

## Table of Contents

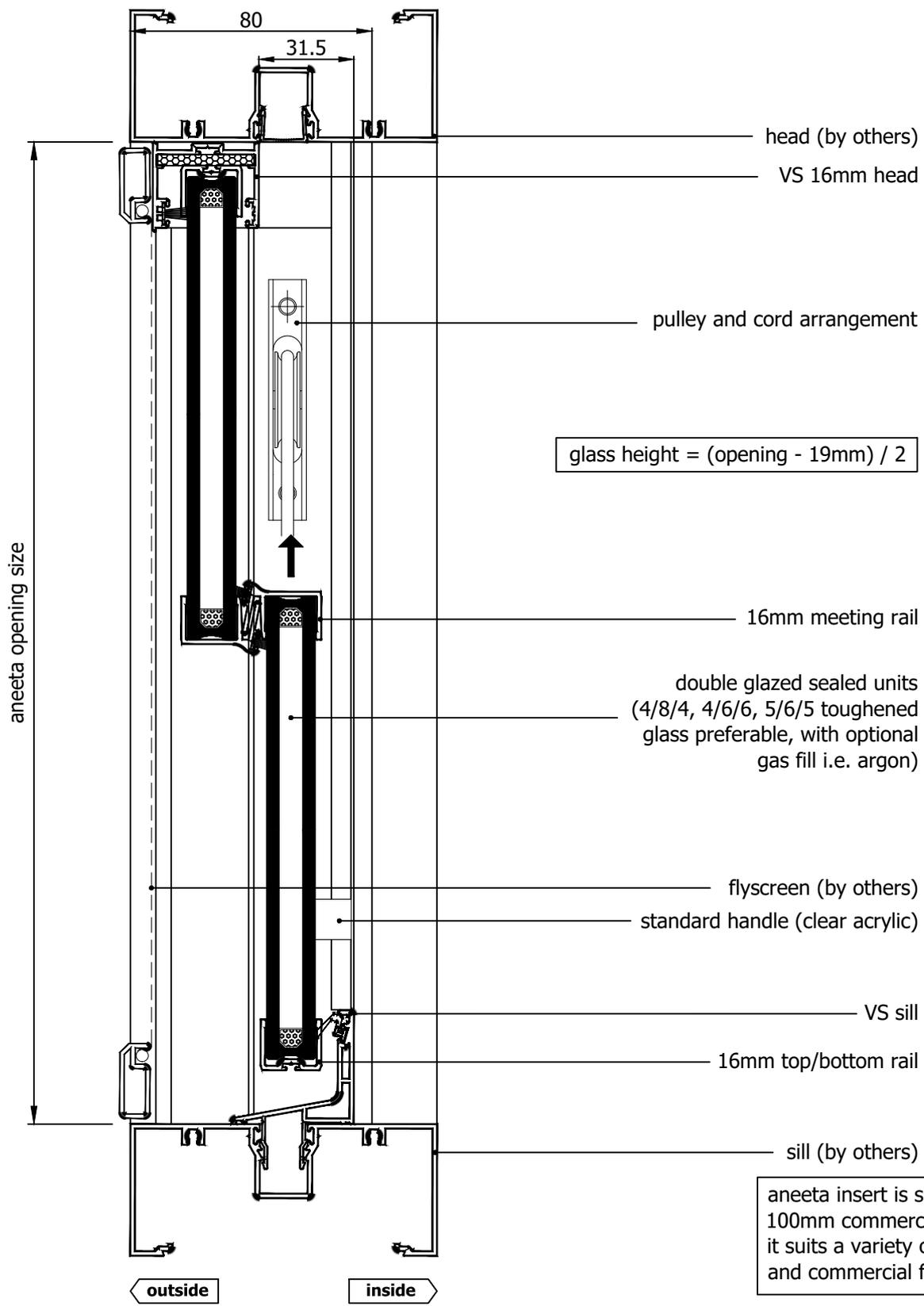
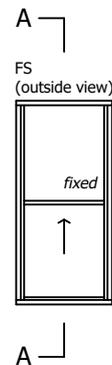
Page	View	Box Type	Handle Type	Sill Type
2	Vertical Section	Medium Box	Acrylic Handle	VS Sill
3	Vertical Section	Medium Box	Acrylic Handle	VS HP Sill
4	Vertical Section	Medium Box	Acrylic Handle	None
5	Vertical Section	Medium Box	Acrylic Handle	Flapseal
6	Vertical Section	Medium Box	Meeting Rail Handle	VS Sill
7	Vertical Section	Medium Box	Meeting Rail Handle	VS HP Sill
8	Vertical Section	Medium Box	Meeting Rail Handle	None
9	Vertical Section	Medium Box	Meeting Rail Handle	Flapseal
10	Horizontal Section	Medium Box	-	-
11	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	VS Sill
12	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	VS HP Sill
13	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	None
14	Vertical Section	Large Box / Extra Large Box	Acrylic Handle	Flapseal
15	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	VS Sill
16	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	VS HP Sill
17	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	None
18	Vertical Section	Large Box / Extra Large Box	Meeting Rail Handle	Flapseal
19	Horizontal Section	Large Box	-	-
20	Horizontal Section	Extra Large Box	-	-

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018



IF IN DOUBT ASK - DO NOT SCALE DRAWING

Proprietary and confidential  The information contained in this drawing is the sole property of Aneeta Australia. Any reproduction in part or as a whole, without the written permission of Aneeta Australia is prohibited.	Title: 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS				 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729		Material:	-
	Finish:	-						
	Die/Part:	-						
	Dwg No:	<b>VS 2P16 FS A</b>						
Drwn: UF	Chk: -	Date: Jan2010	Scale: 1:2@A4	Sheet 1 of 20	Revision: G			



glass height = (opening - 19mm) / 2

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, VS sill vertical section A-A

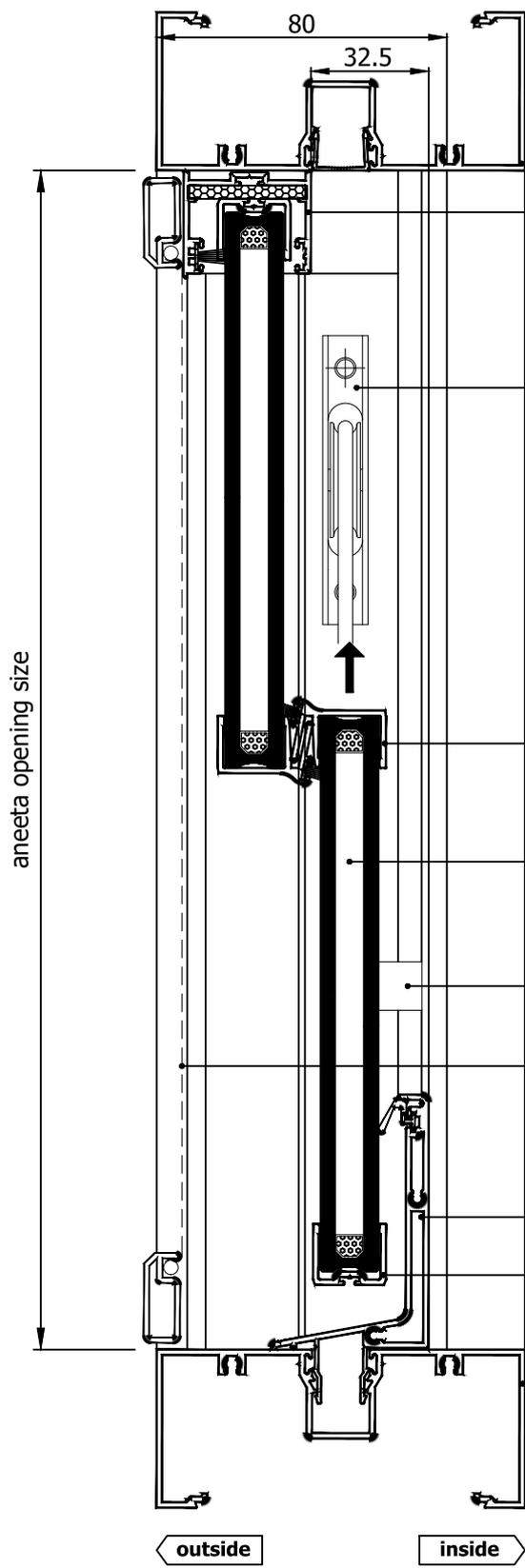
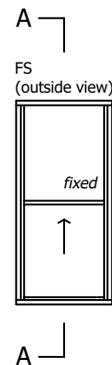
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Sheet 2 of 20    Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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head (by others)  
VS 16mm head

pulley and cord arrangement

$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

16mm meeting rail

double glazed sealed units  
(4/8/4, 4/6/6, 5/6/5 toughened  
glass preferable, with optional  
gas fill i.e. argon)

standard handle (clear acrylic)

flyscreen (by others)

VS HP sill

16mm top/bottom rail

sill (by others)

aneeta insert is shown here in  
100mm commercial framing but  
it suits a variety of residential  
and commercial frame types

Rev	Description	Approved	
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G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, VS HP sill vertical section A-A

