

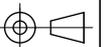
## Table of Contents

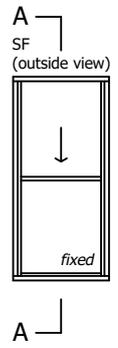
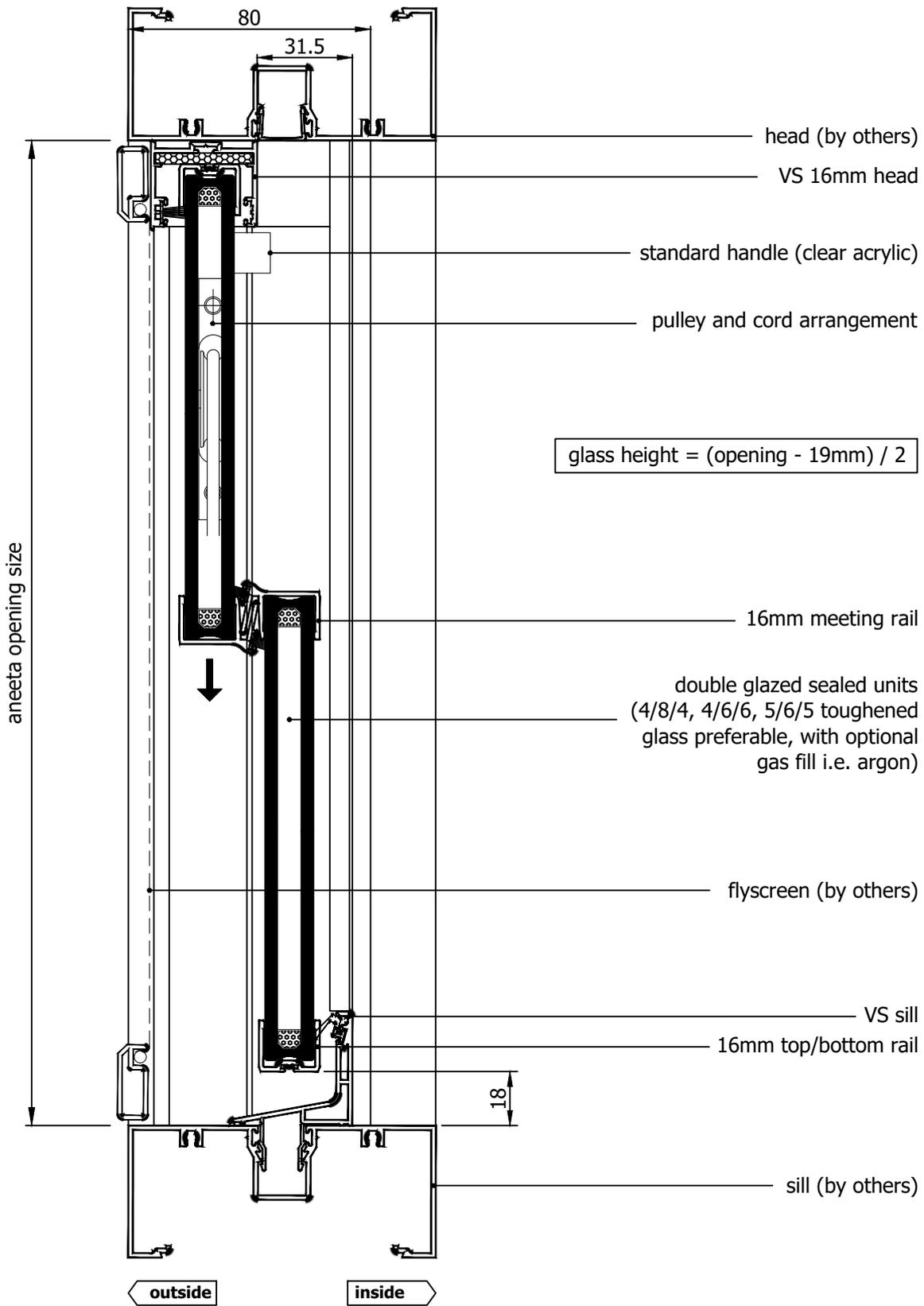
Page	View	Box Type	Handle Type	Sill Type
2	Vertical Section	Medium Box	Acrylic Handle	VS Sill
3	Vertical Section	Medium Box	Acrylic Handle	VS HP Sill
4	Vertical Section	Medium Box	Acrylic Handle	None
5	Vertical Section	Medium Box	Acrylic Handle	Flapseal
6	Horizontal Section	Medium Box	-	-
7	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	VS Sill
8	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	VS HP Sill
9	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	None
10	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	Flapseal
11	Horizontal Section	Large Box	-	-
12	Horizontal Section	Extra Large Box	-	-

Rev	Description	Approved	
		By	Date
F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
E	Add sill options: 800Pa Sill, No Sill, 16mm Flapseal	SE	Apr2024
D	Update lock and extension pin	SE	Dec2020
C	Update sill, boxes, change layout	RL	Mar2013
B	Update head, pulley height, glass height formula	UF	Nov2010
A	Original issue	UF	Jan2010

Proprietary and confidential  The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729	Material: in Aluminium Frame
	Drwn:UF	Chk:	Date: Jan2010	Scale:		Sheet 1 of 12
						Die/Part:
						Dwg No: VS 2P16 SF A

IF IN DOUBT ASK - DO NOT SCALE DRAWING





$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

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F	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with medium box with aluminium covers, acrylic handle, VS sill vertical section A-A

