


Table of Contents

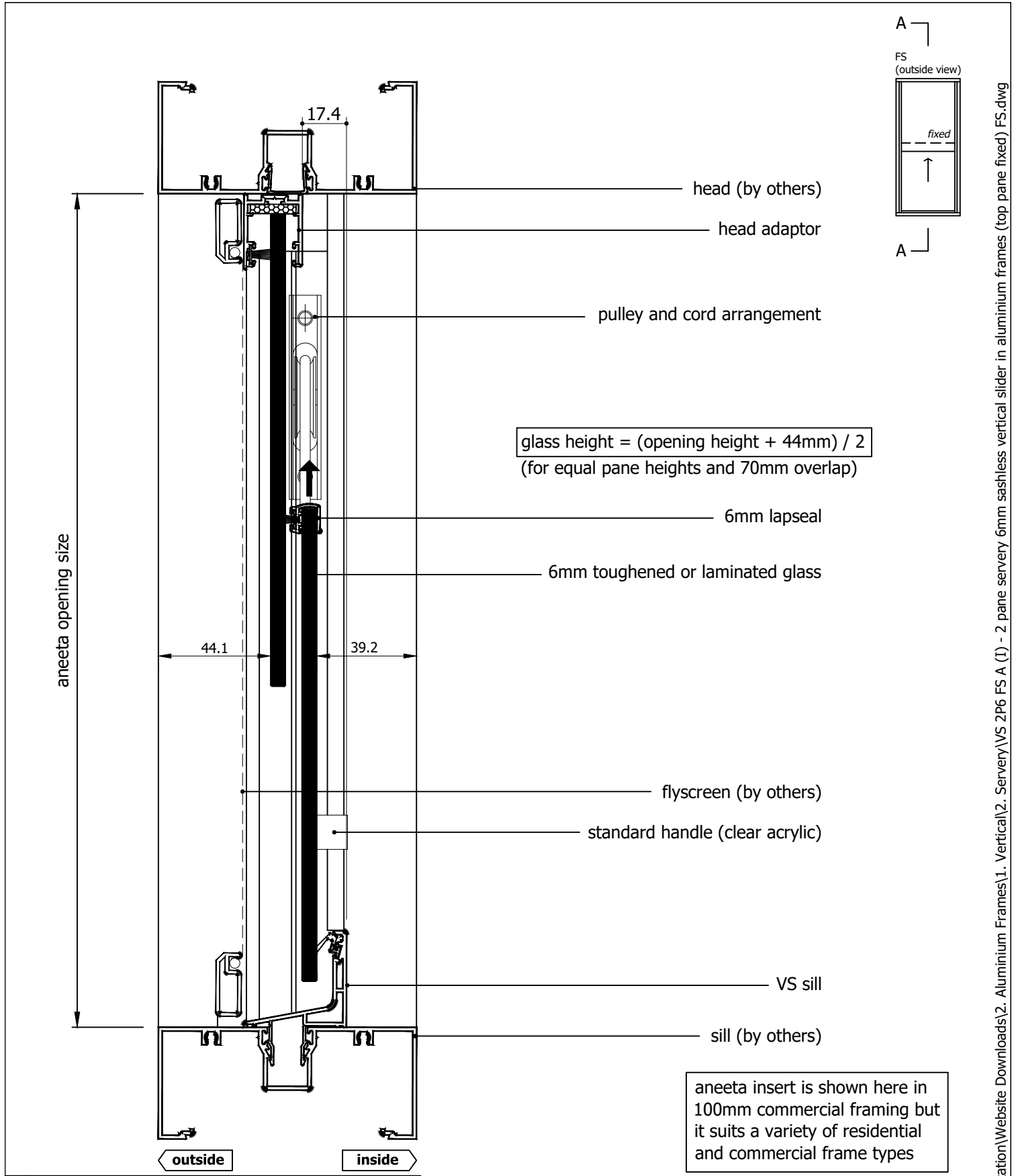
Page	View	Box Type	Sill Type
2	Vertical Section	Small Box / Medium Box	VS Sill
3	Vertical Section	Small Box / Medium Box	VS HP Sill
4	Vertical Section	Small Box / Medium Box	None
5	Vertical Section	Small Box / Medium Box	Flapseal
6	Horizontal Section	Small Box	-
7	Horizontal Section	Medium Box	-
8	Vertical Section	Large Box / Extra Large Box	VS Sill
9	Vertical Section	Large Box / Extra Large Box	VS HP Sill
10	Vertical Section	Large Box / Extra Large Box	None
11	Vertical Section	Large Box / Extra Large Box	Flapseal
12	Horizontal Section	Large Box	-
13	Horizontal Section	Extra Large Box	-