Drwn: UF    Chk: -    Date: Jan2010    Scale: 1:2@A4



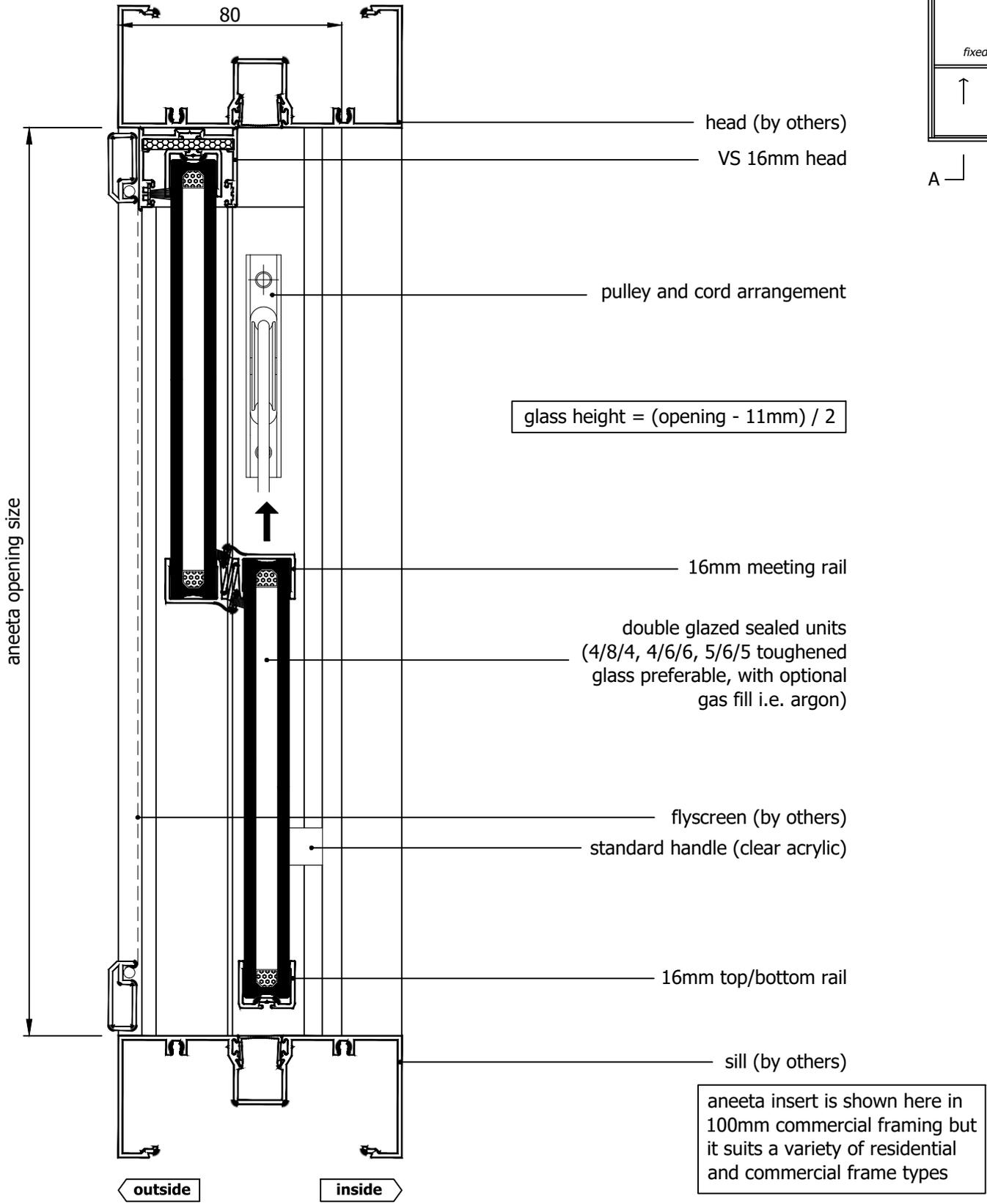
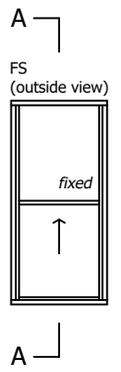
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Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening} - 11\text{mm}) / 2$$

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G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, no sill adaptor vertical section A-A

Drwn: UF    Chk: -    Date: Jan2010    Scale: 1:2@A4

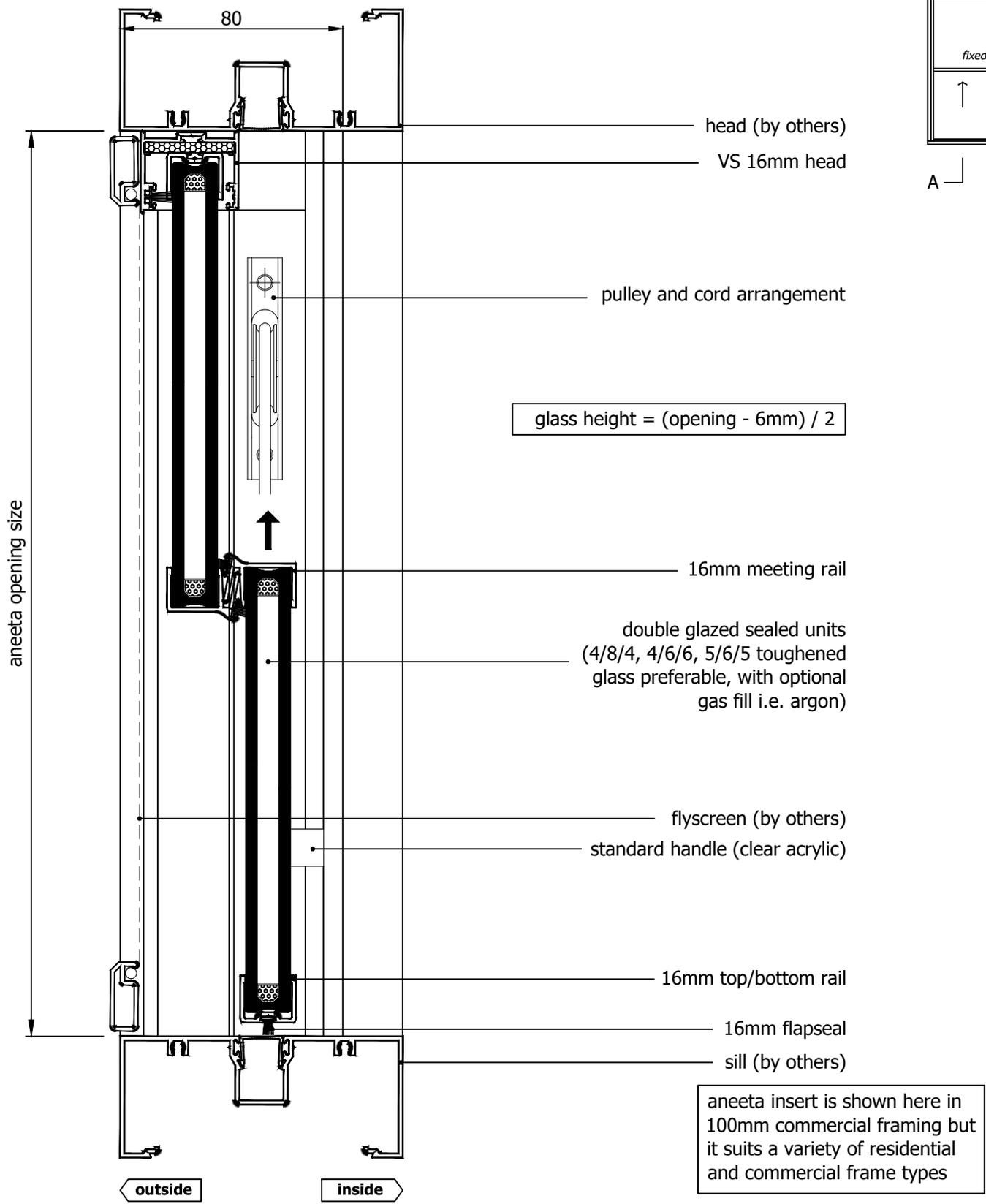
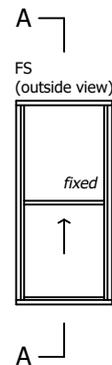


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Sheet 4 of 20    Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>





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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, acrylic handle, 16mm flapseal at sill vertical section A-A