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4

aneeta  
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

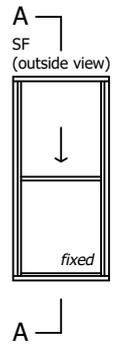
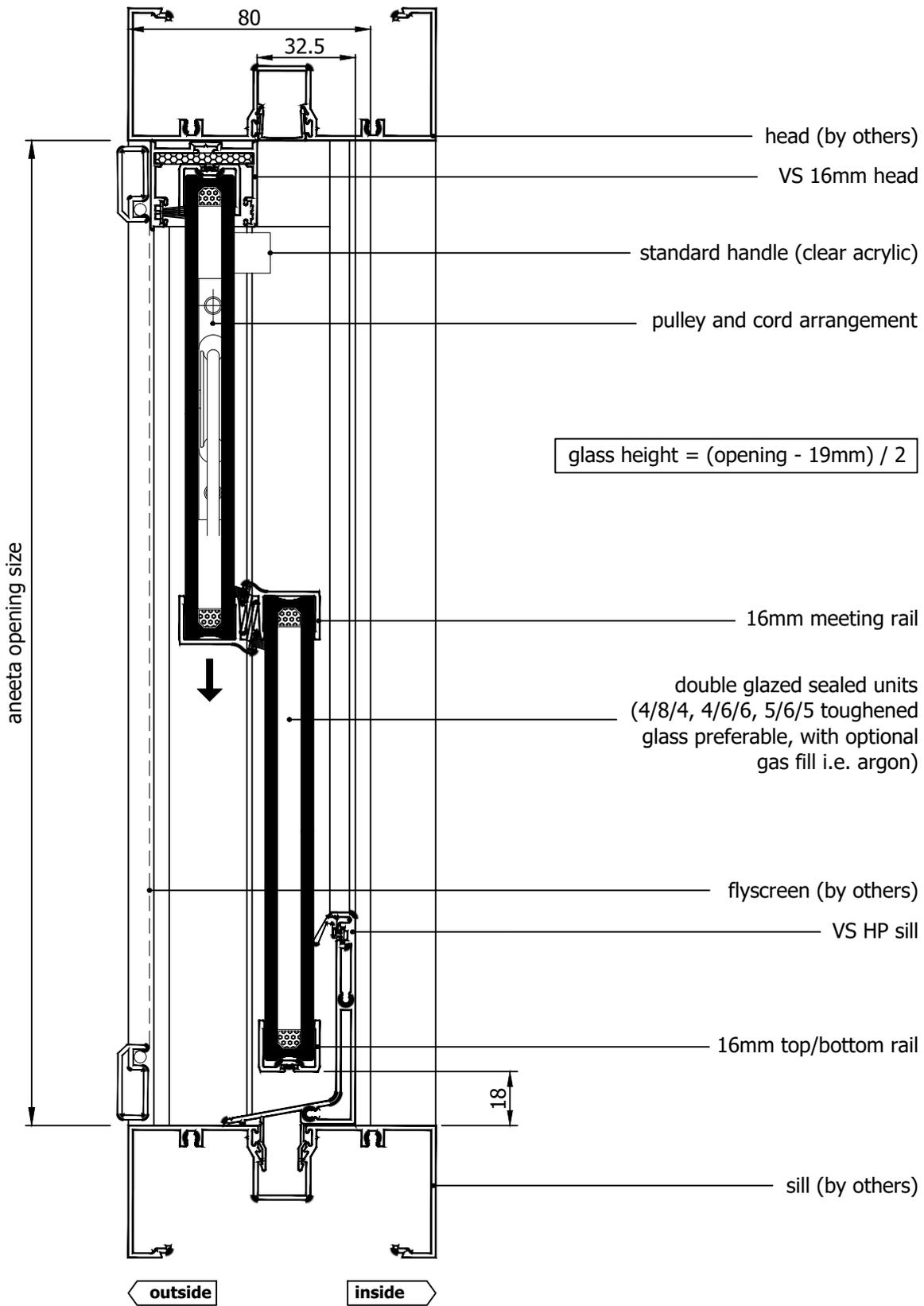
Sheet 2 of 12

Material: in Aluminium Frame  
Finish:  
Die/Part:  
Dwg No: VS 2P16 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 SF A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



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$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with medium box with aluminium covers, acrylic handle, VS HP sill vertical section A-A

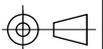
Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 3 of 12



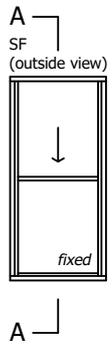
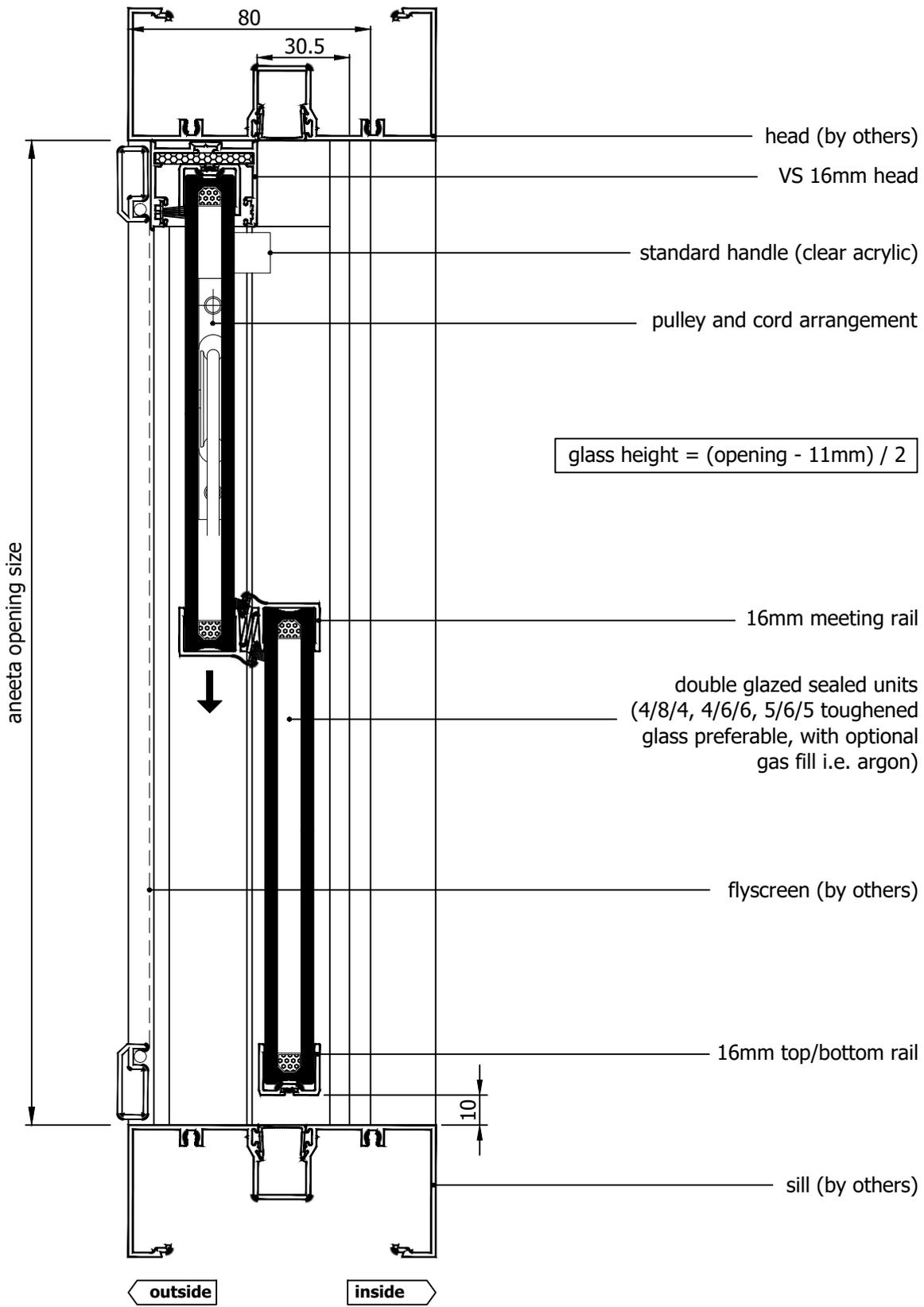
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame  
Finish:  
Die/Part:  
Dwg No: VS 2P16 SF A