Rev	Description	Approved	
		By	Date
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
G	Updated with new template, deleted continuous handle	SE	Jan2024
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E	Add new lock	SE	Nov2018
D	Add new boxes, update part positions and layout		Jun2013
C	Update aluminium sill, heads, layout	RL	Feb2012
B	Update part positions and layout	UF	Nov2010
A	Original Issue	UF	Jan2010

<p>Proprietary and confidential</p> <p>The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.</p>				<p>Title: 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed)</p> <div><p>aneeta®</p><p>949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729</p></div>		Material: in Aluminium Frame	
						Finish:	
						Die/Part:	
						Dwg No: VS 2P6 FS A	
Drwn:	Chk:	Date: Jan 2010	Scale:	Sheet 1 of 13	Revision: I		



IF IN DOUBT ASK - DO NOT SCALE DRAWING




Rev	Description	Approved By	Date
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, VS sill
vertical section A-A


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4

Material: in Aluminium Frame

Finish:

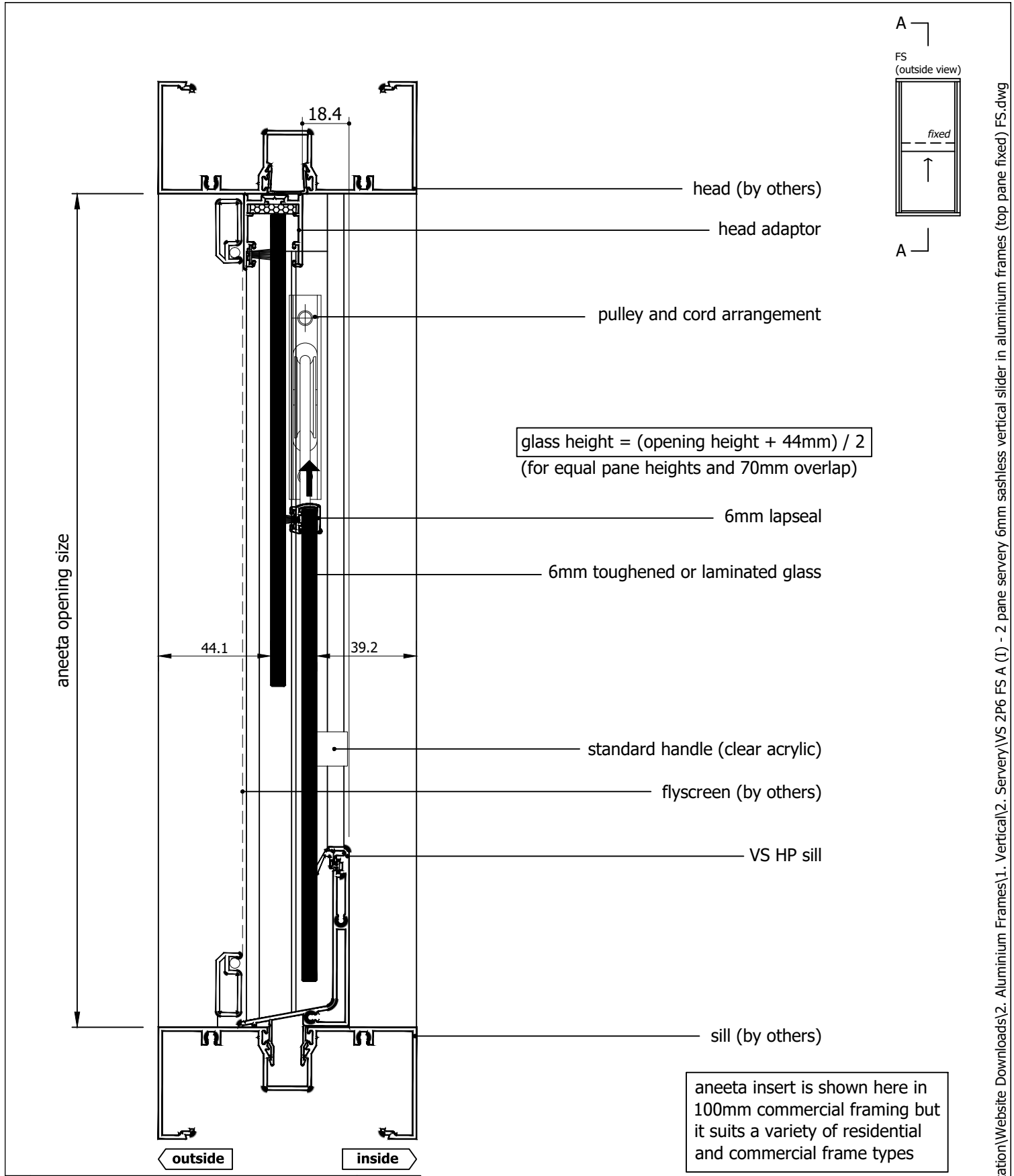
Die/Part:

Dwg No: VS 2P6 FS A

Sheet 2 of 13

Revision: I

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved By	Date
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, VS HP sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

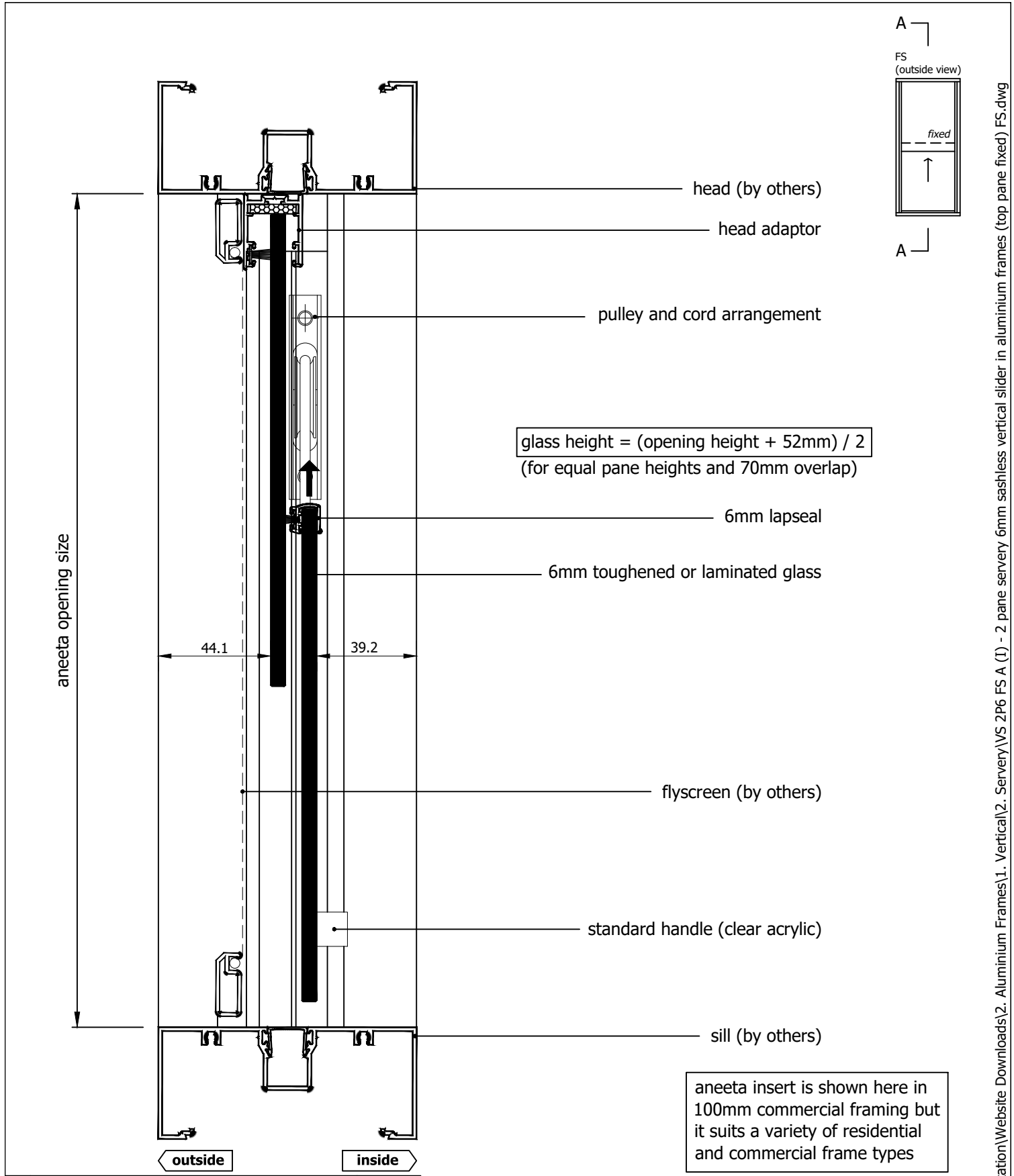
Die/Part:

Dwg No: VS 2P6 FS A

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Revision: I

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved By	Date
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, no sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame

Finish:

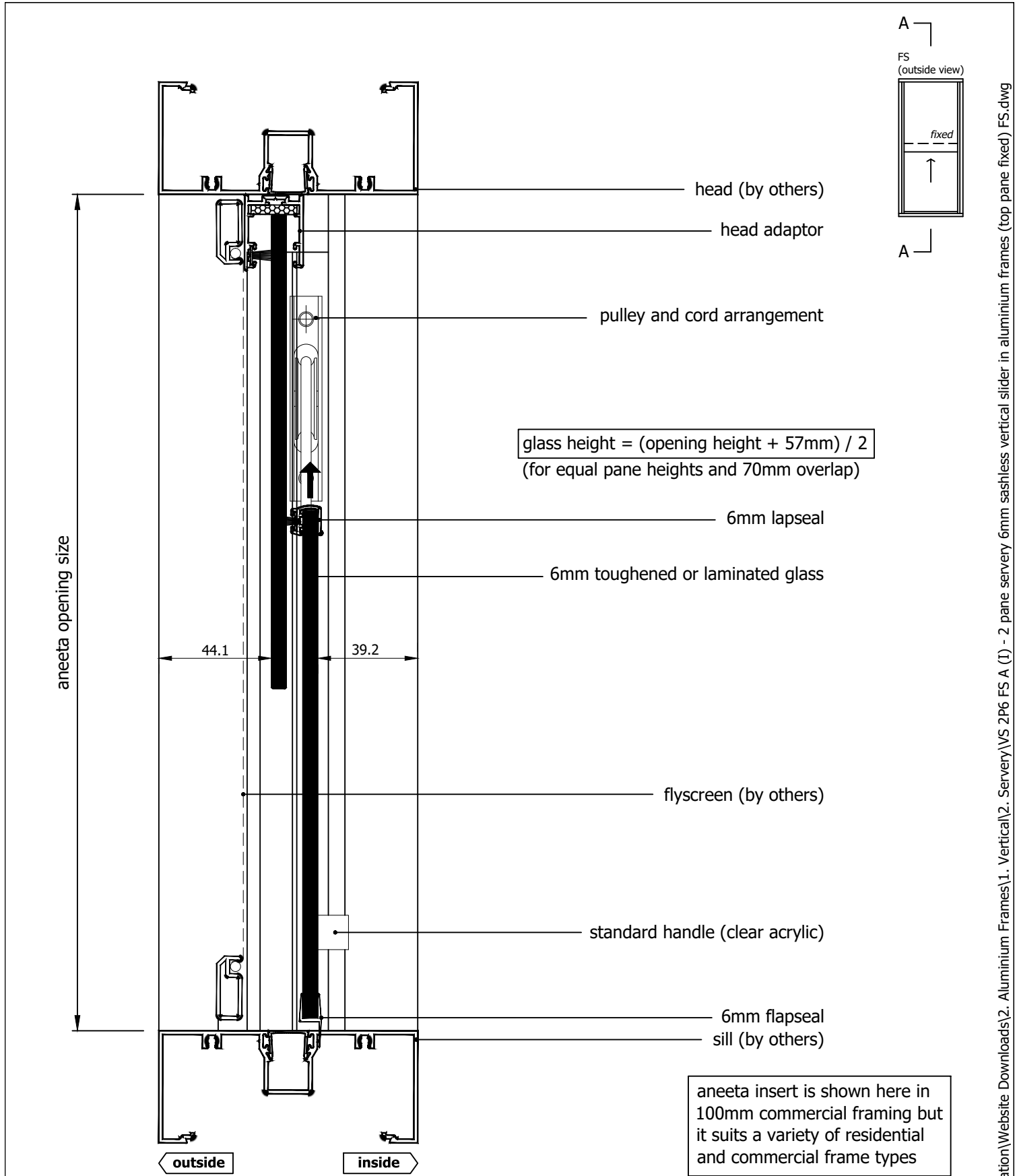
Die/Part:

Dwg No: VS 2P6 FS A

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Revision: I

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg




Rev	Description	Approved By	Date
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H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - small/medium box)
with aluminium covers, 6mm flapseal
vertical section A-A


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn: Chk: Date: Jan 2010 Scale: 1:2@A4 Sheet 5 of 13 Revision: I

Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 100mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

44.1

39.2

bottom pane

aluminium cover

lock

60 x 30mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

FS
(outside view)

B

B

fixed

outside

23.3

60

18.3

inside

Rev	Description	Approved	
		By	Date
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
H	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - small box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Revision: I

