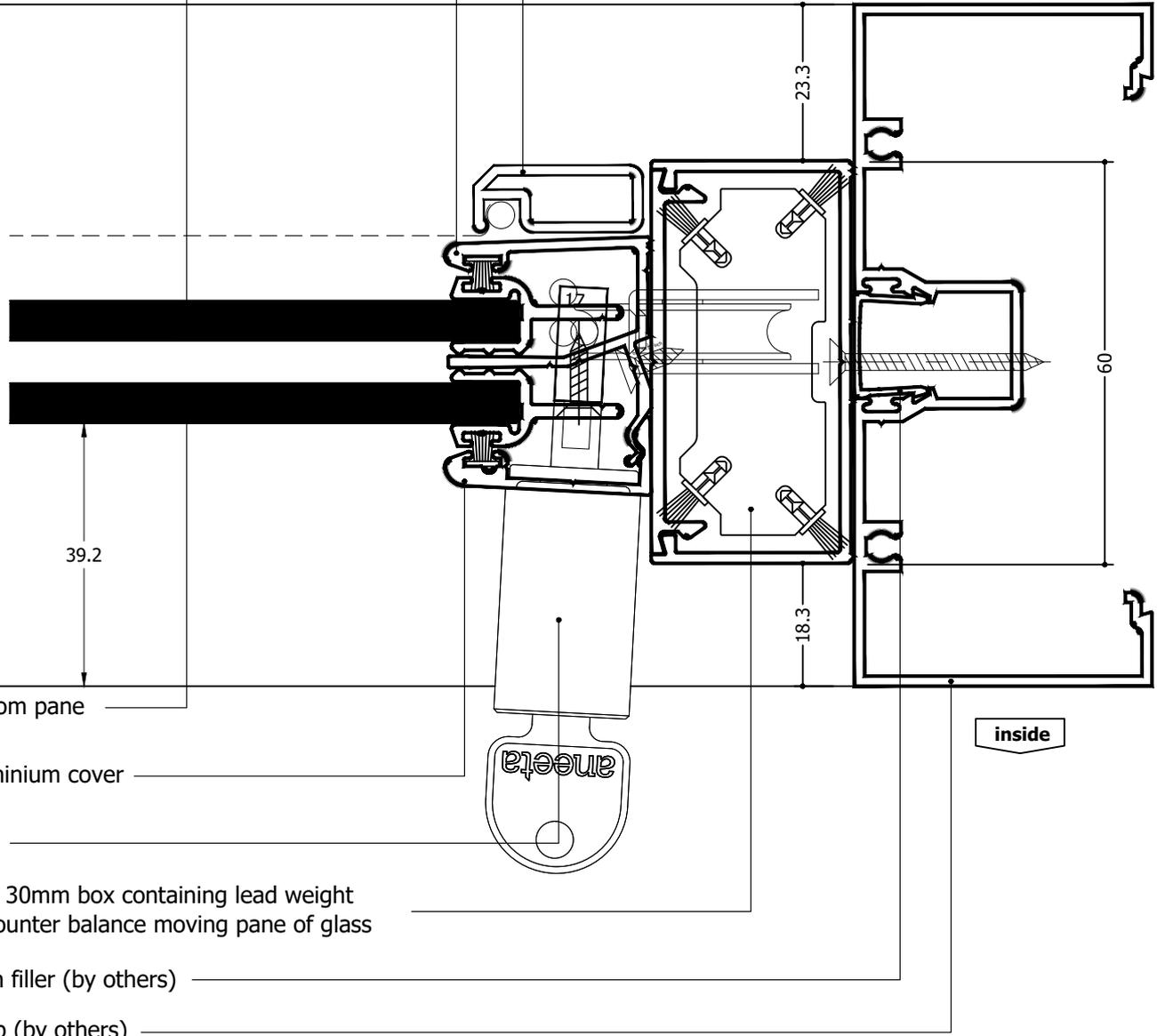
60 x 30mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

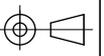
jamb (by others)

outside

inside



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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A	Original Issue	UF	Jan2010



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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - small box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

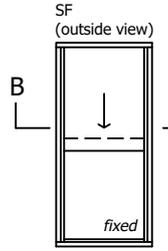
Sheet 6 of 13 Revision: G

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 110mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