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$$\text{glass height} = (\text{opening} - 11\text{mm}) / 2$$

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with medium box with aluminium covers, acrylic handle, no sill adaptor vertical section A-A

Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4



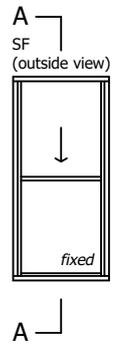
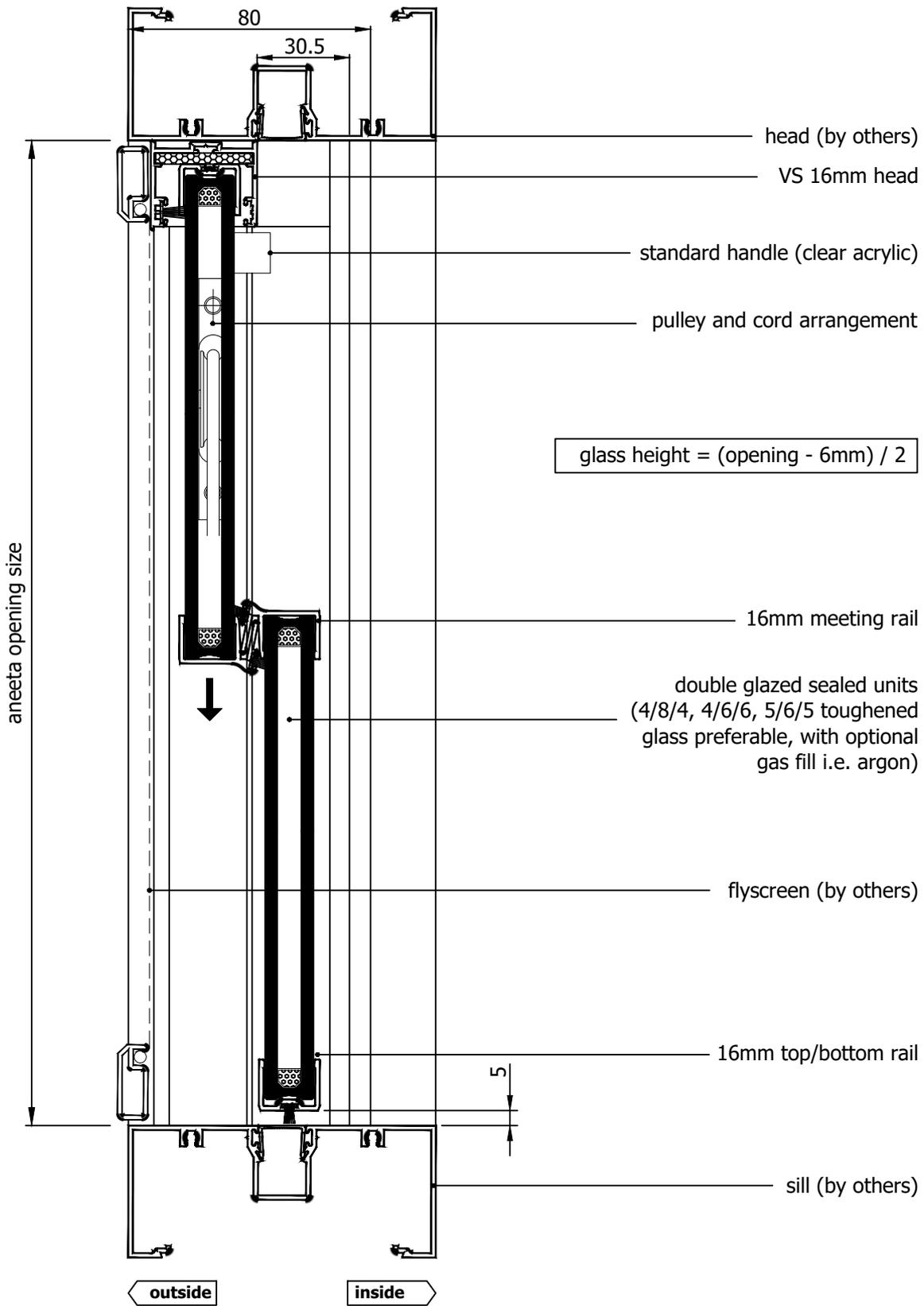
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	<b>VS 2P16 SF A</b>

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 SF A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

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$$\text{glass height} = (\text{opening} - 6\text{mm}) / 2$$

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with medium box with aluminium covers, acrylic handle, 16mm flapseal at sill vertical section A-A



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4	Sheet 5 of 12	Revision: F
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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	<b>VS 2P16 SF A</b>