Drwn: UF    Chk: -    Date: Jan2010    Scale: 1:2@A4

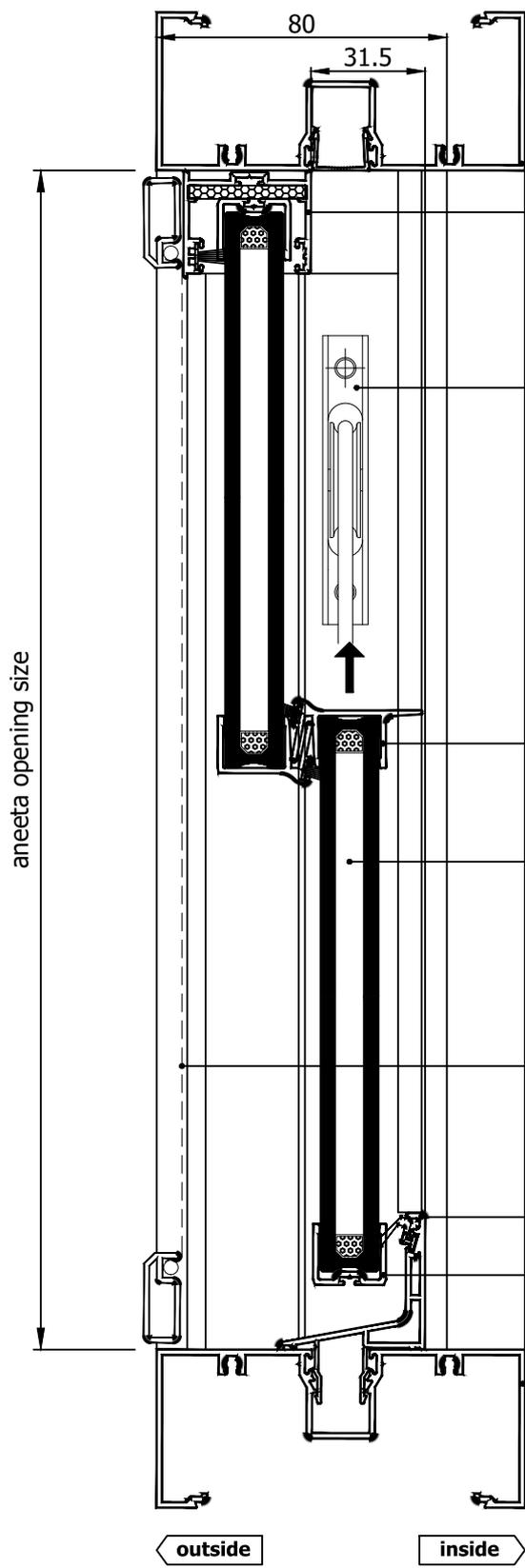
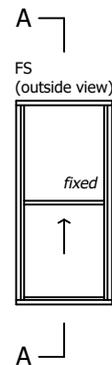


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Sheet 5 of 20    Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

IF IN DOUBT ASK - DO NOT SCALE DRAWING



head (by others)  
VS 16mm head

pulley and cord arrangement

$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

16mm meeting rail handle

double glazed sealed units  
(4/8/4, 4/6/6, 5/6/5 toughened  
glass preferable, with optional  
gas fill i.e. argon)

flyscreen (by others)

VS sill

16mm top/bottom rail

sill (by others)

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, VS sill vertical section A-A

Drwn: UF    Chk: -    Date: Jan2010    Scale: 1:2@A4

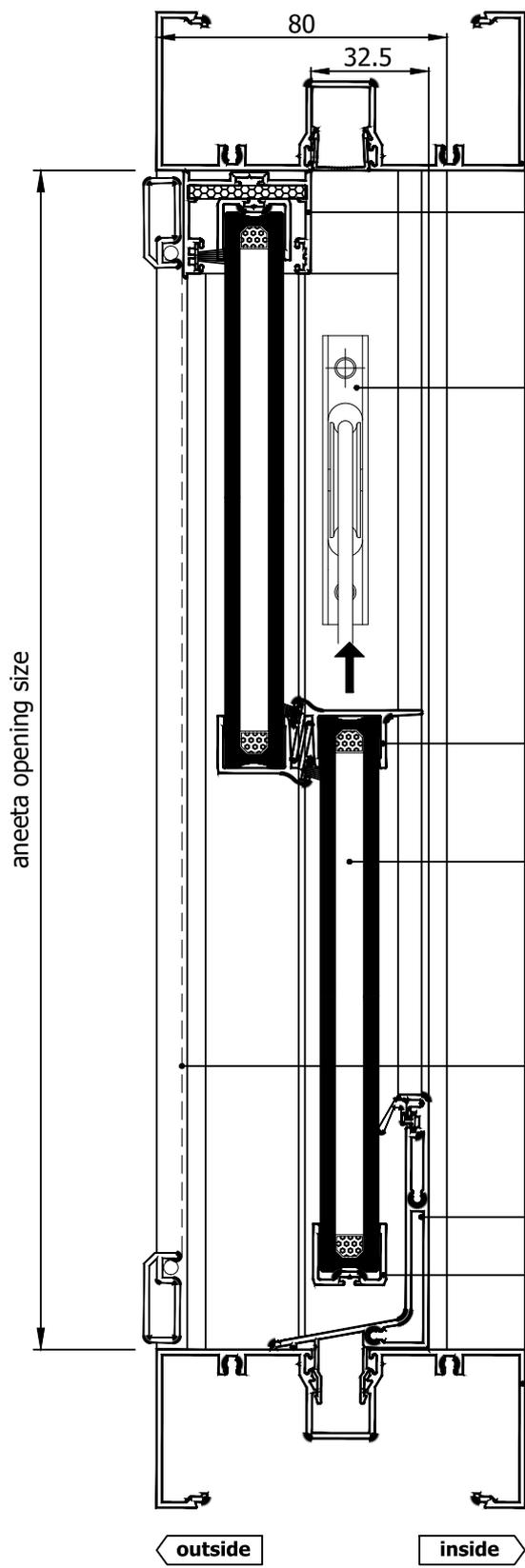
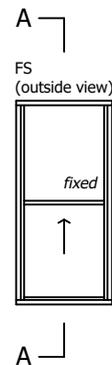


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Sheet 6 of 20    Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

IF IN DOUBT ASK - DO NOT SCALE DRAWING



head (by others)  
VS 16mm head

pulley and cord arrangement

$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

16mm meeting rail handle

double glazed sealed units  
(4/8/4, 4/6/6, 5/6/5 toughened  
glass preferable, with optional  
gas fill i.e. argon)

flyscreen (by others)

VS HP sill

16mm top/bottom rail

sill (by others)

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, VS HP sill vertical section A-A

Drwn: UF    Chk: -    Date: Jan2010    Scale: 1:2@A4



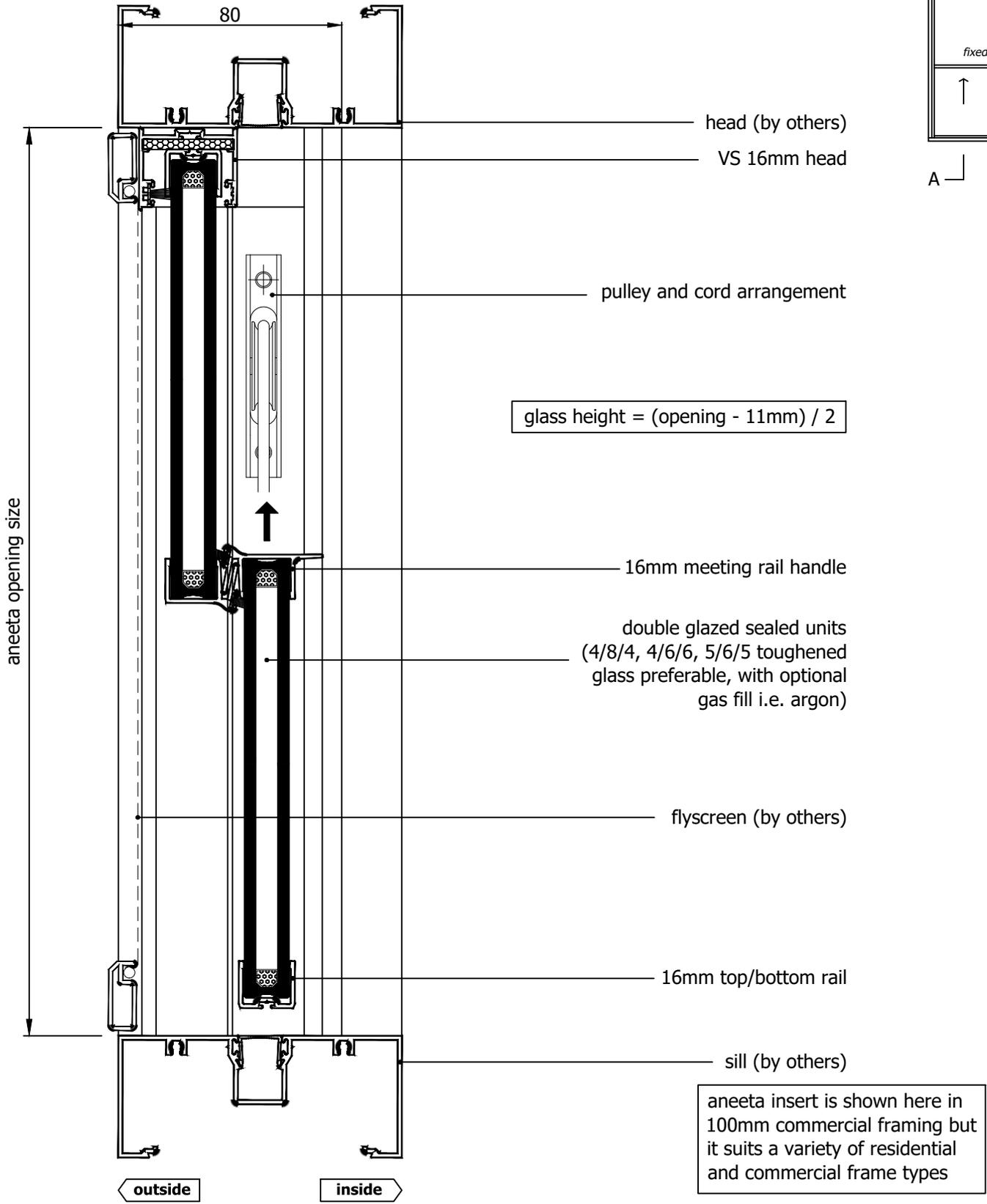
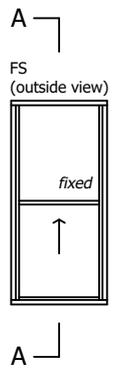
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 7 of 20    Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, no sill adaptor vertical section A-A