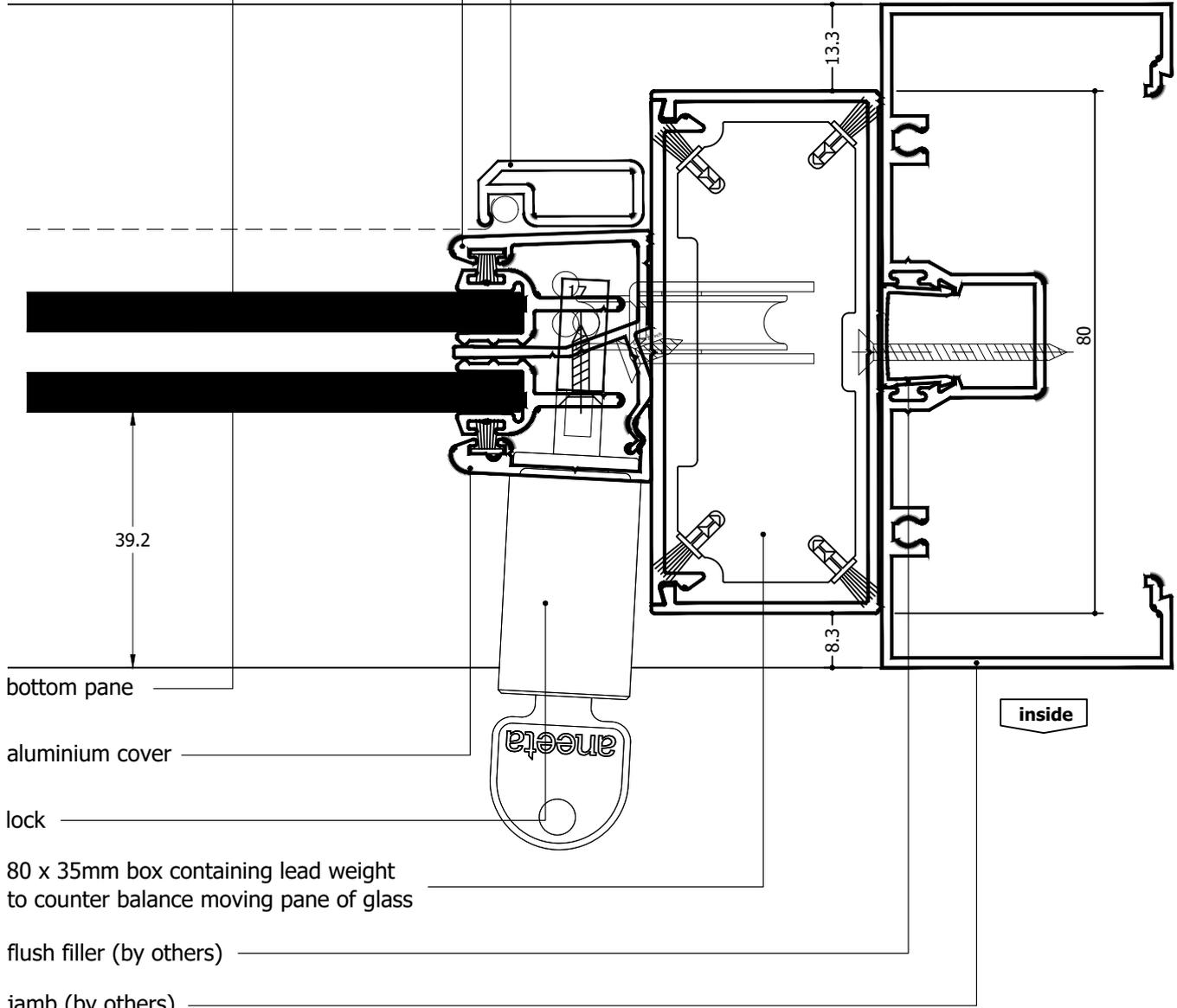
aluminium cover

lock

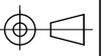
80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - medium box)
with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



