

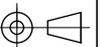
Table of Contents

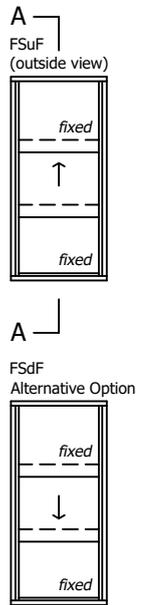
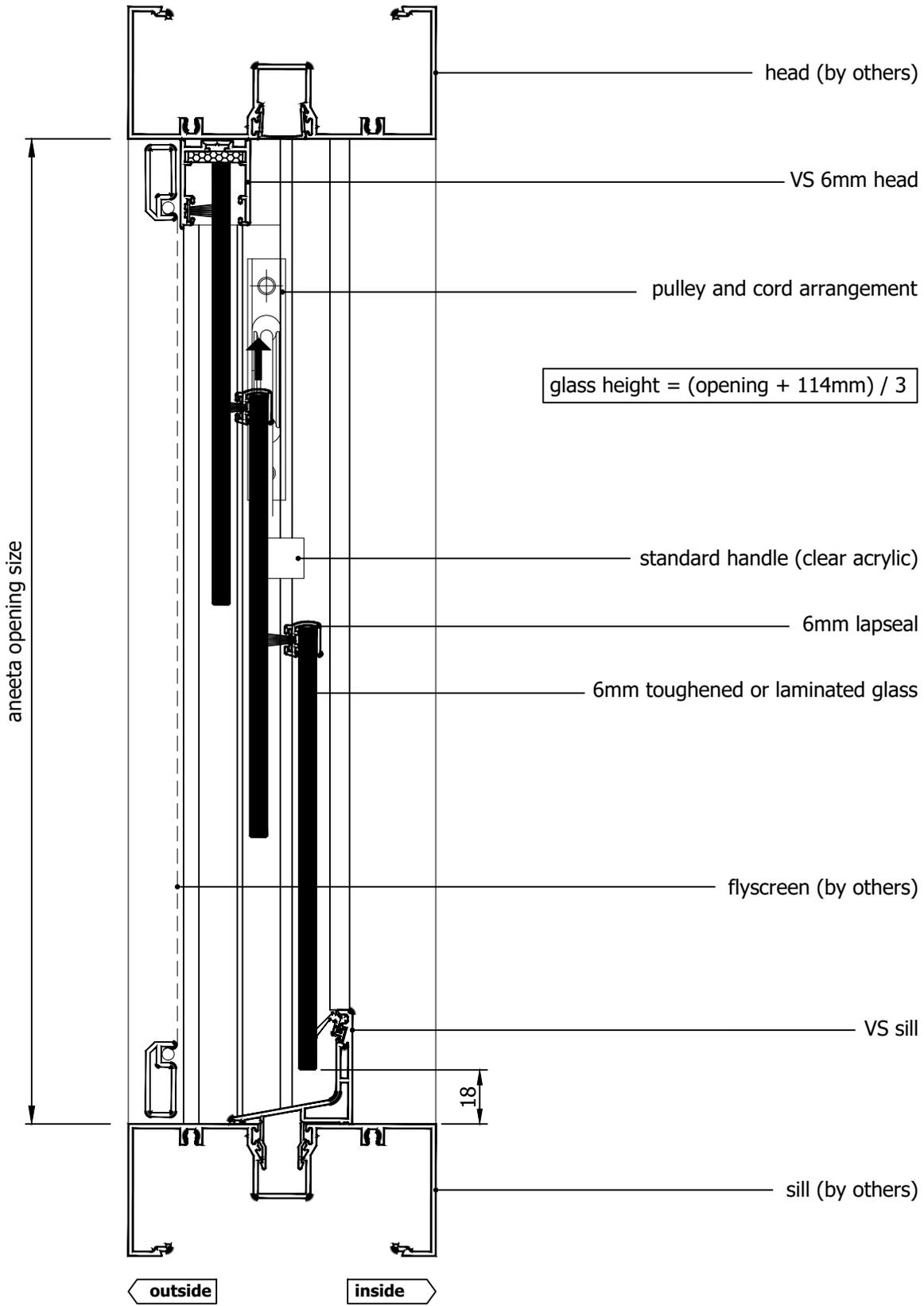
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved	
		By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	Material:	in Aluminium Frame
	Drwn:UF	Chk:	Date: Jan2010	Scale:		Sheet 1 of 13	Revision: F
						Die/Part:	
						Dwg No:	VS 3P6 FSuF A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



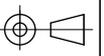


$$\text{glass height} = (\text{opening} + 114\text{mm}) / 3$$

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with VS sill & aluminium covers
vertical section A-A