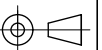
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

44.1

39.2

bottom pane

aluminium cover

lock

80 x 35mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

FS
(outside view)

B

fixed

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (1) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

outside

13.3

80

8.3

inside

Rev	Description	Approved By	Date
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - medium box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Revision: I

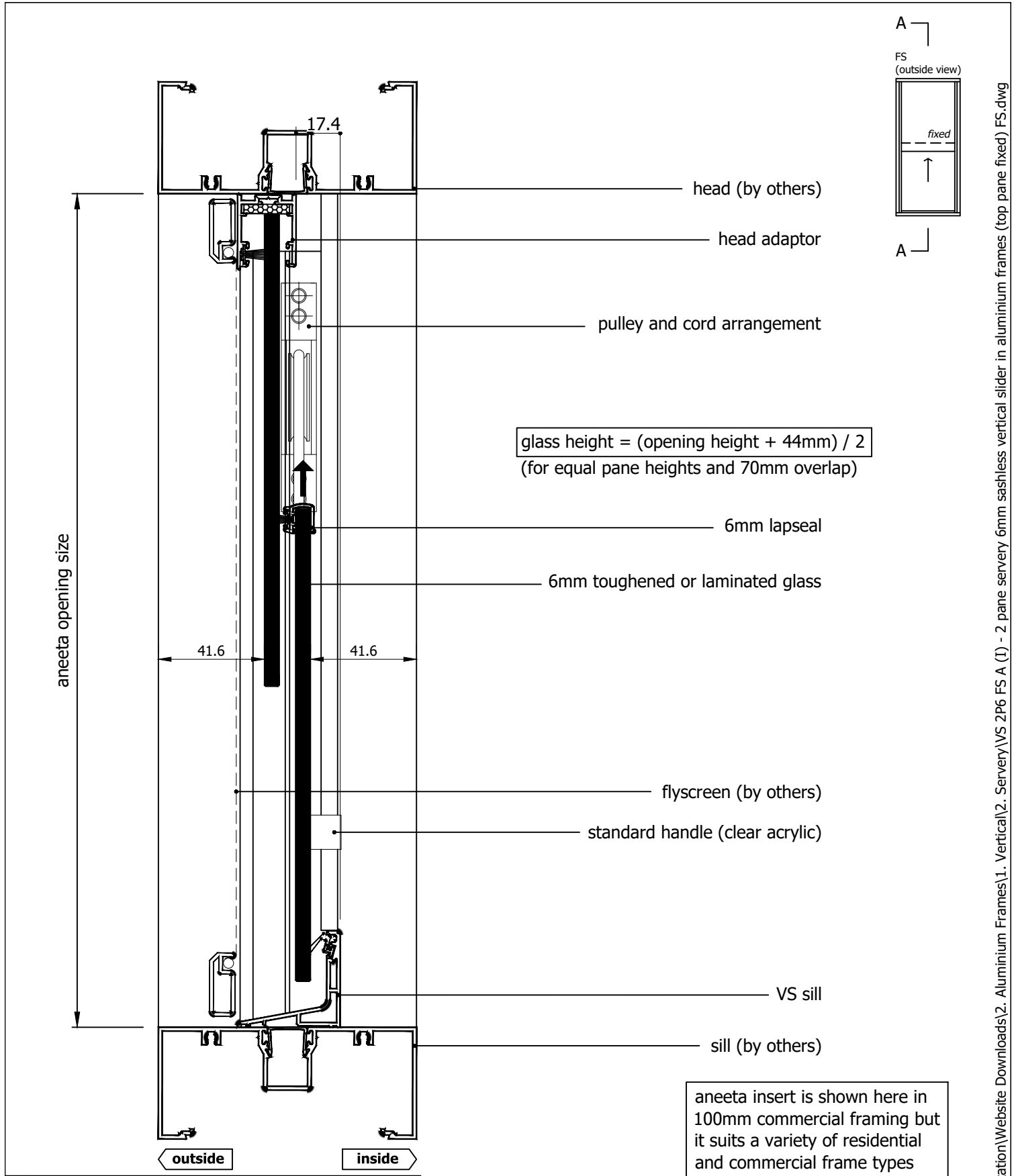
Material: in Aluminium Frame

Finish:


Die/Part:

Dwg No: VS 2P6 FS A

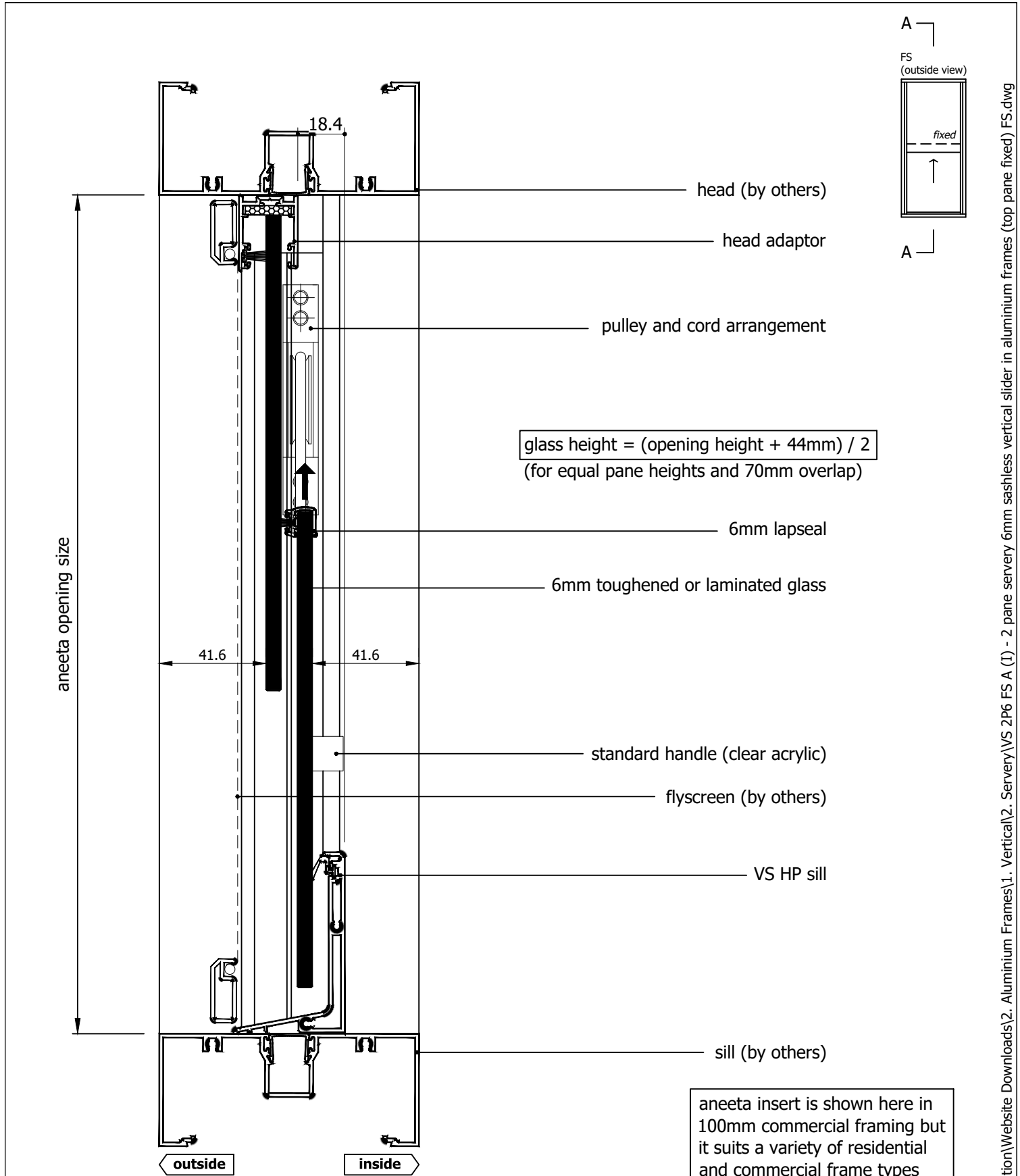
IF IN DOUBT ASK - DO NOT SCALE DRAWING



Rev	Description	Approved By	Date
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						Finish:
						Die/Part:
						Dwg No: VS 2P6 FS A
Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 8 of 13	Revision: I	

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved By	Date
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large/extra large box) with aluminium covers, VS HP sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