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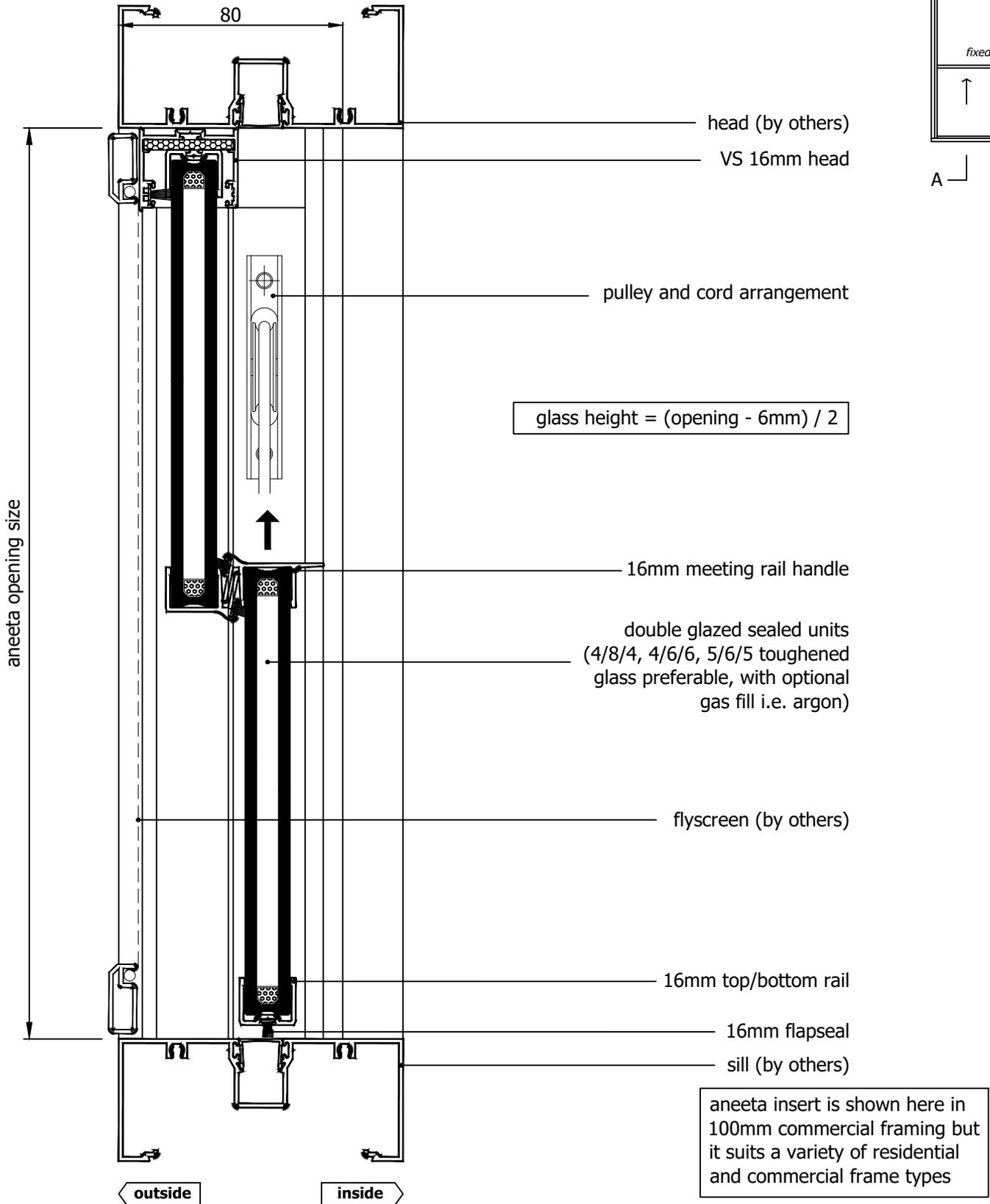
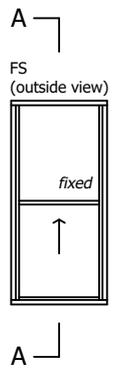
Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 8 of 20 | Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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Rev	Description	Approved	
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G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers, meeting rail handle, 16mm flapseal at sill vertical section A-A

  
 949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

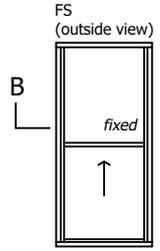
Drwn: UF   Chk: -   Date: Jan2010   Scale: 1:2@A4   Sheet 9 of 20   Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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glass width = opening - 110mm

aneeta opening size



flyscreen (optional by others)

16mm combination tee

top pane

bottom pane

aluminium cover

lock

80 x 35mm box containing lead weight  
to counter balance moving pane of glass

flush filler (by others)

jamb (by others)

outside

inside

80

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with medium box with aluminium covers horizontal section B-B

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:1@A4



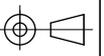
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

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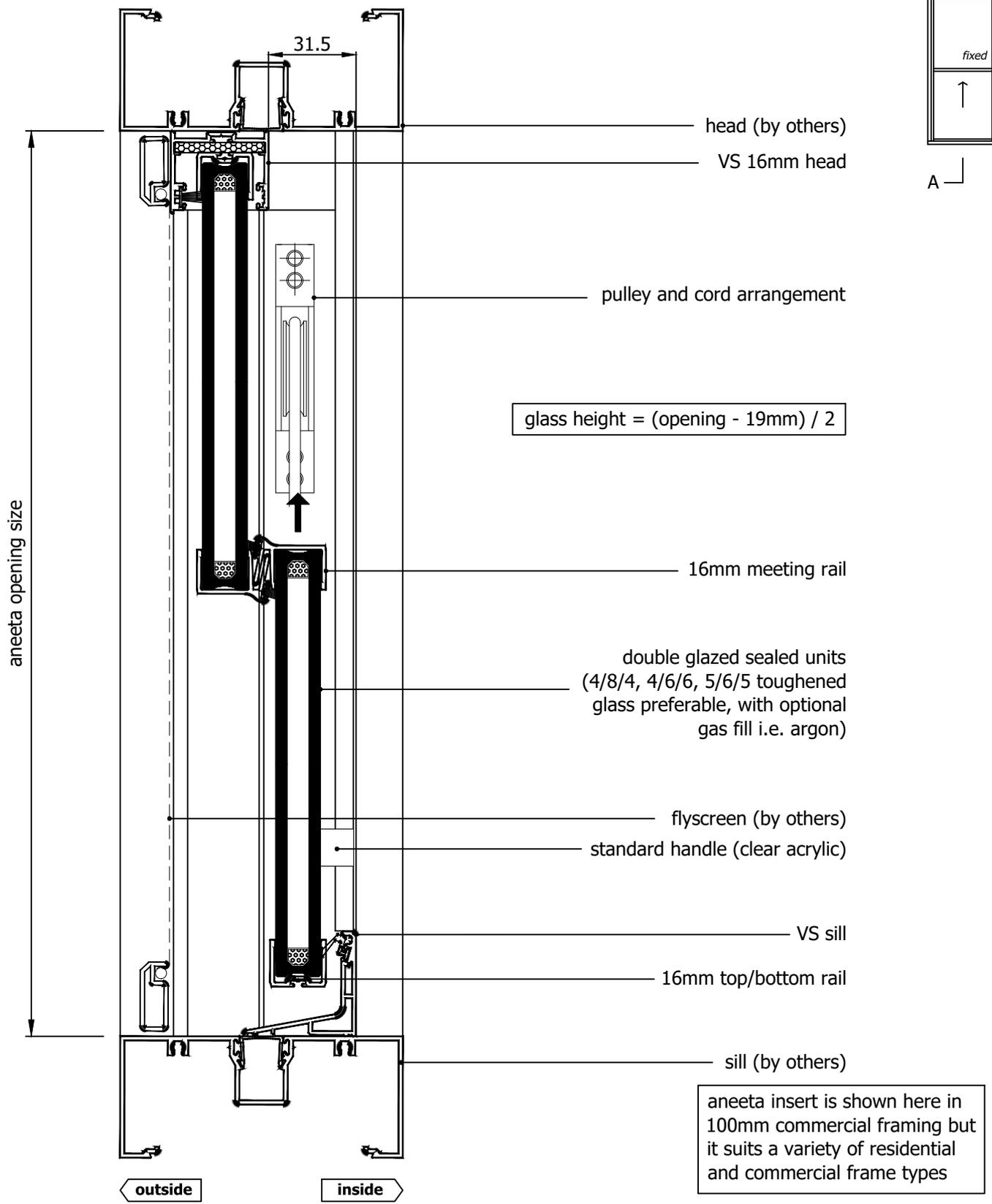
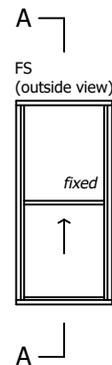
Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