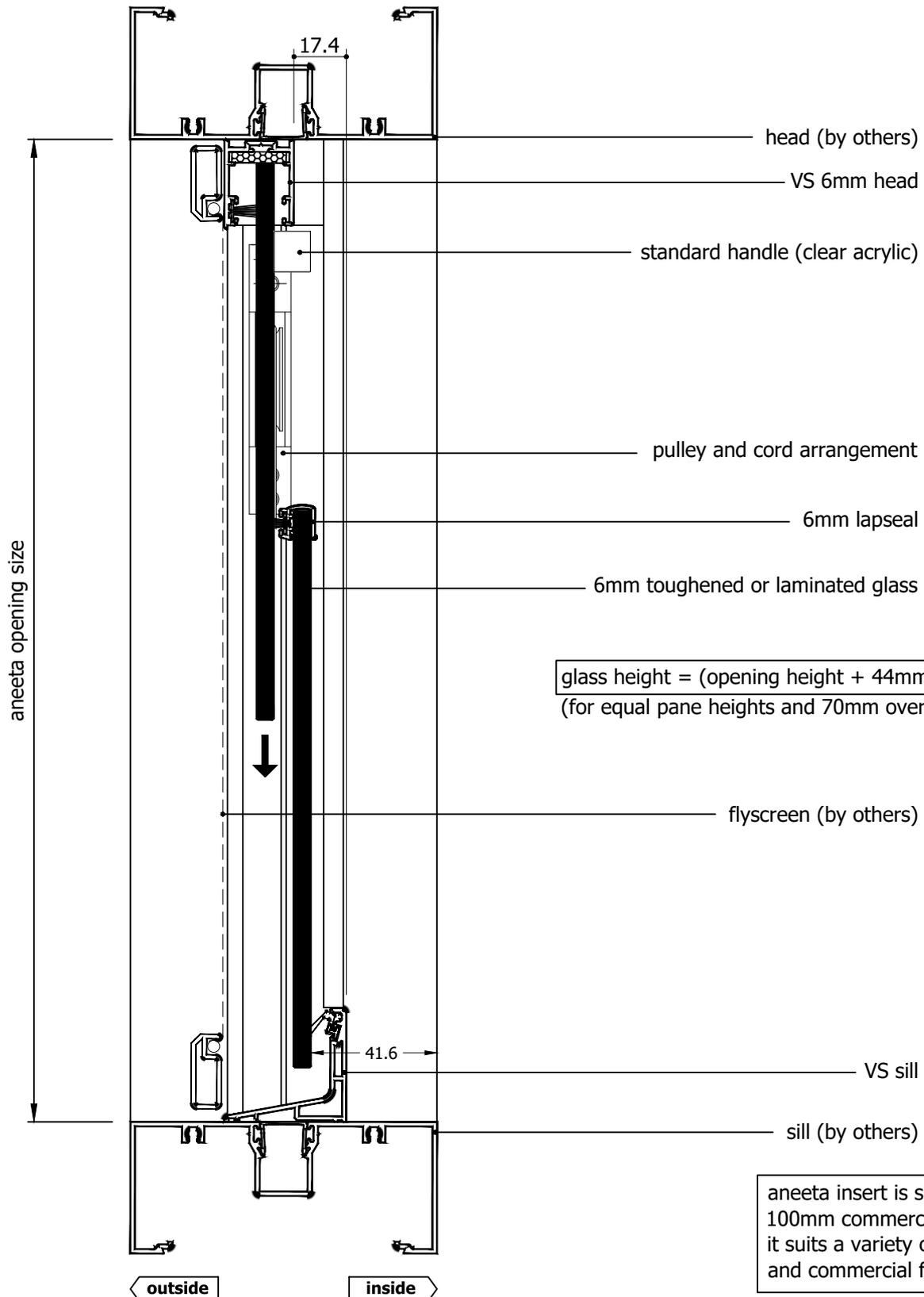
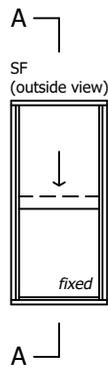
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 7 of 13

Revision: G

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box)
with aluminium covers, VS sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