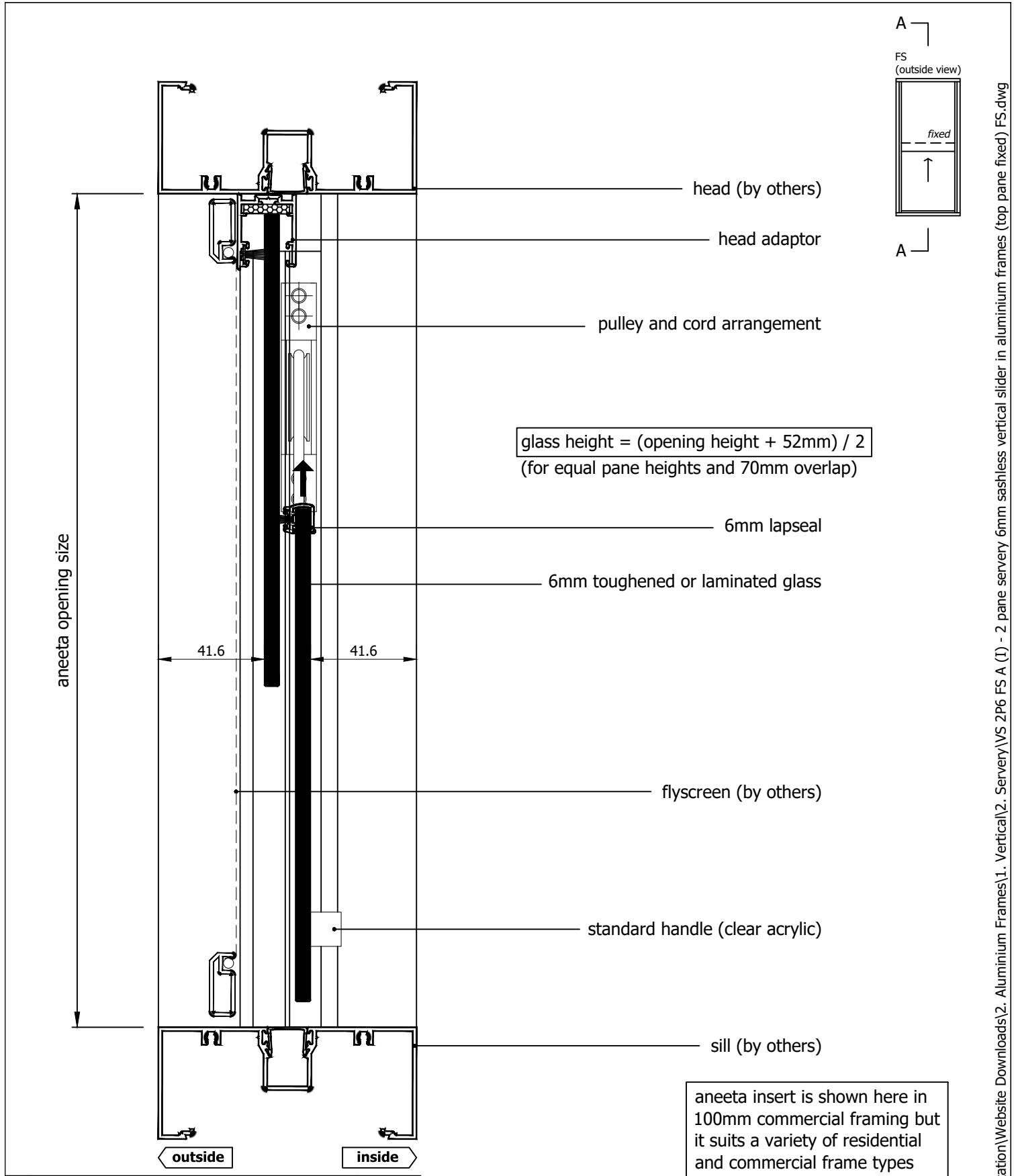
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (1) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



Rev	Description	Approved	
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Title:
2 pane servery 6mm sashless vertical slider in aluminium frames
(top pane fixed - large box)
with aluminium covers, no sill
vertical section A-A

Drwn:

Chk:

Date: Jan 2010

Scale: 1:2@A4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material:
in Aluminium Frame

Finish:

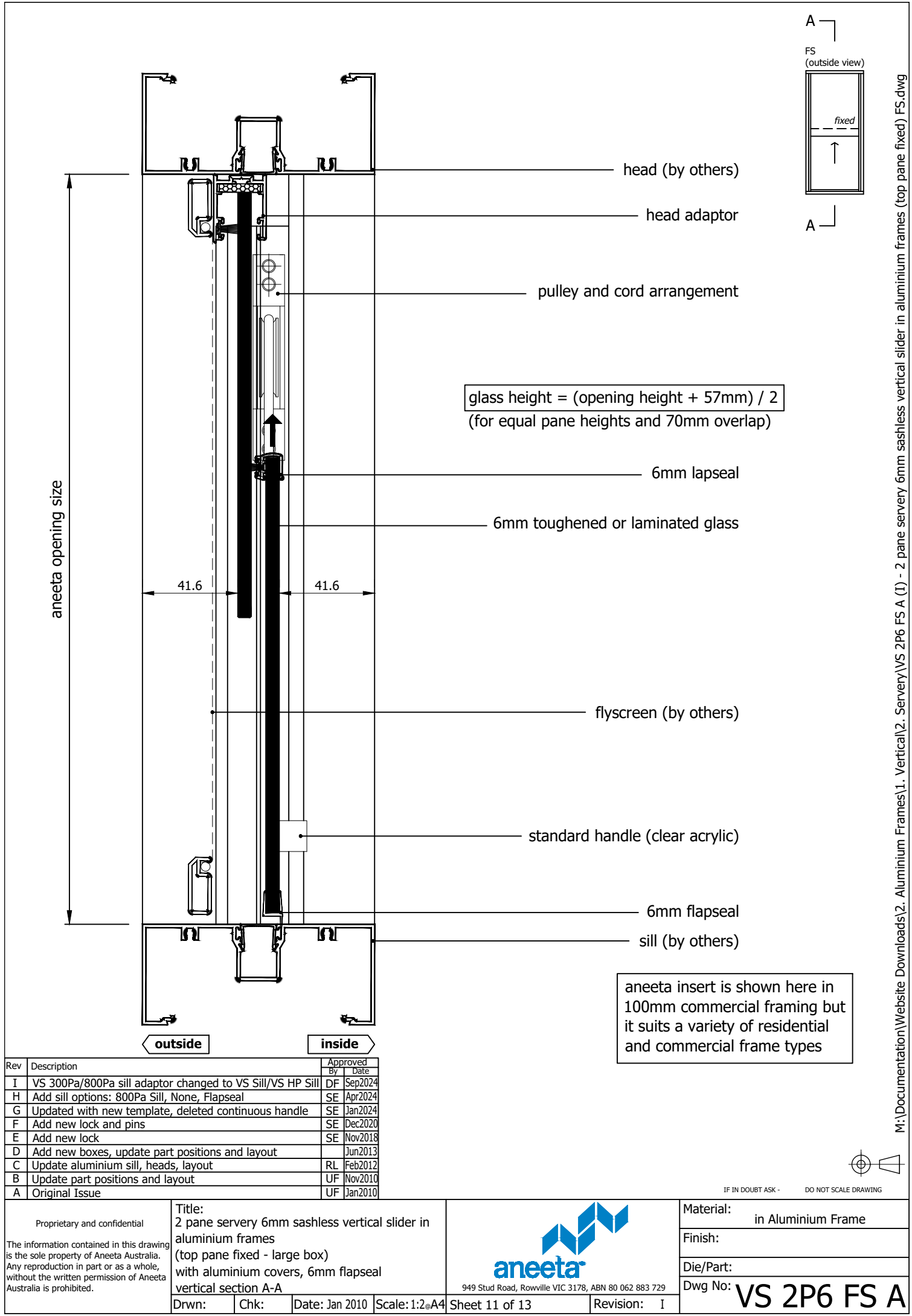
Die/Part:

Dwg No: VS 2P6 FS A


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Revision: I

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg



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							Finish:	
							Die/Part:	
							Dwg No: VS 2P6 FS A	
	Drwn:	Chk:	Date: Jan 2010	Scale: 1:2@A4	Sheet 11 of 13	Revision: I		

glass width = opening - 130mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

41.6

41.6

bottom pane

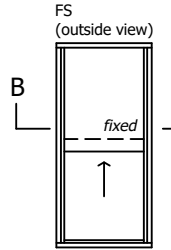
aluminium cover

lock

100 x 45mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



outside

100

inside

Rev	Description	Approved By	Date
I	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - large box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 12 of 13

Revision: I

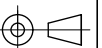
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (1) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

glass width = opening - 192mm

aneeta opening size

flyscreen (optional by others)

6mm combination tee

top pane

41.6

41.6

bottom pane

aluminium cover

lock

101.6 x 76.2mm box containing lead weight
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

FS
(outside view)

B

B

fixed

outside

101.6

inside

Rev	Description	Approved By	Date
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Title:
2 pane servery 6mm sashless vertical slider in
aluminium frames
(top pane fixed - extra large box)
with aluminium covers
horizontal section B-B

Drwn: Chk: Date: Jan 2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 13 of 13

Revision: I

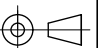
Material: in Aluminium Frame

Finish:

Die/Part:

Dwg No: VS 2P6 FS A

IF IN DOUBT ASK - DO NOT SCALE DRAWING



M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P6 FS A (I) - 2 pane servery 6mm sashless vertical slider in aluminium frames (top pane fixed) FS.dwg