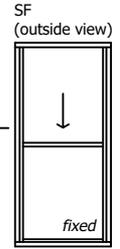
glass width = opening - 110mm

aneeta opening size

flyscreen (optional by others)

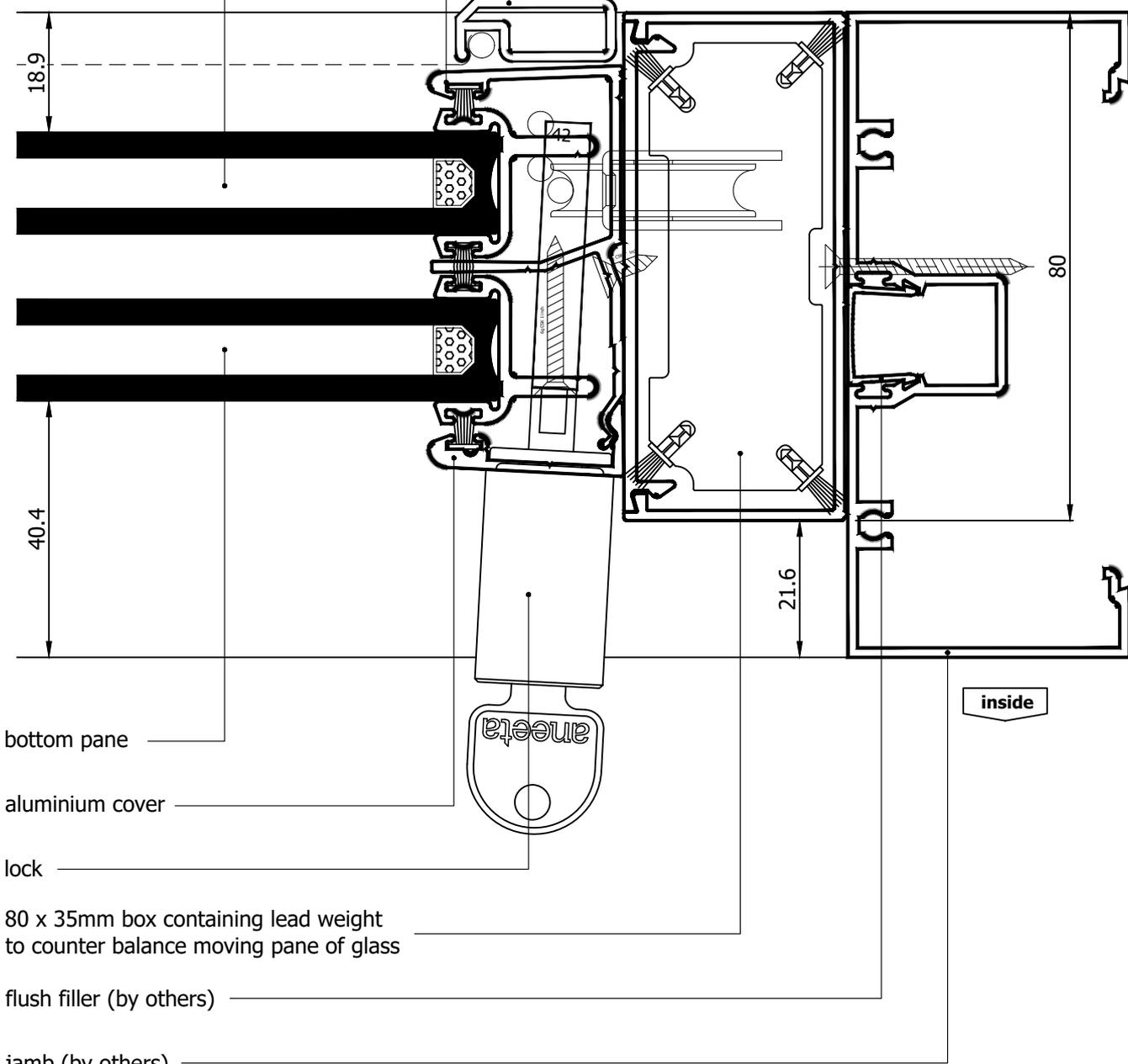
16mm combination tee

top pane



outside

inside



bottom pane

aluminium cover

lock

80 x 35mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with medium box with aluminium covers horizontal section B-B

Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4

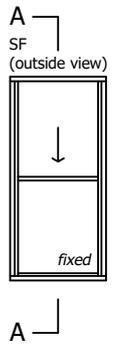
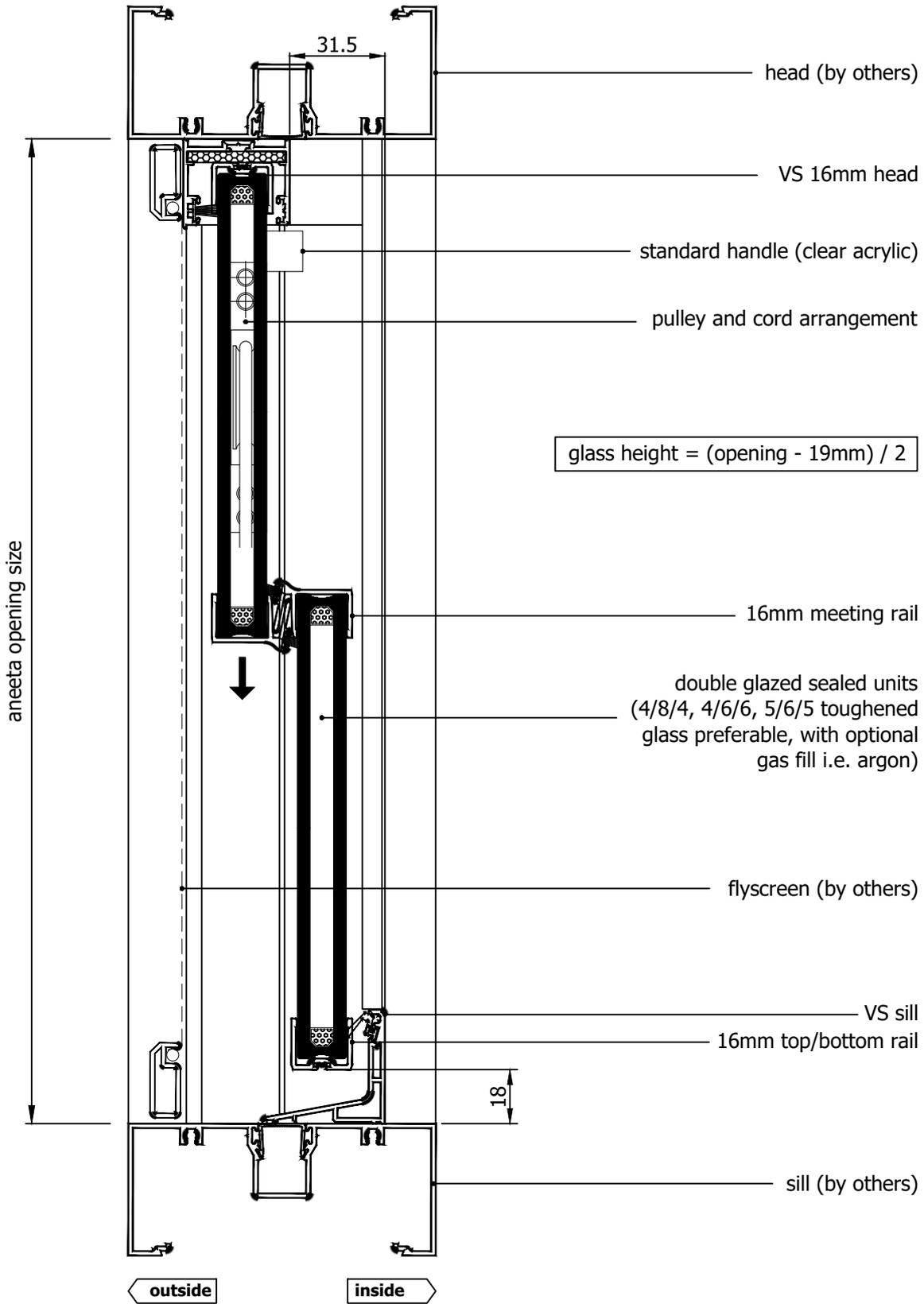
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P16 SF A
Revision:	F

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IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

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C	Update sill, boxes, change layout	RL	Mar2013
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M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 SF A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg



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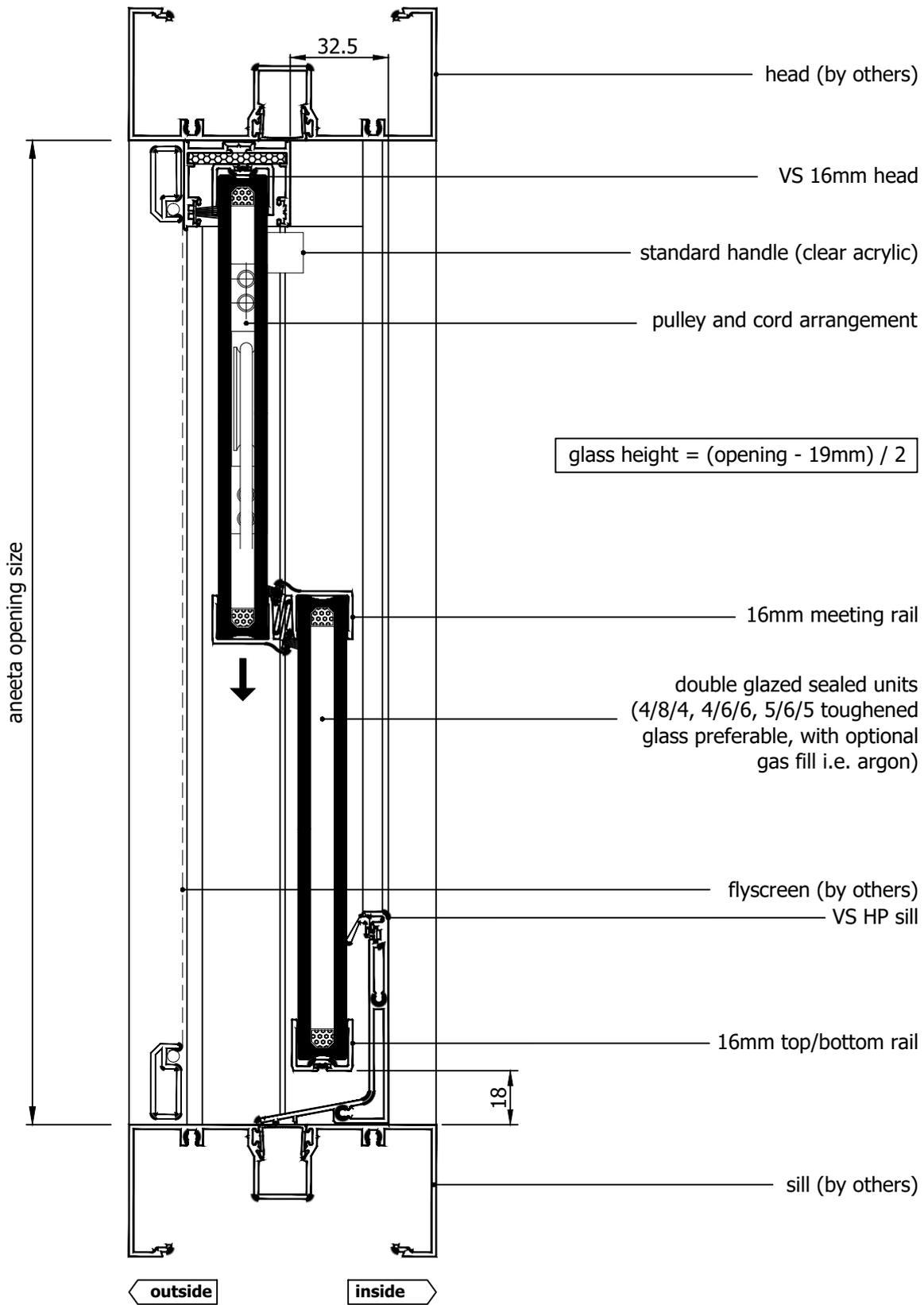
Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with large box / extra large box with aluminium covers, acrylic handle, VS sill vertical section A-A