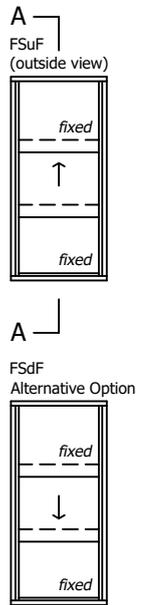
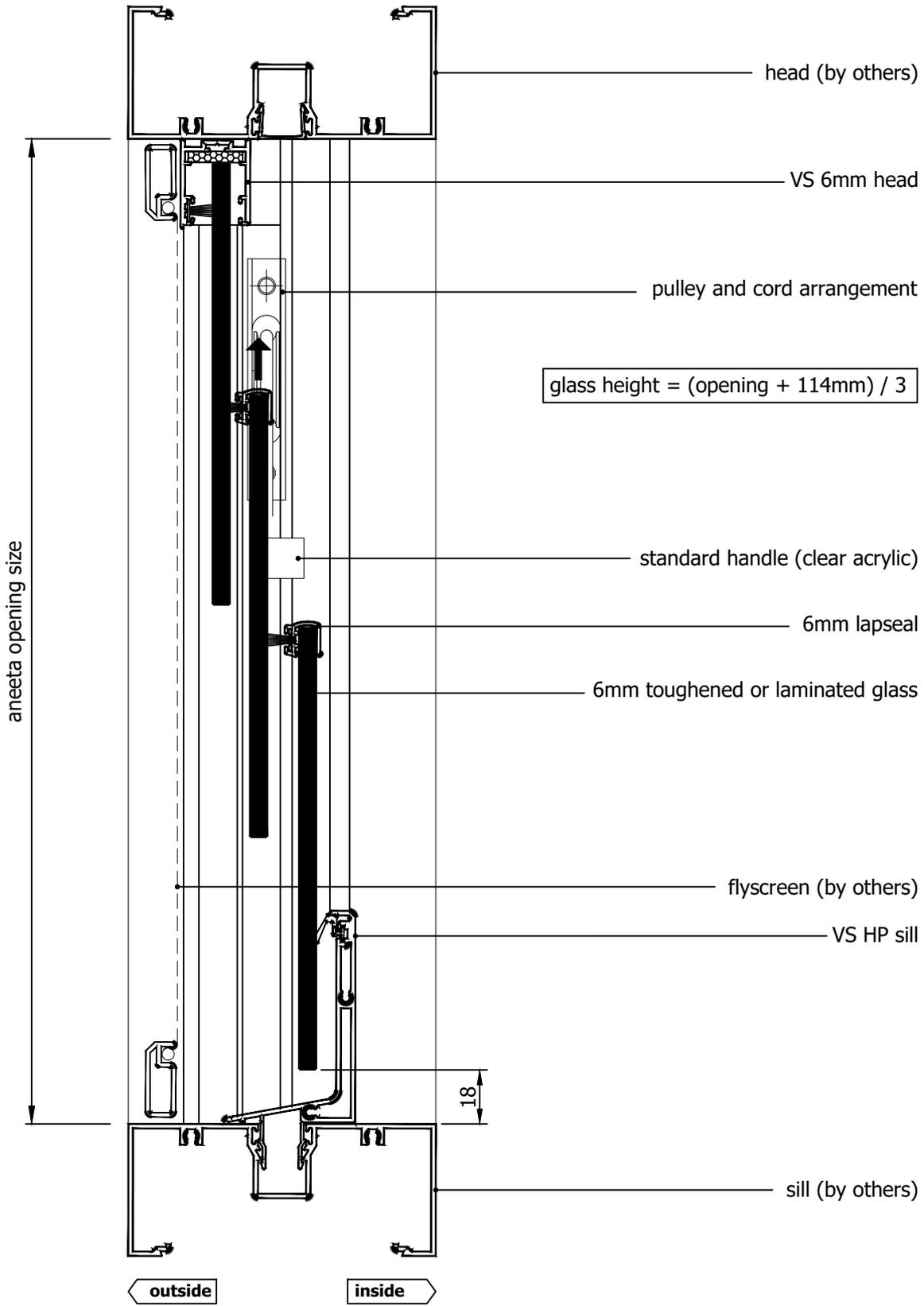
Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4

aneeta
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 2 of 13

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 3P6 FSuF A

Revision: F



glass height = (opening + 114mm) / 3

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with VS HP sill & aluminium covers
vertical section A-A



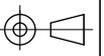
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

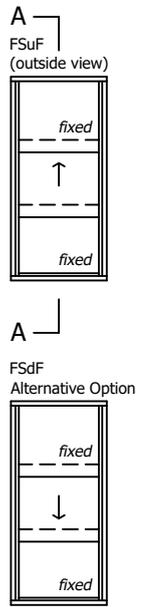
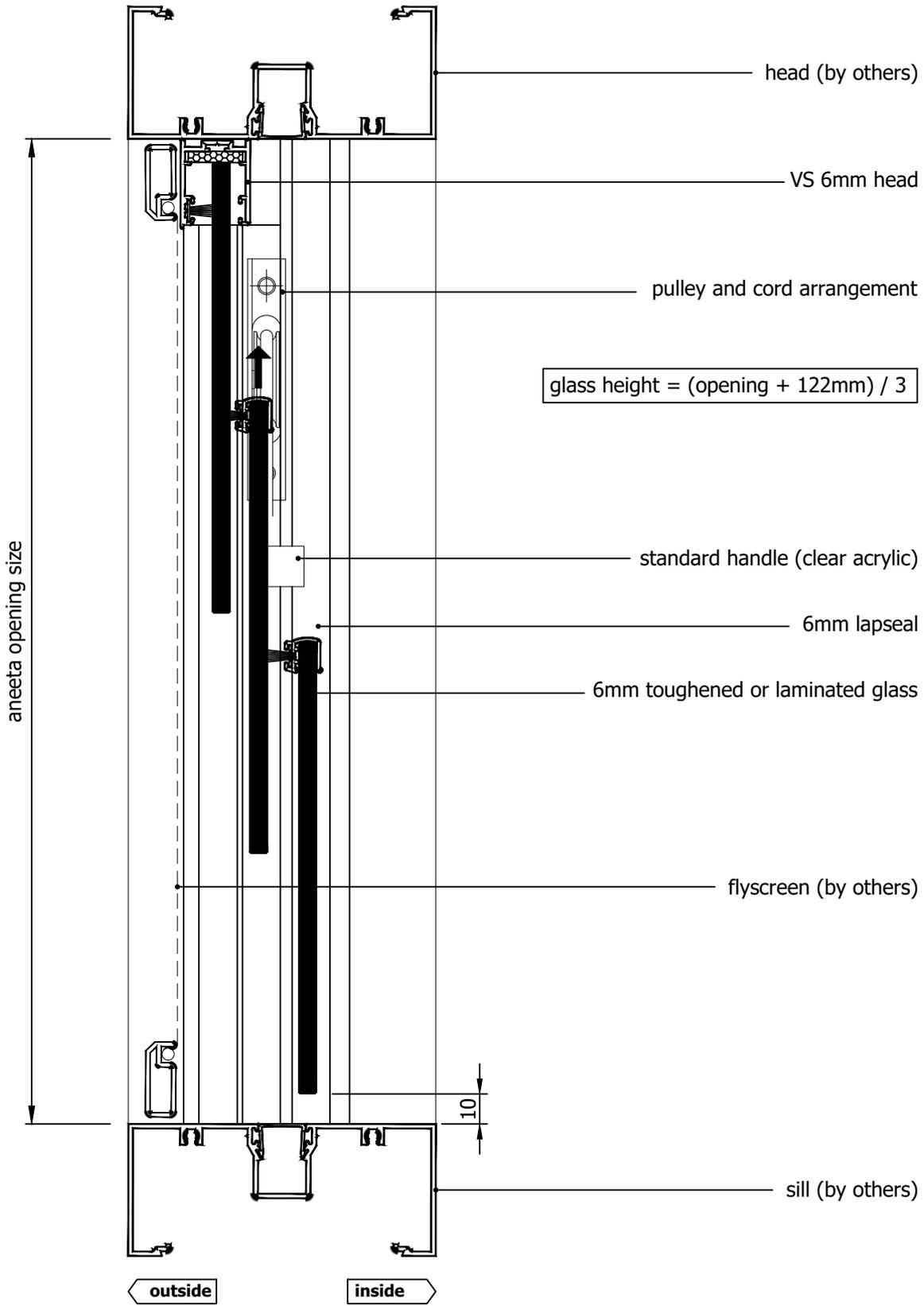
Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 3 of 13 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING





Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential

The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with no sill adaptor & aluminium covers vertical section A-A

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 4 of 13

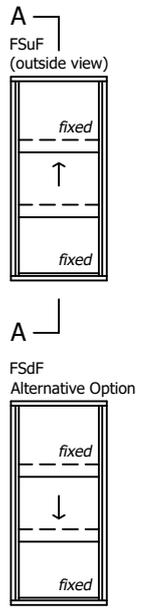
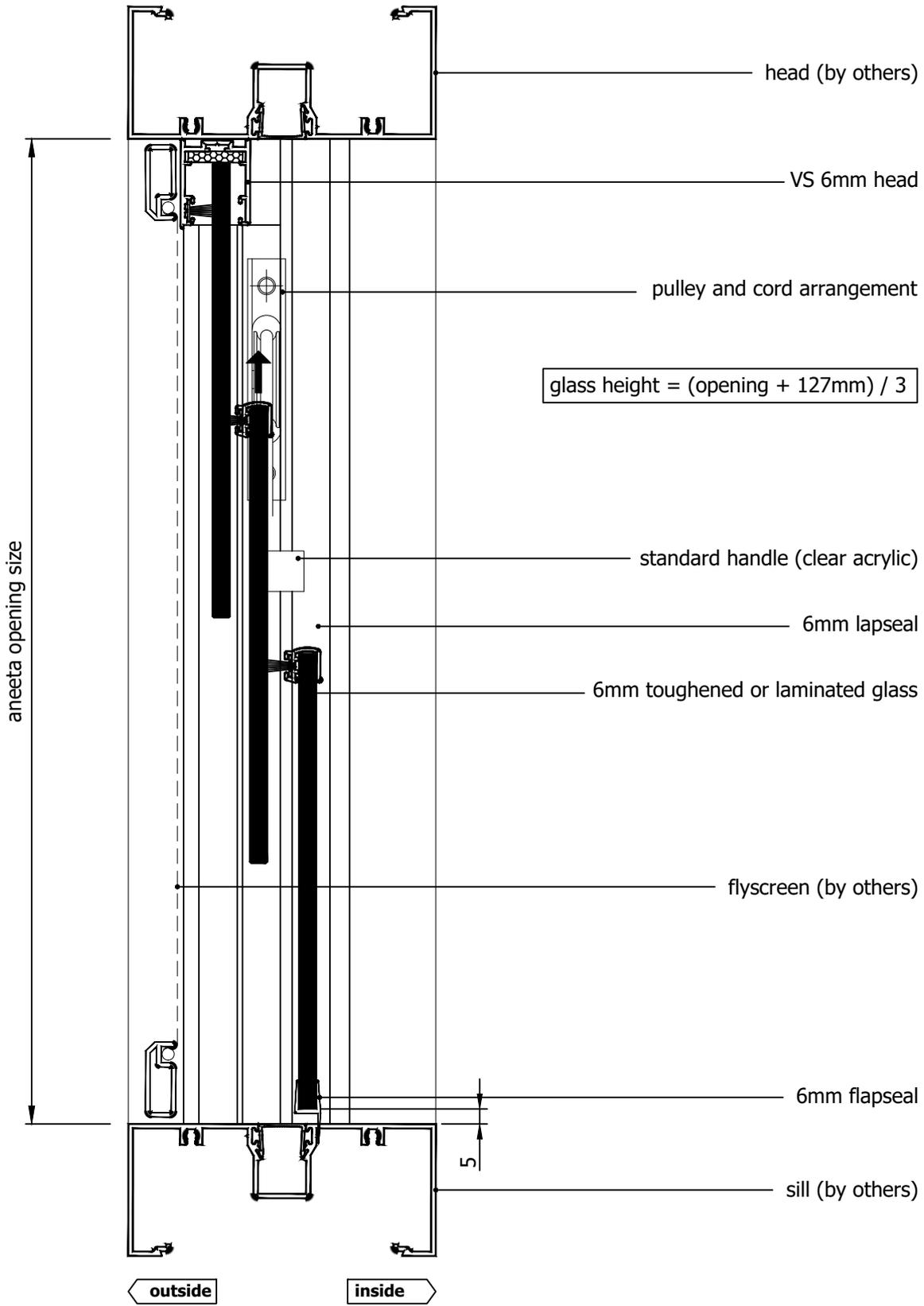
Revision: F

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 3P6 FSuF A



aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box / medium box with 10mm flapseal at sill & aluminium covers vertical section A-A

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4

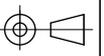


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 5 of 13 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