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**Title:**  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, acrylic handle, VS sill vertical section A-A

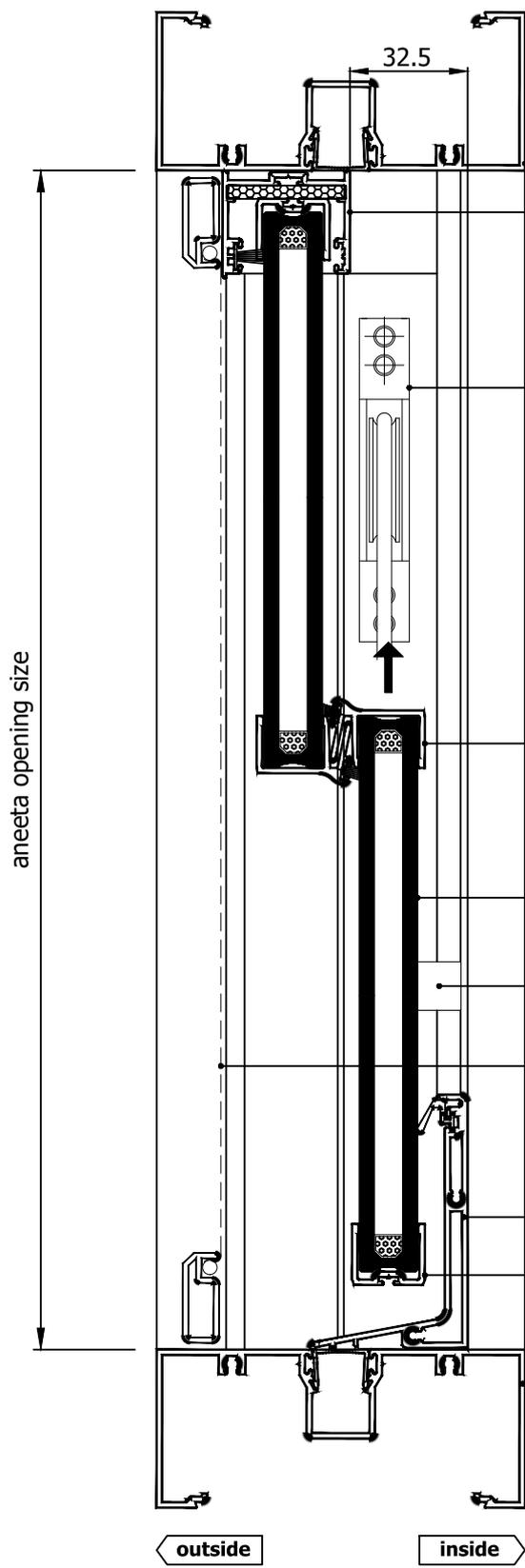
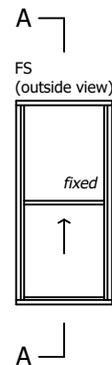


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Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 11 of 20 | Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

IF IN DOUBT ASK - DO NOT SCALE DRAWING



head (by others)  
VS 16mm head

pulley and cord arrangement

$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

16mm meeting rail

double glazed sealed units  
(4/8/4, 4/6/6, 5/6/5 toughened  
glass preferable, with optional  
gas fill i.e. argon)

standard handle (clear acrylic)

flyscreen (by others)

VS HP sill

16mm top/bottom rail

sill (by others)

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outside

inside

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, acrylic handle, VS HP sill vertical section A-A

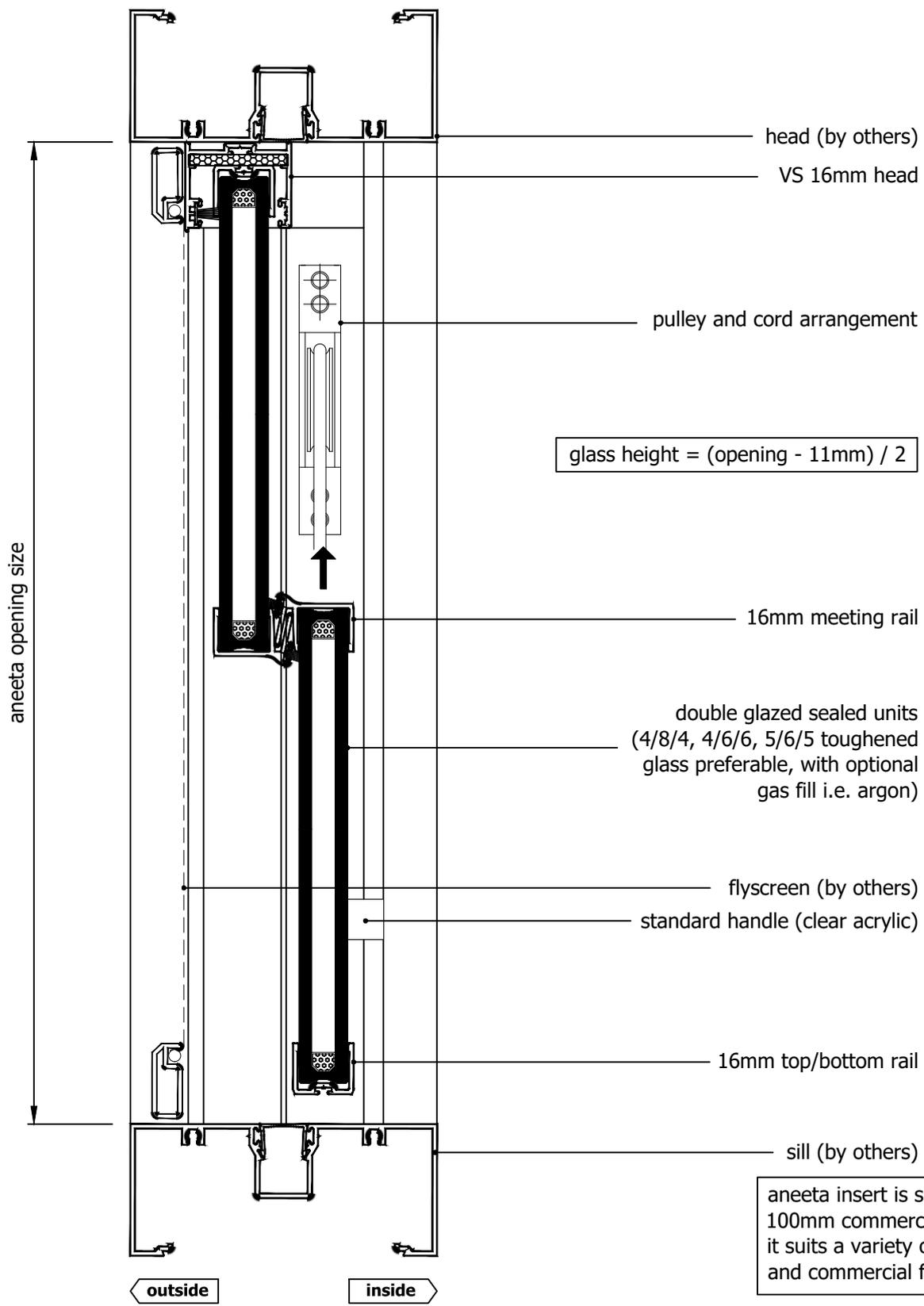
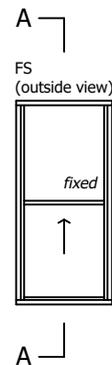


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Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 12 of 20 | Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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glass height = (opening - 11mm) / 2

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, acrylic handle, no sill adaptor vertical section A-A