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Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4	Sheet 7 of 12	Revision: F
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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	<b>VS 2P16 SF A</b>



$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with large box / extra large box with aluminium covers, acrylic handle, VS HP sill vertical section A-A

Drwn:UF Chk: Date: Jan2010 Scale: 1:2@A4 Sheet 8 of 12

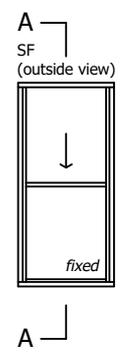
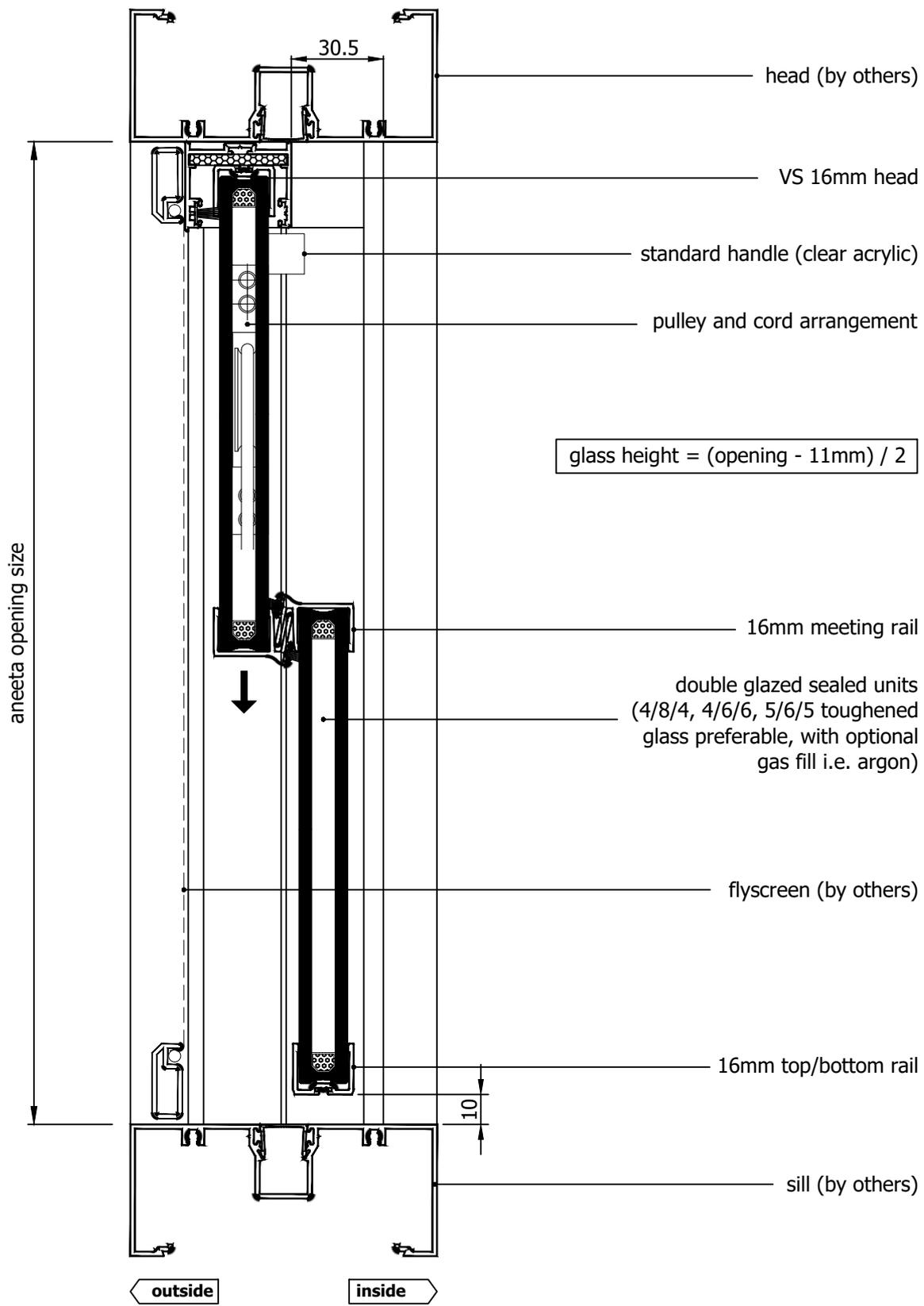


949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Material: in Aluminium Frame  
Finish:  
Die/Part:  
Dwg No: VS 2P16 SF A

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 SF A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

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glass height = (opening - 11mm) / 2

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with large box / extra large box with aluminium covers, acrylic handle, no sill adaptor vertical section A-A