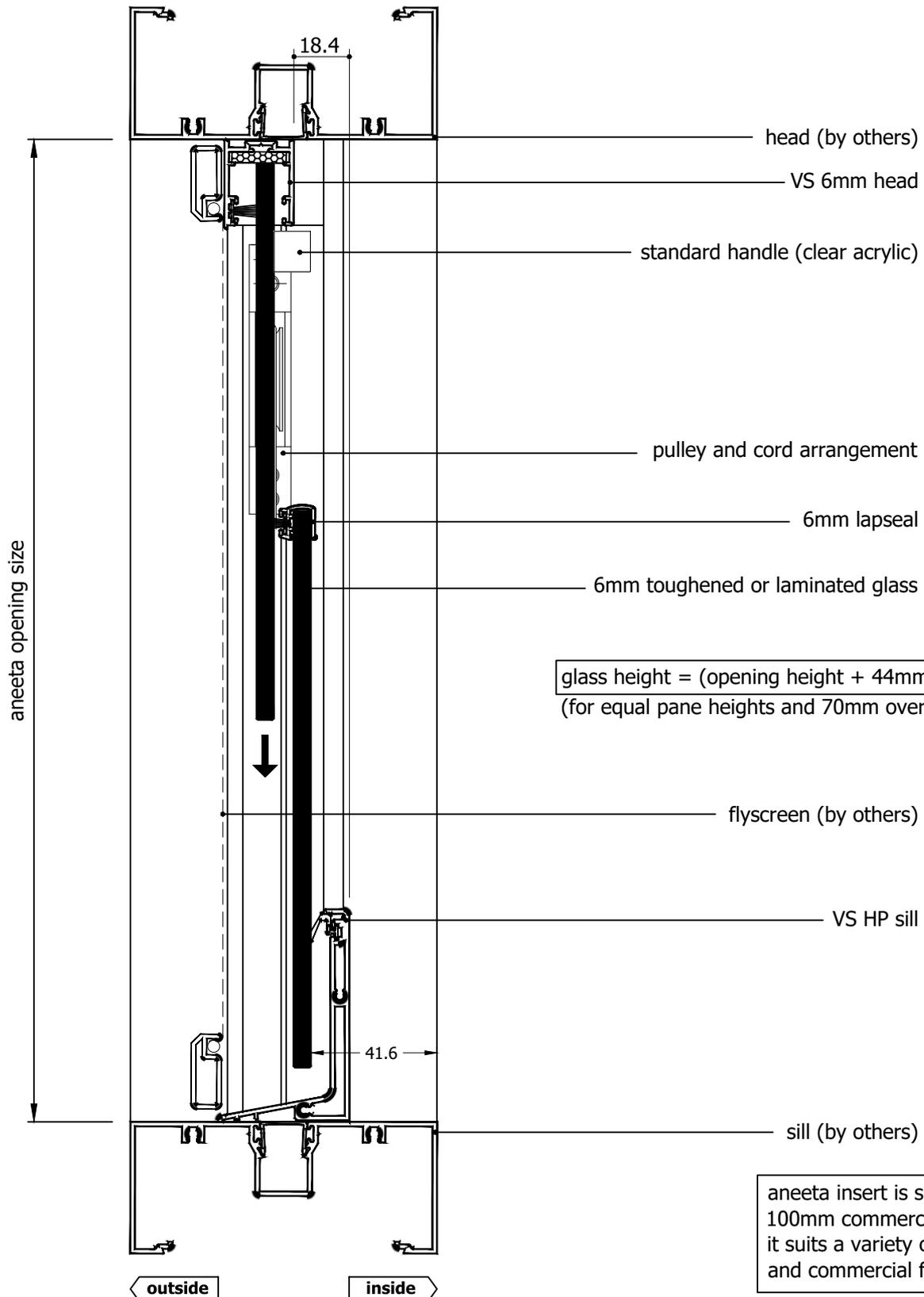
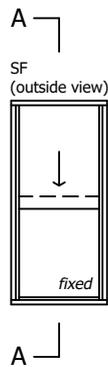


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 8 of 13 Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



$$\text{glass height} = (\text{opening height} + 44\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

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Rev	Description	Approved By	Date
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box)
with aluminium covers, VS HP sill
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