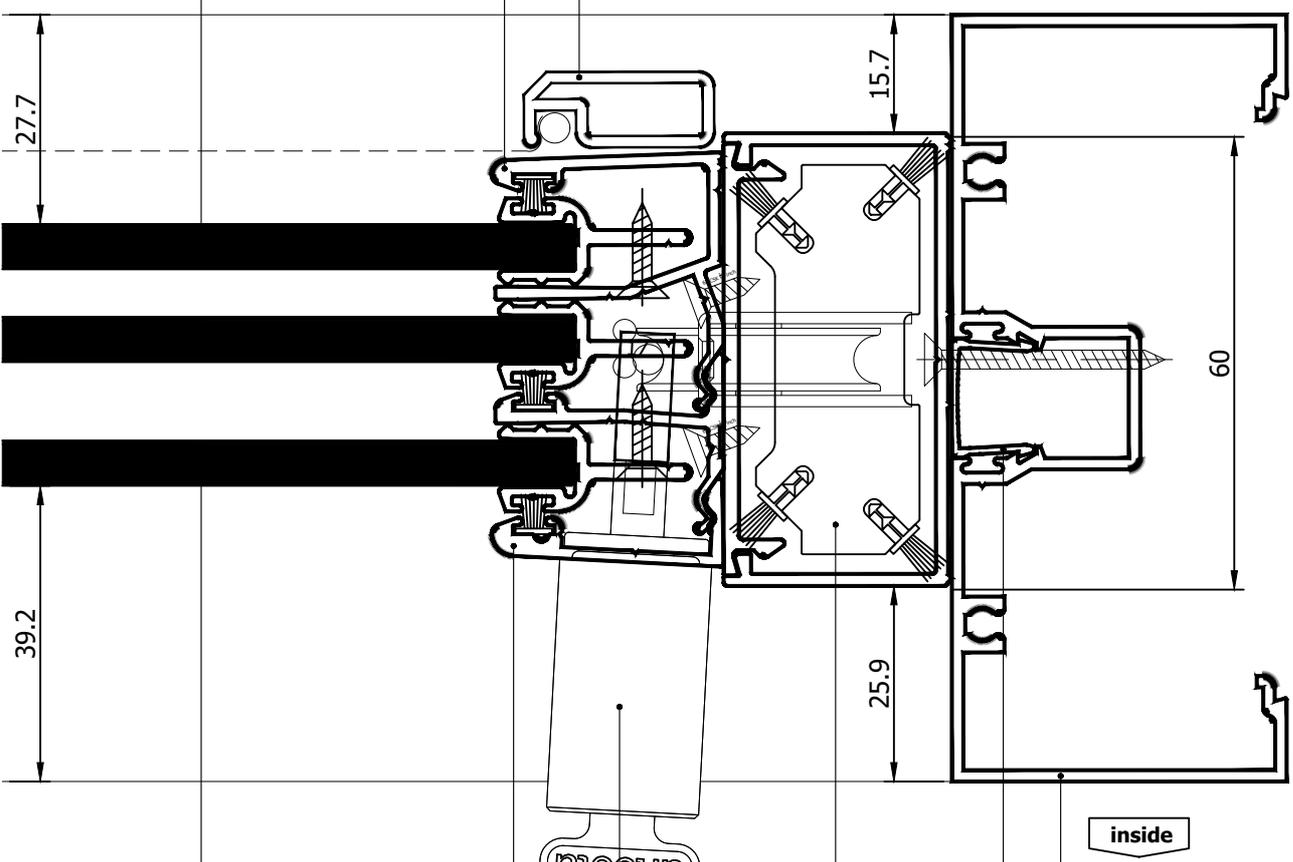
glass width = opening - 100mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane



bottom pane

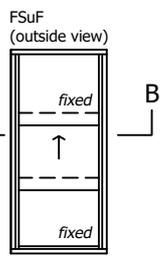
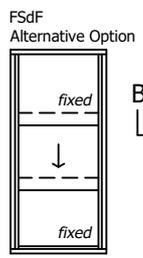
aluminium cover

lock

60 x 30mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



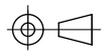
outside

inside

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with small box with aluminium covers
horizontal section B-B
Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:1@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 6 of 13

Revision: F

Material: in Aluminium Frame
Finish:
Die/Part:
Dwg No: VS 3P6 FSuF A

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

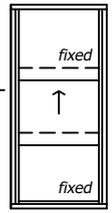
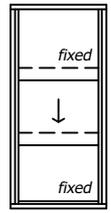
80 x 35mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

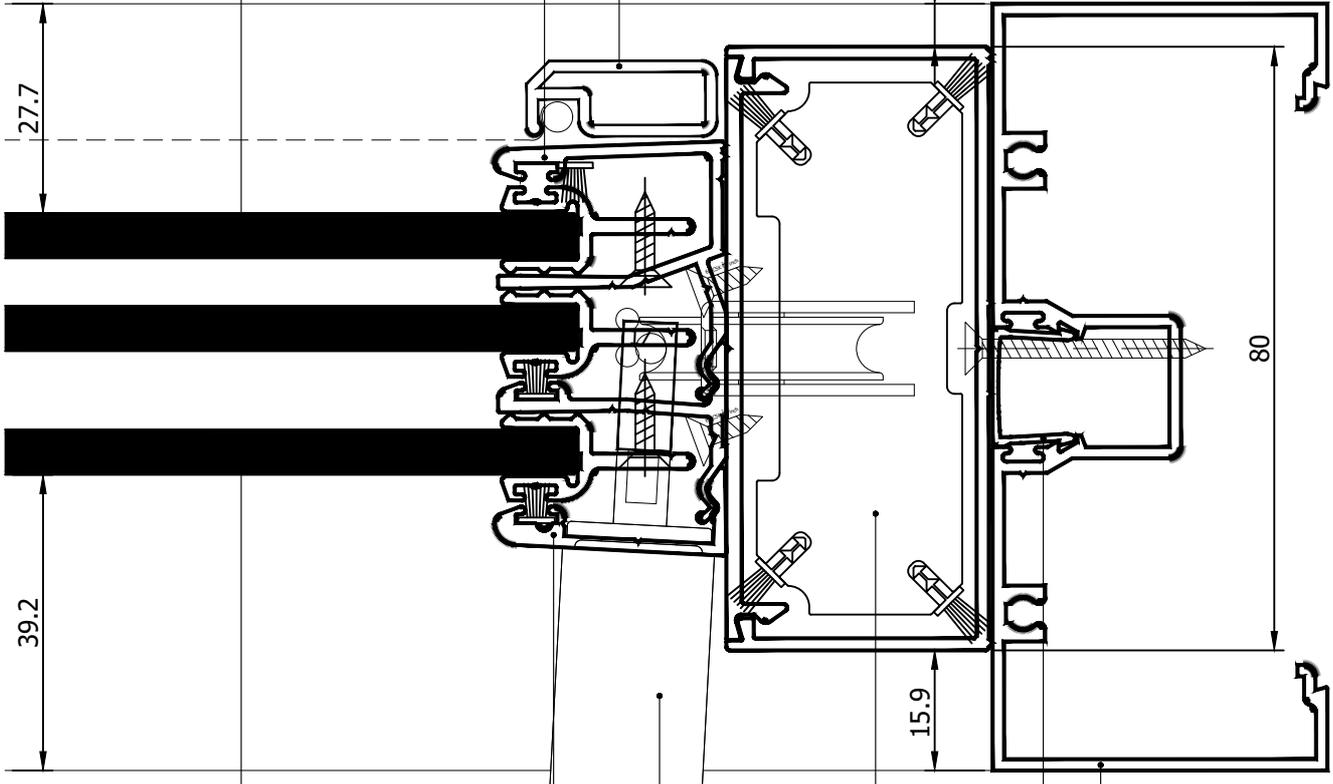
FSdF Alternative Option

FSuF (outside view)



outside

inside



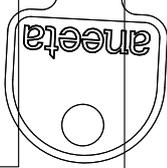
27.7

39.2

5.7

15.9

80



aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

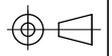
Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with medium box with aluminium covers
horizontal section B-B
Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4