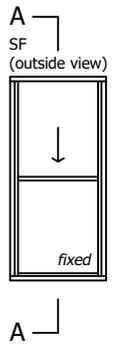
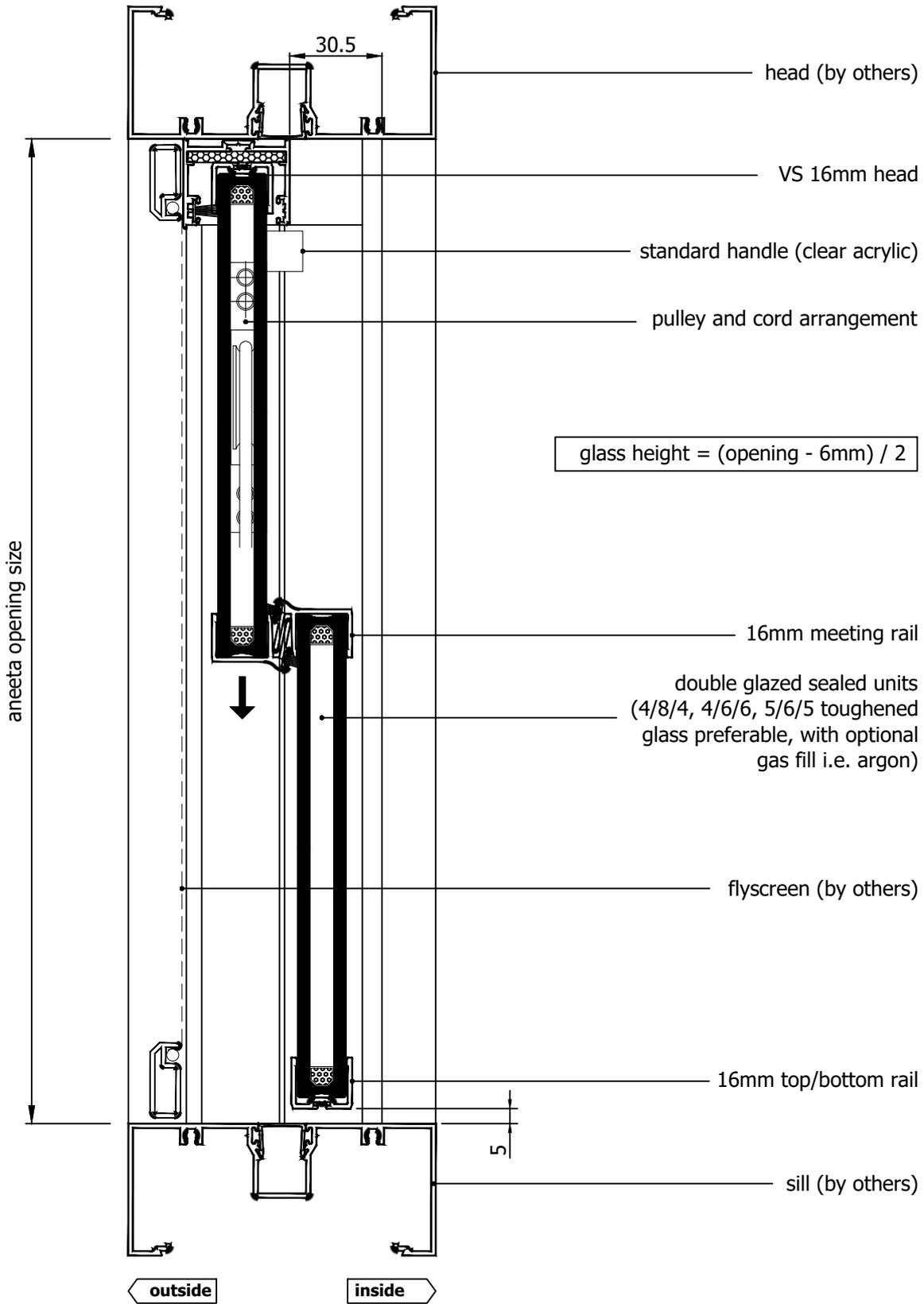
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Drwn:UF    Chk:    Date: Jan2010    Scale: 1:2@A4    Sheet 9 of 12    Revision: F

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	<b>VS 2P16 SF A</b>

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 SF A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

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$$\text{glass height} = (\text{opening} - 6\text{mm}) / 2$$

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with large box / extra large box with aluminium covers, acrylic handle, 16mm flapseal at sill vertical section A-A



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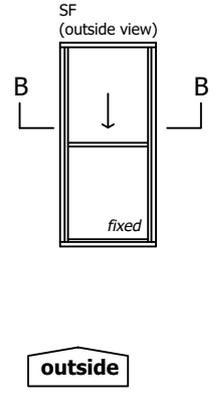
Drwn:UF	Chk:	Date: Jan2010	Scale: 1:2@A4	Sheet 10 of 12	Revision: F
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Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	<b>VS 2P16 SF A</b>



glass width = opening - 130mm

aneeta opening size



flyscreen (optional by others)