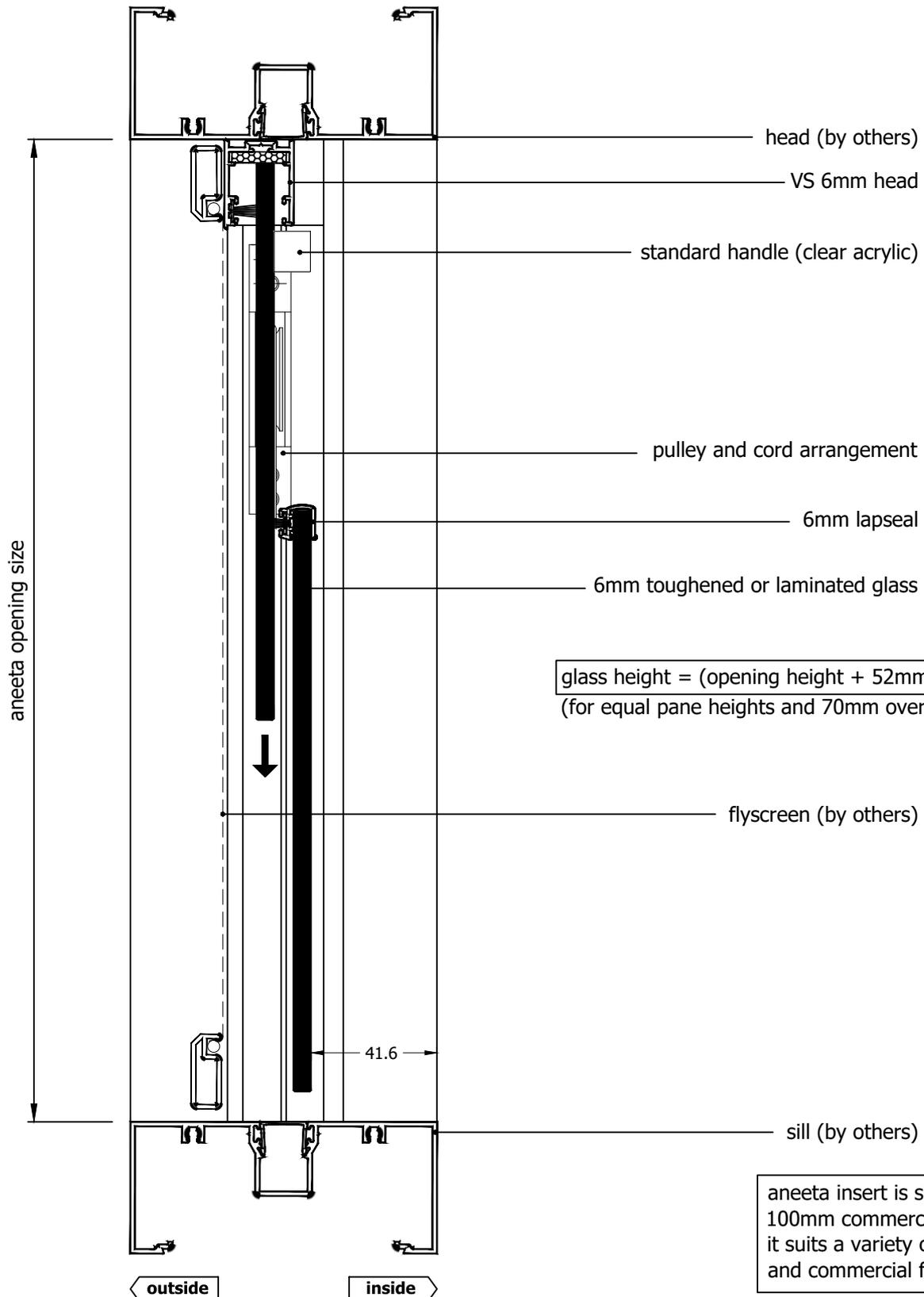
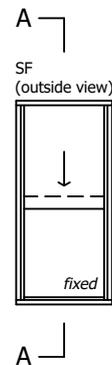


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 9 of 13 Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

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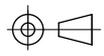


$$\text{glass height} = (\text{opening height} + 52\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