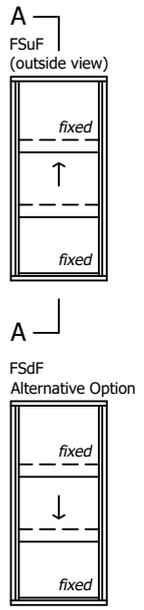
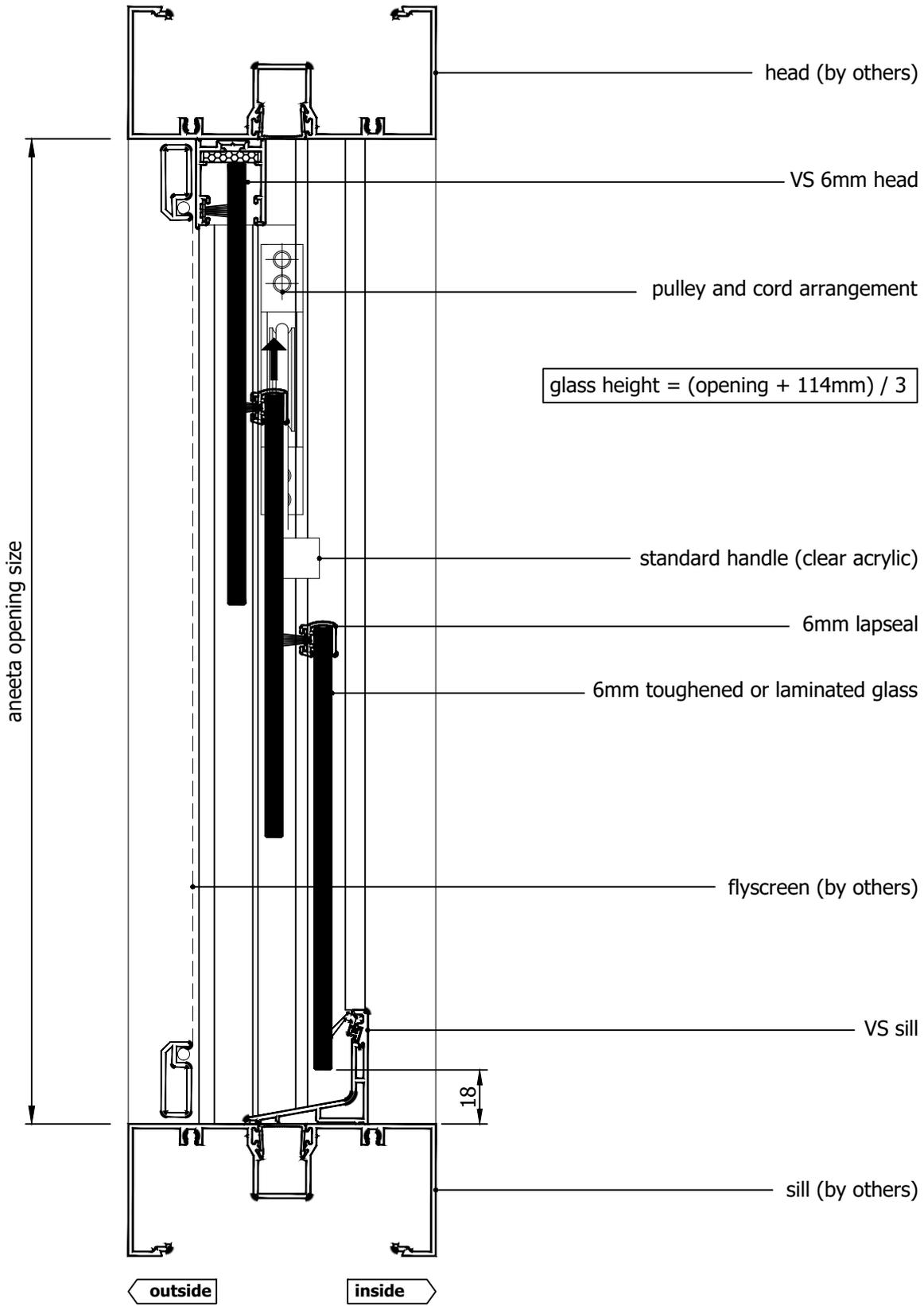
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 7 of 13

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A
Revision:	F

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING





$$\text{glass height} = (\text{opening} + 114\text{mm}) / 3$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS sill & aluminium covers
vertical section A-A
Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4