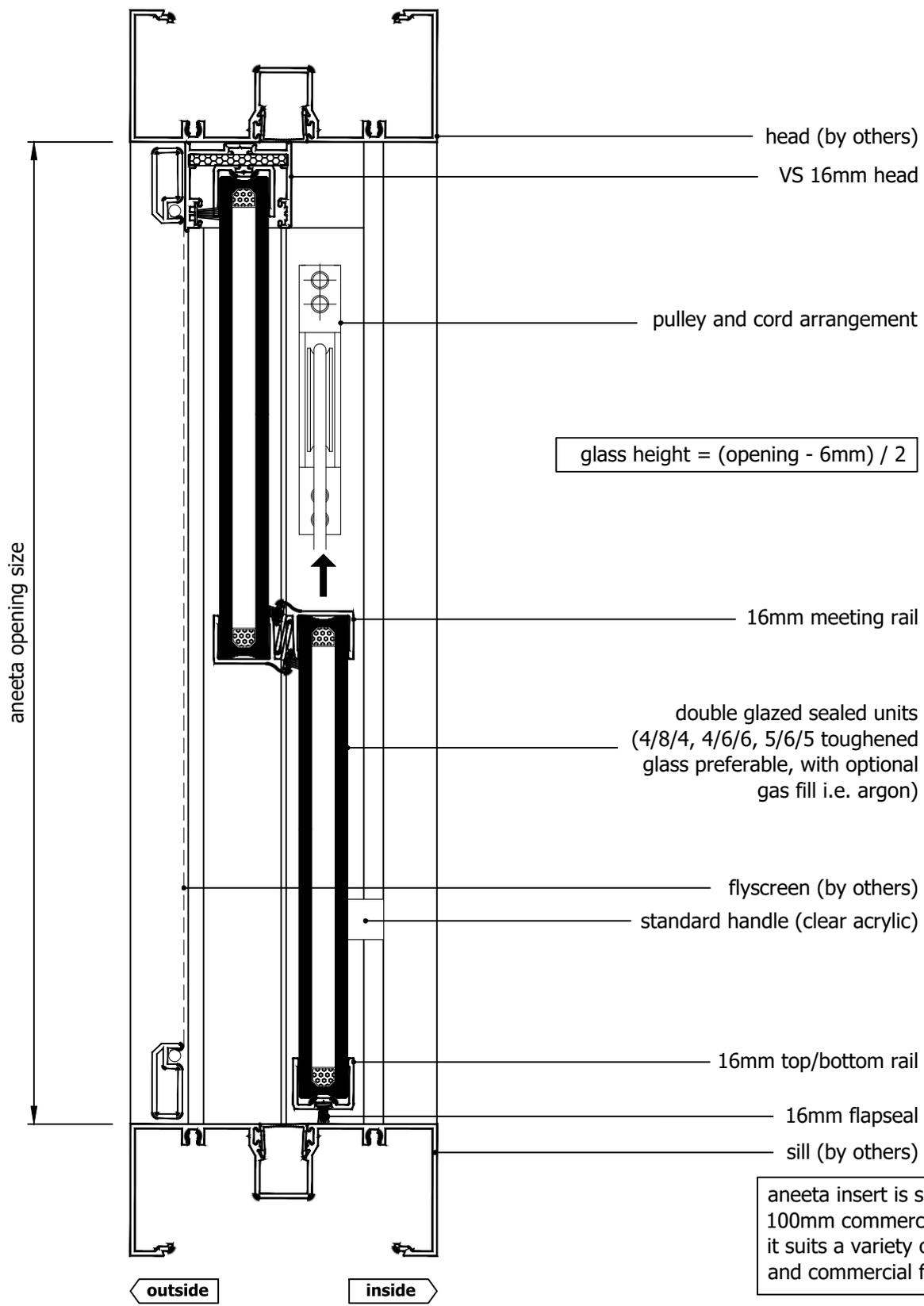
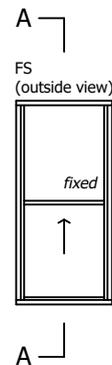
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Sheet 13 of 20    Revision: G

Material:	-
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Die/Part:	-
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$$\text{glass height} = (\text{opening} - 6\text{mm}) / 2$$

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C	Update locks	SE	Nov2018

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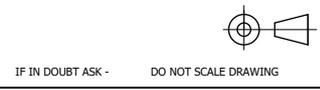
Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, acrylic handle, 16mm flapseal at sill vertical section A-A

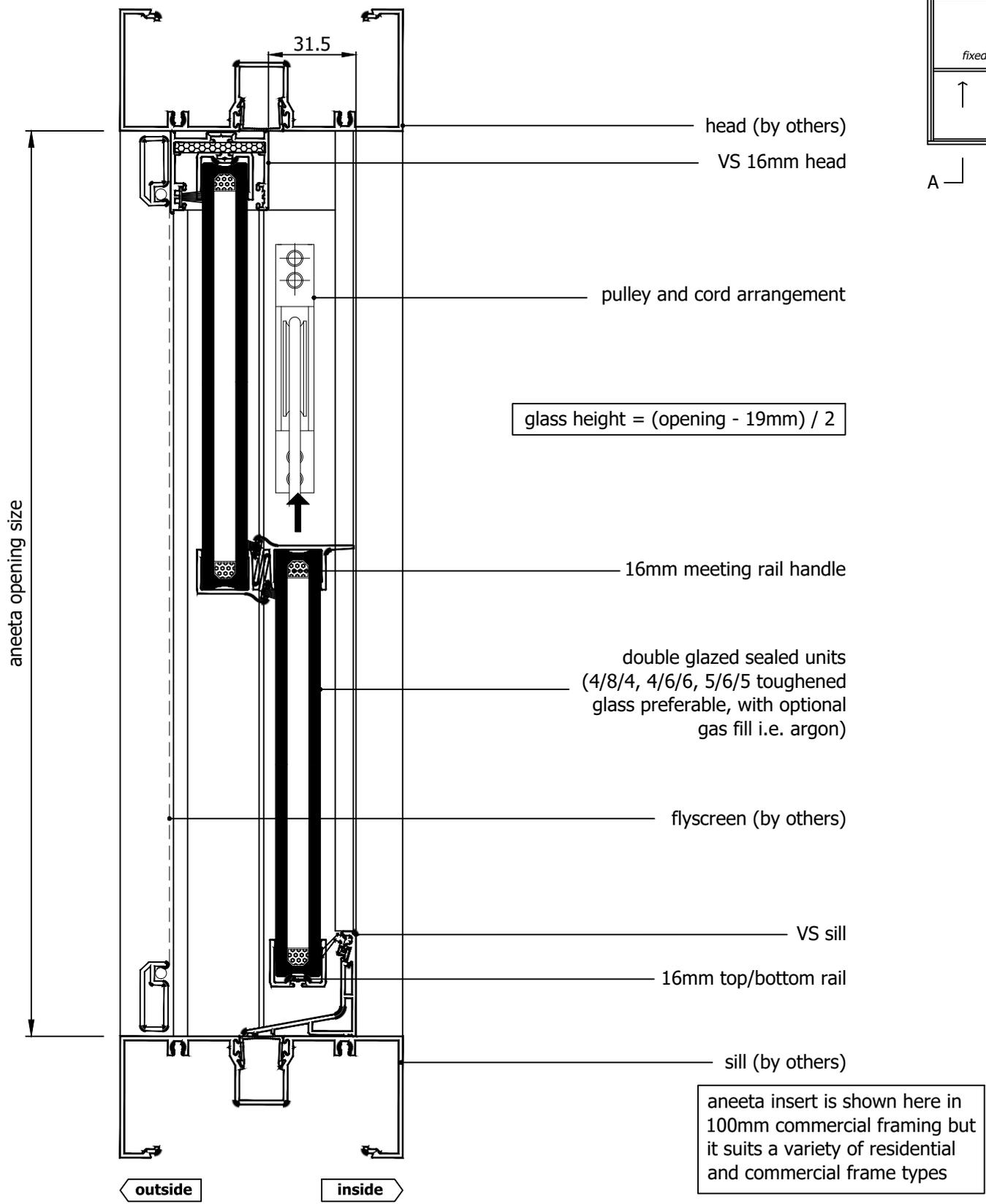
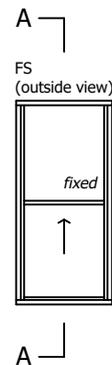


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Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 14 of 20 | Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>





aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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**Title:**  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, VS sill vertical section A-A