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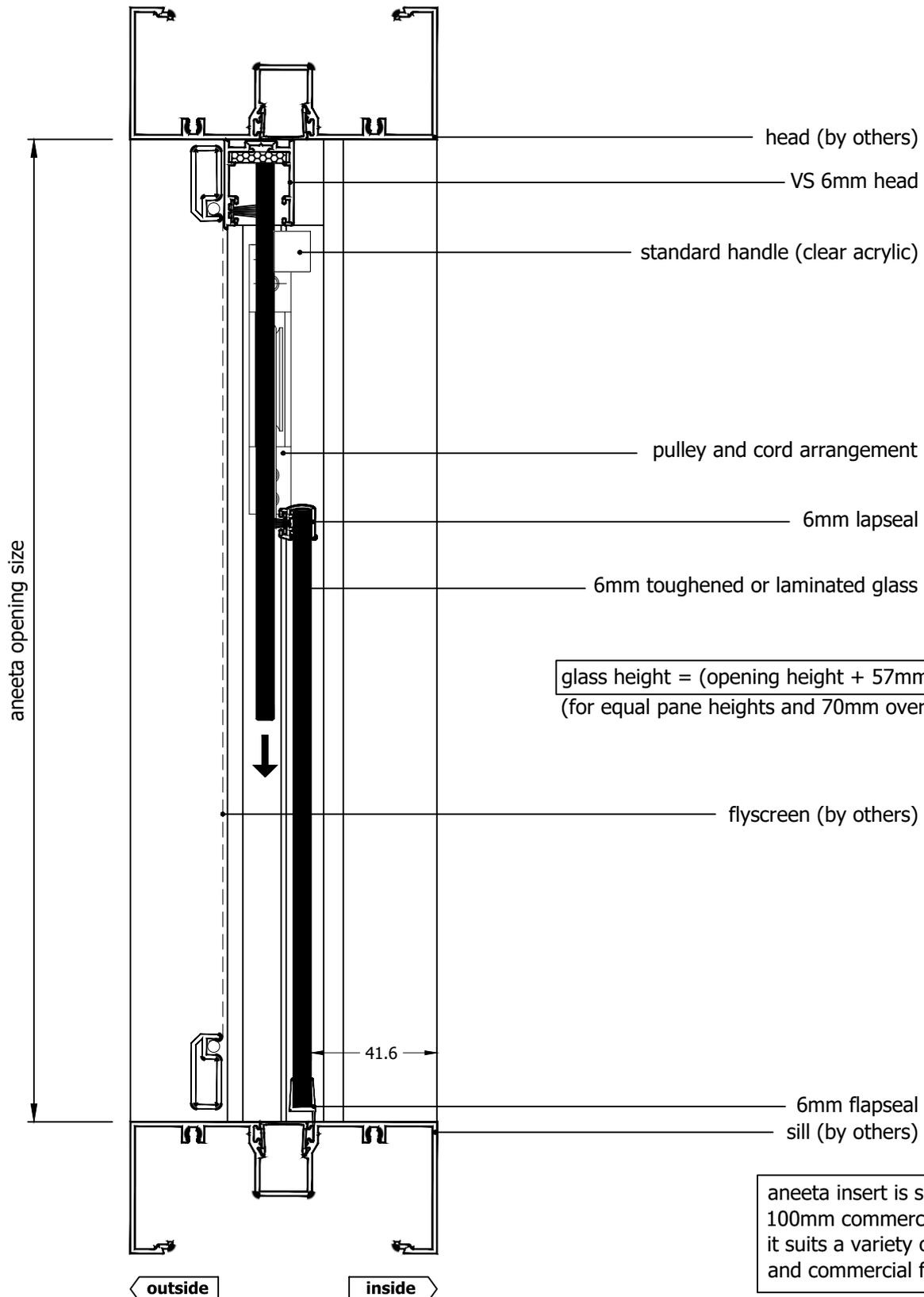
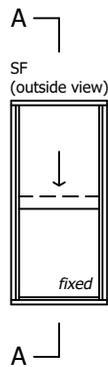
Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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	Drwn:	Chk:		Date: Jan 2010	Scale: 1:2@A4	Sheet 10 of 13	Revision: G	Finish:

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



$$\text{glass height} = (\text{opening height} + 57\text{mm}) / 2$$

(for equal pane heights and 70mm overlap)

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Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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C	Update profiles, boxes, update part positions and layout	RL	Mar2013
B	Adjust glass height formula	UF	Nov2010
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - large box / extra large box)
with aluminium covers, 6mm flapseal
vertical section A-A

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 11 of 13

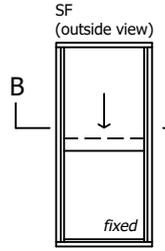
Revision: G

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 130mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

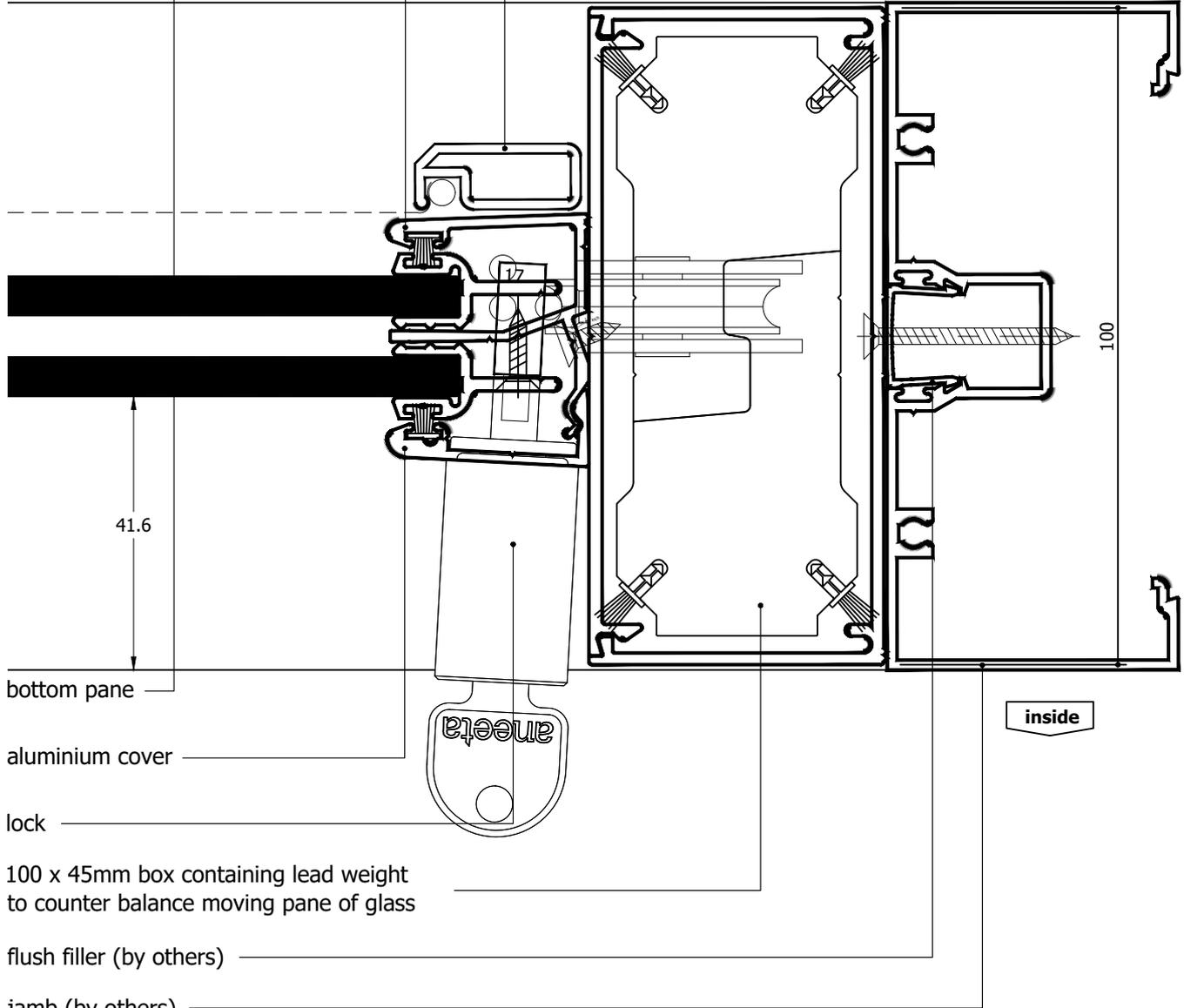
aluminium cover

lock

100 x 45mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



Rev	Description	Approved By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed - large box) with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 12 of 13

Revision: G

Material: in Aluminium Frame

Finish:

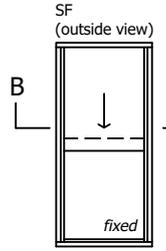
Die/Part:

Dwg No: VS 2P6 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 SF A (G) - 2 pane servery 6mm sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

glass width = opening - 192mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

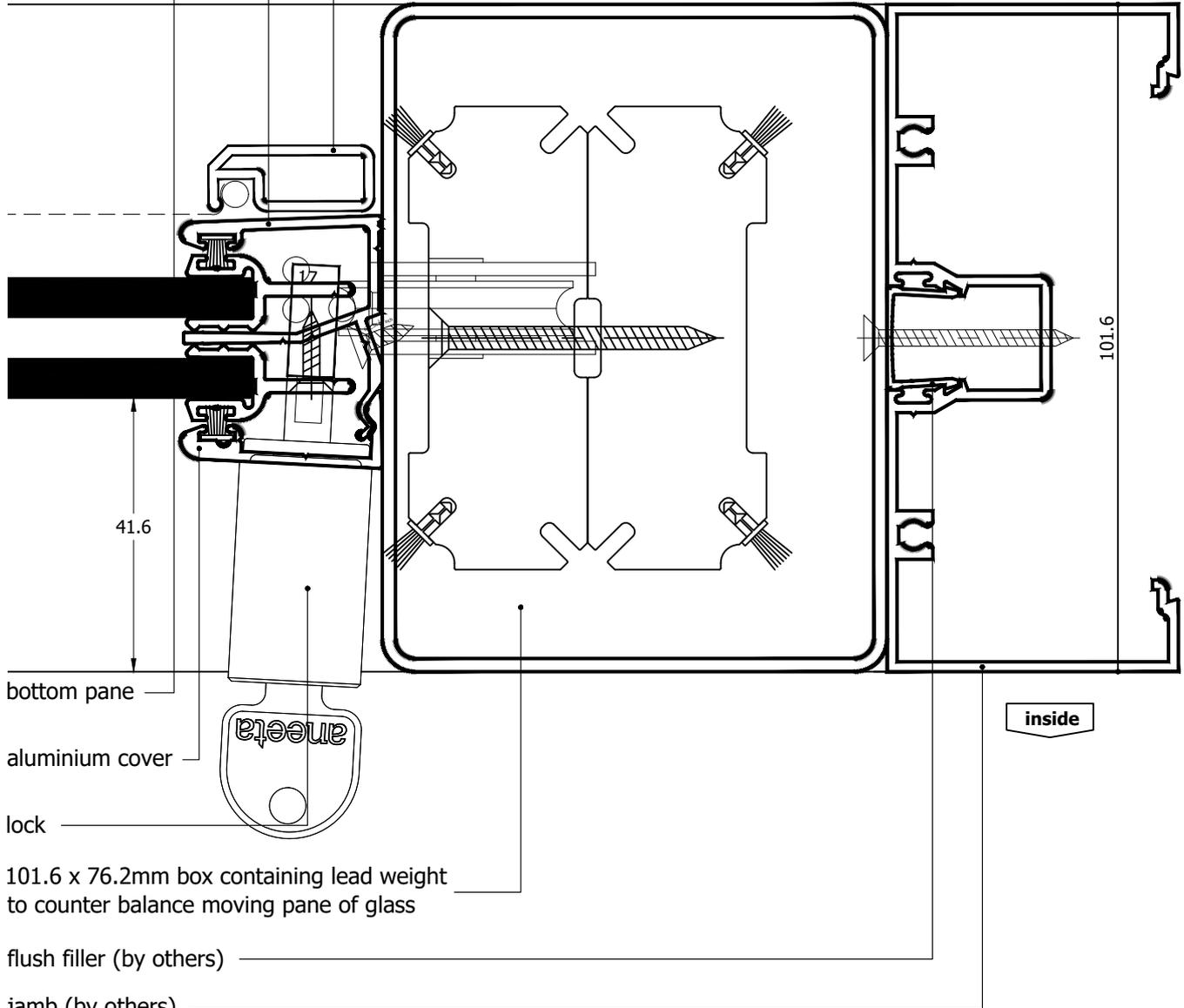
aluminium cover

lock

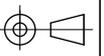
101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



Rev	Description	Approved By	Date
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F	Add sill options: 800Pa sill, no sill, 6mm flapseal	SE	Apr2024
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IF IN DOUBT ASK - DO NOT SCALE DRAWING

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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(bottom pane fixed - extra large box) with aluminium covers
horizontal section B-B
Drwn: Chk: Date: Jan 2010 Scale: 1:1@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 13 of 13

Revision: G

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: **VS 2P6 SF A**