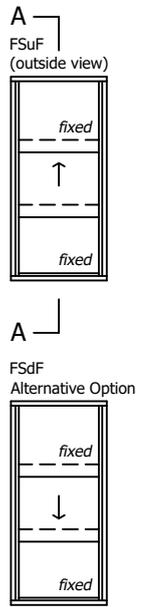
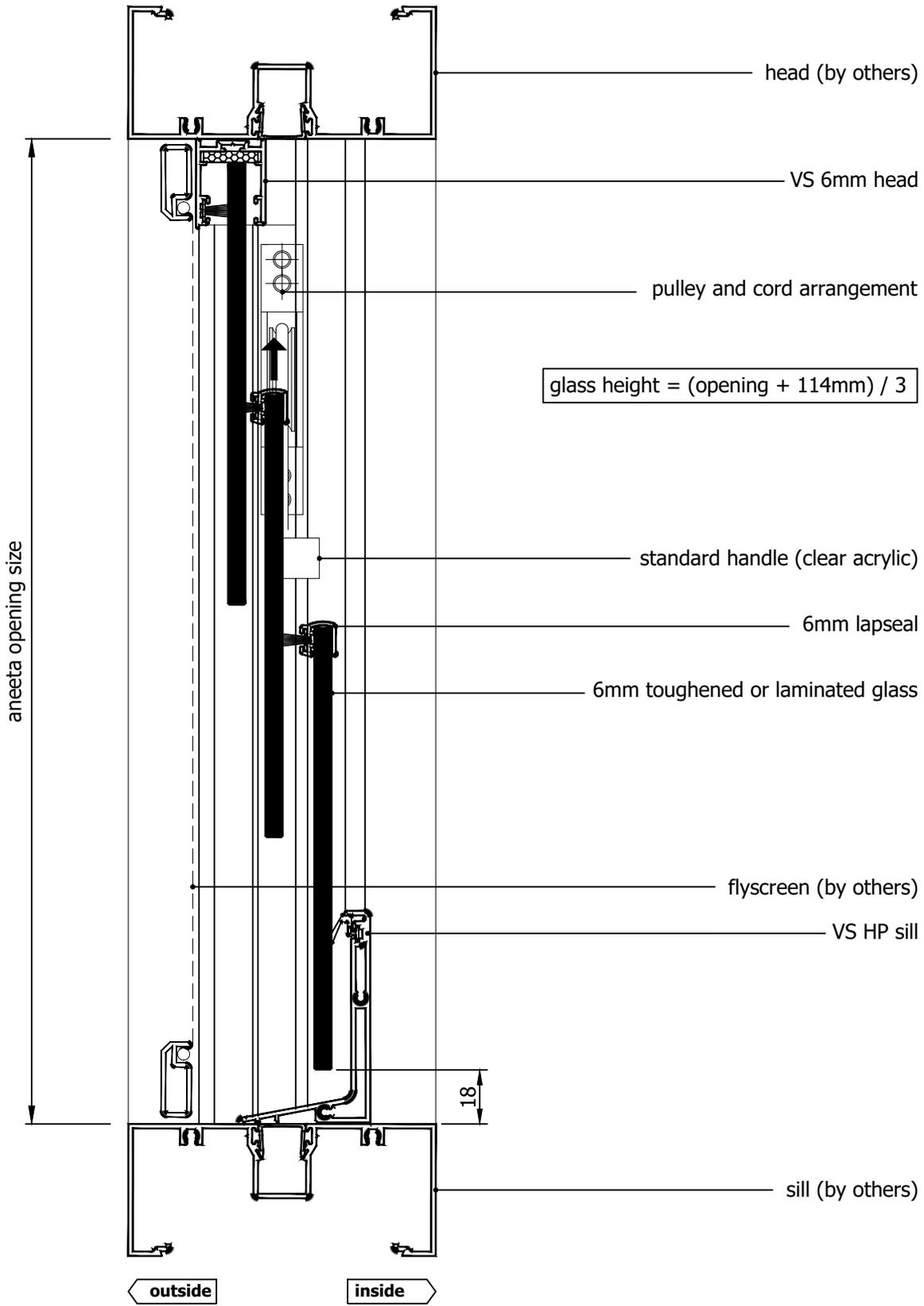


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 8 of 13 Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING



glass height = (opening + 114mm) / 3

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with VS HP sill & aluminium covers vertical section A-A



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4

Sheet 9 of 13

Revision: F

Material: in Aluminium Frame

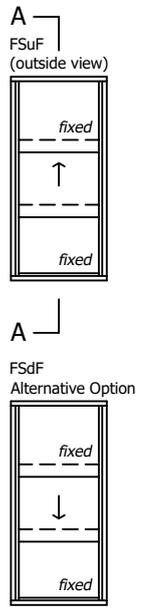
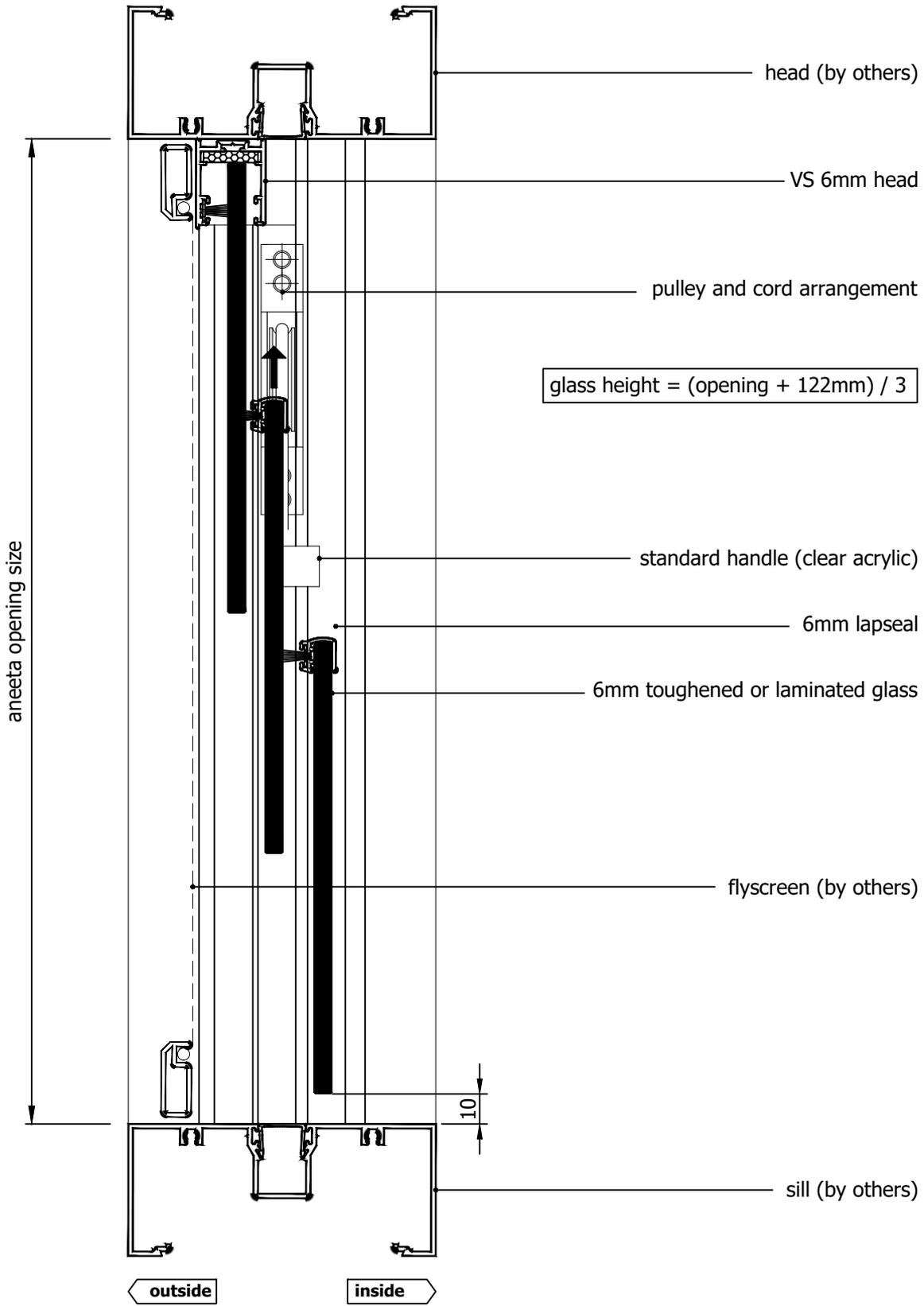
Finish:

Die/Part:

Dwg No: VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg





$$\text{glass height} = (\text{opening} + 122\text{mm}) / 3$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with no sill adaptor & aluminium covers vertical section A-A

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

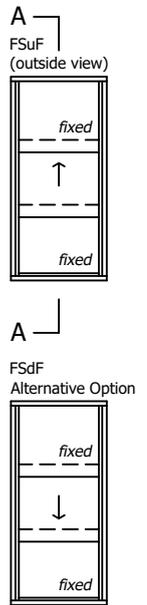
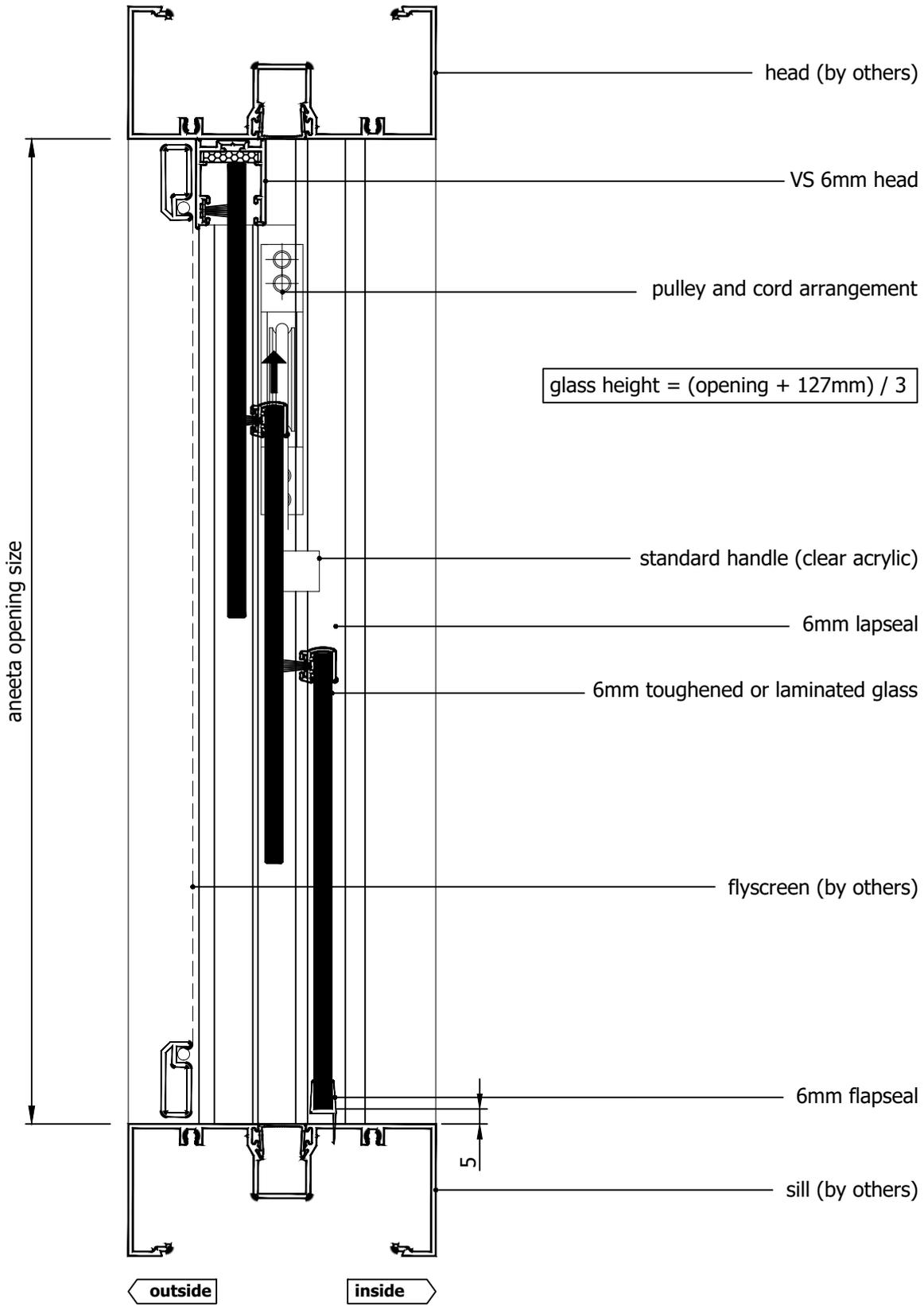
Sheet 10 of 13

Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg





$$\text{glass height} = (\text{opening} + 127\text{mm}) / 3$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box / extra large box with 10mm flapseal at sill & aluminium covers vertical section A-A

Drwn:UF | Chk: | Date: Jan2010 | Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 11 of 13 | Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg



IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

bottom pane

aluminium cover

lock

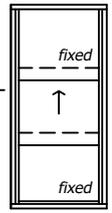
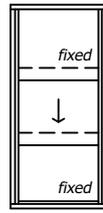
100 x 45mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