Drwn: UF    Chk: -    Date: Jan2010    Scale: 1:2@A4

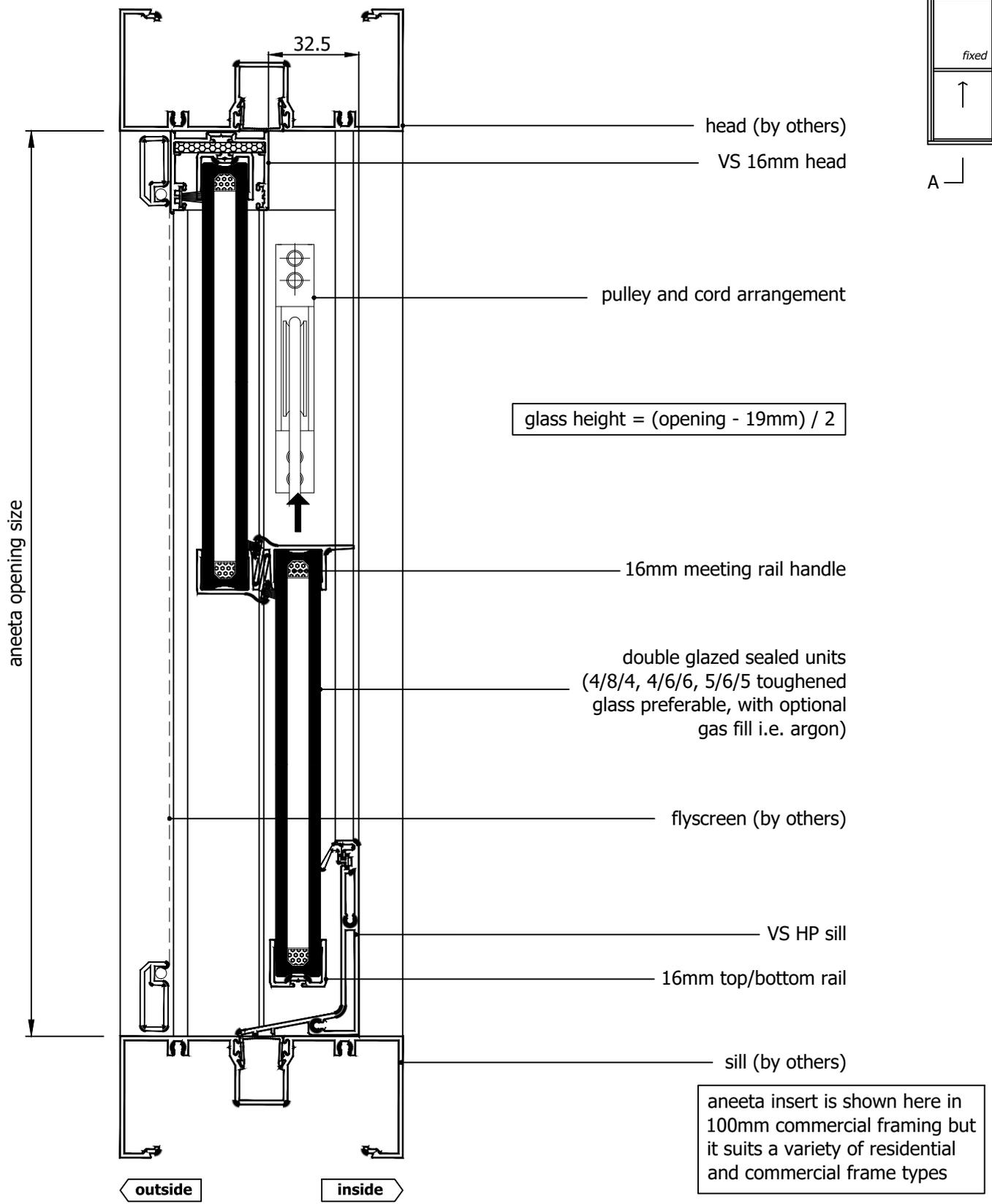
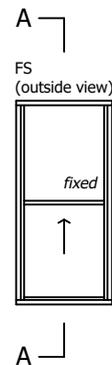
949 Stud Road, Rowville VIC 3178, ABN 80 062 883 729

Sheet 15 of 20    Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

M:\Documentation\Website Downloads\2. Aluminium Frames\1. Vertical\2. Servery\VS 2P16 FS A (G) - 2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS.dwg

IF IN DOUBT ASK - DO NOT SCALE DRAWING



$$\text{glass height} = (\text{opening} - 19\text{mm}) / 2$$

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, VS HP sill vertical section A-A

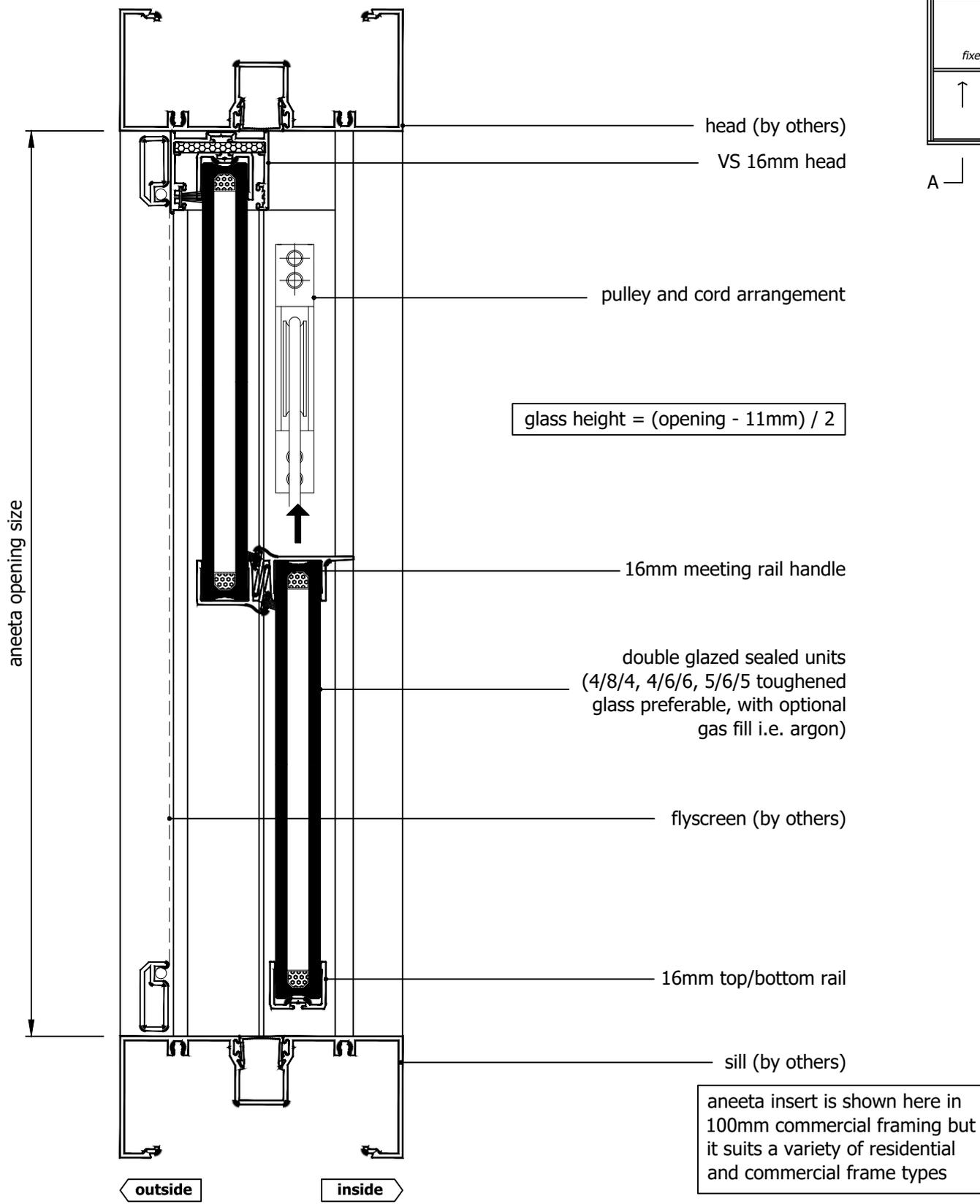
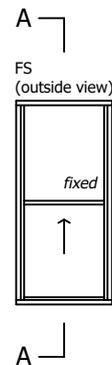


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Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4 | Sheet 16 of 20 | Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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**Title:**  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, no sill adaptor vertical section A-A

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:2@A4



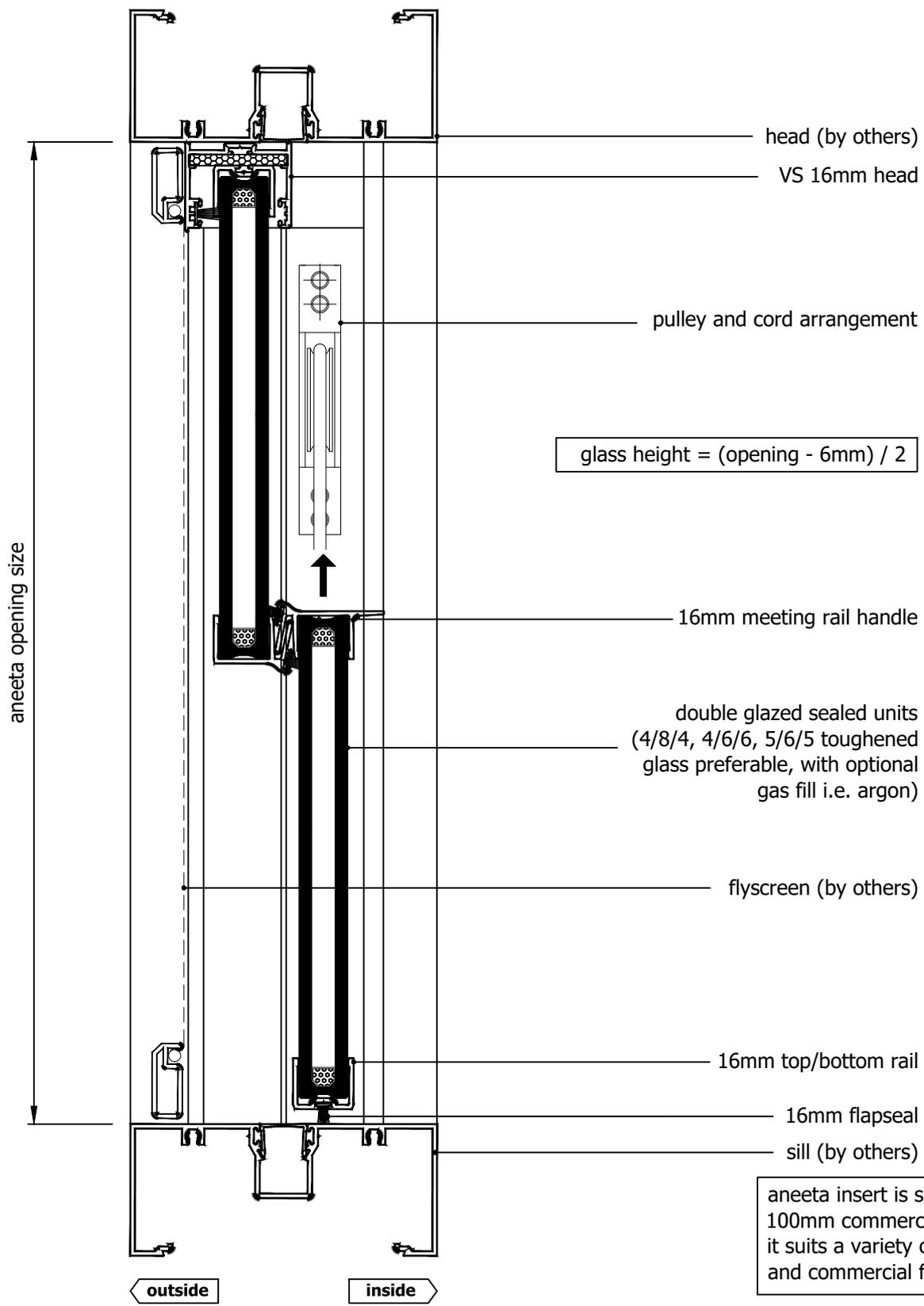
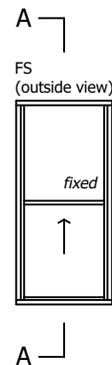
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Sheet 17 of 20 | Revision: G

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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glass height = (opening - 6mm) / 2

aneeta insert is shown here in 100mm commercial framing but it suits a variety of residential and commercial frame types

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018



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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box / extra large box with aluminium covers, meeting rail handle, 16mm flapseal at sill vertical section A-A



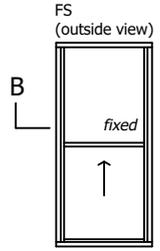
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Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

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glass width = opening - 130mm

aneeta opening size



outside

inside

flyscreen (optional by others)

16mm combination tee

top pane

bottom pane

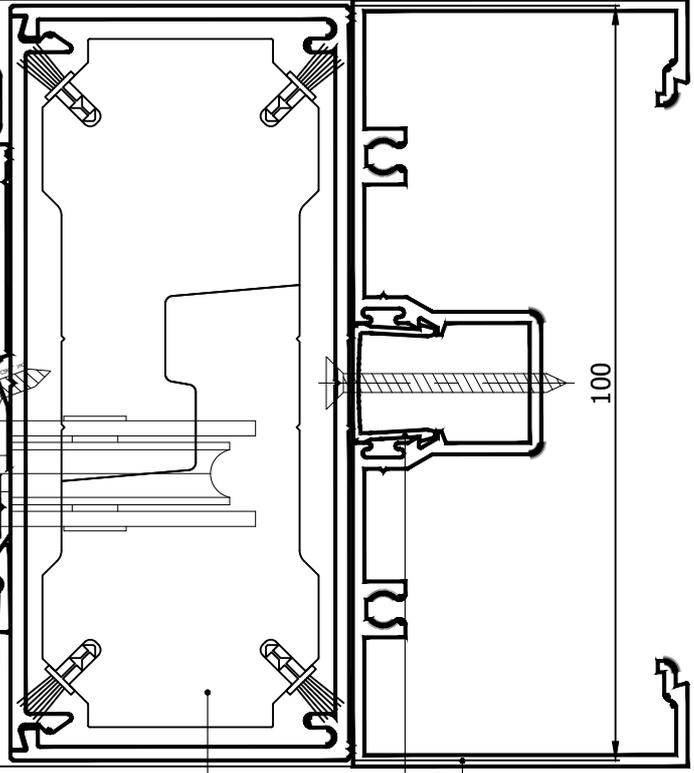
aluminium cover

lock

100 x 45mm box containing lead weight to counter balance moving pane of glass

flush filler (by others)

jamb (by others)



100

Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with large box with aluminium covers horizontal section B-B

Drwn: UF | Chk: - | Date: Jan2010 | Scale: 1:1eA4

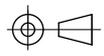


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Sheet 19 of 20

Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

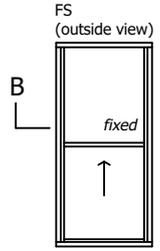
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glass width = opening - 192mm

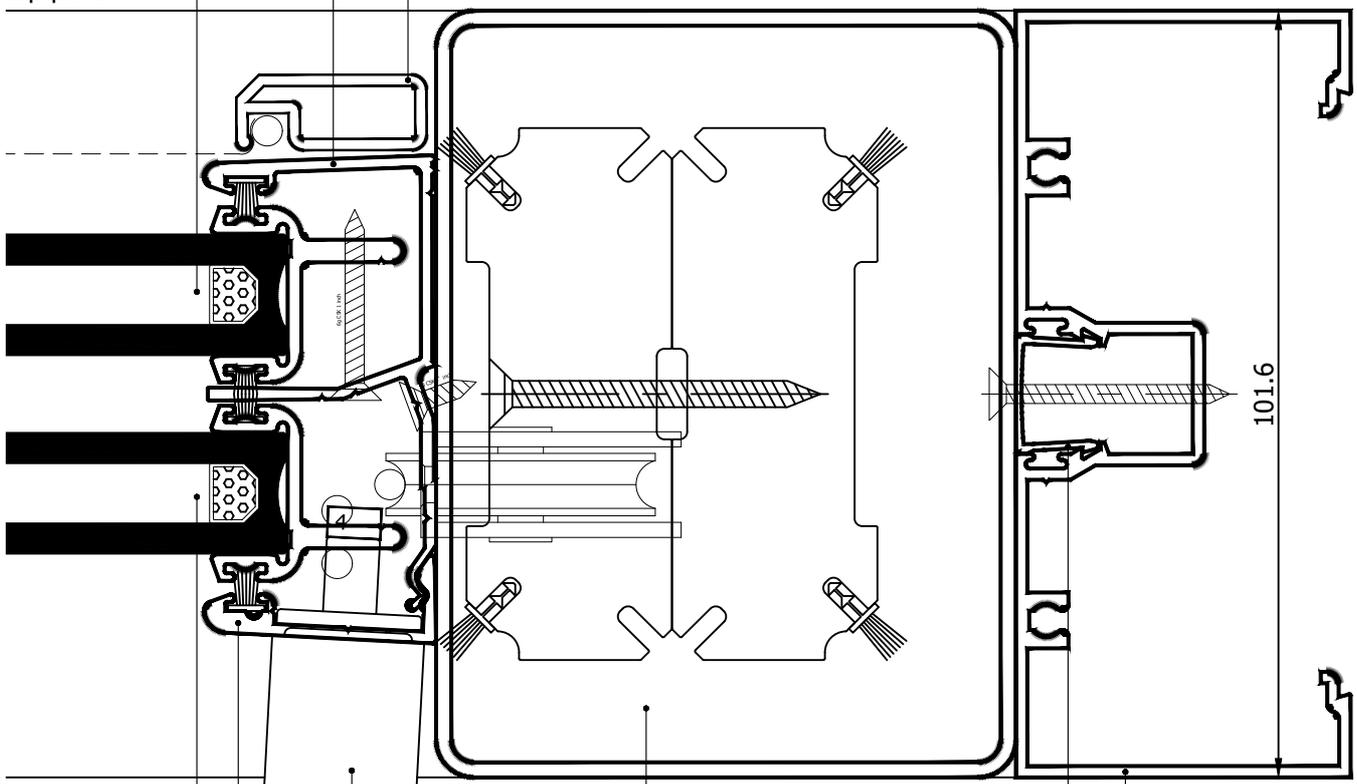
aneeta opening size



outside

inside

- flyscreen (optional by others)
- 10mm combination tee
- top pane
- bottom pane
- aluminium cover
- lock
- 101.6 x 76.2mm box containing lead weight to counter balance moving pane of glass
- flush filler (by others)
- jamb (by others)



Rev	Description	Approved	
		By	Date
G	VS 300Pa/800Pa sill adaptor changed to VS Sill/VS HP Sill	DF	Sep2024
F	Add sill options: 800Pa Sill, None, Flapseal	SE	Apr2024
E	Add Meeting Rail Handle	SE	Nov2022
D	Update locks and extension pins	SE	Dec2020
C	Update locks	SE	Nov2018

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Title:  
2 pane servery 16mm double glazed INTERLOCKING sashless vertical slider in aluminium frames (top pane fixed) FS with extra large box with aluminium covers horizontal section B-B



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Material:	-
Finish:	-
Die/Part:	-
Dwg No:	<b>VS 2P16 FS A</b>

Drwn: UF	Chk: -	Date: Jan2010	Scale: 1:1@A4	Sheet 20 of 20	Revision: G
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