16mm combination tee

top pane

29.6

29.6

bottom pane

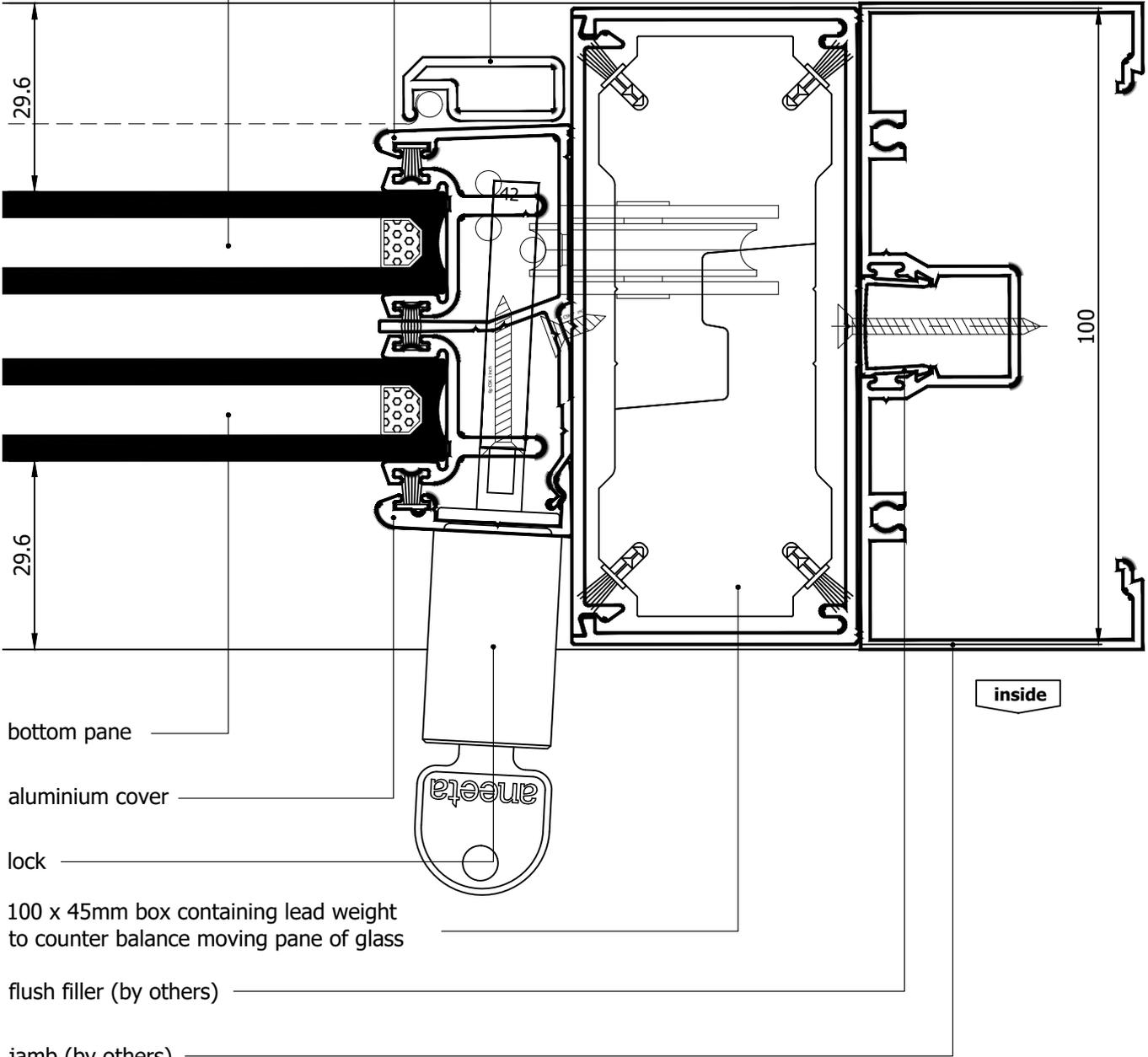
aluminium cover

lock

100 x 45mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



Rev	Description	Approved By	Date
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with large box with aluminium covers horizontal section B-B

Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4

949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 11 of 12

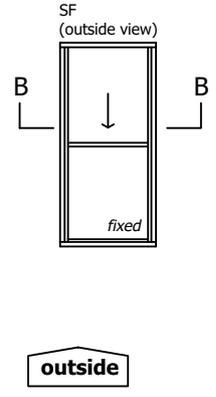
Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P16 SF A
Revision:	F

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 SF A (F) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING

glass width = opening - 192mm

aneeta opening size



flyscreen (optional by others)

10mm combination tee

top pane

29.6

29.6

bottom pane

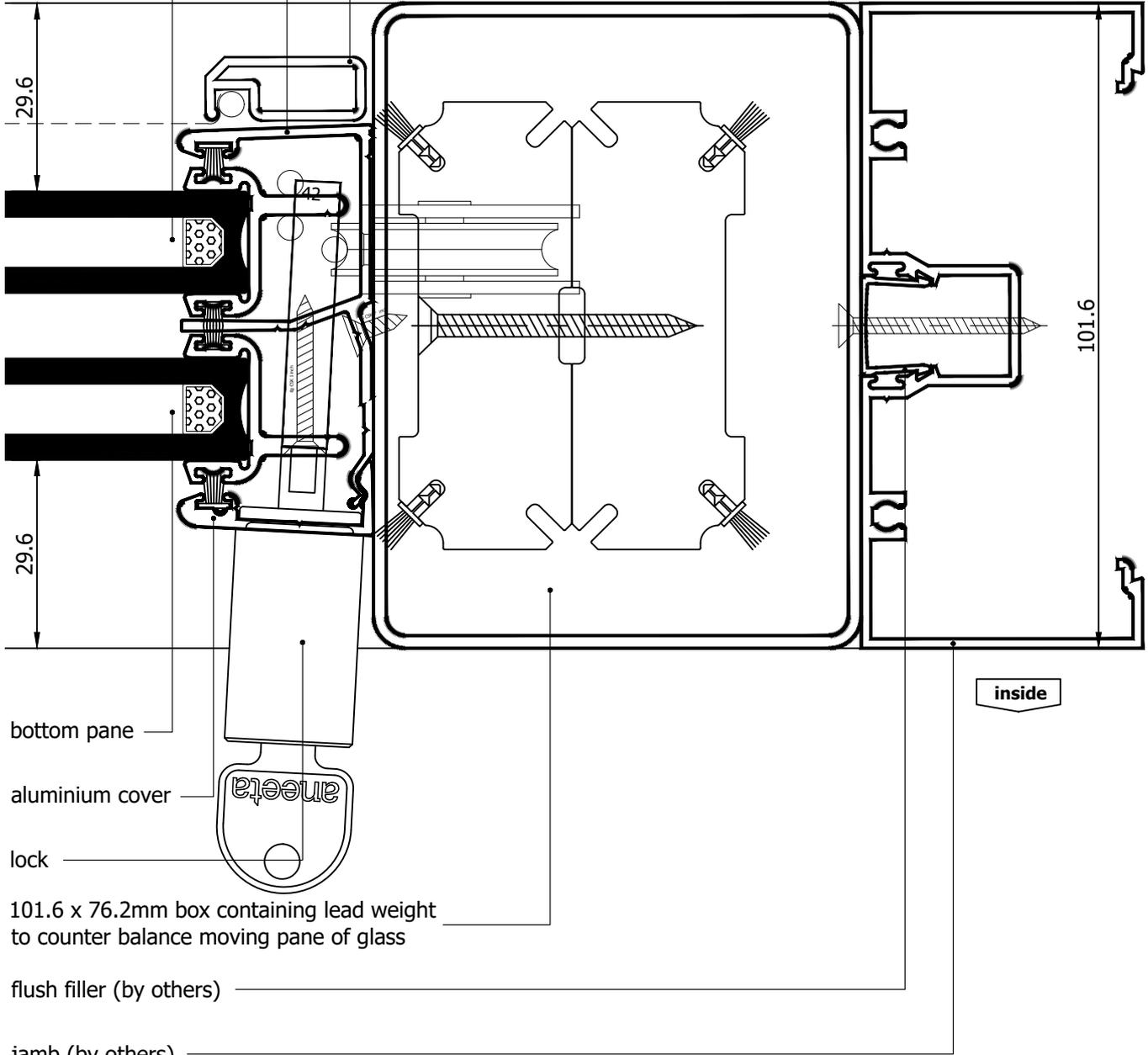
aluminium cover

lock

101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



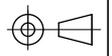
outside

inside

Rev	Description	Approved By	Date
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (bottom pane fixed) SF with extra large box with aluminium covers horizontal section B-B

Drwn:UF Chk: Date: Jan2010 Scale: 1:1eA4



949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 12 of 12

Material:	in Aluminium Frame
Finish:	
Die/Part:	
Dwg No:	VS 2P16 SF A
Revision:	F