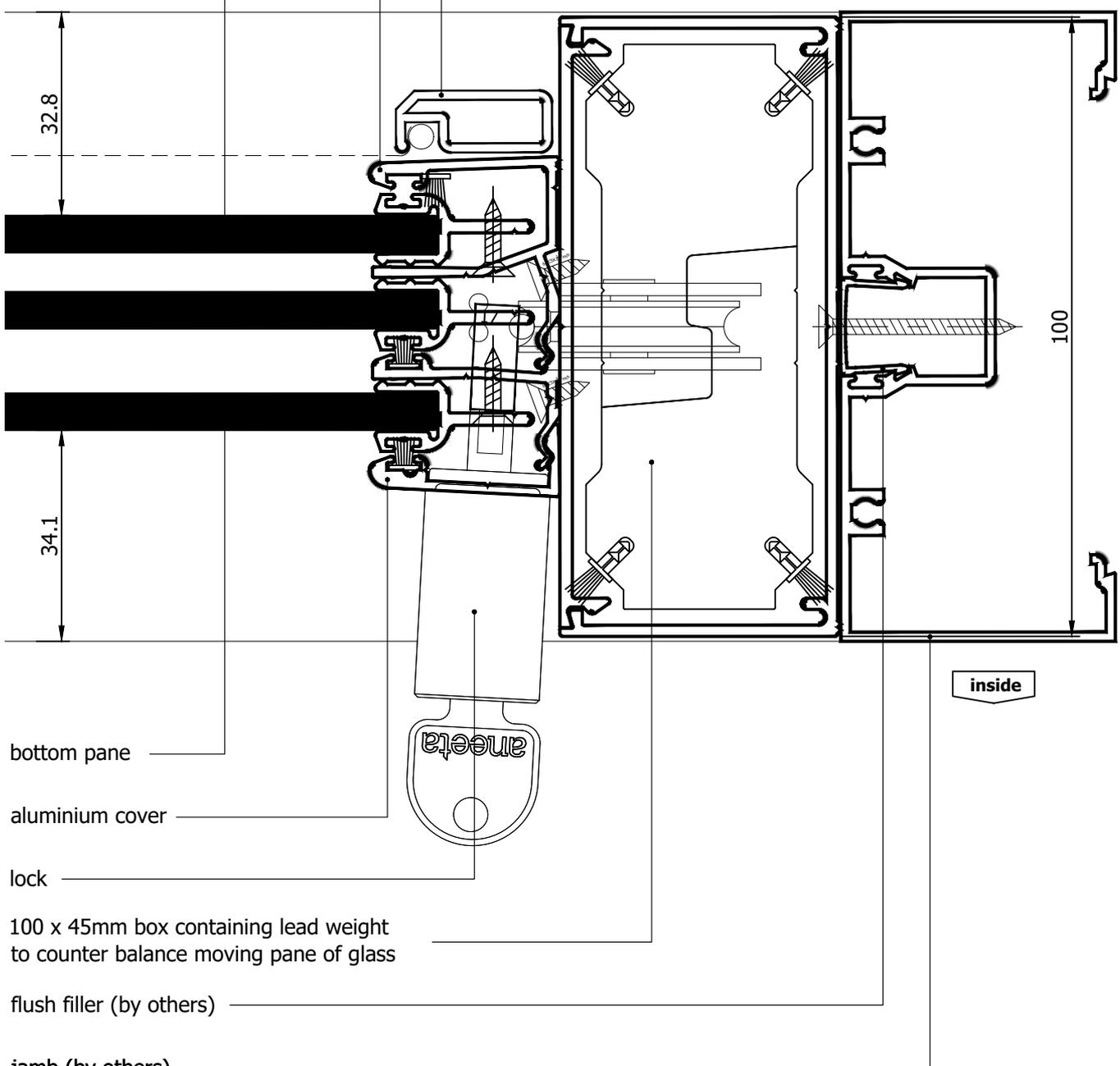
FSdF Alternative Option

FSuF (outside view)



outside

inside



aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with large box with aluminium covers
horizontal section B-B
Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 12 of 13 Revision: F

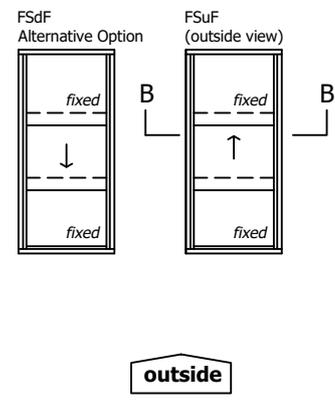
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 192mm

aneeta opening size



flyscreen (optional by others)

6mm combination tee

top pane

32.8

34.1

bottom pane

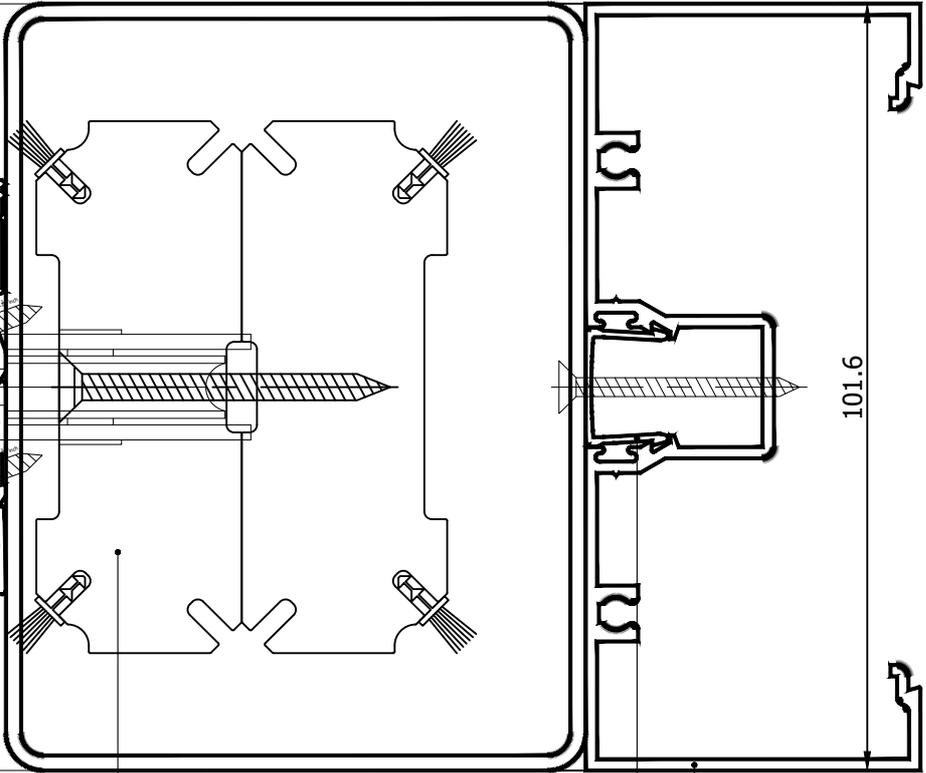
aluminium cover

lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

inside

Rev	Description	Approved By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update locks and extension pins	SE	Dec2020
C	Update sill, head, lock, change layout	RM	Jun2013
B	Update glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Proprietary and confidential
The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.

Title:
3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF with extra large box with aluminium covers
horizontal section B-B
Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729
Sheet 13 of 13

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 3P6 FSuF A
Revision:	F

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 3P6 FSuF A (F) - 3 pane servery 6mm sashless vertical slider in aluminium frames (middle pane sliding up) FSuF.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING